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Sulfated zirconia as an efficient catalyst for sulfonylamidomethylation of benzylsulfonamides and 2-phenylethanesulfonamides.

Effect of catalyst thermal treatment

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Abstract: The synthesis of 3,4-dihydro-1H-2,3-benzothiazine 2,2-dioxides and 1,2,4,5-tetrahydro-3,2-benzothiazepine 3,3-dioxides is studied using sulfated zirconia as catalyst. The sulfated zirconia calcined at 550°C achieved a high selectivity which is attributed to the formation of a tetragonal phase. In addition, the catalyst can be reused up to three times without loss of its catalytic activity.

Keywords: sulfated zirconia, sulfonylamidomethylation, benzylsulfonamides, 2-phenylethanesulfonamides, 2,3-benzothiazine 2,2-dioxides, 3,2-benzothiazepine 3,3-dioxides.

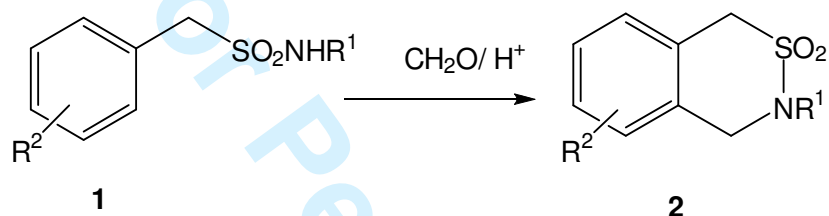
1. Introduction

Benzothiazine and benzothiazepine derivatives are interesting compounds due to their pharmacological properties. Among them, 1,2-benzothiazine 1,1-dioxide derivatives are well known for their analgesic and anti-inflammatory activities [1,2], while 1,4-benzothiazines generally possess significant antifungal activity [3,4]. Recently it has been found that 3,4-dihydro-1,2-benzothiazine-3-carboxylate 1,1-dioxide acts as potent calpain I inhibitors [5,6]. On the other hand, 1,2-, 1,4- and 1,5-benzothiazepines have shown activity as endogenous natriuretic factors, enzyme inhibitors, anticonvulsants, sedatives, and hypnotics [7-9]. Therefore, active studies for the synthetic development of benzothiazine and benzothiazepine derivatives have been carried out.

Despite this, at the present time biological activity of 3,4-dihydro-1H-2,3-benzothiazine 2,2-dioxides **2** and 1,2,4,5-tetrahydro-3,2-benzothiazepine 3,3-dioxides **4** has been unexplored.

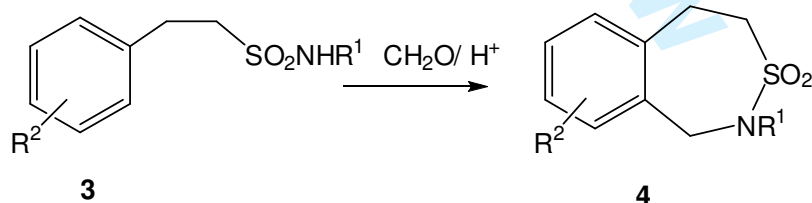
Synthetic approaches for 3,4-dihydro-1H-2,3-benzothiazine 2,2-dioxides **2** include intramolecular vicarious nucleophilic substitution of hydrogen of m-nitrochloromethylsulfonamides [10] and sulfonylamidomethylation of benzylsulfonamides [11].

In the last methodology, we have prepared these compounds by treatment of benzylsulfonamides **1** and formaldehyde with an acid catalyst followed by intramolecular cyclization of imine intermediate via electrophilic aromatic substitution. Homogeneous catalysts such as methanesulfonic acid (MSA), trifluoroacetic acid (TFA) and trifluoromethanesulfonic acid (TFMSA) have been used with good yield for several substituents R¹ and R²[11]. (Scheme 1)



Scheme 1

A similar approach was subsequently applied for the construction of 1,2,4,5-tetrahydro-3,2-benzothiazepine 3,3-dioxides **4** from 2-phenylethanesulfonamides **3** using methanesulfonic acid and trifluoroacetic acid as catalyst with good yield (Scheme 2) [12]. Up to now, no other method was found for the preparation of 3,2-benzothiazepine 3,3-dioxide with the exception of 1-ethoxy-2,4,5-trihydro-3,2-benzothiazepine 3,3-dioxide, which was prepared in several steps [13].



Scheme 2

The use of homogeneous catalysts has several disadvantages since they are toxic, corrosive, and produce a large amount of by-products which are difficult to separate from the reaction medium.

Heterogeneous catalysts offer several advantages such as mild reaction conditions, high selectivity, high yields and easy work-up procedures. In addition, solid catalysts can be

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3 regenerated and are environmentally benign, allowing their multiple reuses with little
4 waste released to the environment [14-16].

