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Effect of the electrode potential on the surface composition and crystal structure of LiMn₂O₄ in aqueous solutions

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ABSTRACT

Cubic spinel LiMn₂O₄ has been studied for the reversible extraction of Li⁺ from natural brine after the application of suitable electrode potentials. In this work we report on the insertion/extraction of Li⁺ from natural brine of Olaroz salt flat (Jujuy, Argentina) and aqueous LiCl solutions into/from Li_{1-x}Mn₂O₄ ($0 < x \le 1$) to determine changes in the crystal structure and surface composition upon electrochemical polarization. In agreement with the behavior in organic electrolytes, we found that the insertion and extraction of Li⁺ proceeds via a two stage process and that the crystal structure undergoes two cubic phase transitions as the lattice is expanded or contracted. Contrary to the behavior in organic solvents, no decomposition layer is formed on the electrode surface and the surface composition can be controlled with the electrode potential. We also found that sodium cations present in natural brine are not inserted into the crystal lattice in the potential window explored, however they are adsorbed on the oxide surface blocking Li⁺ adsorption sites and decreasing the rate of Li⁺ exchange.

1. INTRODUCTION

Since its birth several decades ago, lithium-ion batteries have become the leading energy storage technology in portable electronics and electric vehicles. Different lithium intercalation compounds have been used as cathode materials during its development [1,2]. Cubic spinel lithium manganese oxide (LiMn₂O₄) has proven to be one of the most promising cathode materials given its high theoretical energy density compared to other intercalation compounds, low toxicity and low cost [3,4].

LiMn₂O₄ is a stable phase with half lithium content in the discharge curve from λ -MnO₂ to Li₂Mn₂O₄ [5]. Its crystal structure is an A[B₂]O₄ spinel [6] from where lithium ions can be reversibly extracted and inserted either chemically or electrochemically without changing the symmetry of the lattice [7,8]. Nonetheless, a significant capacity fading during cycling has been reported and attributed to several factors. The abundance of Mn(III) within the structure in deeply discharged electrodes could cause a cubic to tetragonal transition phase due to Jahn-Teller distortion, also Mn(III) has a high tendency to dismutate to Mn (IV) and soluble Mn (II) in certain non-aqueous electrolytes [4,9–12]. The loss of crystallinity and lack of homogeneity of the material are also major problems [13].

The behaviour of LiMn_2O_4 electrodes in aqueous solutions has been studied to a lesser extent than in non-aqueous electrolyte. However, considerable research has been conducted in the recent past when intercalation compounds began to be used for lithium recovery from brines or seawater [14–19]. Lithium ions in aqueous media can be inserted and extracted topotactically into and from the $\text{Li}_{1-x}\text{Mn}_2\text{O}_4$ crystal lattice upon application of an electrode potential with no decomposition of the electrolyte upon cycling [20]. We have earlier provided structural evidence confirming electrochemical Li^+ ion exchange between the solid host and the solution after total charge of LiMn_2O_4

and total discharge of $\text{Li}_{1-x}\text{Mn}_2O_4$ (x \rightarrow 0) spinel oxides in aqueous LiCl electrolytes and in natural brine. We have also shown that while the fully charged electrode surface only has Mn(IV) exposed to the aqueous solution, the fully discharged electrode surface contains equal amounts of Mn(IV) and unstable Mn(III). This could make the material more prone to dissolution as no protective surface layer is formed in aqueous solutions. This is in contrast to the behaviour in organic electrolytes where a surface stabilization layer of decomposition products is formed at the electrode/electrolyte interface upon cycling [21,22].

Driven by the need of a faster, more efficient and environmentally friendly process for lithium recovery from natural brines, we have developed an electrochemical method to extract LiCl from aqueous solutions in an electrochemical reactor containing a lithiumdeficient Li_{1-x}Mn₂O₄ cathode, which exhibited high selectivity for lithium ions and stability of the system upon over 200 cycles [23,24]. The electrochemical recovery of lithium from natural brines involves the insertion or extraction of lithium ions to or from $Li_{1-x}Mn_2O_4$ in the presence of large amounts of sodium ions. This opens up the question of the potential Na⁺ insertion into the lattice which could form a spinel-type $NaMn_2O_4$ phase known to be thermodynamically unstable [25]. Indeed, spinel-type Li₁₋ $_xMm_2O_4$ (x $\rightarrow 0$) structures serve as a host for Na⁺ ions that can be inserted electrochemically in organic-based electrolytes [26]. However, sodium insertion brings along a total structural change (from spinel to a layered phase) which has later been proven to be irreversible [27]. We have previously demonstrated that Na⁺ ions are not inserted into $Li_{1-x}Mm_2O_4$ (x $\rightarrow 0$) lattice in the potential window used for Li^+ insertion in aqueous electrolytes [28]. Furthermore, cyclic voltammetry (CV) and chronoamperommetry demonstrated that the presence of Na⁺ has a negative effect on the kinetics of lithium intercalation in Li_{1-x}Mn₂O₄ electrodes [23,28]. This is in

