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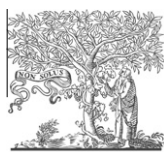


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## Direct reductive amination of aldehydes using lithium-arene(cat.) as reducing system. A simple one-pot procedure for the synthesis of secondary amines

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## ABSTRACT

A simple one-pot procedure for the direct reductive amination of aldehydes using lithium powder and a catalytic amount of 4,4'-di-*tert*-butylbiphenyl (DTBB) or a polymer supported naphthalene as reducing system is described. The direct reductive amination of a variety of aldehydes with primary amines was achieved simply by adding a mixture of the corresponding carbonyl compound and the amine, over a solution of the lithium arenide in THF at room temperature. For most of the substrates tested the main reaction products were the secondary amines along with variable amounts of the corresponding alcohol and/or imine products. Theoretical DFT calculations have been applied in order to explain the differences in reactivity observed for aromatic substrates.

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Amines and their derivatives are present in many naturally occurring bioactive molecules such as amino acids, nucleic acids and alkaloids, among others.<sup>1</sup> They are known to have interesting herbicidal and fungicidal activities and they are also utilised as versatile intermediates for the synthesis of pharmaceuticals, agrochemicals,<sup>2</sup> and as valuable building blocks for nitrogen-containing synthetic polymers. Amines can be synthesized by many different methods including: (a) reduction of nitrogen-containing functional groups such as nitro, cyano, azide, and carboxamide derivatives; (b) alkylation of ammonia, primary or secondary amines, using alkyl halides or sulfonates as alkylating agents;<sup>1</sup> and (c) reaction of aldehydes or ketones with ammonia, primary or secondary amines in presence of different reducing agents.<sup>3</sup> This latter is the so-called reductive amination reaction which is described as direct when the carbonyl compound and the amine are mixed together with a suitable reducing agent in a single operation (one-pot), without preformation of an imine or iminium salt. On the other hand, indirect reductive amination involves the preformation of an imine followed by its reduction in a second step. Direct reductive amination

(DRA) offers significant advantages over other amine syntheses, including simplicity of the methodology, wide commercial availability of substrates, mild reaction conditions, and in some cases high functional group tolerance.<sup>4</sup> A wide variety of reducing agents and reaction conditions have been developed to perform this transformation, all of them presenting both advantages and disadvantages. The catalytic hydrogenation, for instance, is an attractive methodology from economical and ecological points of view. It can be mediated by several heterogeneous<sup>5</sup> and some homogeneous metal catalysts,<sup>6</sup> although the presence of some functional groups such as nitro, cyano and carbon-carbon multiple bonds may limit its applicability. Hydride reducing agents are also commonly used for the DRA of carbonyl compounds, among them the Borch reduction using sodium cyanoborohydride (NaBH<sub>3</sub>CN), and reductive amination using sodium triacetoxyborohydride [NaBH(OAc)<sub>3</sub>] have been widely used.<sup>3,7</sup> Sodium cyanoborohydride is stable in relatively strong acid solutions, is soluble in hydroxylic solvents such as methanol, and has different selectivities at different pH values; but it is expensive, highly toxic and may contaminate the product with NaCN, and generate toxic HCN upon work-up. Moreover, in some cases up to a fivefold excess of the amine is required in order to limit the competitive reduction of