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6 For these reasons various studies about the sulfonylamidomethylation of
7 benzylsulfonamides **1** and 2-phenylethanesulfonamides **3** were made using
8 heterogeneous catalysts.
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10 We have employed Amberlyst 15 resins and more recently heteropolyacids H_3PWO_{40}
11 and H_3PMoO_{40} supported on silica as a heterogeneous catalyst in the synthesis of 3,4-
12 dihydro-1H-2,3-benzothiazine 2,2-dioxides **2** with good yields [17,18]. Also, Amberlyst
13 resins were used in the efficient synthesis of 1,2,4,5-tetrahydro-3,2-benzothiazepine 3,3-
14 dioxides **4** [19].
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17 As continuation of our work on the development of useful synthetic methodologies, we
18 have studied a mild and suitable method for the preparation of 3,4-dihydro-1H-2,3-
19 benzothiazine 2,2-dioxides **2** and 1,2,4,5-tetrahydro-3,2-benzothiazepine 3,3-dioxides **4**
20 by sulfonylamidomethylation of benzylsulfonamides and 2-phenylethanesulfonamides
21 in the presence of a heterogeneous catalyst.
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23 Among several solid acid catalysts investigated, sulfated zirconia has attracted much
24 attention in the recent years because of its good catalytic activity, super-acidity, non-
25 toxicity and low cost [20]. Among other reactions, it has been used in Friedel-Crafts
26 acylation [21], stereocontrolled glycosidation [22], synthesis of coumarins by Pechmann
27 reaction [23] and synthesis of 1,5-benzodiazepines [24].
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29 Sulfated zirconia is a useful catalyst in many reactions under simple conditions, in the
30 liquid phase as well as in the vapor phase, and it offers several advantages such as short
31 reaction times, high selectivity and the easiness of work-up procedure.
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33 Herein, we report a high yield sulfonylamidomethylation of benzylsulfonamides **1** and
34 2-phenylethanesulfonamides **3** catalyzed by sulfated zirconia. The influence of the
35 thermal treatment of sulfated zirconia on the activity and selectivity in the synthesis of
36 benzothiazine **2** and benzothiazepine **4** derivatives is also reported in the present work.
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44 **2. Experimental**

45 **2.1. Materials**

46 Melting points were determined with a Buchi apparatus. 1H -NMR spectra were obtained
47 on a Varian-Mercury (200 MHz) spectrometer. Thin layer chromatography was
48 performed on silica gel sheets 60 F₂₅₄ (Merck). Silica gel 60 (70-230 Mesh) (Fluka) was
49 used for column chromatography. Reagent grade s-trioxane was used. Reagent grade
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3 solvents were used; 1,1,2-trichloroethane and 1,1,2,2-tetrachloroethane were distilled
4 over phosphorous pentoxide and stored over 4 Å Molecular Sieves. The purity of the
5 isolated compounds was checked by comparison with authentic samples prepared
6 according to known procedures (¹HMRN spectra, m.p., TLC) [11,12,19]. The known
7 reaction products were characterized by melting point and ¹HNMR spectra. The
8 identification of a new compound was made through ¹HNMR, ¹³CNMR spectra and
9 elemental analysis.
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15 The benzy sulfonamides **1** and 2-phenylethanesulfonamides **3** were prepared from the
16 corresponding benzyl and 2-phenylethyl halides following a general method [11,12].
17 Commercial SO₄²⁻/ZrO₂ from Mel Chemical Co was dried at 110 °C for 2 h in air and
18 was subsequently calcined for 5 h in air atmosphere between 250 °C and 800 °C. It was
19 used in the reaction without calcined, and calcined at the indicated temperatures.
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26 2.2. Catalyst characterization

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28 The samples were characterized by Raman microprobe, X Ray Diffraction and
29 superficial acidity. Textural parameters, specific surface and pore volume, were
30 determined by nitrogen adsorption at 77 K, in an Accusorb 2100E Micrometrics
31 equipment (Table 1). Samples were outgassed at 100 °C during 12 h before adsorption.
32 The specific surface area was determined by the BET method. X-ray diffractograms
33 were obtained in a Philips PW 1732/10 equipment using Cu K α radiation Ni filter;
34 30mA and 40 kV, scanning angle between 5 and 60 °C and scanning rate 1°/min.
35 Raman spectra were obtained in a Lab RAM Infinity spectrometer (Jobin Yvon)
36 equipped with a liquid nitrogen detector with spectral resolution of 3 cm⁻¹. The
37 spectrometer was calibrated using the Si line at 521 cm⁻¹ and MoO₃ lines at 818 and 996
38 cm⁻¹. The support was taken as reference.
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48 The catalytic superficial acidity was measured by potentiometric titration with n-
49 butylamine. A known mass of catalyst was suspended in acetonitrile (Baker) with
50 stirring. Then, the suspension was titrated with a 0.05-N-acetonitrile solution of n-
51 butylamine (carlo Erba), at a flow rate of 0,05 ml/min. The electrode potential variation
52 was measured with a digital Instrumentalia pH-meter, using a Ag/AgCl electrode.
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56 The initial electrode potential is considered indicative of the maximum strength of the
57 acid sites, and the value (mEq amine/g catalyst) from which the plateau is reached as
58 indicative of the total number of acid sites of the solid. The strength of the sites was
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3 considered according the following scale: $E > 100$ mV (very strong sites); $0 < E < 100$ mV
4 (strong sites); $-100 < E < 0$ (weak sites), and $E < -100$ mV (very weak sites).
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10 **2.3. Reaction study**

11 The reactions were performed in a batch reactor, by stirring a solution of sulfonamides **1**
12 or **3** (1.0 mmol) and s-trioxane (0.33 mmol) in 1,1,2-trichloroethane or 1,1,2,2-
13 tetrachloroethane and the catalyst for the specified time (Tables 2 and 3). The reactions
14 were carried out at four different temperatures (35, 80, 115 and 140 °C). The catalyst
15 was removed of reaction mixture by filtration and the solvent evaporated. The crude
16 products were purified by crystallization or by chromatography column on silica gel.
17 The known reaction products were characterized by melting point and ^1H NMR spectra.
18 The identification of the new compound (2d) was made through ^1H NMR, ^{13}C NMR
19 spectra and elemental analysis.
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28 The used catalysts were washed with fresh solvent followed by drying in air at 120 °C
29 and reused in following experiments.
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33 **3. Results and discussion**

