

1 **Statistical optimization of medium components and physicochemical parameters to**
2 **simultaneously enhance bacterial growth and esterase production by *Bacillus***
3 ***thuringiensis***

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16 **Running title: Optimization of esterase production by *Bacillus thuringiensis***

24 **Abstract**

25

26 *Bacillus thuringiensis* is a genus extensively studied because of its high potential
27 biotechnological application, principally in biocontrol techniques. However, the
28 optimization of esterase production by this strain has been scarcely studied. The aim of this
29 work was to select and optimize the physicochemical and nutritional parameters which
30 significantly influence the growth and esterase production of *Bacillus thuringiensis*. To this
31 purpose six nutritional factors and two physicochemical parameters were evaluated using a
32 Plackett-Burman design. Significant variables were optimized using Box-Benhken design
33 and through the desirability function to select the levels of the variables that simultaneously
34 maximize microbial growth and esterase production. The optimum conditions when
35 applying simultaneous optimization of the responses under study resulted to be: glucose
36 concentration, 1 g/L; peptone concentration, 15 g/L and NaCl concentration, 3.25 g/L.
37 Under these optimal conditions, it was possible to achieve a 2.5-log CFU/mL increase in
38 bacterial growth and 113-fold increase in esterase productivity, compared to minimal
39 medium without agitation.

40

41

42 **Keywords**

43 Esterase; medium optimization; Plackett-Burman design; Response surface methodology;
44 microbial growth.

45

46 1. INTRODUCTION

47

48 The development and evolution of biotechnology over the past four decades expanded the
49 field of industrial enzymes application, constituting as a consequence, a worldwide market
50 of great importance (Kirk *et al.* 2002; Pandey *et al.* 2006). Among them, lipolytic enzymes
51 are of growing interest because of their wide range of applications. Esterases (EC 3.1.1)
52 represent a diverse group of hydrolases catalyzing the cleavage and formation of ester
53 bonds (Bornscheuer 2002; Costas *et al.* 2004). Bacteria produce different classes of
54 lipolytic enzymes, among which carboxylesterases (esterases, EC 3.1.1.1) and
55 triacylglycerol lipase (lipases, EC 3.1.1.3) are two of the most important. These enzymes
56 can be differentiated by their substrate specificity (Arpigny and Jaeger 1999; Costas *et al.*
57 2004). Esterases hydrolyze water soluble or emulsified esters with short-chain carboxylic
58 acids (less than or equal to ten carbon atoms), whereas lipases prefer long chain acyl-
59 glycerides (greater than or equal to ten carbon atoms) (Jeon *et al.* 2009; Nardini and
60 Dijkstra 1999).

61 Different uses of industrial esterases include organic chemical processing, detergent
62 formulation, synthesis of biosurfactants, oleochemistry, dairy production, agrochemicals,
63 paper manufacture, nutrition, cosmetics, and pharmaceutical processing; most of them
64 related to its excellent stereospecificity, enantioselectivity and regioselectivity (Jaeger and
65 Eggert 2002; Pandey *et al.* 1999; Sharma *et al.* 2001). The interest in these enzymes also
66 resides in the fact that they do not require cofactors, are usually rather stable and are active
67 even in organic solvents (Bornscheuer 2002). However, the large diversity of reactions and
68 substrates handled by esterases in nature is still poorly explored. In part, this is caused by

69 their limited commercial availability (Bornscheuer 2002). Therefore, the identification of
70 new esterases with potential industrial applications is highly desirable and would be
71 invaluable to the growing industry of biocatalysts (Jeon *et al.* 2009).

72 *Bacillus thuringiensis* is the most important microorganism with entamopathogenic
73 activity. Bacterial toxicity is due to endotoxinproteins, which are synthesized during
74 sporulation and assembled into parasporal crystals that are toxic when ingested by larvae of
75 certain insect orders. Nowadays, *Bacillus thuringiensis* formulations account for 80-90% of
76 the biopesticides in the global market (Crickmore 2006; Moraga *et al.* 2004). Although the
77 ecology of *B. thuringiensis* is greatly unknown, the cosmopolitan nature of its distribution
78 is widely accepted, which may indicate a wide diversity of natural habitats and, as a
79 consequence, a large battery of hydrolytic enzymes. In spite of the potential
80 biotechnological use of these enzymes, this subject has been scarcely studied (Tenorio-
81 Sánchez *et al.* 2010).