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the C=O bond of the starting carbonyl compound. On the other hand, sodium triacetoxyborohydride is mild, presents a high functional group tolerance and reduces imines selectively over carbonyl compounds, but it is flammable, poorly soluble in most of the commonly used organic solvents, and has important limitations when aromatic and unsaturated ketones are used as starting carbonyl compounds. Another hydride reagent frequently used to perform the DRA reaction is sodium borohydride (NaBH<sub>4</sub>). It is inexpensive, safe to handle, and can be employed for large-scale reductions,<sup>8</sup> nevertheless, the major drawbacks are its low selectivity, the harsh reactions conditions needed and, in many cases, the necessity of adding Brønsted acids to facilitate intermediate imine formation.<sup>9</sup> Many other hydride-based reducing systems have been applied to the reductive amination reaction, most of them associated with the use of complex catalysts, expensive and flammable reagents, and/or low product yield. Among them, organosilanes have the advantage to be organic-soluble reducing agents, however they present some limitations in substrate compatibility.<sup>10</sup> Apart from hydride-based reagents, the Hantzsch 1,4-dihydropyridine system is a mild, inexpensive and nontoxic reducing agent that has been used for the reductive amination of carbonyl compounds. Nevertheless, the reduction step proceeds in low yield, thus requiring long reaction times and the use of Lewis acids for the imine activation.<sup>11</sup> Some interesting related systems, using the Hantzsch ester as transfer hydrogenating agent and thioureas for selective imine activation, have recently been reported.<sup>12</sup>

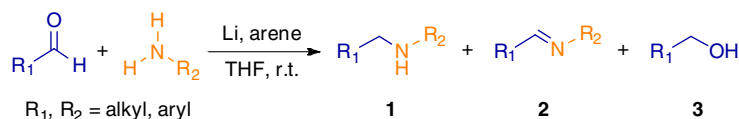
On the other hand, alkali metals are known to be strong reducing agents, among them, lithium metal has been widely used for many reduction reactions in organic synthesis.<sup>13</sup> The reducing systems based on the use of alkali-metals in combination with arenes in aprotic media, with the arene acting as electron carrier via the generation of its radical anion, have received much attention. In the last years, some of us have been actively working on the preparation of transition metal nanoparticles by fast reduction of the corresponding transition metal chlorides with lithium and a catalytic amount of an arene [naphthalene, 4,4'-di-*tert*-butylbiphenyl (DTBB)] as electron carrier, for their application in many useful organic transformations.<sup>14</sup>

During the course of our studies on the reductive amination of aldehydes and ketones mediated by copper nanoparticles, we have found that the lithium-arene(cat.) system alone, in the absence of the copper nanoparticles, was capable of performing the desired transformation. In this work we want to introduce our results on a simple and efficient procedure for the direct reductive amination of aromatic and aliphatic aldehydes for the one-pot synthesis of secondary amines, using primary amines of several nature as starting materials in the presence of lithium powder and a catalytic amount of an arene (DTBB or a polymer supported naphthalene) in tetrahydrofuran as solvent and at room temperature (Scheme 1). The methodology reported in this work is simple, mild, economic, nontoxic, and does not need the use of any additives or acids. As far as we know, there are no reports on the direct reductive amination of aldehydes using lithium and arenes as promoters.

The direct reductive amination of a variety of aldehydes with primary amines of different nature, was achieved simply by adding a mixture of the corresponding carbonyl compound (1.0 mmol) and the amine (1.0 mmol) in THF (4 mL), over a solution of the

lithium arenide obtained from the reaction of an excess of lithium powder (3.0 mmol) with a catalytic amount of DTBB (0.1 mmol) in THF (2 mL). The reaction mixture was stirred at room temperature, under nitrogen atmosphere, until total conversion of the starting carbonyl compound (TLC, GLC).<sup>15</sup> For most of the substrates tested the main reaction products were the corresponding secondary amines (**1**) along with variable amounts of the direct reduction products of the starting carbonyl compounds (alcohols **3**). In some cases, the corresponding imines (**2**) were formed in very good yields but were resistant to further reduction. On the other hand, ketones remained unreacted under the same reaction conditions, even at higher reaction temperature (reflux of THF).