34 **3.1. Catalyst characterization**

35 Typical powder X-ray diffractograms of catalysts without calcination, calcined at
36 different temperatures, without use and after being used are shown in Fig.1. The
37 crystallographic changes during calcination were monitored.
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42 The samples before calcination and calcined at 250 °C (A) were observed to be
43 predominantly amorphous in nature. Whereas the fresh sample calcined at 550 °C (B)
44 contained only tetragonal ($2\theta = 30.24, 35.30$ and 50.70) phases. For reused samples
45 calcined at 550 °C (C, D) the predominant phase is the tetragonal phase. With the
46 increase in calcination temperature, the tetragonal phase diminishes while the
47 monoclinic phase increases. In the samples calcined at 800 °C (E) only the monoclinic
48 phase is present. As it was reported by Song and Sayari, it is evident that the calcination
49 temperature of the amorphous zirconia has a significant influence on the
50 crystallographic phase formed [25].
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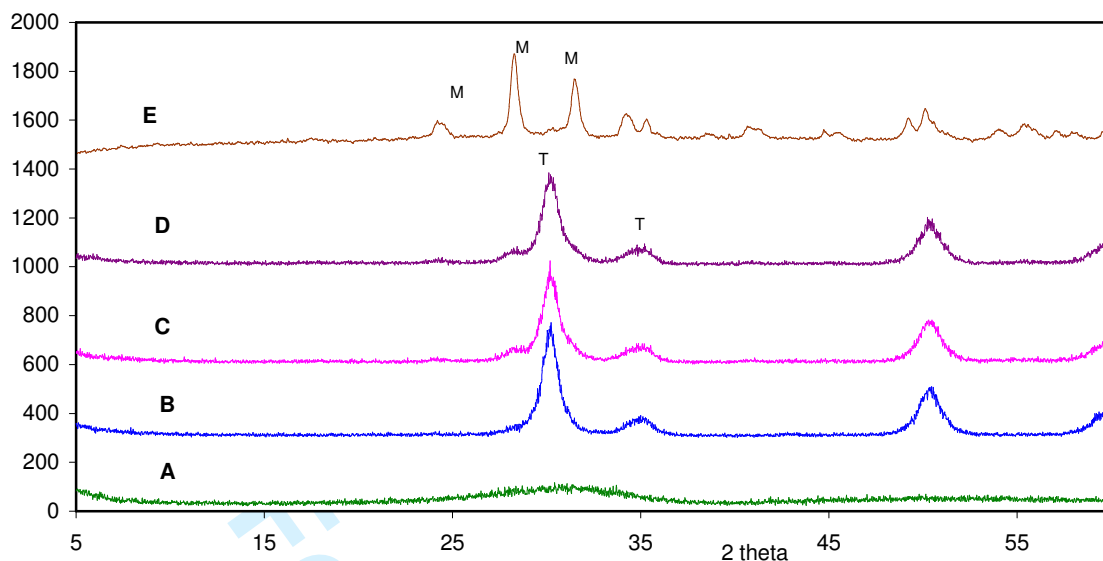


Figure 1. XRD patterns of sulfated zirconia. A) calcined at 250 °C, B) fresh sample calcined at 550 °C, C) used sample calcined at 550 °C, D) reused sample calcined at 550 °C, E) fresh sample calcined at 800 °C.

According with XRD data, the Raman spectra of sample calcined at 550 °C revealed bands pertaining to a tetragonal phase (149, 272, 316, 462 and 646 cm^{-1}) (Fig. 2). In the region 800-1400 cm^{-1} , bands of the surface sulfates are visible. Also, the region at 1146 and 1266 cm^{-1} corresponding to S=O stretching suggests the presence of different surface sulfate species.

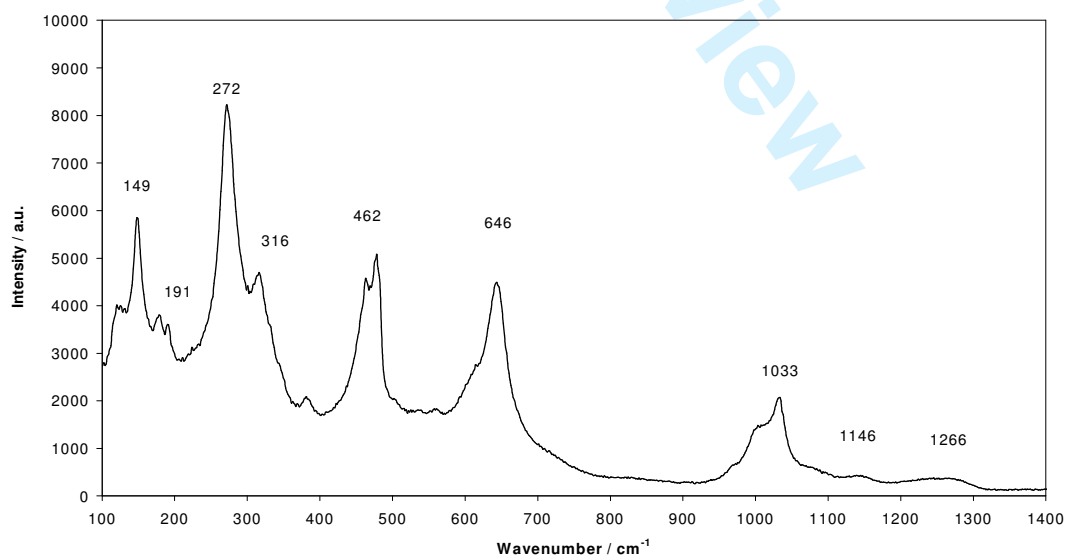


Figure 2. Raman spectra of sulfated zirconia calcined at 550 °C.

3.2. Textural properties

In order to analyze the calcination temperature effect over textural properties, the specific surface and the pore volume of the catalysts was determined by N₂ adsorption. Table 1 shows the specific surface, pore volume and average pore radius content for sulfated zirconia without calcination, calcined at 250, 550 and 800 °C, fresh and used in reaction.

