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ORIGINAL ARTICLE

Characterization, inclusion mode, phase-solubility and *in vitro* release studies of inclusion binary complexes with cyclodextrins and meglumine using sulfamerazine as model drug

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Abstract

In order to investigate the effect on the aqueous solubility and release rate of sulfamerazine (SMR) as model drug, inclusion complexes with β -cyclodextrin (β CD), methyl- β -cyclodextrin (M β CD) and hydroxypropyl- β -cyclodextrin (HP β CD) and a binary system with meglumine (MEG) were developed. The formation of 1:1 inclusion complexes of SMR with the CDs and a SMR:MEG binary system in solution and in solid state was revealed by phase solubility studies (PSS), nuclear magnetic resonance (NMR), Fourier-transform infrared spectroscopy (FT-IR), thermal analysis and X-Ray diffractometry (XRD) studies. The CDs solubilization of SMR could be improved by ionization of the drug molecule through pH adjustments. The higher apparent stability constants of SMR:CDs complexes were obtained in pH 2.00, demonstrating that CDs present more affinity for the unionized drug. The best approach for SMR solubility enhancement results from the combination of MEG and pH adjustment, with a 34-fold increment and a S_{max} of 54.8 mg/ml. The permeability of the drug was reduced due to the presence of β CD, M β CD, HP β CD and MEG when used as solubilizers. The study then suggests interesting applications of CD or MEG complexes for modulating the release rate of SMR through semipermeable membranes.

Introduction

The sulfonamides are synthetic bacteriostatic antimicrobials with a wide spectrum against most Gram-positive and many Gramnegative organisms. Nowadays, the main use of sulfonamides is for the treatment of urinary tract infections. Other uses of these drugs include systemic infections and ophthalmic preparations. Sulfamerazine (SMR) (Figure 1a) is a very slightly water-soluble drug according to European Pharmacopoeia¹, and although it is not yet classified in the Biopharmaceutics Classification System, sulfadiazine, which is a structural analogue, was classified as IV, due to its low permeability and solubility². Because SMR is slowly excreted by the kidneys, while offering higher blood levels, the kidneys have an increased chance of crystalluria³. Additionally, the absorption of SMR from the gastrointestinal tract does not lead to values high enough to avoid the need for parenteral administration of the drug when high levels are required. Concerning the drawbacks associated with the SMR treatment, the use of suitable strategies to increase its water solubility or gastrointestinal absorption could reduce the

Keywords

Complexation, cyclodextrin, meglumine, permeability, sulfamerazine

History

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undesirable side effects by the administration of lower doses. Also, experimental approaches applied on this drug could be extrapolated to other poor water-soluble active ingredients. It is well described that the use of some drug carriers can increase the solubility and modulates the transport and/or the release of drugs to specific sites^{4–9}.

β-Cyclodextrin (βCD) is a truncated-cone polysaccharide composed of seven α -D-glucopyranoside monomers linked by 1,4-glucose bonds. Cyclodextrins can encapsulate model substrates to form host-guest complexes or supramolecular species in aqueous solutions and in solid states, fact that it is successfully utilized for the improvement of pharmaceutical properties of drugs^{10,11}. Various cyclodextrin derivatives have been developed during the past decades¹²⁻¹⁸, which extensively expanded the applications of these cyclic oligosaccharides and overcome the serious issues of parent CDs such as low water solubility and toxicity. For instance, substitution of the hydroxyl groups may disrupt the hydrogen bonds and significantly increase their aqueous solubility. Complexation of these BCD derivatives, such as the methylated β CD (M β CD) and hydroxypropylated β CD (HP β CD) ones (Figure 1b)¹⁹, with active molecules exhibit different properties from their original free forms and usually result in enhancement of aqueous solubility^{20,21}, better chemical stability^{22,23}, and increased permeability and bioavailability of $drugs^{24,25}$. The total solubility of a drug in the presence of CDs can be highly enhanced by pH adjustment or the use of a proper third component $^{26-28}$.

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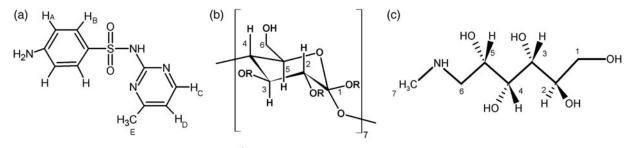


Figure 1. Chemical structure of: (a) SMR; (b) β CD, M β CD or HP β CD when R = H; -CH₃ or -CH₂CH(OH)CH₃, respectively; (c) MEG.

