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2D-SAXS In Situ Measurements as a Tool to Study Elusive Mesoporous Phases: the Case of p6mm TiO₂

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<u>Abstract</u>

Mesoporous titania thin films (MTTF) with p6mm pore array are currently attracting a great interest because of their 2D-hexagonal arrange of close-packed cylindrical pores, but are difficult to synthesize. This work seeks to understand such apparent elusiveness of the *p6mm* phase for MTTF. To that end, a wide variety of MTTF were prepared using different precursors, templates, aging and stabilization conditions, according to procedures reported in the literature and several variations thereof. Initially, the obtained MTTFs were cross-characterized by ex situ TEM, 2D-SAXS and GISAXS, with no clear evidence of a well organized *p6mm* pore structure in the final system. In view of the difficulty of obtaining the desired pore array, the mesophase evolution was monitored during the synthesis, aging, stabilization and calcination stages, resorting to in situ 2D-SAXS experiments. The performed experiments indicate that the key parameters that affect the ordering in these systems are the humidity of conservation but, mainly, the thermal treatment. Among the different strategies rehearsed, the desired mesophase was finally obtained by a combination of high humidity aging, exposure to NH_3 vapors and a thermal treatment at low temperature, followed by ethanol extraction of the template. However, even resorting to such mild treatments, the obtained MTTF presented ordered *p6mm* structure combined with disordered regions, as determined by electron microscopy and porosimetry measurements.

Thus, the obtained results stress that considering the mesophase obtained only at initial or intermediate synthesis stages as the one that survives in the template-free system is not a safe assumption. Moreover, complementary experimental techniques should be used to determine mesoporous structures in the final systems. Finally, this work shows the strength of *in situ* 2D-SAXS measurements as a technique to design new synthetic procedures, in order to obtain specific properties of the final material.

Introduction

Mesoporous TiO₂ thin films (MTTF) have attracted a great deal of attention in the last years, due to the combination of interesting properties from the material and from its structure. In fact, TiO₂ is a wide band gap semiconductor and as such presents optical and electronic properties that allow its use as a photocatalyst and as a part of photovoltaic devices.¹ Adding porosity to TiO₂ increases its surface area, allowing the use of smaller amounts of material, and enhances its reactivity by boosting surface interactions. The controlled size and order of the mesopores (in the 2-10 nm range) allows the control over the species that can diffuse through its structure. Also, obtaining the material as a thin film permits easy integration with well established techniques to prepare more complex multiscale devices. Hence, the potential applications of such engineered MTTF include optical, electronic, and electrochemical devices, batteries, sensors and catalyst supports.²⁻⁶

The first examples of MTTF were reported in 2001^{7, 8} and since then several methodologies have been presented in the literature to obtain this material.^{6, 9, 10} Among all the reported approaches, the most widely used is the Evaporation Induced Self Assembly (EISA).¹¹ A typical EISA process starts with the preparation of an acidic alcohol rich solution containing stabilized Ti species and the chosen template. From this solution, mesostructured TiO₂ hybrid thin films are obtained, generally by spin or dip coating. Subsequently, the films are subjected to an aging process that allows the formation of a robust and highly organized mesostructure, with organic and inorganic domains well interdispersed. Finally, a thermal treatment or an extraction method is used to eliminate the template in order to obtain the final MTTF⁶. This MTTF can also be obtained with crystalline anatase walls, if the proper thermal treatment and substrate are used.^{10, 12}

The obtained pore array of the MTTF depends on the identity of the template, its concentration and the processing conditions;¹³ the most commonly obtained arrays are depicted in **Scheme 1**.



Scheme 1: Commonly obtained porous arrays for MTTF, its orientation and their 2D-SAXS theoretical patterns.