Table 1. Textural properties of the catalyst at different conditions

SO ₄ ²⁻ /ZrO ₂	S _{BET} (m ² /g)	V _p (cm ³ /g)	Average pore radius (Å)
without calcination	473	0.450	30.8
calcined at 250 °C, fresh	384	0.370	29.7
calcined at 250 °C, used	290	0.260	28.6
calcined at 550 °C, fresh	349	0.300	29.5
calcined at 550 °C, used	132	0.150	34.5
calcined at 550 °C, reused	118	0.117	33.1
calcined at 800 °C, fresh	15	0.034	71.0
calcined at 800 °C, used	13	0.050	105.0

As shown in Table 1, the most important changes in the specific surface area and pore volume are produced during the calcination and catalytic reaction, especially in the samples calcined at 550 °C. For the catalysts calcined at 800 °C a high area loss was observed, which has been attributed to the elimination of surface sulfates from the zirconia, according to the S% content determined by TGA.

3.3. Reaction studies

Effect of calcination temperature

The SO₄²⁻/ZrO₂ samples were used without calcination and calcined at 250, 550, 650 and 800 °C. The effect of calcination temperature on the yield for the obtain products **2b** and **4b** was studied. The results are shown in Fig. 3. The best catalytic performance was obtained on the sulfated zirconia calcined at 550 °C, which shows tetragonal structure and an important specific surface area. No changes were observed with further increase in calcination temperature to 650 °C and low activity was developed with catalyst calcined at 800 °C. According with the bibliography [26] the catalytic activity of sulfated zirconia could be associated with the formation of the tetragonal phase at 550 °C.

Consequently, structural changes of the support and the lower specific area could be responsible for the deactivation of the catalyst calcined at 800 °C. The change of

zirconia phase modifies the support acid properties involving specific area loss of the material [27].

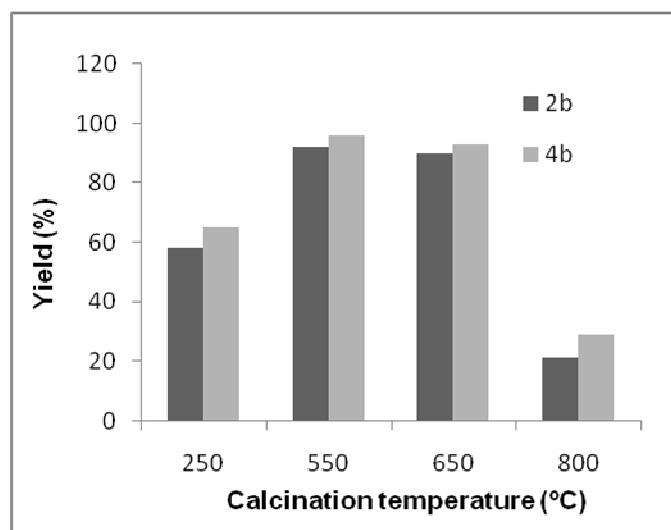


Fig. 3. Yield for **2b** and **4b** using catalysts calcined at 250, 550, 650 and 800 °C

In order to estimate the maxima acidity of the catalysts, the potentiometric method with NBTA was used. The potentiometric titration curves in Fig 4 show how the calcination temperature can modify the acidity of catalyst. It can be observed that the initial electrode potential E is 430 and 80 mV for the $\text{SO}_4^{2-}/\text{ZrO}_2$ calcined at 550 and 800 °C, respectively. Therefore, the catalyst calcined at 550 °C presents very strong acid sites and the acidity decreases strongly when the sample is calcined at 800 °C, which would explain the deactivation.

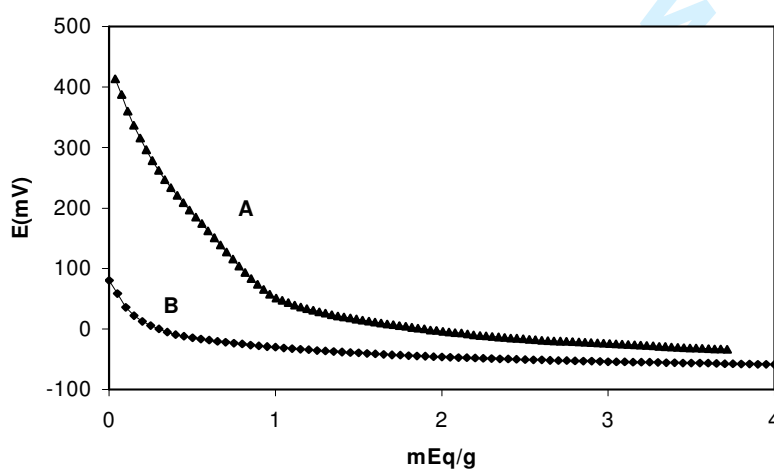


Fig.4. Potentiometric titration curves of the $\text{SO}_4^{2-}/\text{ZrO}_2$ calcined. A) 550 °C, B) 800 °C

Xu et al. [28] suggested that the sulfate removal from the surface catalysts eliminates the Brønsted acidity and decreases Lewis acid sites. On the other hand, Bravo et al. reported that the reaction mechanism involves Brønsted acids [11], which suggests a decrease in catalytic activity for zirconia calcined at 800 °C.

Effect of reaction temperature

The catalytic activity of the $\text{SO}_4^{2-}/\text{ZrO}_2$ was highly dependent on the reaction temperature. Lower conversion was observed when the reaction was carried out at 35 °C. When the reaction was performed at 115 °C (using 1,1,2-trichloroethane as solvent), the highest yields were obtained. Further increase in temperature to 140 °C using 1,1,2,2-tetrachloroethane as solvent did not have much effect on the reaction yield. In general, all the reactions were completed with high selectivity within 3 and 24 h, depending mainly on the sulfonamide employed. Lower times (between 3 and 6 h) are necessary in reactions for substrates with aliphatic substituents; in contrast, with bulky substituents the reaction time was extended to 24 h. In order to compare the effectiveness of this catalyst, the yields using $\text{SO}_4^{2-}/\text{ZrO}_2$ were compared with those obtained in previous studies using Amberlyst 15 resin and heteropolyacids $\text{H}_3\text{PXO}_{40}$ supported on silica [17, 18, 19] (Tables 2 and 3). A good performance with high conversion was shown using sulfated zirconia and Amberlyst 15 resin [17,19]. However, the use of $\text{SO}_4^{2-}/\text{ZrO}_2$ offers comparative advantages respect to the Amberlyst 15 as higher stability at high temperatures, major resistance to magnetic stirring, high selectivity and lower retention of products on the active sites of catalyst.