Also, many other strategies to revert unacceptable properties of active molecules have been reported^{4,29,30}. Salt formation is a well-established and effective technique for increasing solubility and dissolution rates and consequently the oral bioavailability of acidic and basic drugs^{31,32}, and hence is very important for the selection of a suitable counterion. N-acetyl glutamine, also known as meglumine (MEG), is a polyhydroxy organic amine (Figure 1c) that demonstrated to raise solubility³³, drug release rate^{34,35} and stabilization³⁶ of weakly acidic molecules.

A recent study conducted in our laboratory has demonstrated the formation of a SMR: β CD inclusion complex with a fourfold enhancement on the drug solubility, reporting a stability constant value of 215 M⁻¹ and attaining a water solubility of 0.8 mg/ml³⁷, using nuclear magnetic resonance (NMR), phase solubility analysis and molecular modeling. On this basis, the investigations were conducted not only to complement the previous study about the SMR: β CD complex by Fourier-transform infrared spectroscopy (FT-IR), thermal analysis [differential scanning calorimetry (DSC) and thermogravimetric analysis (TGA)] and X-ray diffractometry (XRD), but also for evaluating the formation of binary systems with other complexing agents such as M β CD, HP β CD and MEG. In addition, the effect of MEG and the CDs on SMR drug release from the complexes stoichiometric solutions was determined.

Methods

Materials

Sulfamerazine was obtained from Parafarm[®], Argentina. Meglumine was purchased from Sigma Aldrich[®], St. Louis, MO; β CD (M_W = 1135), M β CD (M_W = 1190) and HP β CD (M_W = 1325) were kindly supplied by Ferromet[®] (agent in Argentina of Roquette[®]). All the other materials and solvents were of analytical reagent grade. A Millipore Milli-Q Water Purification System generated the water used in these studies.

Phase solubility studies (PSS)

Solubility diagrams were obtained according to Higuchi and Connors method³⁸. Each experiment was performed in triplicate. Excess amounts of SMR, for saturation conditions, were added to aqueous or buffered solutions containing β CD (0–16 mM), M β CD (0–100 mM), HP β CD (0–18 mM) or MEG (0–250 mM), in relation with their aqueous solubilities. The suspensions formed were sonicated in an ultrasonic bath for 15 min every 12 h to favor solubilization and then placed in a 25.0 ± 0.1 °C constant temperature bath [HAAKE DC10 thermostat (Haake[®], Paramus, NJ)] for 72 h. After equilibrium was reached, the suspensions were filtered through a 0.45-µm membrane filter (Millipore[®], Billerica, MA) and analyzed in a Shimadzu[®] UV-160 spectrophotometer. The equilibrium pH of each solution was measured (Hanna[®] HI 255 pH meter). The apparent stability constants (K_c)

of the SMR:CD complexes were determined as a function of the added ligand concentration $(CD)^{21}$. Because the phase solubility diagrams were of A_L -type and assuming a 1:1 complex, the apparent stability (or formation) constants K_c were calculated using the slope from the linear regression analysis of the phase solubility isotherms using the following equation:

$$K_c = slope/S_0(1 - slope)$$

where S_0 is the solubility of the pure drug.

Nuclear magnetic resonance (NMR) studies

¹H NMR and 2D ROESY were performed at 298 K in a Bruker[®] Avance II High Resolution Spectrometer equipped with a Broad Band Inverse probe (BBI) and a Variable Temperature Unit (VTU) using 5 mm sample tubes. Espectra were obtained at 400.16 MHz. Based on the 1:1 stoichiometry data obtained in the PSS, equimolar ratio complexes and pure substances solutions were prepared in D₂O by incorporating an excess amount of the drug with a fixed concentration of each ligand that was sonicated for an hour to favor the maximum SMR solubilization to obtain a measurable concentration of the drug and to form the complexes. The suspensions were filtered before their analysis. The NMR data were processed with the Bruker TOPSPIN 2.0 software. The residual solvent signal (4.80 ppm) was used as the internal reference. Induced changes in the ¹H NMR chemical shifts ($\Delta\delta$) for SMR originated due to their interaction with the ligands were calculated according to the following equation:

$$\Delta \delta = \delta_{\rm complex} - \delta_{\rm free}$$

Solid samples preparation

Freeze-dried systems (FDS) were obtained by the freeze-drying technique using a Labconco[®] Freeze Dye 4.5 equipment, at 40 ± 1 °C with 50 mbar vacuum for 24 h. Based on the 1:1 stoichiometry data obtained in the PSS, equimolar ratio complexes or binary systems and pure substances aqueous solutions were prepared by incorporating an excess amount of the drug with a fixed concentration of each ligand that was sonicated for an hour. The suspensions were filtered and then frozen at -40 °C until their complete solidification for the freezedrying procedure. On the other hand, physical mixtures (PM) of the components were prepared using the same molar ratios, by simple mixing in agate mortar.