Molecular transport through mesoporous structures depends on the obtained pore array architecture, as demonstrated by Hillhouse's group for mesoporous SiO₂ thin films.¹⁴ They showed that the ordering and orientation of the pores can be a dominant factor to determine the transport and the degree to which an electrode under the film is accessible. In particular, well-ordered *p6mm* structures with mesopores oriented parallel to the surface can be highly blocking¹⁴. Also, the photocatalytic activity of TiO₂ MTTF was demonstrated to depend on tridimensional structure of the oxide.¹⁵ In particular, it was shown that the pore architecture affects the adsorption affinity toward guest molecules as well as the accessibility, adsorption, and diffusion behavior of guest molecules within the pore network.¹⁵ Rankin and coworkers also determined that small changes in pore orientation have a substantial impact on the evolution of mesostructural order and crystallinity degree during thermal treatment.^{16, 17}

Among all the possible ordered arrays of mesopores that can be obtained (see **Scheme 1**),^{9, 10} mesoporous titania thin films with *p6mm* pore array are currently attracting a great interest since they provide a 2D-hexagonal arrange of close-packed packed cylindrical pores. This interest is driven both by fundamental science and practical applications: when guest molecules are introduced into the oriented mesochannels, macroscopically anisotropic properties can be developed. Thus, *p6mm* thin films are strongly demanded for the construction of molecular-scale devices and as platforms to study diffusion and confinement inside mesopores.³ Also, interconnected pores (as obtained in other MTTF structures, such as cubic *Im3m*) may not be desirable in certain applications, since the presence of bottle necks can considerably slow down liquids infiltration rate and affect the diffusion behavior of guest molecules.¹⁸ Mesoporous thin films with independent cylindrical pores also provide "ideal" systems to perform adsorption/desorption studies, given their characteristic isotherms and

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hysteresis loops.¹⁹ The sorption properties of a system give information about its textural properties: specific area, pore volume, pore size distribution, network connectivity.²⁰ Hence, the knowledge derived from such ideal systems can be later applied to rationalize the sorption behavior in more complex mesoporous structures, improving their characterization.²¹ In addition, fully oriented mesoporous titania-based thin films presenting a 2D-hexagonal anisotropic mesostructure can exhibit remarkable birefringence as well as a high refractive index porous matrix; this structural anisotropy can find applications in optical devices such as highly stable phase plates.^{22, 23}

The *p6mm* phase can be easily obtained for the case of mesoporous SiO₂ thin films. This phase has been presented in several papers, accompanied with an adequately characterization by complementary techniques.^{8, 14, 24, 25} However, TiO₂ thin films with *p6mm* pore arrangement have been less studied and, in general, the characterization of the final material (after elimination of the template) was not presented or was done based only on electron microscopy techniques.^{13, 26-30} It should be mentioned here that the information provided by such techniques, although highly valuable, is local, and as such should only be used as further confirmation of results obtained by diffraction techniques, such as Small Angle X-Ray Scattering (2D-SAXS) or Grazing incidence SAXS (GISAXS).¹⁰ Also, it has been demonstrated that a pure *p6mm* structure is difficult to obtain in titania systems^{16, 31} and that the alignment of the pores critically determines the stability of the mesophase towards thermal treatments.¹⁷

In this work, we set to understand the apparent elusiveness of the *p6mm* phase for mesoporous TiO₂. To that end, *in situ* 2D-SAXS technique was used to follow the changes undergone by the thin film mesostructure during different synthesis, aging, stabilization and calcination procedures. This technique provides the full diffraction patterns of the MTTF, from which the space group, the lattice parameters and the pore array orientation can be obtained. Additionally, as the data are collected sampling at millimetre scale area, the results are representative of the whole sample.¹⁰ *In situ* 2D-SAXS experiments have been previously used to follow the structural evolution during mesoporous thin film deposition and aging steps, in particular to follow the formation of mesoporous SiO₂ ^{8, 32-35} and TiO₂ ^{13, 31, 33}. In this line, some recent works by Rankin and coworkers have dealt with the thermal evolution of MTTF prepared onto different substrates^{16, 17}; and also some previous works have been dedicated to study the effect of TiO₂ crystallization onto the film's mesostructure.³⁶ Similarly, the *in situ* experiments performed in this work explore the initial stages, but also expand further to study the effect of

different post-synthesis processes until the final mesoporous (template free) material is obtained.