agreement with our recent electrochemical impedance spectroscopy study carried out during lithium insertion and extraction in aqueous media [29].

In the present work, we have studied the surface composition and structural changes of $Li_{1-x}Mn_2O_4$ (0<x≤1) electrodes when lithium ions are inserted or extracted in aqueous media as a function of lithium loading (i.e. electrode potential or charge) using electrochemical, X-ray photoelectron spectroscopy (XPS) and X-ray diffraction (XRD) measurements. We have studied the effect of the electrode potential on the surface composition and crystal structure of $Li_{1-x}Mn_2O_4$ electrodes in the absence and presence of sodium ions in solution during the insertion and extraction of lithium ions.

2. EXPERIMENTAL

Natural brine from Olaroz, Jujuy (Argentina) has been employed with a chemical composition analyzed by ICP: Na⁺ 115.600 ppm (5 M NaCl), K⁺ 10.780 ppm (0.28 M KCl), Mg^{2+} 2.618 ppm, Li⁺ 975–1280 ppm (0.18 M LiCl), and B 1.440 ppm.

LiMn₂O₄/Pt electrodes were prepared by thermal decomposition of a LiNO₃ and $Mn(NO_3)_3$ mixed solution (Sigma Aldrich, Li : Mn molar ratio of 0.5) on a Pt sheet. The Pt substrate was coated with a thin layer of the solution which was first evaporated at 70°C, further heated in air at 650°C for 12 hs and finally cooled down to room temperature, yielding a thin layer of polycrystalline single phase LiMn₂O₄ characterized by XRD and SEM.

The electrodes used in XRD experiments were prepared by casting a slurry of 80% w/w LiMn₂O₄ (Sigma Aldrich, battery grade), 10% PVDF (Sigma Aldrich) and 10% Carbon Vulcan X-72 (Cabot Corp.) suspended in N-methyl pyrrolidone (Sigma Aldrich) onto flat 1.3 cm² stainless steel plates and are labelled LiMn₂O₄/SS. The chloride reversible polypyrrole counter electrode was obtained by electrochemical polymerization of an

aqueous solution of 0.1 M pyrrole/1.2 M HCl on large surface area platinum mesh (Goodfellow PT008710) under potential control at 1V during 1 hour. Aqueous solutions of natural brine, 0.1 M LiCl (Sigma Aldrich) and 0.1 M NaCl (Sigma Aldrich) were used as electrolytes.

Electrochemical experiments were carried out in a three-electrode undivided cell with a LiMn₂O₄ working electrode, a Polypyrrole/Pt counter electrode and an Ag/AgCl (in KCl 3 M) reference electrode (all potentials herein are quoted with respect to that reference), using an Autolab PGSTAT 30 potentiostat (Autolab, Ecochemie, Holland) equipped with Nova 1.10 software. Different states of charge were achieved by partial delithiation of LiMn₂O₄ (or partial lithiation of λ -MnO₂) by applying a constant potential until the current was well below 1µA. In all cases, a meniscus was formed with the electrode surface touching the aqueous electrolyte solution. After the electrochemical treatment, the corresponding Li_{1-x}Mn₂O₄ ($0 \le x \le 1$) electrode was rinsed with MilliQ water, dried with constant flow of pure N₂ and finally examined ex situ using either X-ray photoelectron spectroscopy (XPS) or X-ray diffraction (XRD). XPS measurements were performed within an ultrahigh vacuum chamber (UHV) with a base pressure below 5.10^{-10} mbar. The analysis chamber is equipped with a SPECS

base pressure below 5.10^{-10} mbar. The analysis chamber is equipped with a SPECS UHV spectrometer system which consists of a 150 mm mean radius hemispherical electron energy analyzer and a nine channeltron detector. XP spectra were acquired on grounded conducting substrates at a constant pass energy of 20 eV using a Mg Ka (1253.6 eV) source operated at 12.5 kV and 20 mA at a detection angle of 30° with respect to the sample normal. No charge compensation was necessary. Atomic ratios were calculated from the integrated intensities of core levels after instrumental and photoionization cross-section corrections. XPS spectra were fitted using CasaXPS processing software.