Fourier-transform infrared spectroscopy (FT-IR)

The FT-IR spectra of pure substances, FDS and PM were recorded as potassium bromide discs using a Nicolet 5 SXC FT-IR spectrometer. The signal changes of the corresponding functional groups were compared to analyze the mode of interaction between them.

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Differential scanning calorimetry (DSC) and thermogravimetric analysis (TGA)

The thermal behavior of the drug and complexes was studied by heating the samples in pierced aluminum-crimped pans (pinhole) under nitrogen gas flow over the temperature range of 25–350 °C at a $10 \,^{\circ}\text{C} \,^{\text{min}^{-1}}$ heating rate. The samples containing MEG were performed only in the temperature range from 25 to 200 °C due to the premature thermal degradation of MEG. The DSC and TGA curves were obtained on a DSC TA 2920 and on a TGA TA 2920 equipment, respectively. Data were obtained and processed using the TA Instruments Universal Analysis 2000 software.

X-ray diffractometry (XRD)

The X-ray diffraction analyses were performed for pure substances, 1:1 FDS and 1:1 PM, using Rikugu[®], model Dmax 2500PC X-ray diffractometer with a 2θ range between 4° and 50° using Cu K α radiation ($\lambda = 1.5406$ Å) at scanning rate of 0.05°/ min. The XRD patterns were recorded under ambient temperature conditions.

In vitro release studies

Release experiments of SMR and the complexes were carried out using a MicroettePlus[®] Vertical diffusion Franz cell apparatus with automatic sampling at 37 ± 2 °C and 300 rpm stirring rate (Hanson Research Corporation[®]). Cellulose acetate membrane with the pore size of $0.45 \,\mu\text{m}$ and exposed area of $1.77 \,\text{cm}^2$ was used (Sigma Aldrich[®], St. Louis, MO). Aqueous formulations (0.3 ml) with pure SMR, CD complexes or MEG binary system in the determined stoichiometric relation and in an oral dose quantity were loaded into the donor compartment. A 0.01 M phosphate buffer solution (PBS) of pH 7.4 was used as the diffusion medium in the donor and receptor cells. Samples (2.0 ml) were withdrawn from the receiver compartments at fixed intervals and replaced automatically with an equal volume of previously warmed PBS. SMR concentration was measured spectrophotometrically at 240 nm. The initial concentration of the drug or the complexes in PBS solution was held at 200 µg/ml.

Results and discussion

Phase solubility studies (PSS)

PSS of SMR in water, pH 2.0 and pH 8.0 solutions with β CD, M β CD, HP β CD and MEG are shown in Figure 2. In general, most of the isotherms can be classified as AL-type diagrams according to Higuchi and Connors³⁸, as well as with the results previously reported by our research group for the SMR: BCD complex in water³⁷. In these figures it is shown that the aqueous solubility of the drug increases linearly as a function of each ligand concentration with slope values less than unity, thus indicating the formation of 1:1 drug:CD complexes or drug:MEG binary systems, in accordance with the results of phase solubility studies published by several authors^{24,39–42}. In exception, the isotherms of SMR with β CD in solutions of pH 8 resulted to be of A_N-type, which may be associated with the self-association of the CDs or with an alteration in the effective nature of the solvent in the presence of large concentrations of ligand, affecting the apparent degree of complexation, as explained in the review of Brewster and Loftsson⁴³. On the other hand, the SMR:MEG system in solutions of pH 2.0 presented a decrease in SMR concentration as a function of MEG concentration, which was probably because both SMR and MEG present their amino groups protonated in this media (pKa_(SMR amine) = 2.6;⁴⁴ pKa_(MEG) = 9.5^{45}) causing electrostatic repulsion that unfavors the formation of a binary system between them. Stability constants for the SMR:CDs complexes,

calculated from the slope of the solubility diagrams, S_{max}, and solubility increments for all the systems are presented in Table 1. From these values, a different interaction between the drug and the CDs could be deduced. Because the weak sulfonamide acid group of SMR exists mainly in its unionized form at pH 2.0, the interactions with the CDs were produced more efficiently than at pH 8.0. Although drug complexation with cyclodextrins has been found to be better with the unionized drugs^{46,47}, the achieved total solubility significantly increased at pH 8.0 when the sulfonamide group of SMR was fully ionized. A similar behavior was observed with MEG. According to these results, it was possible to obtain a greater overall solubility by using a combined approach of pH adjustment and complexation with BCD, MBCD and HPBCD, or binary system formation with MEG. In contrast, the interaction of SMR with HPBCD showed a lower effectiveness when a buffer solution was used, which could be associated with the salt formation, because the effect of a third component probably depends on steric fit together with the drug in the cavity, as they act as space regulator. The solubility of the SMR:MEG system was higher than that which could be expected only by appropriate pH adjustment. It was found that the pH was increased to 9.5 at highest concentrations of MEG. Also, the percentages of the SMR moieties present at each pH were calculated using the Henderson-Hasselbalch equation, demonstrating that the SMR is about 100% in its anionic form at pH values reached by the addition of the quantities of MEG used in the studies (from pH 8.75 to 9.50) and even so the solubility continues growing. According to this, we can conclude that the enhancement in solubility might be due to a mechanism involving the formation of a strong ion pair between the drug and MEG.