A wide variety of MTTF using different precursors, templates, aging conditions and stabilization treatments (thermal and vapor treatments) were prepared, in the quest of a well ordered 2D-hexagonal template free MTTF. Procedures reported in the literature were used as a starting point, and variations of those procedures were also performed. The results are organized in three sections. In the first section, the mesoporous structure of the obtained MTTF was characterized by *ex situ* electronic microscopies, 2D-SAXS and GISAXS. In view of the difficulty of obtaining *p6mm* structures, *in situ* 2D-SAXS experiments were design in order to monitor the mesophase evolution during the film synthesis and processing stages. The results of such experiments are presented and discussed in the second section. Finally, given the importance of using complementary experimental techniques to determine mesoporous structures, further characterization of the *p6mm* samples obtained from the *in situ* experiments is presented in the last section. The results presented are critically discussed and analysed, and the main findings of our work are summarized in the final conclusions.

Experimental section

Materials

Titanium tetraethoxide (Ti(OEt)₄), tetrachloride (TiCl₄), Pluronic F127 titanium $(HO(CH_2CH_2O)_{106}(CH_2CH(CH_3)O)_{70}(CH_2CH_2O)_{106}OH)$ and Pluronic P123 $(HO(CH_2CH_2O)_{20}(CH_2CH(CH_3)O)_{70}(CH_2CH_2O)_{20}OH)$ were supplied by Sigma-Aldrich, and used as received. HCl and Brij 56 ($C_{16}H_{33}$ (CH₂CH₂O)₁₀OH) were purchased from Merck. Pure grade ethanol and 1-butanol were used as solvents. E-pure water was used to prepare the sols and to clean the material.

Mesoporous thin films synthesis

MTTF were prepared according to protocols reported in the literature as a starting point, and several variations thereof. The parameters varied included the source of Ti(IV), the template, the composition of the sol, and the conditions of the stabilization, consolidation and calcination steps (temperature, duration of the treatment, relative humidity). All systems studied, alongside with the references where they were first reported, are collected in **Table 1** and **Table S1** in the SI. The general protocols for the preparation of the sols and the films are as follows.

Sol preparation: All sols were prepared using a Ti(IV) compound (TiCl₄ or Ti(OEt)₄) as the inorganic source, a template (F127, Brij 56 or P123), water and a solvent (ethanol or 1-butanol). When Ti(OEt)₄ was used as the precursor, HCl was also added to the initial mixture, to control the hydrolysis of the precursor. In general, the Ti(IV) source was initially mixed with the solvent (and HCl if needed), then the template was added and finally water was incorporated dropwise under stirring. In **Table 1** (and **Table S1** in the SI) we summarize the great variety of molar relations tested. The main parameters varied were: s = [template]/[Ti], $h = [H_2O]/[Ti]$, p = [HCl]/[Ti] and sv = [solvent]/[Ti]. The sols and films were named according to their Ti(IV) source (TE for Ti(OEt)₄ and TC for TiCl₄), their template (F = F127, P = P123, B = Brij 56), their surfactant-to-metal ratio (*s*), and the solvent used (E = EtOH and B = 1-BuOH). For example, TC-F-005-E denotes the film synthesized with s = 0.005 using TiCl₄, Pluronic F127 and EtOH as inorganic source, template, and solvent respectively.

Film Synthesis: Glass substrates (coverslips or microscopy slides) were washed using deionized water and rinsed with acetone or ethanol. Thin films were prepared on the unmodified substrates by dip coating at a constant withdrawal rate between 1 to 4 mm s⁻¹, under controlled relative humidity (RH). Alternatively, the films were produced by spin-coating, depositing 125 μL of the sol at a spinning rate of 6000 rpm. After deposition, the films were stabilized for different times in chambers with controlled RH obtained using Ca(NO₃)₂ saturated solution for 50% RH, KNO₃ saturated solution for 80% RH and MgCl₂ saturated solution for 30% RH. The temperature of the stabilization stage was also controlled at approximately 25 °C (room temperature) or -5 °C (refrigerator temperature). After stabilization, the films were consolidated resorting to thermal treatments at 60 °C and 130 °C or to ammonia or water vapor treatments. In the final calcination step, the films were thermally treated with one or more consecutive steps from room temperature up to 200 °C - 400 °C, in furnaces under a still air atmosphere. All the detailed tested conditions are described in **Table 1** and **Table S1** in the SI.