The x-ray diffraction patterns were obtained on a SIEMENS D5000 powder diffractometer, Cu-K α radiation λ =1.54056 Å. The spectra were recorded over a 2 θ range from 15° to 90° with a step of 0.02° and a count time of 1 s/point.

3. RESULTS AND DISCUSSION

The morphology of the LiMn₂O₄ crystallites and their particle size distribution in the LiMn₂O₄/SS electrode was inspected by SEM. Figure 1a shows the SEM micrograph of a stainless steel electrode casted with the LiMn₂O₄ slurry. The particles corresponding to LiMn₂O₄ crystals are distributed in a carbon and PVDF darker background. Crystallites present an average size of 700 nm diameter and a size distribution going from 300 nm up to 1500 nm. The degree of crystallinity of the LiMn₂O₄ electrodes was examined by X-ray diffraction (XRD) measurements. Figure 1c shows XRD diffraction patterns corresponding to (i) the LiMn₂O₄/SS electrode, (ii) the LiMn₂O₄/Pt electrode and (iii) a Pt sheet substrate. XRD peaks in diffraction patterns (i) and (ii) were indexed as a cubic spinel structure (F3dm space group) with a lattice parameter a = 8.24 Å obtained from the 20 position of a (h k l) diffraction peak using the Bragg's law:

$a = \frac{\lambda \sqrt{h^2 + k^2 + l^2}}{2 \, \mathrm{sen} \, \theta}.$

The calculated lattice parameters from (511) reflection resulted, confirming the presence of a single crystalline phase without any observable residual impurities for the synthesized oxide. $LiMn_2O_4$ crystallizes in a stable spinel structure having the general formula $A[B_2]X_4$ which can be described as a cubic closed-packed framework of oxygen anions located in the 32e positions of the F3dm space group, with lithium cations occupying the 8a tetrahedral sites and Mn(III)/Mn(IV) cations in the 16d

octahedral interstices, as shown in the polyhedral representation of the structure in Figure 1b [30].

FIGURE 1 HERE

The surface chemical composition of the LiMn₂O₄/Pt electrode has been characterized by X-ray photoelectron spectroscopy (XPS). Manganese is often measured by XPS following the Mn 2p signal as it presents a higher sensitivity owing to its larger photoionization cross section. However Mn 2p is a complex signal with multiple splitting of the core lines and a small chemical shift as a function of the manganese oxidation state [31]. The manganese oxidation state in mixed valence oxides is also measured with XPS following the Mn 3s photoelectron signal. In this case, the core level line shows multiple splitting and the binding energy difference between the highand low-spin components can be correlated to the relative content of Mn(III) ions. Notwithstanding, when different Mn(III)/Mn(IV) ratios are present a broadening of the low-spin component is observed, making it difficult to determine accurately the multiple splitting binding energy difference [32]. Therefore, it is more convenient to measure the changes in the manganese oxidation state following the Mn 3p core line [31]. Given that the binding energy position of the 3p peak changes with oxidation state and that the $3p_{3/2}$ and $3p_{1/2}$ doublet is not resolved then the Mn(III) and Mn(IV) components could each be fitted with a single peak [31]

FIGURE 2 HERE

Figure 2a shows the XPS broad scan of a LiMn₂O₄/Pt electrode. The main signals are due to Li, Mn and O as expected, however we can also observe signals due to the Pt substrate and to a low content of adventitious C. Note that there is no evidence of Cl or Na on the surface. Figure 2b shows the Mn 3p and Li 1s regions of the spectrum. In the spinel environment the Li 1s signal appears at 54 eV whereas Mn3p presents a broad peak centred at 49 eV. The low sensitivity factor for Li 1s (25 times smaller than the Mn 3p factor) hindered the determination of the lithium surface content in Li_{1-x}Mn₂O₄ cathodes at different values of x. As shown in Figure 2b Li was only observed in the as prepared electrodes whose surfaces are lithium rich as it has been reported elsewhere [33]. As discussed above the Mn3p signal was fitted with two components corresponding to Mn(III) and Mn(IV) centered at 48.4eV and 50.3 eV respectively [31,33,34]. This resulted in a surface composition with 49% of Mn (III) and 51% of Mn(IV) in excellent agreement with the expected Mn(III):Mn(IV) 1:1 stoichiometry in LiMn₂O₄.