Nuclear magnetic resonance (NMR) studies

¹H NMR spectra are one of the most direct evidence for the formation of the inclusion complexes⁴⁸. The assignments and chemical shifts of the aliphatic MBCD, HPBCD and MEG protons and the aromatic SMR protons measured in D2O before and after complexation are listed in Tables 2 and 3, respectively. For MBCD⁴⁹, HPBCD⁵⁰, MEG⁵¹ and SMR⁵², assignments of peaks to protons were performed following previous publications. The magnitude of the H₅ and H₃ shifts can be used as a measure of the complex stability as well as of the depth of inclusion⁵³ Thus, in this study, the most significant downfield shifts were observed for the inner cavity CDs protons H₅ and H₃, and also for M β CD H₆ proton extending from the narrow rim of the β CD cavity. On the other hand, the relatively low shifts exhibited by protons at the outer surface of the CDs torus (H1, H2 and H4) indicate lower or no interactions with the guest molecule. In addition, almost all SMR protons have been modified upon complexation, both upfield and downfield displacements were observed, probably due to van der Waals interactions⁵⁴ between SMR and the hydrophobic inner side of CDs. The most marked downfield displacements corresponded to H_A, H_C and H_E, which are located in meta positions from the sulfonamide group, and therefore, the lowest electron density gives them a greater affinity for the inner CD cavity. Also, these findings support the inclusion of the whole molecule into the CD cavity.

2D ROESY NMR is a technique frequently used to establish the connectivity between guest and host molecules in supramolecular complexation investigations^{55,56}. In the 2D ROESY spectrum of M β CD and HP β CD with SMR (Figure 3), it is possible to observe intermolecular cross-peaks of H_B with H₅ and also with H₃ in SMR:M β CD. Furthermore, H_D presented interaction with H₅ and also with H₆ CDs protons in SMR: M β CD. These clearly indicate inclusion of SMR where the cavity protons (H₃, H₅) are affected by anisotropic shielding due to the

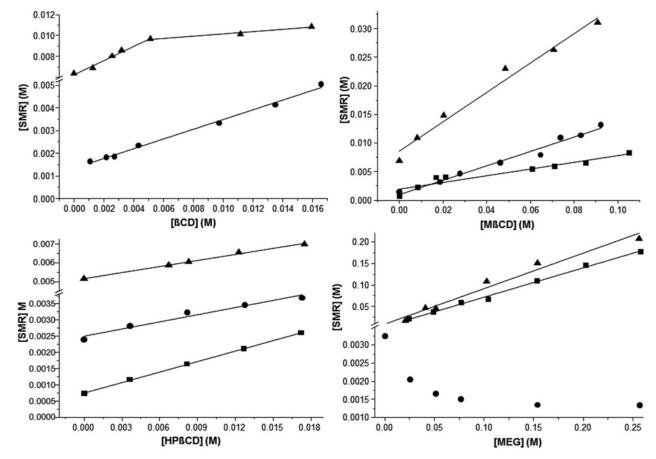


Figure 2. Phase solubility diagrams for sulfamerazine with β CD, M β CD, HP β CD and MEG at 25 °C in: water (\blacksquare); pH 2.00 (\bullet) and pH 8.00 (\blacktriangle) solution.

Table 1.	SMR	solubilities,	apparent	1:1	stability	constants	and	solubility	increments.
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		βCD			ΜβCD			HPβCD			MEG	
Media	S ₀ (mg/ml)	S _{max} (mg/ml)	$K_c (M^{-1})$	SI	S _{max} (mg/ml)	$K_c (M^{-1})$	SI	S _{max} (mg/ml)	$K_c (M^{-1})$	SI	S _{max} (mg/ml)	SI
Water pH 2	$0.22 \pm 0.04 \\ 0.32 \pm 0.06$	$\begin{array}{c} 0.83 \pm 0.02 \hspace{0.1cm} [23] \\ 1.15 \pm 0.08 \end{array}$	198 ± 22 [23] 207 ± 45	3.20 [23] 3.59	2.2 ± 0.1 3.5 ± 0.1	73 ± 21 118 ± 29	10.0 10.9	0.69 ± 0.08 0.99 ± 0.01	$144 \pm 26 \\ 65 \pm 17$		46.8 ± 0.3 0.350 ± 0.001	212.73 1.09
pH 8		3.768 ± 0.007	31 ± 8	2.4	8.1 ± 0.3	59 ± 13	1.1	1.9 ± 0.3	20 ± 4	1.2	54.8 ± 0.4	34.3

S₀: intrinsic solubility of the drug; S_{max}: Maximum solubility; K_C: stability constant of the complex; SI: solubility increment.