Table 1 summarizes the results obtained in the DRA of a series of aldehydes with different primary amines under the above described conditions. Benzylamine and *p*-methylbenzaldehyde were used as model substrates for determining the optimal reaction conditions. When DTBB was used as electron carrier the corresponding secondary amine was obtained in excellent yield and in only 1.5 h of reaction time (Table 1, entry 1). The same reaction performed below room temperature (0–15 °C) did not show conversion of the starting aldehyde. We then tested naphthalene as electron carrier in the same reaction conditions. After 1.5 h of reaction time the secondary amine was obtained in a lower yield compared with that of using DTBB (Table 1, entry 2), together with a considerable amount of 1,1'-binaphthyl as a side reaction product. These observations are in agreement with the fact that DTBB is better than naphthalene as mediator in electron transfer processes, mainly due to its lower reduction potential and its low tendency to coupling because of the steric hindrance caused by the *tert*-butyl groups. In the absence of an arene (DTBB or naphthalene), the secondary amine was obtained in much lower yield and the corresponding benzylic alcohol was formed in 20% yield (Table 1, entry 3), thus demonstrating the necessity of using an electron carrier for the DRA to occur. As reported by Compton et al.,<sup>13b</sup> the use of an arene as mediator in lithium reductions offers a very large rate increase over the non mediated route. On the other hand, in the last years we have been interested in the use of macromolecular structures as stabilizers for metal nanoparticles and, in connection with this goal, we have synthesized a copolymer of styrene and 2-vinylnaphthalene (PS-2VN) by anionic polymerization, which could act as a polymer supported electron carrier in the DRA reactions. Interestingly, the use PS-2VN (20 mg) and lithium (3.0 mmol) in the DRA of benzaldehyde (1.0 mmol) and cyclohexylamine (1.0 mmol) quantitatively gave the desired secondary amine (Table 1, entry 4), which was recovered from the reaction mixture simply by filtration without needing further purification. The use of the same copolymer in the DRA of *p*-methylbenzaldehyde with cyclohexylamine gave the corresponding secondary amine in a similar yield to that obtained using DTBB as electron carrier (Table 1, compare entries 5 and 14). In the optimised reaction conditions, using DTBB as arene, the DRA of benzaldehyde with aliphatic and aromatic amines such as dodecylamine, cyclohexylamine, aniline and benzylamine, gave the desired secondary amines in very good yields (Table 1, entries 6–9, respectively). Aliphatic aldehydes showed to be less reactive than their aryl counterparts, leading to the corresponding secondary amines in moderate yield and in longer reaction times (Table 1, entries 10 and 11).



Scheme 1. Reductive amination of aldehydes with primary amines.