Lithium ions can be gradually inserted from brine into the $\text{Li}_{1-x}\text{Mm}_2\text{O}_4$ (x \rightarrow 0) spinel by applying a constant current or potential to form $\text{Li}_{1-x}\text{Mn}_2\text{O}_4$ (0 < x \leq 1). This process can be reversed extracting Li⁺ ions from $\text{Li}_{1-x}\text{Mn}_2\text{O}_4$ into a LiCl recovery electrolyte by reversing the current. The lithiation process can be represented by the following reaction:

$$2\lambda - Mn^{IV}O_2 + x e^- + x Li^+ \rightarrow Li_x Mn_x^{III} Mn_{(2-x)}^{IV}O_4 \ (0 < x \le 1)$$

Further lithium insertion into LiMn_2O_4 is known to cause Jahn-Teller distortion due to the presence of unstable Mn(III) (electronic configuration d⁴) in octahedral environments, which leads to an irreversible first order transition phase from cubic to tetragonal to form $\text{Li}_2\text{Mn}_2\text{O}_4$ by displacing the Li ions from the tetrahedral to the vacant 16c octahedral sites [3,35,36].

FIGURE 3 HERE

Figure 3a shows a cyclic voltammetry (CV) of this oxide performed in natural brine containing 0.18 M LiCl and in 0.2 M LiCl at a scan rate of 2mV/s using LiMn₂O₄/Pt electrodes. In agreement with the measurements obtained using organic electrolytes [3,6,36,37], the CV in aqueous media also exhibits two anodic peaks (at 0.90 V and 0.75 V) and their corresponding cathodic counterparts (0.71 V and 0.85 V), which are assigned to two stages in the Li⁺ extraction/insertion processes [6]. Notice the smaller charge and shift towards higher potential in natural brine with respect to LiCl solution of similar Li⁺ concentration. Figure 4 shows that the integrated charge for surface the Mn^{IV}/Mn^{III} redox couple decreases as the NaCl concentration increases in LiCl+NaCl solutions with a minimum value for natural brine. This will be further discussed in terms of sodium adsorption and blocking of lithium adsorption sites as it resulted from kinetic measurements [29]. The shift to higher potentials is due to the activity of LiCl in natural brine.

FIGURE 4 HERE

Figure 3b exhibits the evolution of potential during one cycle of Li⁺ extraction/insertion (black/red curve, respectively) of Li_{1-x}Mn₂O₄ in brine at a constant current of \pm 500 µA. As expected the charge corresponding to the extraction and the charge corresponding to the insertion, depends on the initial state of charge. Furthermore, the galvanostatic curves of charge and discharge of Li_{1-x}Mn₂O₄ show two plateaux in the 0.95 < *x* < 0.63 and 0.41 < *x* < 0.19 composition ranges. Topotactic lithium extraction from Li_{1-x}Mn₂O₄ (or insertion into λ -MnO₂ i.e. x→0) takes place with isotropic shrinkage (or expansion)

of the crystal lattice retaining the original cubic symmetry. Nevertheless, while extracting or inserting Li⁺, the crystal structure undergoes several phase transitions between different cubic structures depending on the lithium content [38]. In-situ X-ray studies demonstrated that two phase transitions occur between three cubic phases [39]. One phase is present at x=1 while two phases coexist in the range 0.65 < x < 1. The second phase is unique for 0.55 < x < 0.65, while a third phase emerges and coexists with the second phase in the range of 0.27 < x < 0.55. The third phase at the end of lithium extraction corresponds to the fully delithiated Li_{1-x}Mm₂O₄ ($x \rightarrow 0$) crystal structure. When homogeneous lithium extraction takes place, a change in the free energy of the solid should be observed causing the electrode potential to vary. On the other hand, when two different phases coexist, the potential is expected to remain constant as the composition changes giving a flat voltage plateau in the charge/discharge galvanostatic curves [40]. In Fig. 3b two stages are observed for composition ranges 0.95 < x < 0.63 and 0.41 < x < 0.19 with sloped plateaux due to non-ideality in the solid solution which arise form interactions.