Table 2. Chemical shift of each ligand in the presence of SMR.

	δ MβCD	δ SMR:MβCD	Δδ	δ HPβCD	δ SMR:HPβCD	Δδ	δ MEG	δ SMR:MEG	Δδ
H ₁	5.2507	5.2447	-0.0060	5.2517	5.2372	-0.0145	3.7241	3.7313	0.0072
H_{1a}	5.0638	5.0581	-0.0057	5.0978	5.0886	-0.0092	_	-	_
H ₂		Overlapped with H ₄		3.6489	3.6302	-0.0187	3.8673	4.0501	0.1828
H_{2a}	3.3841	3.3993	0.0152	_	_	_	_	_	_
H ₃	4.0081	3.9952	-0.0129	3.9839	4.04575	0.06185	3.7916	3.7400	-0.0516
H _{3a}	3.9284	3.9541	0.0257	_	-	-	_	-	_
H_4		Overlapped with H ₂		3.5214	3.5256	0.0042	3.6064	3.6220	0.0156*
H_5	3.6698	3.7985	0.1287	3.7454	3.8476	0.1022			
H ₆	3.8624	3.8877	0.0253	3.8947	3.8932	-0.0015	2.6440	3.1618	0.5178
H ₇	-	-	_	-	-	-	2.3251	2.7307	0.4056
OCH ₃	3.5518	3.5788	0.0270	-	-	-			

a: metilated position

*undistinguishable

sulfonamide moiety and van der Waals interactions. This is in agreement with the data reported earlier for SMR, sulfadiazine and sulfamethazine with β CD by Zoppi et al.³⁷.

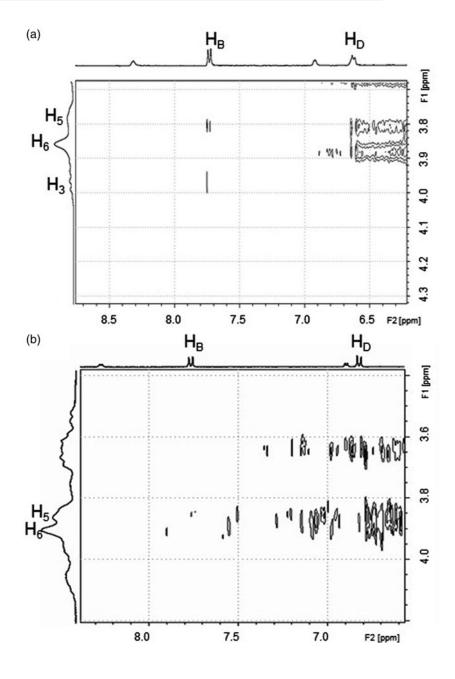
In SMR:MEG spectrum, downfield displacements of H_6 and H_7 of MEG and upfield displacements of all SMR protons were

observed, which suggest that electrostatic interactions occurred, because the amine moiety of MEG may cause shielding in SMR protons in the proximity of the sulfonamide group. In addition, MEG H_2 downfield shift could indicate that van der Waals interactions also took place. The SMR:MEG 2D ROESY

Table 3. Chemical shifts of sulfamerazine in the presence of ligands.

	δ SMR	δ SMR:MβCD	Δδ	δ SMR:HPβCD	Δδ	δ SMR:MEG	Δδ
H _A	8.1764	8.3406	0.1624	8.2656	0.0892	8.0290	-0.1474
H _B	7.7369	7.7530	0.0161	7.7543	0.0174	7.6342	-0.1027
H _C	6.8670	6.9449	0.0779	6.8932	0.0262	6.7889	-0.0781
H _D	6.8091	6.6426	-0.1665	6.8034	-0.0057	6.6471	-0.1620
H _E	2.3901	2.4522	0.0621	2.4323	0.0422	2.2701	-0.1200

Figure 3. Partial contour plots of 2D ROESY spectrum of: (a) SMR:MβCD and (b) SMR:HPβCD complexes.



spectrum (Figure 4) confirm these interactions, because H_B and H_E presented cross-link peaks with H_2 and H_6 , and H_E with H_7 . We propose that a binary system between SMR and MEG was formed, where not only electrostatic forces were involved, but also van der Waals interactions were implicated.