Table 2. Cyclization of benzylsulfonamides **1** at 115 °C to give 2,3-benzothiazine 2,2-dioxides **2** using sulfated zirconia

Entry	R ¹	R ²	Time (h)	Yield $\text{SO}_4^{2-}/\text{ZrO}_2$	Yield homogeneous acid ^(a)	Yield A-15 ^(b)	Yield HPAs W and Mo ^(c)	Mp (°C) Found/Lit.
1a	H	H	6	82	68	100	68	75-76/74-75 ^(a)
1b	Et	H	3	96	88	100	88	71-72/70-71 ^(a)
1c	<i>i</i> -Pr	H	6	57	90	92	90	91-92/90-91 ^(a)
1d	<i>n</i> -Bu	H	3	98	-	-	-	96-97
1e	$\text{CH}_2\text{C}_6\text{H}_4$	H	24	55	58	50	40	84-85/84-85 ^(a)
1f	H	3-Cl	24	95	49	90	45	119-120/118-119 ^(a)

^(a)Using homogeneous acids [11]; ^(b)Using Amberlyst resins [17]; ^(c)Using heteropolyacids $\text{H}_3\text{PW}_{12}\text{O}_{40}$ and $\text{H}_3\text{PMo}_{12}\text{O}_{40}$ supported on SiO_2 [18].

Spectral data of new product, N-Butyl-3,4-dihydro-1H -2,3-benzothiazine 2,2-dioxide **2d** : ¹H nmr (200 MHz): δ 0.97 (t, 3H, J= 7.5 Hz, $(\text{N}(\text{CH}_2)_3\text{CH}_3)$); 1.39 (sex, 2H, J= 7.5

Hz, N(CH₂)₂CH₂CH₃); 1.59 (m, 2H, NCH₂CH₂CH₂CH₃); 3.19 (t, 3H, J= 7.3 Hz NCH₂CH₂CH₂CH₃); 4.23 (s, 2H, PhCH₂S); 4.49 (t, 3H, Ph-CH₂N); 7.01-7.39 (m, 4H, Ph); ¹³C nmr (62.9 MHz): δ 13.8 (N(CH₂)₃CH₃); 19.8 (N(CH₂)₂CH₂CH₃); 30.3 (NCH₂CH₂CH₂CH₃); 48.1 (NCH₂CH₂CH₂CH₃); 49.0 (Ph-CH₂N); 52.5 (PhCH₂S) 127.3; 127.7; 128.2; 129.8, 130.0; 130.8 (C-5, C-6, C-7, C-8, C-9, C-10) Anal calculated for C₁₂H₁₉NO₂S (239.11): C, 61.63; H, 7.56; N, 5.53; O, 12.63; S, 12.66; found: C, 61.60; H, 7.62; N, 5.47; O, 12.63; S, 12.97.

Table 3. Cyclization of 2-phenylethanesulfonamides **3** at 115 °C to give 3,2-benzothiazepine 3,3-dioxides **4** using sulfated zirconia

Entry	R ¹	Time (h)	Yield SO ₄ ²⁻ /ZrO ₂	Yield homogeneous acid ^(a)	Yield A-15 ^(b)	Mp (°C) Found/Lit.
3a	H	9	92	89	92	163-164/163-164 ^(a)
3b	Et	3	92	-	92	94-95/95-96 ^(b)
3c	<i>i</i> -Pr	7	42	-	42	92-93/91-92 ^(b)
3d	<i>n</i> -Pr	9	49	-	53	78-79/78-79 ^(b)
3e	<i>n</i> -Bu	3	84	-	84	79-78/78-79 ^(b)
3f	C ₆ H ₁₁	24	-	82	-	159-160 ^(a)
3g	CH ₂ C ₆ H ₄	24	85	73	85	137-138/137-138 ^(a)

^(a)Using homogeneous acids [12]; ^(b)Using Amberlyst resins [19]

Effect of different catalyst loading

The effect of catalyst loading using sulfated zirconia calcined at 550 °C was studied to obtain product **2b** at 115 °C in the range 20 to 120 wt%. The conversion of reactant increased with the increase in the amount of catalyst as shown in Fig. 5. The best results were obtained with 100 wt% of catalyst loading. Therefore, further reactions were carried out in this condition.

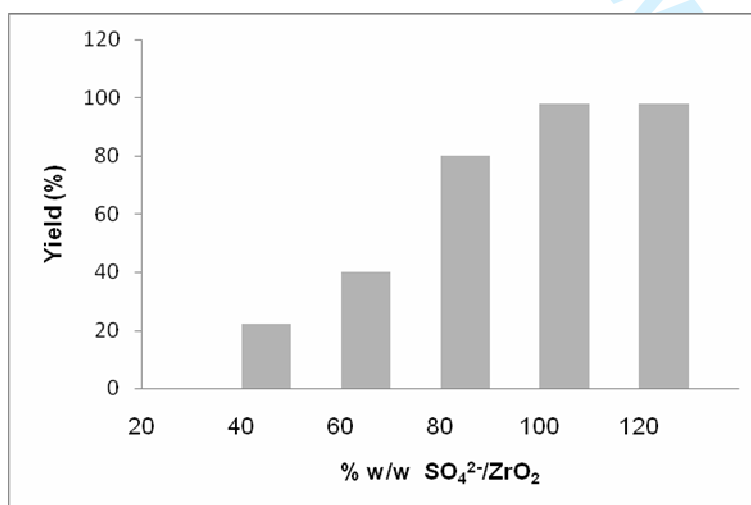


Fig. 5. Yield for **2b** using different catalyst loading at 115 °C.