Structural changes due to topotactic lithium extraction/insertion from/into Li_{1-x}Mn₂O₄ (0 $\leq x \leq 1$) crystal lattice are evidenced as a shift in XRD peaks due to the contraction / expansion of the unit cell. Figure 5a shows the ex-situ XRD diffraction pattern in the 2 θ region from 57° to 61° (Cu-K α) corresponding to the (511) diffraction peak. Peaks a, b and c correspond to a Li_{1-x}Mn₂O₄ electrode with compositions *x*=1, *x*=0.5 and *x*- \rightarrow 0 respectively. The Li composition was modified after 1 hour polarization in 0.1 M LiCl (Fig. 5a) or natural brine (Fig. 5b) at different potentials (0.6 V for peak a, 0.85V for peak b and 1.1 V for peak c). As expected, the higher the lithium content in the spinel, the more shifted the peak towards higher 2 θ values the peak is, confirming the insertion of Li⁺ ions within the bulk structure of the oxide. We can calculate the LiMn₂O₄ unit

cell lattice parameter from the 20 position of the (511) diffraction peak. The calculated lattice parameters are 8.24 Å for the fully lithiated structure (x=1), 8.16 Å for the spinel with half lithium content (x=0.5) and 8.04 Å for the Li_{1-x}Mm₂O₄ (x \rightarrow 0) phase. These values are in close agreement with the reported values for the three cubic phases observed in Li_{1-x}Mn₂O₄ electrodes in organic electrolytes [13,39]. The lattice parameter cannot be varied continuously as the Li content is modified, instead the spinel crystal undergoes two first order cubic phase transitions during charge and discharge. Therefore, the determined lattice parameters can be assigned to the three different cubic phases [41].

FIGURE 5 HERE

Lithium rich natural brines have a Li content up to 25 times smaller than the sodium content. Therefore, the possibility of Na⁺ ion insertion into the oxide structure must be considered. We have attempted to insert Na⁺ by polarizing a fully delithiated Li₁. ${}_{x}Mm_{2}O_{4}$ (x \rightarrow 0) electrode at 0.6V for 1 hour in a 0.1 M NaCl electrolyte. The resulting XRD measurement is shown in Figure 5 (peak d). The position of the (511) diffraction peak does not exhibit any change with respect to the peak due to the lithium free spinel (peak c). Clearly, no structural changes take place after cathodic polarization in a NaCl solution and therefore no Na⁺ insertion into the crystal occurred at the potential of Li⁺ insertion.

FIGURE 6 HERE

The lack of Na⁺ insertion into the spinel crystal was also observed electrochemically. Figure 6 shows CVs of a fresh LiMn₂O₄ cycled in a NaCl 1 M solution. The two typical anodic peaks are only observed during the first cycle, indicating Mn(III) oxidation to Mn(IV) and the consequent lithium leach from the crystal lattice. In cycle 2 the anodic peaks decrease in intensity and shift towards lower potentials, whereas in cycle 3 they completely disappear. Most of the lithium content of the spinel that was extracted during the first cycle diffused into the solution far from the electrode and cannot be reinserted back due to a very low concentration. But a small fraction of the lithium extracted in the first cycle remained in the double layer and was reinserted within the crystal in the following cycle, yielding one small cathodic peak around 0.70 V, which disappears in the subsequent potential sweeps. Since the Na⁺ ions in solution cannot be inserted in the crystal structure as we have shown above no redox activity for Mn ions in the oxide is observed after cycle 2 resulting in a flat CV.

FIGURE 7 HERE

Li⁺ insertion into the crystal is accompanied by the reduction of Mn(IV) to Mn(III) which could be reflected on the surface composition of the spinel. Therefore, we have performed XPS measurements to determine the Mn(III) and Mn(IV) surface composition as a function of Li composition in the $Li_{1-x}Mn_2O_4$ crystal. Figure 7a shows the Mn 3p XPS spectra of LixMn₂O₄/Pt electrodes after 1 h polarization at different potentials in 0.1 M LiCl solutions. Specifically, polarization was carried out at 0.6 V (fully discharged), 0.75 V, 0.85 V and 1.1 V (fully charged) which correspond to *x*=1, 0.7, 0.4 and 0 respectively. Initially the electrode was fully discharged (*x*=1) and the surface contained around 49% Mn(III). Subsequent electrochemical lithium extraction