82 For enzyme production at an industrial scale it is necessary, in the first instance, the
83 identification of physicochemical factors affecting enzyme production, and then the
84 optimization of the level of each one of these factors to be used to maximize enzyme yield
85 and activity. Nowadays there are different statistical methods available to evaluate a large
86 number of variables using a small number of assays, which minimize time invested and
87 reduce experimental costs (Agüero *et al.* 2011; Rajendran *et al.* 2008). One of these
88 methods is the Plackett-Burman design, which allows an efficient screening of several
89 variables to identify those that significantly affect the responses (Queiroga *et al.* 2013;
90 Rajendran *et al.* 2008). Then, response surface methodology (RSM) is applied to find
91 which levels of the selected factors maximize microbial growth and esterase production.

92 RSM is considered suitable for optimization of enzyme production because allows a
93 simultaneous evaluation of the factors tested as well as the interaction between these factors
94 (Singh *et al.* 2011; Vijayaraghavan and Vincent 2014).

95 The aim of this study was to screen and optimize the most important factors affecting
96 bacterial growth and esterase production by a *Bacillus thuringiensis* strain. A Plackett-
97 Burman statistical design was applied to select the variables that significantly influence
98 each response, followed by RSM to optimize the levels of those variables that enhanced
99 simultaneously esterase production and microorganism growth.

100

101 **2. MATERIALS AND METHODS**

102

103 ***2.1. Microorganism maintenance and inoculum preparation***

104 The bacterial strain used in this work was isolated from defatted soy pellet and identified as
105 *Bacillus thuringiensis* (Mazzucotelli *et al.* 2013).

106 Stock culture was maintained on soft Luria- Bertani (LB) agar media (1% w/v tryptone; 1%
107 w/v NaCl; 0.5% w/v yeast extract; with 3.5 % w/v agar- agar; pH 7) at -18°C. Before use,
108 the strain was cultured in LB broth for 24 h at 37°C. Approximately 0.1 mL of culture was
109 transferred to 9.9 mL of LB broth at 2 consecutive 24 h intervals immediately before each
110 experiment.

111

112 ***2.2. Esterase production and bacterial growth determination***

113

114 Esterase activity was measured by the method described by Pera *et al.* (2006). Bacterial
115 cells were pelleted by centrifugation at 10,000 rpm (4472g) for 15 min at 4°C. The cell-free
116 culture supernatant was regarded as the enzyme solution. Substrate, *p*-nitrophenyl butyrate
117 (*p*NPB), was prepared at 1 mM in acetone.

118 The reaction mixture was prepared with: buffer mixture (phosphate buffer 100 mM, pH 7;
119 arabic gum 0.1% w/v; Triton X-100 0.4% w/v), substrate (*p*-nitrophenyl butyrate 1 mM);
120 and enzyme solution, in an 8:1:1 ratio, respectively.

121 A control sample was carried out incubating the reaction mixture without the enzyme
122 solution. All samples were incubated at 37°C until the appearance of a yellowish
123 coloration. Esterase activity was measured spectrophotometrically at 405 nm. One unit of
124 enzyme activity was defined as the amount of enzyme that released 1 μ mol of *p*-nitrophenol
125 per minute (Pera *et al.* 2006). The molar absorptivity of *p*-nitrophenol under the assay
126 conditions was found to be 0.00639 L/(μ mol·cm). Esterase activity was expressed as U/L.

127 Bacterial growth (BG) was determined by a serial dilution method on LB agar plates
128 (Benson 2002). The plates were incubated at 30°C for 24-48 h and the numbers of colonies
129 were determined. Microbial counts were expressed as log CFU/mL.