Reuse of the catalyst

The recovered catalyst was reused three times consecutively with a negligible change of its activity. For example, compound **2b** was obtained in a 96 % yield using fresh catalyst. With recovered sulfated zirconia the yields decrease by 2-5% (Fig. 6)

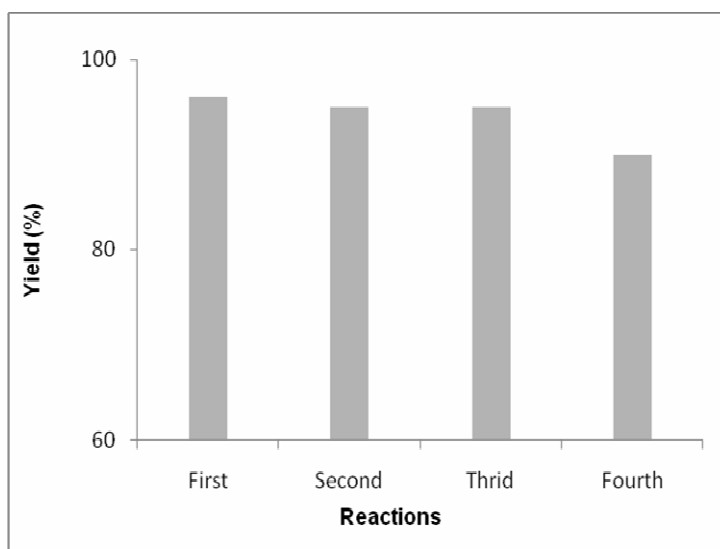


Fig. 6. Recycling $\text{SO}_4^{2-}/\text{ZrO}_2$ in reactions for **2b** after activation by calcination at 550 °C.

4. Conclusion

In conclusion, sulfated zirconia is an efficient catalyst for the synthesis of 2,3-benzothiazines **2** and 3,2-benzothiazepine **4** by sulfonylamidomethylation of benzylsulfonamides **1** and 2-phenylethane sulfonamides **3**. The catalytic activity of $\text{SO}_4^{2-}/\text{ZrO}_2$ is influenced by the calcination temperature, being the sample calcined at 550 °C the most effective for the reaction, which is attributed to the formation of the tetragonal structure and a higher specific area on catalyst.

The $\text{SO}_4^{2-}/\text{ZrO}_2$ offers comparative advantages respect to the other catalysts as higher stability at high temperatures, major resistance to magnetic stirring, high selectivity and lower retention of products on the active sites of the catalyst. It shows good yields, high selectivity and operational simplicity. It is important to mention that the catalyst was recovered and reused up to three times without any noticeable loss of activity.

Compared with the use of homogeneous acids, a notable advantage of this heterogeneous catalyst is that decreases the production of chemical waste.

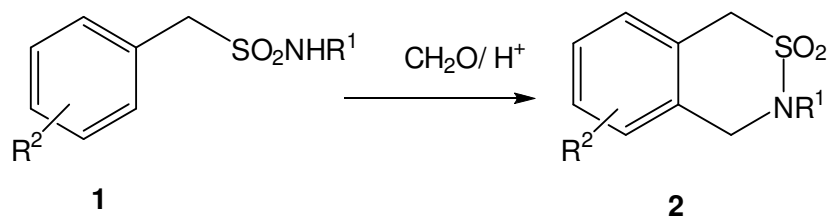
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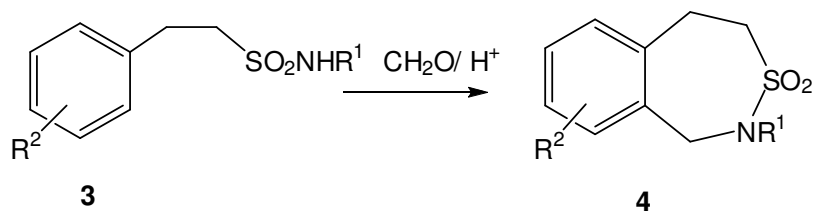
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Scheme 1

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Scheme 2

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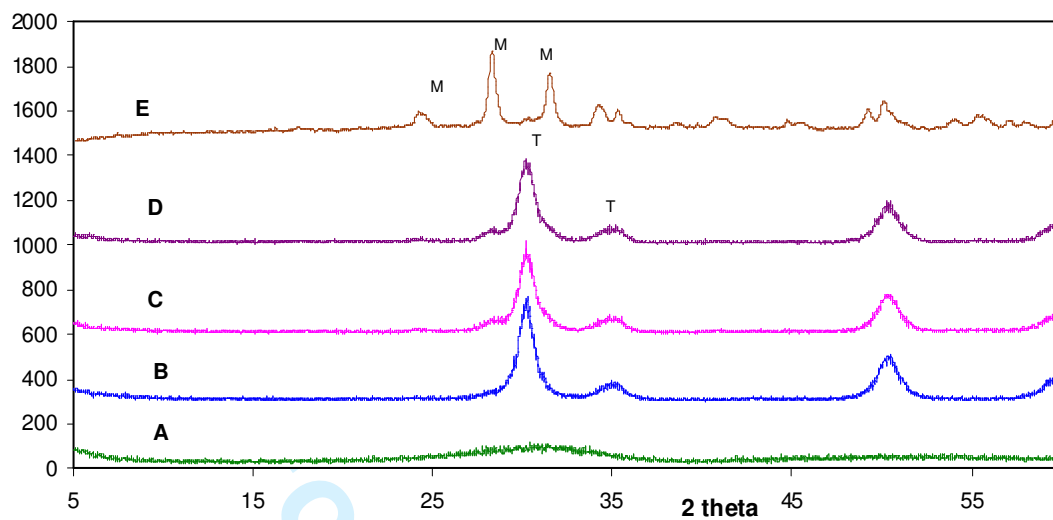


Figure 1. XRD patterns of sulfated zirconia A) calcined at 250°C, B) fresh sample calcined at 550°C, C) used sample calcined at 550°C D) reused sample calcined at 550°C, E) fresh sample calcined at 800°C.