Characterization

2D Small-Angle X-ray Scattering (2D-SAXS). 2D-SAXS measurements were performed at the SAXS2 line of the Laboratório Nacional de Luz Síncrotron (LNLS, Campinas, SP, Brazil). A λ = 1.55 Å was selected and the data collection was performed with a CCD detector. The beamline humidity and temperature were fixed at 50% RH and 25 °C, respectively. For the in situ measurements, the sample-detector distance was fixed at 733 mm. Samples were prepared by

spin coating in the vicinity of the beamline, and were mounted immediately after synthesis (less than two minutes) at 4° incidence angle. The 2D-SAXS patterns were collected every 150 s up to 30 to 60 minutes, depending on the sample, using a collection time of 30 s. For the *ex situ* measurements, the sample-detector distance was in the range 500-1400 mm, and 4° and 90° incidence angles were used. For better understanding of the results, the most commonly obtained porous arrays for MTTF are depicted in **Scheme 1**, alongside their 2D-SAXS theoretical patterns.

Grazing incidence-small-angle X-ray scattering (GISAXS). GISAXS measurements were performed at the XRD2 beamline of LNLS using a six circles Huber diffractometer (λ = 1.5498 Å) and a Pilatus detector. The incident angle was fixed at 0.22° θ and sample-detector distance was 507 mm.

Transmission Electron Microscopy (TEM). TEM images were collected using a Philips EM 301 transmission microscope (CMA, Facultad de Ciencias Exactas y Naturales, UBA) operated at 60 kV. Samples were obtained by scratching the films from the substrate with a razor blade and dispersed in ethanol. A drop of that dispersion was deposited on a carbon-coated copper grid and dried before analysis.

Environmental Ellipsometric Porosimetry (EEP). Water adsorption–desorption curves (at 25 °C) were measured by EEP (SOPRA GES5A). Film thickness and refractive index values were obtained from the ellipsometric parameters Ψ and Δ under nitrogen flux containing variable water vapor pressure, P; P/P₀ was varied from 0 to 1 (P₀ being the saturation water vapor pressure at 25 °C). Water volume adsorbed at each P/P₀ value was determined by modeling the obtained refractive index according to a three-component (water-air-oxide) Bruggeman effective medium approximation (BEMA). Adsorption-desorption isotherms were obtained by plotting the water volume adsorbed by the porous film at each P/P₀. The pore size distributions were determined using models based on the Kelvin equation on these isotherms, taking into account the water contact angle in the film.³⁷ The contact angle of water on the films was determined by depositing a sessile droplet directly on top of the sample and captured the static contact angle using a Ramé-Hart 290-F4. Image analysis was performed with Ramé-Hart DROP image software.

Results and discussion

Ex situ experiments

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In the literature, three usual strategies are used to obtain 2D-hexagonal mesoporous TiO₂, that can be summarized as follows: a) use of templates with smaller hydrophilic domains compared with the ones used for obtaining cubic structures¹³; b) use of a higher molar relation between template and Ti source ($s = [template]/[Ti])^{13, 38}$; and c) use of a low temperature and high relative humidity during thin film deposition and stabilization.^{28, 39} All three strategies were tested in this work, using as a base previously reported procedures and also testing a wide range of variations. Mainly Pluronic P123 and Brij 56 were used as templates, to reduce hydrophilicity when compared with Pluronic F127 and Brij 58, respectively; although Pluronic F127 was also tested. For those systems, the employed amount of template was higher than in the case of cubic structures: a typical *s* of 0.005 is used for F127-templated cubic structures whereas for hexagonal phases, *s* ranges between 0.009 and 0.01 were explored. Also different solvents (1-butanol, ethanol), different amounts of water ($h = [H_2O]/[Ti]$ in the 3-10 range) and several post treatment conditions were tested. Finally, the Ti(IV) source was varied resorting to TiCl₄ or Ti(OEt)₄. All the examined conditions are summarized in **Table 1**.

Table 1: Details of the sols composition of the TiO₂ mesoporous thin films prepared in this work and the obtained structure (based on 2D-SAXS, GISAXS and TEM measurements). For the extended version of this table, see Table S1 (SI).