Fourier-transform infrared spectroscopy (FT-IR)

FT-IR spectroscopy was used to assess the interaction between both CDs, MEG and SMZ in the solid state, because the changes in the shape, shift and intensity of the IR absorption peaks of the guest or host can provide enough information for the occurrence of the inclusion⁵⁷. The FT-IR spectra of pure substances, FDS and PM of SMR with β CD, M β CD, HP β CD and MEG, are shown in Figure 5. Characteristic bands of SMR presented changes due to CD and MEG presence, as the aromatic ring vibration signals (1642 and 1630 cm⁻¹) which intensity relations were modified with β CD and M β CD FDS or disappeared with HP β CD. Also, changes in the intensities of the peaks at 1596 and 1555 cm⁻¹ were exhibited. Furthermore, the relative intensities of symmetric and asymmetric SO₂ stretching peaks (1327 and 1303 cm⁻¹) were modified with MEG and HP β CD FDS, and the S=O stretching

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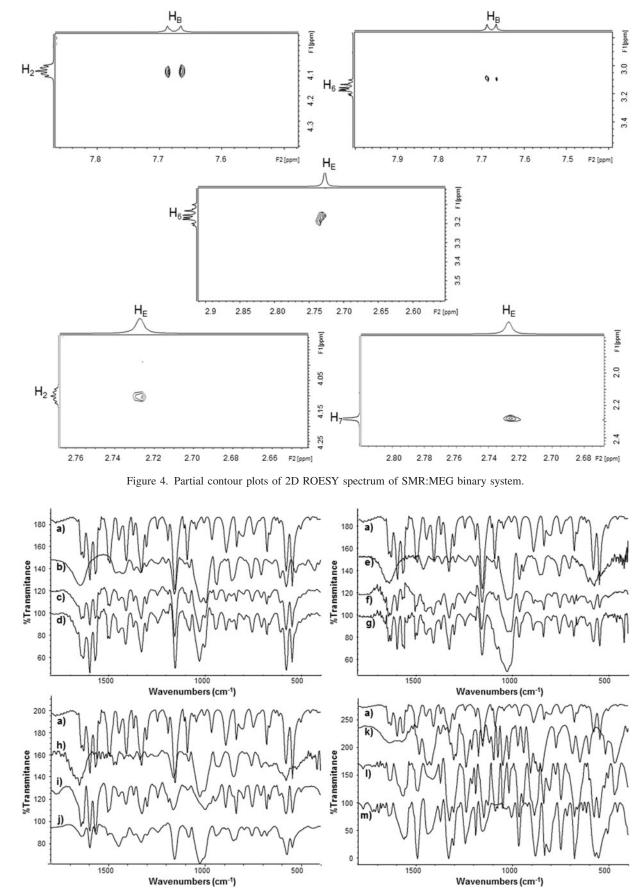


Figure 5. FT-IR spectra of: (a) pure SMR; (b) pure β CD; (c) SMR: β CD 1:1 PM; (d) SMR: β CD 1:1 FDS; (e) pure M β CD; (f) SMR:M β CD 1:1 PM; (g) SMR:M β CD 1:1 FDS; (h) pure HP β CD; (i) SMR:HP β CD 1:1 PM; (j) SMR:HP β CD 1:1 FDS; (k) pure MEG; (l) SMR:MEG 1:1 PM; (m) SMR:MEG 1:1 FDS.

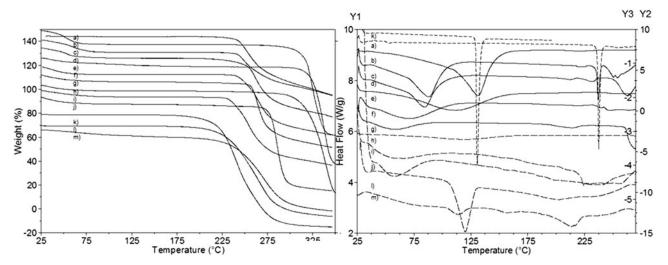


Figure 6. DSC and TG curves of: (a) pure SMR; (b) pure β CD; (c) SMR: β CD 1:1 PM; (d) SMR: β CD 1:1 FDS; (e) pure M β CD; (f) SMR:M β CD 1:1 PM; (g) SMR:M β CD 1:1 FDS; (h) pure HP β CD; (i) SMR:HP β CD 1:1 PM; (j) SMR:HP β CD 1:1 FDS; (k) pure MEG; (l) SMR:MEG 1:1 PM; (m) SMR:MEG 1:1 FDS. Scales: Y1, short dashed line; Y2, solid line; Y3, dashed line.

band (1092 cm^{-1}) was shifted to lower frequencies in SMR: β CD PM and FDS (1087 and 1090 cm⁻¹, respectively). In addition, many other signals located in the fingerprint region of SMR were observed to have inverted their relative intensities or were shifted to lower frequencies in FDS compared with the PM of SMR with M β CD, HP β CD and MEG systems. On the other hand, a MEG band corresponding to the O–H bond vibration on plane was shifted to a higher frequency (1239 to 1245 cm⁻¹) due to the presence of SMR in the FDS. The differences between the PM and the FDS profiles may suggest the formation of true inclusion complexes of SMR with the CDs and binary systems of SMR with MEG when they are prepared by means of lyophilization.