130

131 **2.3. Experimental design and data analysis**

132

133 **2.3.1. Medium components and physicochemical parameters**

134 In this study, eight nutritional and physicochemical factors were evaluated to determine
135 which one significantly affected BG and EP. The selected factors were six medium
136 components: glucose (as carbon source), olive oil (as carbon source and esterase inducer),

137 Tween 80 (as carbon source and esterase inducer), peptone (as organic nitrogen source),
138 $(\text{NH}_4)_2\text{SO}_4$ (as inorganic nitrogen source), NaCl (for isotonic balance); and 2 operating
139 conditions: pH and agitation rate.

140 Both the factors as their levels were selected based on a preliminary literature review,
141 analyzing which are the main nutritional components and physicochemical parameters that
142 could affect BG and EP. To select the pH levels, a preliminary test was conducted in which
143 the range of appreciable growth of the strain was evaluated (data not shown). Each factor
144 was examined at two levels: -1 as the low level and +1 as the high level. The levels selected
145 for each factor were: agitation speed (x_1 ; -1: 0; +1: 120 rpm); pH (x_2 ; -1: 6; +1: 9); glucose
146 (x_3 ; -1: 1; +1: 10 g/L); olive oil (x_4 ; -1: 0; +1: 10 g/L); Tween 80 (x_5 ; -1: 0; +1: 10 g/L);
147 peptone (x_6 ; -1: 1; +1: 15 g/L); $(\text{NH}_4)_2\text{SO}_4$ (x_7 ; -1: 0; +1: 10); NaCl (x_8 ; -1: 1; +1: 10 g/L).

148 To determine the shortest incubation time at which the maximum esterase production by
149 *Bacillus thuringiensis* was achieved, a preliminary assay was performed. For this purpose,
150 1 mL of fresh culture of the strain was transferred into a 250-mL Erlenmeyer flask
151 containing 100 mL of fresh culture medium (1% w/v tryptone; 1% w/v NaCl; 0.5% w/v
152 yeast extract) and incubated on an orbital shaker at 100 rpm, 30°C for 120 h. Samples were
153 taken at regular time intervals, in which bacterial growth and esterase activity were
154 determined.

155

156 2.3.2. Selection of significant variables by Plackett–Burman design

157 The Plackett–Burman experimental design was used to evaluate the relative importance of
158 various nutrients and physicochemical parameters for esterase production and bacterial
159 growth by *B. thuringiensis* in submerged fermentation. Table 1 represents the Plackett–

160 Burman experimental design for 12 trials with two levels for each variable and the
 161 corresponding esterase production and bacterial growth. Variables X_1 to X_8 represent the
 162 medium components and physicochemical parameters and d_1 to d_3 represent the *dummy*
 163 variables/unassigned variables.

164 Each trial was conducted in Erlenmeyer flasks (100 mL) containing 30 mL of culture
 165 medium, with the components and conditions outlined by the PB matrix (Table 1). Each
 166 flask was inoculated with 1% (v/v) culture (cell concentration approximately: 5.10^5
 167 CFU/mL). The flasks were incubated for a period of 96 h with orbital shaking and after this
 168 period BG and EP were determined.

169 The Plackett–Burman design assumes that there are no interactions between the different
 170 media constituents, x_i , in the range of variables under consideration. A linear approach is
 171 considered to be sufficient for screening:

$$172 \quad Y = \beta_0 + \sum \beta_i X_i \quad ; \quad i = 1, 2, \dots, k \quad (1)$$

173 where Y is the estimated target function for the responses (esterase production or bacterial
 174 growth), β_0 is the model intercept, β_i are the regression coefficients and X_i is a
 175 dimensionless coded value of x_i (independent variable).

176 In this fractional factorial design the main effect of each independent variable (E) may be
 177 calculated as the difference between the average of measurements made at the high level
 178 (+1) of the factor and the average of measurements made at the low level (-1). A large E
 179 value obtained for a factor, either positive or negative, indicates that the factor has a large
 180 impact on response; while a coefficient close to zero means that the factor has little or no
 181 effect (Agüero *et al.* 2011; Levin *et al.* 2005). *Dummy* variables were used to estimate
 182 experimental error in data analysis. The significance of each variable was determined via

183 Student's *t*-test. All experiments were carried out in triplicate and the average values of
184 esterase production (Y1) and bacterial growth (Y2) were taken as responses.
185 Data were analyzed using REG procedure of SAS software version 8.0 (SAS Inst. Inc.,
186 Cary, N.C., U.S.A. 1999. Based on a regression analysis of the variables, a confidential
187 level of 95% ($p < 0.05$) for each factor was considered to have a significant effect on a
188 response. Experimental error and standard error were calculated as described in
189 Mazzucotelli *et al.* (2015).