 $s = [\text{Template}]/[\text{Ti}], h = [H_2O]/[\text{Ti}], p = [HCI]/[\text{Ti}], sv = [solvent]/[\text{Ti}]$

* = variations on a given reference

Sample	Sol composition						David a mark	
	Template	Solvent	S	h	р	sv	Pore array	Reference
TC-F-005-E	F127	EtOH	0.005	10	-	40	Im3m cubic	13
							<i>Im3m</i> cubic	
TC-F-009-E	F127	EtOH	0.009	10	-	40	or	13
							Local order	
TC-F-01-E	F127	EtOH	0.01	3	-	40	Local order	13
TC-F-01-E	F127	EtOH	0.01	5	-	40	Local order	13
TC-F-01-E	F127	EtOH	0.01	10	-	40	<i>Im3m</i> cubic	
							or	13
							Local order	
TC-F-01-B	F127	1-BuOH	0.01	5	-	40	<i>Im3m</i> cubic	
							or	13, 27*
							Local order	
TC-F-01-B	F127	1-BuOH	0.01	10	-	40	Local order	13, 27*
ТС-В-05-Е	Brij 56	EtOH	0.05	10	-	40	Local order	40, 41*
TC-B-1-E	Brij 56	EtOH	0.1	10	-	40	Local order	40, 41*
TC-B-2-E	Brij 56	EtOH	0.2	10	-	40	Local order	13
TC-B-2-E	Brij 56	EtOH	0.2	10	-	40	Disordered	13
ТС-Р-017-Е	P123	EtOH	0.017	2	-	40	Local order	29, 30
ТС-Р-017-Е	P123	EtOH	0.017	3	-	40	Local order	29, 30
TC-P-05-E	P123	EtOH	0.05	10	-	40	Undefined	13
ТС-Р-07-Е	P123	EtOH	0.07	10	-	40	Disordered	13
ТС-Р-09-Е	P123	EtOH	0.09	10	-	40	Disordered	13
TC-P-1-E	P123	EtOH	0.1	10	-	40	Local order	
							or	13*
							disordered	
TC-P-025-B	P123	1-BuOH	0.025	3	-	40	Disordered	13, 27*
TC-P-025-B	P123	1-BuOH	0.025	6	-	40	Disordered	13, 27*
TC-P-025-B	P123	1-BuOH	0.025	10	-	40	Disordered	13, 27*
TE-P-0095-E	P123	EtOH	0.0095	6	1.75	14.5	Local order	26
TE-P-014-E	P123	EtOH	0.014	6.86	2	17	<i>Fm3m</i> cubic	28
ТЕ-Р-022-Е	P123	EtOH	0.022	6	1.75	14.5	Local order	26
TE-P-013-B	P123	1-BuOH	0.013	6	2	9	Fm3m cubic	27

For all the systems discussed in this section, the samples were characterized after the final calcination treatment with the consequent template removal from the pores, using both electron microscopy and GISAXS or 2D-SAXS as characterization techniques. In **Figure 1**, TEM

images, GISAXS and 2D-SAXS patterns of some of the obtained materials are presented. Additional 2D-SAXS patterns for systems obtained with different surfactants and thermal treatments can be found in **Figure S1** (SI). The information about the mesoporous order and structure for all the samples studied is summarized in **Table 1**.



Figure 1: *Ex situ* characterization of TiO_2 mesoporous thin films prepared using different reported protocols employing P123 as a directing agent to obtain the mesostructure *p6mm*. (**a**) TEM image (*left*) and 2D-SAXS diagram (*right*) of sample TE-P-013-B. (**b**) TEM image (*left*) and GI-SAXS diagram (*right*) of sample TE-P-014-E. Inset in TEM image correspond to its Fourier transform. (**c**) TEM image (*left*) and 2D-SAXS pattern (*right*) of sample TC-P-025-B. (**d**) TEM image (*left*) and 2D-SAXS pattern (*right*) of sample TE-P-022-E.