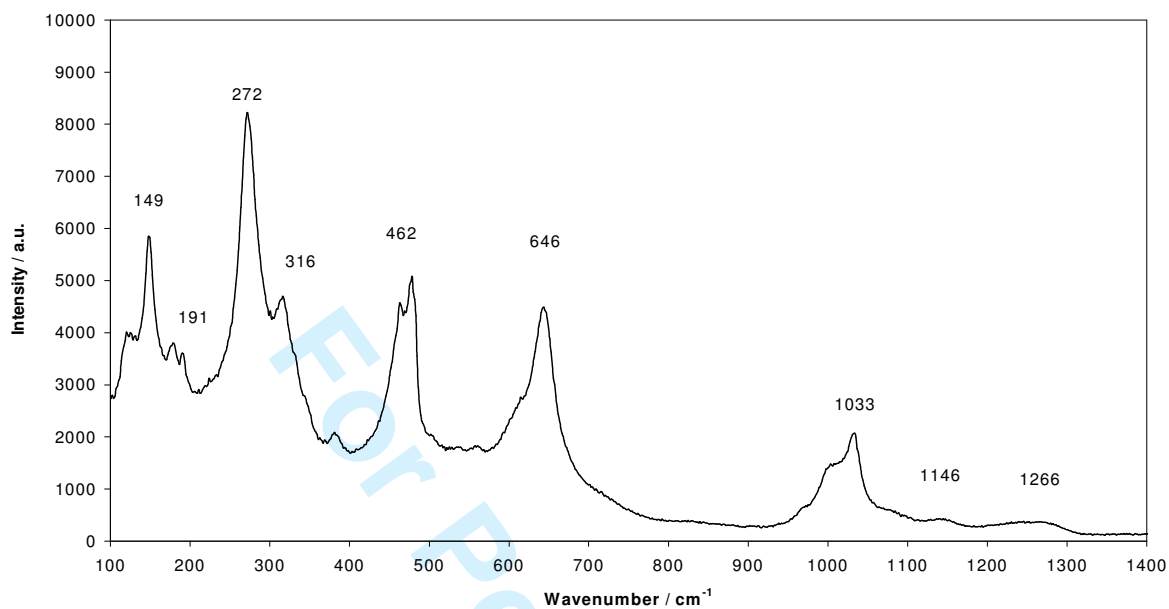


Figure 2. Raman spectra of sulfated zirconia calcined at 550 °C.

Table 1. Textural properties of the catalyst at different conditions

SO ₄ ²⁻ /ZrO ₂	S _{BET} (m ² /g)	V _p (cm ³ /g)	Average pore radius (Å)
without calcination	473	0.450	30.8
calcined at 250 °C, fresh	384	0.370	29.7
calcined at 250 °C, used	290	0.260	28.6
calcined at 550 °C, fresh	349	0.300	29.5
calcined at 550 °C, used	132	0.150	34.5
calcined at 550 °C, reused	118	0.117	33.1
calcined at 800 °C, fresh	15	0.034	71.0
calcined at 800 °C, used	13	0.050	105.0

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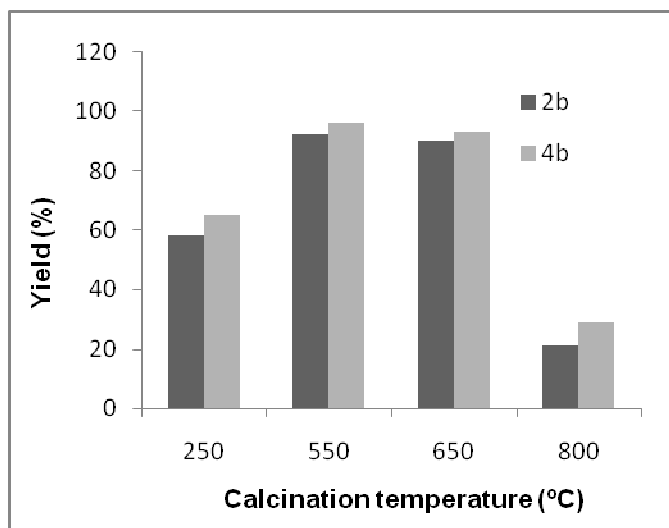


Fig. 3. Yield for **2b** and **4b** using catalyst calcined at 250, 550, 650 and 800 °C

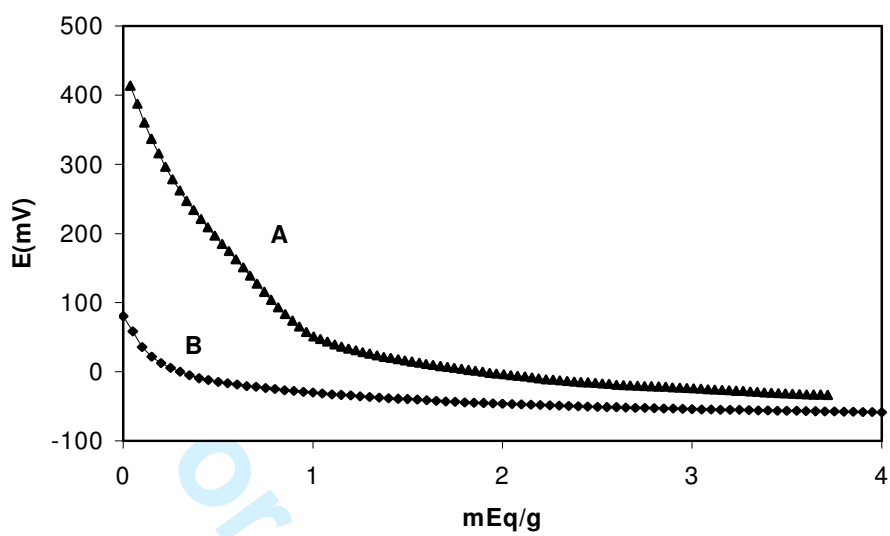


Fig.4. Potentiometric titration curves of the $\text{SO}_4^{2-}/\text{ZrO}_2$ calcined. A) 550 °C, B) 800 °C