**Table 1**  
Direct reductive amination of aldehydes with primary amines<sup>a</sup>

Entry	R <sub>1</sub>	R <sub>2</sub>	Time (h)	Yield <sup>b</sup> (%)		
				1	2	3
1	<i>p</i> -CH <sub>3</sub> -Ph	PhCH <sub>2</sub>	1.5	76 ( <b>1a</b> )	—	—
2 <sup>c</sup>	<i>p</i> -CH <sub>3</sub> -Ph	PhCH <sub>2</sub>	1.5	45 ( <b>1a</b> )	22	7
3 <sup>d</sup>	<i>p</i> -CH <sub>3</sub> -Ph	PhCH <sub>2</sub>	1.5	30 ( <b>1a</b> )	7	20
4 <sup>e</sup>	Ph	<i>c</i> -C <sub>6</sub> H <sub>11</sub>	2	100 ( <b>1b</b> )	—	—
5 <sup>e</sup>	<i>p</i> -CH <sub>3</sub> -Ph	<i>c</i> -C <sub>6</sub> H <sub>11</sub>	1	70 ( <b>1c</b> )	—	12
6	Ph	<i>n</i> -C <sub>12</sub> H <sub>25</sub>	5	74 ( <b>1d</b> )	—	7
7	Ph	<i>c</i> -C <sub>6</sub> H <sub>11</sub>	5	73 ( <b>1b</b> )	—	8
8	Ph	Ph	8	87 ( <b>1e</b> )	—	—
9	Ph	PhCH <sub>2</sub>	3	60 ( <b>1f</b> )	9	8
10	(CH <sub>3</sub> ) <sub>2</sub> C=CH(CH <sub>2</sub> ) <sub>2</sub> CH(CH <sub>3</sub> )CH <sub>2</sub>	<i>c</i> -C <sub>6</sub> H <sub>11</sub>	10	64 ( <b>1g</b> )	16	—
11	<i>c</i> -C <sub>6</sub> H <sub>11</sub>	PhCH <sub>2</sub>	12	58 ( <b>1h</b> )	14	5
12	Ph	<i>p</i> -CH <sub>3</sub> -Ph	5	71 ( <b>1i</b> )	8	—
13	<i>p</i> -CH <sub>3</sub> -Ph	<i>n</i> -C <sub>12</sub> H <sub>25</sub>	3	70 ( <b>1j</b> )	—	8
14	<i>p</i> -CH <sub>3</sub> -Ph	<i>c</i> -C <sub>6</sub> H <sub>11</sub>	2	75 ( <b>1c</b> )	4	8
15	<i>p</i> -(CH <sub>3</sub> ) <sub>2</sub> N-Ph	<i>n</i> -C <sub>12</sub> H	3	72 ( <b>1k</b> )	7	8
16	<i>p</i> -(CH <sub>3</sub> ) <sub>2</sub> N-Ph	<i>c</i> -C <sub>6</sub> H <sub>11</sub>	2	68 ( <b>1l</b> )	—	7
17	<i>p</i> -(CH <sub>3</sub> ) <sub>2</sub> N-Ph	PhCH <sub>2</sub>	3	82 ( <b>1m</b> )	5	6
18	<i>p</i> -CH <sub>3</sub> O-Ph	<i>c</i> -C <sub>6</sub> H <sub>11</sub>	6	40 ( <b>1n</b> )	4	29
19	Ph	3,5-(CF <sub>3</sub> ) <sub>2</sub> -Ph	8	—	50 ( <b>2o</b> )	—
20	<i>p</i> -CF <sub>3</sub> -Ph	Ph	8	—	45 ( <b>2p</b> )	—

<sup>a</sup> Reaction conditions: aldehyde (1.0 mmol), amine (1.0 mmol), Li (3.0 mmol), DTBB (0.1 mmol), in THF as the solvent (6 mL), at 25 °C, unless otherwise stated.

<sup>b</sup> Isolated yield after column chromatography.

<sup>c</sup> Reaction conditions: aldehyde (1.0 mmol), amine (1.0 mmol), Li (3.0 mmol), naphthalene (0.15 mmol), in THF as the solvent (6 mL), at 25 °C.

<sup>d</sup> Reaction conditions: aldehyde (1.0 mmol), amine (1.0 mmol), Li (3.0 mmol), in THF as the solvent (6 mL), at 25 °C.

<sup>e</sup> Reaction conditions: aldehyde (1.0 mmol), amine (1.0 mmol), Li (3.0 mmol), co-polymer (20 mg), in THF as the solvent (6 mL), at 25 °C.

Then, we examined the scope of the reaction, for either aromatic aldehydes or anilines, by studying the influence of the electronic properties of the substituents attached to the aromatic ring, in the course of DRA reactions involving at least one aromatic substrate. We observed that those substrates bearing electron-releasing groups attached to the aromatic ring were more reactive, leading to the corresponding secondary amines in good yield (Table 1 entries 12–17). In the case of *p*-methoxybenzaldehyde (Table 1, entry 18) the lower yield obtained is attributed to the partial cleavage of the methoxy group under the reaction conditions.<sup>14c</sup> On the other hand, the reaction of benzaldehydes or anilines bearing electron-withdrawing groups, gave the corresponding imines as major reaction products (Table 1, entries 19 and 20).<sup>16</sup> Although electron-poor anilines are poor nucleophiles, the fact that the reaction stops at the imine stage indicates that the initial nucleophilic attack on the carbonyl carbon indeed takes place, but the imine intermediate do not undergo subsequent reduction under the reaction conditions.