As a general trend (see **Table 1**), it was not possible to obtain the 2D-hexagonal phase in any of the tested conditions. Instead, *Fm3m* face centered cubic (see, for example, **Figure 1 a-b**), locally ordered (see, for example, **Figure 1d**) or disordered phases (**Figure 1c**) were obtained. These results can be attributed to several factors. One of the possibilities is the incorrect attribution of the pore array order in the literature, due to the lack of crossed characterization.¹⁰ In this regard, it is also important to note that in several publications the reported 2D-SAXS (or GISAXS) patterns correspond to samples that are mesostructured but not mesoporous. That is, samples that were stabilized at low temperatures and still have the template inside the pores. All the systems discussed so far correspond to mesoporous materials, *i.e.*, samples submitted to calcination treatments towards eliminating the surfactant molecules inside the pores (see **Tables 1** and **S1**). This difference could imply that the *p6mm* hexagonal phase is lost during thermal treatments at higher temperature. Finally, critical factors in the evolution of the film structure, such as the number of processing steps, the temperature, RH and time at each of them, are sometimes missing from the protocols reported in the literature. This could also account for the different obtained mesoporous structures. Finally, recent reports show that chemical modification of the slides could improve the stability of the *p6mm* mesostructure, ^{16, 31, 39} but all films studied in this work were deposited on unmodified glass surfaces.

Thus, the main conclusion of our *ex situ* experiments is that the *p6mm* hexagonal phase is difficult to obtain and easy to lose during the processing of MTTF. Structural evolution upon film synthesis, stabilization, consolidation and template-removal depends strongly on the processing conditions in a complex manner.¹⁰ The results presented so far highlight that considering the structure observed at initial or intermediate stages, as the one that survives in the final system is not a safe assumption. As the processing parameters were identified to be key factors in obtaining the *p6mm* phase, 2D-SAXS *in situ* experiments were planned, in order to study the formation and evolution of eventually obtained *p6mm* phase as a function of the synthesis and post-synthesis conditions.

In situ 2D-SAXS experiments

For the *in situ* 2D-SAXS measurements, the most promising sols according to the literature and the results from the *ex situ* experiments were chosen to be studied. For every sample, the 2D-SAXS pattern was followed continuously after 1-2 minutes of film deposition by spin coating (performed next to the beamline) for 30 to 60 minutes. Afterwards, the films were subjected to different post-treatment conditions and measurements were performed before and after each step.

The first system tested was TiCl₄-P123, with the following molar relations: TiCl₄ 1: P123 $0.1 : H_2O 10 : EtOH 40$. In **Figure 2**, selected 2D-SAXS patterns are presented (the complete set of conditions studied can be found in **Figure S2**, SI). For this case, locally ordered structure is formed just after the thin film deposition. After 30 minutes of drying at room temperature and RH (25 °C and 50%, respectively), the typical pattern of *p6mm* ordering was clearly observed. The diffraction spots are superimposed with a halo, which indicates the presence of some areas with locally ordered structure. After 4.5 h of drying in a humidity controlled chamber, the *p6mm* pattern is more defined (less intensity in the halo is observed) and it is stable up to 14 h in the same conditions. After this stabilization at 50% RH, a wide variety of thermal treatments were

tested (see **Figure 2** and **Figure S2**). In all cases, when the stabilization temperature was increased from room temperature, the order of the structure disappeared. A stabilization of the oxide structure using NH₃ vapors was also tried, ³⁸ but even in this case, it was not possible to obtain a *p6mm* ordered and oriented mesostructured oxide. It is possible that the observed pattern does not correspond to the ordered oxide but to a phase segregation of pure polymer template. That could also explain the lack of uniaxial contraction during drying of the structure, ¹³ that is usually observed for mesoporous thin films (see below). These results also indicate that the 2D-hexagonal structure, if formed, is not stable enough to resist the thermal treatment usually used to obtain mesoporous TiO₂. Probably, the stress caused by the consolidation of the oxide walls lead to a disruption of the polymer organization.



Figure 2: *In situ* 2D-SAXS characterization of mesoporous thin films prepared with TiCl₄ and P123 under different conditions, as indicated in the diagram. The complete set of conditions studied can be found in Figure S2 (SI).