190

191 2.3.3. Optimization of selected components by Response Surface Methodology

192 The next step in the formulation of the culture medium and incubation conditions was to
193 determine the optimum levels of the significant variables for EP and BG. For this purpose,
194 response surface methodology was used to optimize the screened components using Box–
195 Behnken (BB) design.

196 To evaluated 3 factor at 3 levels (low, -1; middle, 0; high, +1), with three replicates at the
197 central point, the BB design needs a total of fifteen combinations or experimental runs
198 (Table 3) (Aslan and Cebeci 2007).

199 Each test was carried out in a 100 mL Erlenmeyer flask with 30 mL of culture medium
200 comprised by the same factors used in the Plackett-Burman design, keeping all them at its
201 average level, except for the factors to be optimized, which were added to the
202 concentrations determined by the BB matrix (Table 3). Each flask was inoculated with 1%
203 (v/v) of active culture (approximate initial cell concentration: $5 \cdot 10^5$ CFU/mL) and
204 incubated for a period of 96 h, at 30°C, with intermediate level of agitation (60 rpm). After

205 this period, microbial growth and esterase activity were determined. Table 3 shows BB
 206 matrix with the experimental results for both responses.

207 Once responses (EP and BG) were measured for each trial, the behavior of the system was
 208 explained by the following quadratic equation:

$$209 \quad Y = \beta_0 + \sum \beta_i X_i + \sum \beta_{ii} X_i^2 + \sum \beta_{ij} X_i X_j \quad (2)$$

210 where Y is the predicted response (EP, or BG), β_0 is the model constant, β_i is the linear
 211 coefficient, β_{ii} is the quadratic coefficient, β_{ij} is the coefficient for the interaction effect, and
 212 X_i is a dimensionless coded value of x_i (independent variable).

213 All experiments were performed in a random order and were independently repeated three
 214 times. Data were analyzed using SAS software (version 9.0, North Carolina, U.S.A). The
 215 goodness of the fit model was evaluated by the lack of fit, the determination coefficient
 216 (R^2) and the analysis of variance (ANOVA). Statistical testing of the model was done by
 217 the Fisher's statistical test. The robustness of the model was assessed by the determination
 218 coefficient (R^2), correlation coefficient (R) or F-test.

219

220 2.3.4. Simultaneous optimization: Desirability function

221 The “desirability function” approach is one of the most widely used methods when several
 222 responses variables need to be simultaneously optimized. This method resolves the conflict
 223 often found in independent optimization, when improving one response may have an
 224 opposite effect on another one (Derringer 1994). The advantages of using desirability
 225 functions include the following: (1) responses that have different scaling can be compared,
 226 (2) the transformation of different responses to one measurement is simple and quick, and
 227 (3) both qualitative and quantitative responses can be used (Derringer and Suich 1980).The

228 general approach is to first convert each response (y_n) into an individual desirability
229 function (d_n). The scale of the desirability function ranges between $d_n=0$, which suggests
230 that the response is completely unacceptable, and $d_n = 1$, which suggests that the response
231 is exactly the target value (Mazucotelli *et al.* 2015).

232 Simultaneous optimization, desirability functional analysis and 3D plots of the responses
233 were performed using Statistica software (version 7.0, Stat Soft Inc., Tulsa, USA).

234

235 **3. RESULTS**

236

237 ***3.1. Screening of significant variables using Plackett–Burman design***

238 The shortest incubation period to achieve the maximum esterase production by *Bacillus*
239 *thuringiensis* was determined in a preliminary assay. It was found at 96 h of culture
240 incubation, and no significant differences were found with longer incubation times.
241 Therefore, for further assays all the cultures were incubated for 96 h for monitoring BG and
242 EP.