These observations prompted us to study in more detail the electron transfer process involved, using density functional theory (DFT) calculations. For this purpose, we theoretically study the neutral imines and the corresponding radical anions of compounds **2e**, **2i** and **2o**.<sup>17</sup> The ab initio calculations were performed with the B3LYP<sup>18</sup> DFT<sup>19</sup> functional and the 6-31+G\* basis set, which is

known to be an appropriate methodology for the theoretical study of the electronic properties of radical anions.

The LUMO MOs of the neutral imines have  $\pi$ -symmetry (shown in Fig. 1 for imine **2e**) and, as expected, this MOs showed differences in energy for each imine (Table 2). An electron-withdrawing group attached to the aromatic ring at the amine moiety of the imine, increases the stability of the  $\pi$ -system and lowers its LUMO, favouring the electron transfer (ET) process by increasing the electron affinity of the substrate.

On the other hand, the DFT calculations showed significant differences for the corresponding radical anions of these imines. In these species, the unpaired electron is located mainly on the C=N  $\pi$ -system. When comparing the C=N bond of the neutral imines with that of the corresponding radical anions, the main geometric change observed for this  $\pi$ -system is the elongation of the C=N bond, which have a length of 1.28 Å for the imines and 1.33 Å for the corresponding radical anions. For the radical anions of imines **2i**, **2e** and **2o**, the excess spin density is mainly located on the carbon center, however, for **2i** and **2e** the spin density on the nitrogen atom (0.139 and 0.134, respectively) is higher than that of **2o** radical anion, in which, as a consequence of the electron-withdrawing groups attached to the aromatic ring, the spin density at the same center is considerably low (0.059).

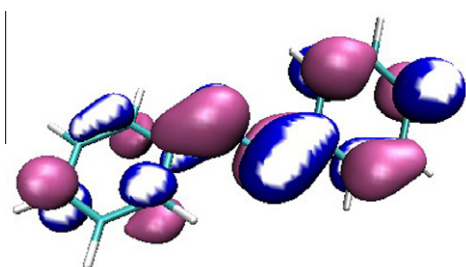
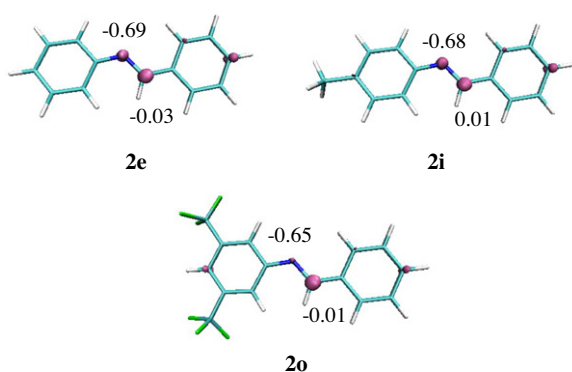


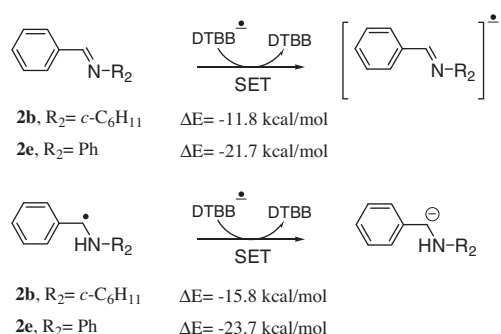
Figure 1. LUMO for imine **2e**.

Table 2  
LUMO MOs energy for different imines

Imine	LUMO energy (eV)
<b>2i</b>	-0.068
<b>2e</b>	-0.070
<b>2o</b>	-0.091



**Figure 2.** Gas phase B3LYP/6-31+G\* spin density (pink) and MK atomic charges for radical anions of imines **2i**, **2e** and **2o**.