obtained by increasing the electrode potential resulted in a continuous decrease in the Mn(III) component of Mn3p XPS signal until it complete vanishes when the electrode is fully charged (x=0). At this point all Mn(III) is oxidized to Mn(IV). Complementary the Mn(IV) component increases linearly with electrode potential during the charge process as shown in Figure 7b. The above results show that the Mn(III):Mn(IV) surface composition can be controlled with the electrode potential and that there is no preferential surface segregation of any of the oxidation states of Mn. We should note that the Li_{1-x}Mn₂O₄ electrode surface composition was retained after opening the circuit once the electrochemical treatment was finished and removing the electrode from the aqueous electrolyte for ex-situ measurements in UHV.

The exposure of surface Mn(III) to aqueous solutions represents a potential problem. When non-aqueous electrolytes are employed a surface layer of decomposition products These passivation films are an essential component for the successful is formed. cycling of Li-ion batteries as they are a good Li⁺ ion conductor which prevents surface Mn(III) from getting in contact with the electrolyte avoiding dismutation into Mn(IV) and soluble Mn(II) [42]. However, our XPS measurements indicate that no surface layer is formed when cycling LiMn₂O₄ in aqueous media. Thus, Mn(III) rich surfaces in contact with an aqueous electrolyte could result in the unwanted loss of Mn. We have therefore discharged and charged LiMn₂O₄ in aqueous solutions 55 times in 72 hours and found that only 0.17 % of the initial Mn in the electrode is lost to the solution. This result is in good agreement with the loss of capacity with the number of cycles shown in Figure 8. The electrode losses 15% of the initial capacity in the first 20 cycles and then the capacity remains approximately constant. This is, capacity fading is not due to the very small loss of Mn into the solution and could be due to changes in the morphology of the film that modifies the electroactive area.

FIGURE 8 HERE

We have shown above that Na⁺ ions are not inserted into the bulk structure of Li₁. ${}_xMn_2O_4$ however they could still adsorb on the electrode surface blocking Li adsorption surface tetrahedral sites. The integrated charge in the cyclic voltammetry (Figure 4) decreases with the increase in NaCl concentration. Figures 9a and 9b show Mn 3p and Na 1s XPS spectra of a Li_{1-x}Mn₂O₄ electrode surface before and after 1 hour polarization in a 0.1 M NaCl electrolyte at 0.6 V. Initially, the fully delithiated electrode contains only Mn(IV) and has no sodium adsorbed. After the electrochemical treatment Na is adsorbed on the surface. Here we should note that no chloride anions are observed on the surface, thus ruling out a non-properly rinsed electrode surface as the source of sodium cations.

FIGURE 9 HERE

Furthermore, the appearance of sodium cations on the surface is accompanied by the appearance of Mn (III) due to the electrochemical reduction of the surface due to the applied potential. Therefore, we conclude that Na^+ ions at the surface compensate the positive charge in the surface Mn(IV) to Mn(III) reduction.

FIGURE 10 HERE

The above results indicate that Na^+ ions could compete with Li^+ ions for surface adsorption sites and this could also decrease the rate of lithium intercalation in LiCl solutions. Figure 10 shows CVs of a LiMn₂O₄ electrode in a 0.1M LiCl electrolyte

carried out before (dash line) and after (full line) cycling the electrode in a 0.1 M NaCl electrolyte. The charge calculated from the CV integrated current after cycling in 0.1 M NaCl dropped by 50% with respect to the initial charge. Here we should note that the initial charge could not be recovered even after 10 cycles in 0.1 M LiCl. These results could be rationalized as discussed above, sodium cations irreversibly block lithium adsorption sites lowering the rate of Li⁺ intercalation. Furthermore, peak separation for both the anodic and cathodic peak pairs increased also in line with slower kinetics. This agrees with our recent electrochemical impedance spectroscopy results which show that the charge transfer resistance increases with increasing the NaCl concentration in the electrolyte [29].