Differential scanning calorimetry (DSC) and thermogravimetric analysis (TGA)

DSC and TGA are frequently the pharmaceutical thermal analysis techniques of choice for studying complexation, due to their ability to provide detailed information about both the physical and energetic properties of substances⁵⁸. Figure 6 illustrates the TGA and DSC profiles of SMR, CDs, MEG, the PM and corresponding FDS. The SMR thermal curve was typical of a crystalline substance and was characterized by a sharp endothermic peak (temperature at 237.51 °C), assigned to its melting point, and decomposing above 270 °C. As can be observed by a comparison of the TGA and DSC curves, CDs lose water at temperatures in the range from 25 to 150 °C and decompose above 250 °C, as evidenced by the mass loss in the TGA curves. The PMs of CDs and SMR not only presented the endothermic peaks due to melting of the drug, followed by decomposition, represented by a continuous mass loss in the TGA curves, but also these curves presented shifts on temperature and changes in mass loss of the dehydration event. Besides, in SMR:HP β CD PM, the SMR melting peak slightly shifted to lower temperatures. These events could be explained by the weak molecular interactions between the SMR and CDs at high temperatures, but these were not evidences of the formation of true inclusion compounds. In addition, the melting peak of free SMR is absent in the DSC curves of the lyophilized samples, and also these curves presented shifts on the corresponding CD dehydration temperature and changes in mass loss. The SMR: BCD and SMR: MBCD FDS curves also present thermal events at 211.92 °C/232.35 °C and 212.73 °C, respectively, absent in the curve of free SMR. We suggest that these events may be related to the melting of

Table 4. MEG_{RDC} for the physical mixture and freeze-dried system of SMR with MEG.

$\begin{array}{c} \Delta H_{MEG} \\ (J/g) \end{array}$	$\Delta H_{SMR:MEG PM}$ (J/g)	$\Delta H_{SMR:MEG FDS}$ (J/g)	MEG _{RDC} in PM	MEG _{RDC} in LIO
264.7	98.78	14.05	0.37	0.05

non-included drug or to the beginning of decomposition, because the first peak of each one coincides with the beginning of mass loss in the TGA curve. The differences between the PM and the FDS profiles may suggest the formation of true inclusion complexes of SMR with the CDs when they are prepared by means of lyophilization. On the other hand, as like SMR, MEG DSC curve presents a sharp endothermic peak with no loss of weight, corresponding to its melting point, and decomposing above 200°C. In SMR:MEG PM curve, the endothermic peak corresponding to MEG melting point broadened and shifted to lower temperatures, which may indicate the interaction between the components. Besides, this signal disappeared in the FDS, and also the decomposition occurred at higher temperature and with a lower mass loss, probably demonstrating the formation of a new entity with higher thermal stability. Also, there are three events presented on the FDS DSC curve at 113.55 °C, 155.44 °C and 213.37 °C, which may correspond to the melting of the remaining free MEG and drug, and to the beginning of decomposition, respectively. The relative crystallinity of MEG (MEG_{RDC}) in PM and FDS was estimated by the ratio between the melting enthalpy of MEG calculated in the sample (ΔH_{sample}) and that of the pure MEG (ΔH_{MEG}), according to the following equation⁵⁹:

$$MEG_{RDC} = \Delta H_{sample} / \Delta H_{MEG}$$

Where ΔH_{sample} is the melting enthalpy of MEG calculated in the physical mixture or complex, and ΔH_{MEG} is the melting enthalpy of the pure MEG. The values reported in Table 4 show that the FDS resulted to have less crystallinity than the PM, which may indicate that the formation of a binary system between SMR and MEG occurred.

X-ray diffractometry (XRD)

Powder XRD is a suitable method for determining the molecular state of a complex⁶⁰. Figure 7 shows the X-ray diffraction patterns of SMR and the corresponding PM of the lyophilized components