**Scheme 2.**

The unpaired spin distribution for the radical anions of these imines is shown in Fig. 2. It should be mentioned that, when the reaction solvent (THF) was included in the calculations as a polarizable continuum model, the spin density remained almost unchanged.

The calculated charge distribution shown in Fig. 2, could a priori be interpreted as consistent with a favoured formation of a radical anion intermediate in which the negative charge is located at the nitrogen atom. An intermediate of this type would be also consistent with the experimentally observed lack of reactivity of imines bearing an electron withdrawing group on the aromatic ring of the aldehyde moiety. On the other hand, it has been shown that the unpaired spin density distribution is a relevant factor for reactions that proceed through ET processes.<sup>20</sup> As can be seen from the graphics in Fig. 2, the higher charge distribution is placed on the nitrogen, thus, the protonation of this radical anion would result in the formation of a benzylic type radical that would be easily

reduced to the corresponding benzylic anion, and finally protonated to yield the amine product. Considering this plausible reduction pathway, the higher reactivity observed for aromatic aldehydes compared with aliphatic ones, could be interpreted in terms of the relative stabilities of the corresponding reaction intermediates. In order to study the thermodynamic feasibility for the different steps involved in the proposed reaction pathway, DFT calculations for imines **2b** and **2e** as model compounds, including THF as the solvent, were carried out. The results are shown in Scheme 2. It is noteworthy that the formation of a dianion, as a possible intermediate, would be endothermic in about 27.3 kcal/mol for **2b** and 11.4 kcal/mol for **2e**.

Based on our experimental results, and those previously reported by other authors,<sup>21</sup> in conjunction with the results obtained from DFT calculations, we suggested a possible reaction pathway, involving two successive single-electron transfer (SET) steps from the lithium-arenide to the in situ formed imine, as depicted in Scheme 3. According to DFT calculations, the first SET might lead to the formation of radical anion **I**, which would be protonated by the solvent (THF) or water (produced during the formation of the imine), to give the radical intermediate **II**. A second SET from the lithium-arenide to **II** would lead to carbanion **III**, which would be rapidly protonated to give the secondary amine product.

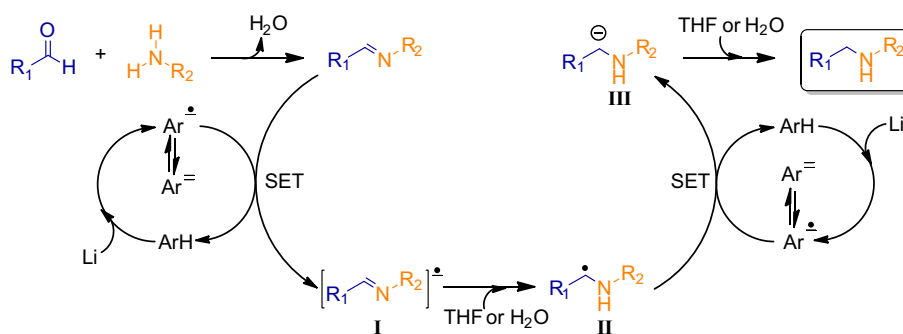
In summary, we have described herein a simple one-pot procedure for the direct reductive amination of aromatic and aliphatic aldehydes for the synthesis of secondary amines, using lithium-arenide(cat.) as reducing system. The methodology reported is simple, mild and avoid the use of any additives or acids. On the other hand, DFT calculations have shown to be a successful approach for studying the ET reduction of imines as well as to explain the proposed reaction mechanism. We are now actively working, both experimentally and theoretically, on the development of a modified methodology for the direct reductive amination of ketones using different polymer supported arenes.

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**Scheme 3.** Proposed reaction pathway.