Table 2. Cyclization of benzylsulfonamides **1** at 115 °C to give 2,3-benzothiazine 2,2-dioxides **2** using sulfated zirconia

Entry	R ¹	R ²	Time (h)	Yield SO ₄ ²⁻ /ZrO ₂	Yield homogeneous acid ^(a)	Yield A-15 ^(b)	Yield HPAs W and Mo ^(c)	Mp (°C) Found/Lit.
1a	H	H	6	82	68	100	68	75-76/74-75 ^(a)
1b	Et	H	3	96	88	100	88	71-72/70-71 ^(a)
1c	<i>i</i> -Pr	H	6	57	90	92	90	91-92/90-91 ^(a)
1d	<i>n</i> -Bu	H	3	98	-	-	-	96-97
1e	CH ₂ C ₆ H ₄	H	24	55	58	50	40	84-85/84-85 ^(a)
1f	H	3-Cl	24	95	49	90	45	119-120/118-119 ^(a)

^(a)Using homogeneous acids [11]; ^(b)Using Amberlyst resins [17]; ^(c)Using heteropolyacids H₃PW₁₂O₄₀ and H₃PMo₁₂O₄₀ supported on SiO₂ [18].

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Table 3. Cyclization of 2-phenylethanesulfonamides **3** at 115°C to give 3,2-benzothiazepine 3,3-dioxides **4** using sulfated zirconia

Entry	R ¹	Time (h)	Yield SO ₄ ²⁻ /ZrO ₂	Yield homogeneous acid ^(a)	Yield A-15 ^(b)	Mp (°C) Found/Lit.
3a	H	9	92	89	92	163-164/163-164 ^(a)
3b	Et	3	92	-	92	94-95/95-96 ^(b)
3c	<i>i</i> -Pr	7	42	-	42	92-93/91-92 ^(b)
3d	<i>n</i> -Pr	9	49	-	53	78-79/78-79 ^(b)
3e	<i>n</i> -Bu	3	84	-	84	79-78/78-79 ^(b)
3f	C ₆ H ₁₁	24	-	82	-	159-160 ^(a)
3g	CH ₂ C ₆ H ₄	24	85	73	85	137-138/137-138 ^(a)

^(a)Using homogeneous acids [12]; ^(b)Using Amberlyst resins [19]

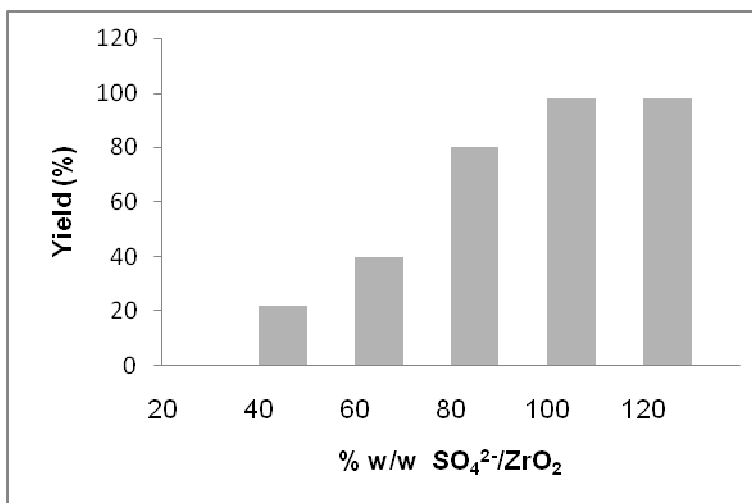


Fig. 5. Yield for 2b using different catalyst loading at 115 °C.

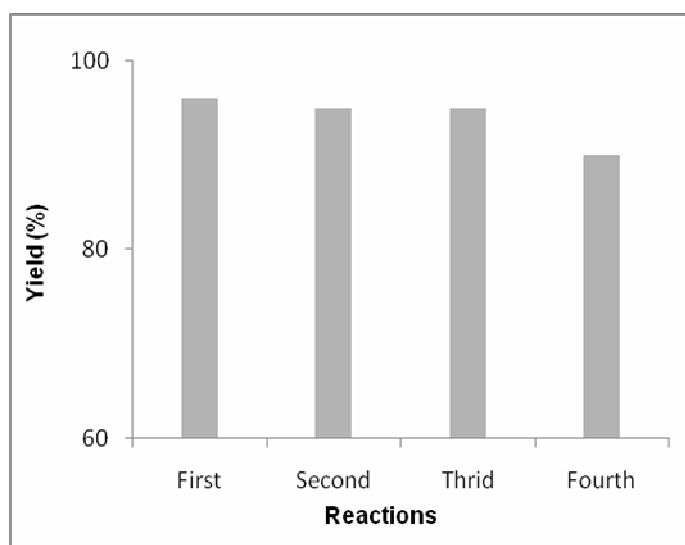


Fig. 6. Recycling $\text{SO}_4^{2-}/\text{ZrO}_2$ in reactions for **2b** after activation by calcination at 550 °C.