The second system tested was TiCl₄-Brij56, with the following molar relations: TiCl₄ 1: Brij56 0.2 : H_2O 10 : EtOH 40. For this system, previous *in situ* studies have shown the appearance of the *p6mm* phase just after the thin film deposition.¹³ In **Figure 3**, selected 2D-SAXS patterns are presented and the complete set of conditions studied can be found in **Figure S3**. In this case, a locally ordered structure accompanied by an *Im3m* cubic structure is formed just after the thin film deposition, and this structure is kept after 1 hour of drying at room temperature and RH (25 °C and 50%, respectively). After this time, different samples were introduced in chambers with controlled humidity at 30%, 50% and 80%. Only in the case of 80% RH a clear *p6mm* pattern was developed after 6 h of aging. This result indicates that a high humidity seems to be a key parameter to obtain the 2D-hex structure, in line with recent results in the literature.^{28, 39} Although previous work indicated that low relative humidity favored mesophases with less curvature (i.e., p6mm over Im3m), the presence of a higher amount of water vapor might kinetically assist to rearrange the initial cubic structure into the final hexagonal phase, since the film is still soft enough to allow it.^{13, 31} However, the high RH is not the only factor that defines the final mesostructure, and after a direct treatment at 200 °C (Figure 3) or after a sequence treatment with 60 °C and 130 °C steps (Figure S3, SI) the structure collapsed and no diffraction spots were observed. In order to improve the thermal stability of the mesostructured oxide, the material was submitted to a short contact with NH₃ vapors.³⁸ To obtain a well-ordered mesostructured film, the inorganic matrix should consolidate around the mesophase of the surfactant without significantly disrupting it. This balance between inorganic condensation and mesophase structuration depends critically on the precursor, template agent and processing parameters. For titania films prepared trough EISA, it has been proposed that the condensation is triggered by the evaporation of HCl.³⁵ Treatment of the mesostructured films with NH₃ vapors helps to consolidate the oxide, since ammonia reacts with HCl present in the sol, lowering the acidity and accelerating the condensation process, without the need of thermal treatment to favor HCl evaporation. In this way, the inorganic network is consolidated at low temperatures while preventing the disruption of the surfactant mesophase. As a consequence, the *p6mm* structure remained after both the thermal treatment up to 200°C and the template extraction with ethanol, as can be seen in the lower panel of Figure 3. It is also important to note that a uniaxial contraction is observed after the thermal treatment, indicating that the observed pattern corresponds to the mesoporous oxide.



Figure 3: *In situ* 2D-SAXS characterization of mesoporous thin films prepared with TiCl₄ and Brij 56 under different conditions, as indicated in the diagram. The complete set of conditions studied can be found in Figure S3 (SI).

The *in situ* experiments presented above reinforce the idea that the *p6mm* structure is very unstable for TiO₂, difficult to stabilize and easily lost after thermal treatments. Taking into account that the p6mm structure is routinely obtained for SiO₂, a possible explanation for such behavior could be related to the combination of the mechanical properties of the *p6mm* phase⁴² with the higher reactivity of Ti and the tendency of TiO_2 to crystallize at relatively low temperatures.^{10, 12} In addition, topological effects might affect the TiO₂ densification process that takes place upon higher temperature treatment. Densification and eventual crystallization has been shown to proceed through diffusive sintering in MTTF.⁴³ For Im3m cubic phase, the most usual for MTTF, the structure's open porosity is known for restricting densification/crystallite growth and thus can minimize the mesostructure collapse at moderate temperatures.¹² In contrast, the topology of the *p6mm* structure allows for a faster densification and eventual growth of larger anisotropic anatase crystals. Finally, the possible effect of the different synthesis and post synthesis conditions onto the nucleation and growth of anatase nanocrystals in the oxide's walls, as has been demonstrated previously,^{12,44} cannot be ruled out. In fact, differences in the crystals' formation processes could lead to preferential disruption of certain mesophases. These working hypotheses are currently under study in our group and will be expanded in the future.

The results discussed in this section emphasize the importance of the *in situ* characterization for materials' design. In particular, it is shown that measurements performed

after every step of the material's processing help to understand the key points of the treatment and to design new procedures in order to obtain the desired material properties, allowing a more rational approach to develop reproducible and well-understood synthesis protocols.

Cross-characterization of the p6mm TiO₂ sample

 For the case in which the *p6mm* structure was obtained (TiCl₄-Brij56 system after calcination at mild temperature followed by ethanol extraction, **Figure 3** last panel), the obtained mesoporous oxide was further characterized *ex situ* by means of TEM and EEP. The obtained results are shown in **Figure 4**.