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  - Typical experimental procedure:** A mixture of lithium sand (21 mg, 3.0 mmol) and DTBB (26 mg, 0.1 mmol) in THF (2 mL) was stirred at room temperature under nitrogen atmosphere. When the reaction mixture turned dark green (5–20 min), indicating the formation of the lithium arenide, a solution of the primary amine (1.0 mmol) in THF (2 mL) was slowly added by syringe, followed by the addition of the corresponding aldehyde (1.0 mmol) in THF (2 mL). After total conversion of the starting material (TLC, GC-MS), the resulting suspension was diluted with ethyl ether (10 mL) and washed with H<sub>2</sub>O (3 × 10 mL). The combined extracts were dried over anhydrous Na<sub>2</sub>SO<sub>4</sub> and evaporated (20 mbar). The resulting residue was purified by flash column chromatography (silica gel, hexane-ethyl acetate) to give the corresponding secondary amine. The following known compounds included in Table 1 were characterised by comparison of their chromatographic and spectroscopic data (<sup>1</sup>H, <sup>13</sup>C NMR, and MS) with those described in the literature: **1a**,<sup>22</sup> **1b**,<sup>4b</sup> **1e**,<sup>4b</sup> **1f**,<sup>4b</sup> **1g**,<sup>23</sup> **1m**,<sup>24</sup> **1n**,<sup>22</sup> **2o**,<sup>25</sup> **2p**.<sup>26</sup> Amines **1d**, **1h** and **1i** were characterised by comparison of their chromatographic and spectroscopic data (<sup>1</sup>H, <sup>13</sup>C NMR, and MS) with those of the corresponding commercially available pure samples. For new compounds, physical and spectroscopic data follow:  
*Dodecyl(4-methylbenzyl)amine (1j)*: Orange oil; IR (film): 3329, 3073, 2924, 2852, 1603, 1526, 1465, 1342, 1163, 1122, 906, 809, 722 cm<sup>-1</sup>; <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>) δ 0.79 (t, J = 6.1 Hz, 3H, CH<sub>3</sub>), 1.16–1.37 (m, 20H, 10 × CH<sub>2</sub>), 2.22 (s, 3H, CH<sub>3</sub>), 2.47 (t, J = 7.1 Hz, 2H, CH<sub>2</sub>), 2.65 (s, 1H, NH), 3.60 (s, 2H, CH<sub>2</sub>), 7.01 (d, J = 7.7 Hz, 2H, 2 × ArCH), 7.08 (d, 2H, J = 7.9 Hz, 2 × ArCH); <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>) δ 13.9, 20.8, 22.5, 27.1, 29.1, 29.4, 29.5, 29.7, 31.7, 49.1, 53.4, 127.9, 128.7, 128.8, 136.1; MS-EI (m/z): 289 (M<sup>+</sup>, 1.1%), 184 (4), 135 (5), 134 (46), 120 (6), 106 (10), 105 (100), 91 (4), 77 (6), 55 (4). HRMS-EI (m/z): [M]<sup>+</sup> Calcd for C<sub>20</sub>H<sub>35</sub>N, 289.2770; Found 289.2773.  
*Cyclohexyl(4-methylbenzyl)amine (1c)*: Orange oil; IR (CH<sub>2</sub>Cl<sub>2</sub>): 3293; 3021; 2919; 2847; 1608; 1516; 1454; 1050; 809 cm<sup>-1</sup>; <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>) δ 1.30–2.03 (m, 10H, 5 × CH<sub>2</sub>), 2.45–2.50 (m, 4H, CH<sub>3</sub>, CHNH), 2.61 (s, 1H, NH), 3.86 (s, 2H, CH<sub>2</sub>NH), 7.19 (d, J = 7.5 Hz, 2H, 2 × ArCH), 7.28 (d, J = 7.6 Hz, 2H, 2 × ArCH); <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>) δ 21.3, 25.0, 26.5, 33.6, 50.8, 56.0, 128.1, 128.9, 135.6, 138.1. MS-EI (m/z): 203 (M<sup>+</sup>, 13%), 160 (38), 106 (10), 105 (100), 104 (9), 103 (13), 91 (17), 79 (17), 78 (9), 77 (24), 55 (9). HRMS-EI (m/z): [M]<sup>+</sup> Calcd for C<sub>14</sub>H<sub>21</sub>N, 203.1674; Found 203.1680.  