243 A total of eight variables were analyzed with regard to their effect on esterase production
244 and bacterial growth using a Plackett–Burman design. The design matrix selected for the
245 screening of significant variables and their corresponding responses are shown in Table 1.
246 The statistical analysis of these data (effect, parameter estimate, SS, contribution to SS, t-
247 and p-values) is presented in Table 2.

248 Factors evidencing p-values of less than 0.05 were considered to have significant effects on
249 the response, and were selected for further optimization studies. Glucose, with a probability
250 value of 0.0235 was determined to be the most significant factor for BG, followed by NaCl

251 (0.0293), peptone (0.037) and pH (0.0416) (Table 2). The lower the probability value, the
252 more significant are the factors on bacterial growth of *B. thuringiensis*. Two of the four
253 significant variables screened, glucose and NaCl, exerted a negative effect on the response,
254 therefore an increase in concentration of both components was coupled with a decrease in
255 strain growth. The other two significant variables, peptone and pH, exerted positive effect,
256 thus BG is favored by the addition of peptone to the culture medium and incubating under
257 neutral-alkaline pH conditions. All remaining variables were irrelevant on BG and
258 therefore, were removed from the following analysis.

259 From the statistical analysis of the results, it was found that only the concentration of
260 peptone significantly influenced EP by *B. thuringiensis* ($p=0.0468$) (Table 2). Peptone
261 presented a positive effect on EP, indicating that an increase in peptone concentration in the
262 culture medium provides an increase in the production of this enzyme.

263

264 ***3.2. Optimization of significant variables using response surface methodology***

265 Based on Plackett Burman results, the factors with most significant impact on the two
266 responses (glucose, peptone and NaCl concentration) were considered for the optimization
267 studies using Box-Behnken response surface methodology. The design matrix and the
268 corresponding results of RSM experiments to determine the effects of the selected factors
269 are shown in Table 3.

270 The experimental data for each response (BG and EP) were statistically analyzed to obtain
271 the significance of the model. A summary of the analysis of variance (ANOVA) for the
272 quadratic models is shown in Table 4.

273 For BG, the p-value for the model (0.0122) and the non-significant lack of fit indicate that
274 the obtained experimental data has a good fit with the model. Similar results were obtained
275 for EP, with a p-value of 0.0316 and non-significant lack of fit. Therefore, the predicted
276 models can be used to describe the effects of the selected independent variables (glucose,
277 peptone and NaCl concentration) on BG and EP by *B. thuringiensis*.

278 The experimental data for each response were used to calculate the coefficients of the
279 second order polynomial (Eq. 2) in order to obtain the significance of the models. The
280 significance of each coefficient was determined by student's t-test and p-values. The
281 regression coefficients for the second order polynomial equations and results for the linear,
282 quadratic and interaction terms, as well as the correlation coefficients (R^2) and the
283 coefficients of variation, are presented in Table 5. The coefficient R^2 was calculated as 0.94
284 for BG and 0.91 for EP, indicating good agreement between the experimental and the
285 predicted values.

286 Analysis of significance of each term of the obtained polynomial models indicated that only
287 linear terms of peptone and glucose concentration were significant for BG, and linear terms
288 of peptone, NaCl and glucose concentration for EP. In both responses, quadratic terms and
289 interaction between variables were not significant.

290 The responses, BG (log CFU/mL) (Y1) and EP (U/L) (Y2) can be expressed in terms of the
291 following simplified regression equations:

$$292 Y_1 = 8.51 - 0.84 \cdot X_1 + 0.75 \cdot X_2$$

$$293 Y_2 = 6.93 - 3.41 \cdot X_1 + 5.43 \cdot X_2 - 3.55 \cdot X_3$$

294 where X_1 is the codified variable for glucose concentration, X_2 for peptone concentration
295 and X_3 , for NaCl concentration.