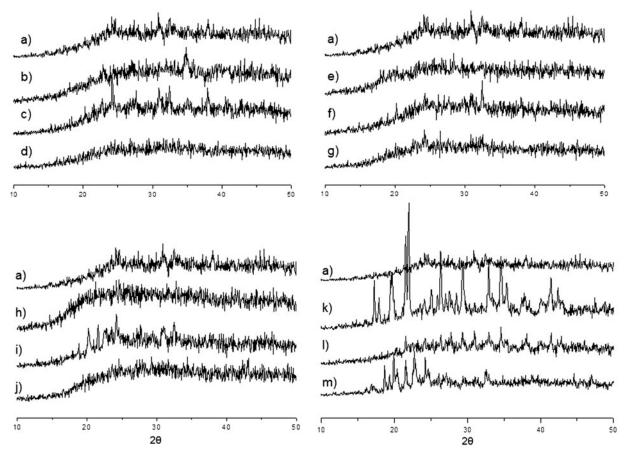
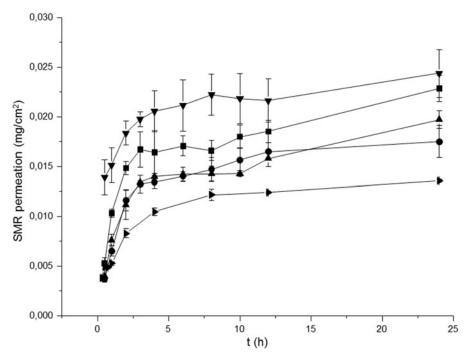


Figure 7. DRX patterns of: (a) pure SMR; (b) pure β CD; (c) SMR: β CD 1:1 PM; (d) SMR: β CD 1:1 FDS; (e) pure M β CD; (f) SMR:M β CD 1:1 PM; (g) SMR:M β CD 1:1 FDS; (h) pure HP β CD; (i) SMR:HP β CD 1:1 PM; (j) SMR:HP β CD 1:1 FDS; (k) pure MEG; (l) SMR:MEG 1:1 PM; (m) SMR:MEG 1:1 FDS.

Figure 8. Permeation profiles of: SMR (\mathbf{V}); SMR: β CD 1:1 complex (\mathbf{L}); SMR:M β CD 1:1 complex (\mathbf{A}); SMR:HP β CD 1:1 complex (\mathbf{L}); SMR:MEG 1:1 binary system (\mathbf{O}); (each value represents the mean \pm S.D. of $n \ge 3$).



or FDS with CDs and MEG. In the X-ray diffraction pattern of SMR powder, the sharp peaks present at $2\theta = 24.2^{\circ}$, 24.7° , 27.4° , 28.9° , 29.9° , 30.8° , 32.4° , 36.7° , 38.0° , 44.9° and 45.5° suggest that the drug is present as a crystalline material, as well as MEG whose crystalline patterns presented sharp peaks at $2\theta = 17.1^{\circ}$,

18.1°, 19.7°, 21.6°, 21.9°, 26.2°, 29.5°, 32.9°, 34.5°, 35.3°, 38.0°, 41.5° and 42.4°. The β CD also exhibited a typical crystalline diffraction pattern (at $2\theta = 22.9^{\circ}$, 27.1°, 34.9°), but M β CD and HP β CD presented amorphous character. For evaluating the effect of the freeze-dried procedure on the crystallinity of the components, the lyophilized pure substances diffraction patterns of SMR, β CD and MEG are presented. The XRD patterns of the PMs confirmed the presence of each species as isolated solid, because the diffraction patterns showed SMR, BCD or MEG peaks or the amorphous halo of MBCD or HPBCD, respectively. A total drug amorphization was instead induced by freeze-drying where X-ray diffraction patterns of SMR:CDs systems were characterized only by large diffraction bands in which it is no longer possible to distinguish the characteristic peaks of the drug. These results suggest that SMR is no longer present as a crystalline material and its CD solid complexes exist in the amorphous state. On the other hand, some crystalline diffraction peaks are still detectable in SMR:MEG FDS attributable to MEG crystals, which could correspond to the presence of an excess of isolated MEG. There was no coincidence with SMR XRD pattern, and peaks at different diffraction angle appeared, suggesting that a new entity with distinct crystalline order than the isolated components was formed.

In vitro release studies

The ability of the CDs and MEG to host SMR and to sustain its release was tested.

As a general trend the complexes showed sustained release of the drug (Figure 8). Also, it was observed that all formulations containing CD or MEG exhibited lower permeation compared to SMR alone. This finding suggests that SMR was indeed taken up by the CDs and MEG and, then, slowly released.

The CDs and MEG led to smaller release in comparison with the SMR alone. That is, the CDs and MEG enabled sustained drug delivery.

Conclusions

Inclusion binary complexes with CDs and MEG binary systems formation was demonstrated by NMR, IR, DSC/TGA and XRD. CD complexes showed significant improvement in solubilization compared with the free drug. MEG was responsible for solubility improvement via multiple factors rather than just providing a favorable pH, and also the higher solubility enhancement was achieved with the combined approach of binary systems formation with MEG and pH adjustment. Permeation studies demonstrated that the complexation with β CD, M β CD, HP β CD and MEG resulted in a decrease in release rate of the drug through cellulose acetate membrane, enabling sustained drug delivery systems. These findings have relevant applications in the preparation of an oral dosage form containing the drug.

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Declaration of interest

The authors report no declarations of interest.

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