*4-(Dimethylaminobenzyl)dodecylamine (1k)*: Yellow oil; IR (film): 3329, 2929, 2852, 1649, 1516, 1465, 1388, 1116, 912, 814, 732 cm<sup>-1</sup>; <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>) δ 0.79 (t, J = 6.48 Hz, 3H, CH<sub>3</sub>), 1.17–1.37 (m, 20H, 10 × CH<sub>2</sub>), 2.47 (t, J = 7.18 Hz, 2H, CH<sub>2</sub>CH<sub>2</sub>NH), 2.80 (s, 6H, 2 × CH<sub>3</sub>), 2.86 (s, 1H, NH), 3.55 (s, 2H, ArCH<sub>2</sub>NH), 6.58 (d, J = 8.50 Hz, 2H, 2 × ArCH), 7.06 (d, J = 8.53 Hz, 2H, 2 × ArCH); <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>) δ 13.8, 22.4, 27.1, 29.1, 29.3, 29.4, 29.8, 31.7, 40.4, 49.0, 53.2, 112.4, 128.2, 128.8, 149.4; MS-EI (m/z): 318 (M<sup>+</sup>, 6.3%), 317 (5), 135 (11), 134 (100), 118 (6). HRMS-EI (m/z): [M]<sup>+</sup> Calcd for C<sub>21</sub>H<sub>38</sub>N<sub>2</sub>, 318.3035; Found 318.3039.  
*N,N-dimethyl-4-cyclohexylaminomethylaniline (1l)*: Orange oil; IR (film): 3303, 2929, 2847, 1603, 1521, 1449, 1347, 1163, 937, 804, 727 cm<sup>-1</sup>; <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>) δ 0.94–1.80 (m, 10H, 5 × CH<sub>2</sub>), 2.79 (s, 6H, 2 × CH<sub>3</sub>), 2.85 (s, 1H, NH), 2.92 (s, 1H, CH), 3.59 (s, 2H, CH<sub>2</sub>), 6.58 (d, J = 8.5 Hz, 2H, 2 × ArCH), 7.06 (d, J = 8.5 Hz, 2H, 2 × ArCH); <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>) δ 24.7, 25.9, 33.1, 40.4, 50.1, 55.6, 112.4, 128.5, 128.7, 149.4; MS-EI (m/z): 232 (M<sup>+</sup>, 14%), 231 (6), 135 (11), 134 (100), 118 (12), 91 (4). HRMS-EI (m/z): [M]<sup>+</sup> Calcd for C<sub>15</sub>H<sub>24</sub>N<sub>2</sub>, 232.1939; Found 232.1941.
  - As suggested by one referee, we studied the reaction of *p*-nitrobenzaldehyde and *p*-cyanobenzaldehyde with cyclohexylamine. In both cases, a low conversion of the starting amine to a complex mixture of products was obtained, thus indicating that these reducible functional groups are not compatible with the reaction conditions.
  - Computational Procedure:** The calculations were performed with Gaussian03.<sup>27</sup> The initial conformational analysis of selected compounds was performed with the semiempirical AM1 method. The geometry of the most stable conformers thus obtained was used as starting point for the B3LYP studies of the corresponding imines and their radical anions. The zero point energy corrections were made at the 6-31+G\* level for the thermodynamic quantities. The energies in solution were obtained with full geometry optimization within the Tomasi's polarized continuum model (PCM)<sup>28</sup> as implemented in Gaussian03. Figures were built with the GaussView program using a spin density isosurface of 0.02.
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