296 To aid visualization, the response surfaces for BG and EP are shown in Figures 1 and 2.
297 Figure 1 presents the response surface showing the combined effect of peptone and glucose
298 concentration on BG, holding NaCl at its middle value, since this variable presented the
299 least influence on the response. The significant and positive effect of peptone concentration
300 can be observed in Figure 1, where bacterial growth is favored by the addition of peptone to
301 the culture medium. It can be observed that the maximum value of BG is reached at the
302 upper limit of the range of peptone concentration (15 g/L). With respect to glucose
303 concentration, the effect of this variable on BG was significant but with a negative effect
304 meaning that a reduction in BG is observed with an increase of glucose concentration in the
305 culture medium. On the other hand, addition of NaCl did not significantly influence the
306 growth of *Bacillus thuringiensis*. This effect can be seen when plotting BG vs. NaCl (figure
307 not shown), where the response (BG) is almost constant in the range of NaCl concentration
308 tested.

309 The relationship between EP and the three independent variables is depicted in Figure 2 (A-
310 C), maintaining in each case, the third variable in a middle level. It can be observed from
311 these figures the significant effect of peptone concentration on EP. As the effect is positive,
312 *i.e.* there is an increase in the EP with an increase of peptone concentration in the culture
313 medium, reaching the maximum production at the upper limit of peptone tested (15 g/L).
314 Regarding the other two factors effect, although both glucose and NaCl concentration were
315 significant on EP, the variation levels of these factors within the range tested showed less
316 impact on the response than the observed for the same variations in the concentration of
317 peptone. This can be seen in Figure 2, where the slope of the graphs, that represents the

318 change in PE, is significantly smaller for variations in NaCl and glucose concentration than
319 the observed for variation of peptone.
320 Optimum levels for the three selected factors (peptone, glucose and NaCl concentration)
321 were determined to simultaneously obtain maximum bacterial growth and esterase
322 production. Second-order polynomial models obtained in this study were utilized in order
323 to determine the specified optimum conditions. By applying the method of desirability
324 function, the optimal concentration of each component in the culture medium was: glucose,
325 1 g/L; peptone, 15 g/L and NaCl, 3.25 g/L. At these conditions, the predicted optimum
326 responses were 10.44 Log CFU/mL for BG and 22.296 U/L for EP. The general
327 “goodness” score (r) for the simultaneous optimization was 0.999. Verification experiments
328 were carried out at the optimum levels to test the reliability of the models in predicting
329 optimum responses. The results indicated that the predicted and experimental results
330 matched properly ($p < 0.05$), therefore the RSM models were validate with a good
331 correlation.

332

333 4. DISCUSSION

334

335 *Bacillus thuringiensis* is a genus extensively studied due to its high potential for
336 biotechnological applications in biocontrol techniques, mainly for the wide variety of
337 extracellular hydrolytic enzymes produced, such as proteases, amylases, esterases,
338 chitinases and nucleases (Agrahari 2011; Mazzucotelli *et al.* 2013; Öztürk *et al.* 2008;
339 Tenorio-Sánchez *et al.* 2010). Despite the great biotechnological potential of *B.*

340 *thuringiensis*, the production of the enzymes as well as the factors affecting this process
341 have not been extensively studied (Tenorio-Sánchez *et al.* 2010).

342 Increased productivity of enzymes during the fermentation process is of great importance,
343 since lower costs of production could promote new industrial applications. The productivity
344 of esterases is affected by different factors, such as agitation speed, pH, medium
345 composition and presence of inducers, among others (Kishan *et al.* 2013). In this study, the
346 most important factors affecting bacterial growth and esterase production by a *Bacillus*
347 *thuringiensis* strain were screened and optimized through the use of several statistical tools.
348 Figures 1 and 2 show the effect of the three most significant factors (peptone, glucose and
349 NaCl concentration) on bacterial growth and esterase production. In both figures, it can be
350 observed that peptone concentration influenced linearly and positively on both responses
351 (*i.e.* an increase in peptone concentration in the culture medium caused a lineal increase in
352 microbial growth and enzyme production in the tested range).