Figure 4: *Ex situ* characterization of the mesoporous TiO₂ thin film corresponding to the *in situ* 2D-SAXS marked in red in Figure 3: (a) TEM image; (b) EEP isotherm showing the adsorption (red) and desorption (black) branches.

The TEM image (**Figure 4a**) shows areas in which the expected channels are observed; however, in other areas the order is not clear. The obtained adsorption-desorption isotherm (**Figure 4b**) reflects the low porosity of the sample, consistent with a 2D-hexagonal arrangement of the pores, where the accessibility is limited by geometrical restrictions.⁴⁵ Further analysis of the isotherms shows that it corresponds to a type IV isotherm according to the IUPAC classification, and is characteristic of mesoporous materials.⁴⁶ However, the hysteresis loop obtained is not the H1 type that would be expected for systems with cylindrical pores without constrictions (corresponding to a purely mesoporous *p6mm* structure, as suggested by 2D-SAXS

characterization).¹⁹ Indeed, the hysteresis loop resembles an H2-type, corresponding to a network of constricted pores with a distribution in size, connected by narrower necks.¹⁹ It can be seen that the adsorption branch is smoother that would be expected for independent cylindrical pores, since it does not present the abrupt jump in adsorption on the onset of capillary condensation. This suggests the presence of constrictions in the pores. However, such interconnectivity effects do not result in appreciable cavitation or percolation in the desorption branch. Another possibility is that a non-uniform pore diameter along the pore axis is responsible for the type H2 hysteresis loop obtained. A similar observation has been reported previously for N₂ adsorption in titania mesoporous thin films.³⁹ Overall, the obtained sorption behavior is consistent with cylindrical pores with a certain degree of interconnectivity or non-uniform pore size. This result is in line with the TEM image in **Figure 4a**, and supports that the structure of the mesoporous film is not purely *p6mm*.

In summary, the *in situ* characterization results indicate that even for a case in which a clear 2D-SAXS pattern of 2D-hexagonal pore arrangement was observed, some areas of the sample remain disordered. These results point to the intrinsic instability of the *p6mm* structure and the difficulty to obtain a pure 2D-hexagonal structure. In addition, the obtained results emphasize the importance of using complementary experimental techniques to unequivocally assign structures of mesoporous materials.

Conclusions

A wide variety of MTTF using different precursors, templates, aging conditions and stabilization treatments were prepared, based on literature reported procedures, in order to obtain the *p6mm* 2D porous structure. The results of cross characterization by electron microscopy and small angle X-ray diffraction demonstrated that the desired phase is hard to stabilize in the mesoporous material. In order to understand the key parameters that define the final structure, *in situ* 2D-SAXS experiments were designed and performed. By such experiments, a *p6mm* phase was identified under several deposition conditions. When the mesophase evolution during the film synthesis and processing stages was monitored, it was demonstrated that the key parameters that affect the ordering are the post-synthesis exposure to humidity and, mainly, the thermal treatment. Thus, it was possible to stabilize the desired mesophase by a combination of high RH aging, exposure to NH₃ vapors to consolidate the framework and a gentle thermal treatment (up to 200°C). But even in this case, the obtained MTTF did not

present a fully ordered *p6mm* structure, as was observed by electron microscopy and EEP measurements. Particularly, the sensitivity to thermal treatment concluded from this work is relevant envisioning (photo)electrochemical applications of the *p6mm* MTTF, since they require a controlled crystallinity of the oxide matrix only achievable by thermal treatment at high temperatures (400-600 °C). This work demonstrates that simple deposition techniques are not adequate to obtain *p6mm* ordered structures for crystalline MTTF, suggesting that more complex post-treatment methodologies previously presented in the literature^{16, 17} are the ones to go for this type of material.

Finally, the potentiality of in situ 2D-SAXS measurements as a technique to design synthesis and, particularly, post synthesis procedures was demonstrated. Monitoring the mesostructure evolution after every step of the material's processing by *in situ* 2D-SAXS allowed determining the key parameters that affect the ordering of the MTTF. This type of experiments could be useful to design new synthetic procedures, in order to obtain specific properties of the final mesoporous material. By this means, a more rational approach to develop reproducible and well-understood synthesis protocols can be achieved.

Supporting Information

Complete set of MTTF synthesis conditions and complete set of *in situ* 2D-SAXS results.

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