4. CONCLUSIONS

Li⁺ ions in aqueous solution can be reversibly inserted/extracted into/from Li_{1-x}Mn₂O₄ $(0 \le x \le 1)$ electrodes upon the application of suitable electrode potential. The insertion/extraction of Li⁺ from natural brine or LiCl solutions proceeds via a two stage process and the cubic spinel undergoes two reversible phase transitions as the lattice is contracted/expanded. In agreement with the behavior in organic electrolytes three cubic phases with 8.24 Å, 8.16 Å and 8.04 Å lattice parameters are observed. Contrary to the behavior in organic electrolytes, no surface decomposition layer is formed. The electrode potential controls the surface Mn(III):Mn(IV) composition. There is no preferential surface segregation of one particular Mn oxidation state instead the Mn(IV) electrode potential (Li⁺ concentration increases linearly with extraction). Electrochemical polarization in the presence of Na⁺ in solution does not result in the insertion of Na⁺ into the crystal structure. However, Na⁺ adsorbs at the electrode surface blocking Li⁺ adsorption sites and thus lowering the rate of Li⁺ insertion into the lattice. Repetitive insertion/extraction cycles resulted in the small loss of Mn into the electrolyte solution (0.17 % after 72 hours). Therefore, practical use of $LiMn_2O_4$ to extract Li^+ from seawater or natural brines would require addressing this small loss of Mn upon cycling.

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LIST OF FIGURES

Figure 1. (a) Scanning electron micrography of the stainless steel electrode casted with the LiMn₂O₄ slurry. (b) Polyhedral representation of spinel LiMn₂O₄ crystal structure.
(c) X-ray diffractograms of (i) the stainless steel electrode cast with the LiMn₂O₄ slurry, (ii) the LiMn₂O₄/Pt electrode and (iii) a Pt sheet substrate.



Figure 2. XPS analysis on the as prepared $LiMn_2O_4/Pt$ electrode. (a) XPS broad scan exhibiting the expected signals and a small signal from adventitious C. (b) Mn 3p and Li 1s XPS signals. Mn 3p has been fitted with two components due to Mn(III) (blue) and Mn(IV) (red).



Figure 3. (a) Cyclic voltammetry of LiMn₂O₄/Pt electrode in 0.1 M LiCl (black) and natural brine (red) at a scan rate of 2 mV·s⁻¹. (b) Galvanostatic charge (red) and discharge (black) curves of a LiMn₂O₄/Pt electrode in natural brine at a constant current density of \pm 50 µA/cm² in natural brine. The areal loading obtained by weight difference was typically 15 mg.cm⁻².



Figure 4: Normalized voltammetry charge to the charge in the absence of sodium ions in the electrolyte vs. concentration of sodium in the LiCl + NaCl electrolyte.





Figure 5. X-ray diffraction patterns of a stainless steel electrode cast with the $Li_xMn_2O_4$ slurry in the 20 region from 57° to 61° (Cu-K α), where (511) peak appears. Peaks indicated as (a), (b) and (c) correspond to different states of charge represented with the *x* value and reached after 1 hour polarization at different potentials: 0.6 V for peak (a), 0.85V for peak (b) and 1.1V for peak (c), in LiCl 0.1 M. Peak (d) corresponds to the resulting pattern after 1 hour polarization of the delithiated structure of peak (c) at 0.6 V in 0.1 M NaCl. Right: Lithium insertion from natural brine.

Figure 6. Cyclic voltammetry (3 cycles) of a $LiMn_2O_4/Pt$ electrode in a 1 M NaCl solution at a scan rate of 2 mV·s⁻¹.



Figure 7. (a) Mn 3p XPS signals of a LiMn₂O₄/Pt electrode at different states of charge represented with the *x* value and reached after 1hour polarization at the indicated potentials in 0.1 M LiCl. Mn 3p has been fitted with two components corresponding to Mn(III) (blue) and Mn(IV) (red). (b) Surface Mn (IV) percent vs. applied potential.



Figure 8. Capacity fading of Li_xMn₂O₄/SS electrode cycled in 0.1 M LiCl between 0.5

V and 1.05 V at a constant current of + 500 $\mu A.$



Figure 9. (a) Mn 3p and (b) Na 1s XPS signals of an initially fully delithiated λ -Mn₂O₄/Pt electrode (i) before and (ii) after 1 hour polarization at 0.6V in 0.1M NaCl. No evidence of chloride anions on the surface was found.



Figure 10. Cyclic voltammetry of a $\text{LiMn}_2\text{O}_4/\text{Pt}$ electrode in 0.1 M LiCl at a scan rate of 2 mV·s⁻¹ after cycling in 0.1M NaCl (solid line) or in the absence of sodium (dashed line).