353 Peptone is used by bacteria as a nitrogen source, which is then utilized for synthesis of
354 proteins and nucleic acids. Therefore, the incorporation of a good source of nitrogen in the
355 culture medium is essential for increasing biomass and for enzymes production (Madigan *et*
356 *al.* 2003). Among nitrogen sources, peptone is often reported due to its positive incidence
357 on bacterial growth and esterase production. This behavior could be associated to the
358 complex structure of peptone, which not only contains a mixture of peptides and amino
359 acids, derived from the hydrolysis of meat proteins, it also provides other components, such
360 as vitamins, growth factors and surfactants (Hasan-Beikdashti *et al.* 2012). Amezaga *et al.*
361 (1995) studied the role of peptone on *Listeria monocytogenes* growth, and found two main
362 functions: firstly as a nutritional supplement for protein synthesis, and secondly as a source

363 of amino acids and peptides that can generate a mechanism that maintains cell turgidity.
364 Mukesh Kumar *et al.* (2012) studied a *Bacillus* sp. strain whose preferential nitrogen source
365 for cell growth was peptone, versus other organic and inorganic nitrogen sources.
366 In a previous work, Mazzucotelli *et al.* (2015) reported the optimization of culture
367 conditions for a *Stenotrophomonas* sp. strain, and it was found that peptone concentration
368 was a non-significant factor for bacterial growth, but it was significant for esterase/lipase
369 production. Both bacterial growth and enzyme production by that particular
370 *Stenotrophomonas* strain showed to be more affected by changes in agitation speed than by
371 the levels of nutritional factors. In this study, for *Bacillus thuringiensis* strain, only
372 nutritional factors affected BG and EP, while peptone concentration was the most
373 significant factor on both responses. Many others researchers have studied the effect of
374 adding peptone to the culture medium and most of them have found that the peptone
375 concentration is a significant factor on the production of lipases/esterases (Hasan-
376 Beikdashti *et al.* 2012; Rajendran *et al.* 2008; Salihu *et al.* 2011a; Salihu *et al.* 2011b).
377 Optimal concentration of peptone for producing lipases/esterases depends on the
378 microorganism under study.
379 While some strains found their optimum at low peptone concentrations (Rajendran *et al.*
380 2008; Shukla *et al.* 2007) other strains show an increase in response with higher peptone
381 concentrations in the culture medium (Ananthi *et al.* 2013; Ren *et al.* 2006; Sooch and
382 Kauldhar 2013). Sooch and Kauldhar (2013) and Ren *et al.* (2006) reported that once the
383 maximum production was reached (at 30 g/L and 15.4 g/L, respectively) higher peptone
384 concentrations inhibited the synthesis of lipases. The inhibition of lipases/esterases
385 production by peptone can be attributed to the complex nature of this nitrogen source, in

386 which certain constituents can cause toxic effects when found at high concentrations
387 (Sooch and Kauldhar 2013).

388 Glucose concentration showed a negative and linear effect for both responses (growth and
389 esterase production) for the tested strain. In most microorganisms, glucose is the most
390 readily metabolizable carbohydrate and provides a quick energy supply (Madigan *et al.*
391 2003). Therefore, it was expected that the addition of glucose to the culture medium
392 increased the growth rate and biomass formation of this strain. However, from the analysis
393 of the results it can be observed that increasing glucose concentration had an inhibitory
394 effect on growth. The *Crabtree* effect describes the phenomenon by which the growth
395 under aerobic conditions of some types of yeasts, such as *Saccharomyces cerevisiae*, is
396 inhibited or suppressed by glucose. This is a phenomenon present in glucose sensitive
397 microorganisms, which will adopt different catabolic pathways according to the
398 concentration of this substrate (Al-mhanna 2010). In the particular case of *S. cerevisiae*, the
399 suppressing effect exerted by glucose on respiration is due to the fact that this carbohydrate
400 represses the synthesis of, or directly inactivates, respiratory enzymes (van den Brink
401 2009). This phenomenon has also been detected in facultative anaerobic bacteria (as is the
402 case of *B. thuringiensis*), though it was found that the regulatory mechanism for glucose
403 utilization was different to that found for yeasts (Al-mhanna 2010). It has been reported in
404 *Bacillus thuringiensis* (Anderson and Jayaraman 2003) and *Serratia* (Liu 2014), that the
405 *Crabtree* effect appears when glucose concentration in the culture medium was 27.85 g/L
406 and 20 g/L, respectively. Moreover, the inhibitory effect on the production of
407 lipases/esterases caused by the addition of glucose to the culture medium is well
408 documented for many bacteria, molds and yeasts.

409 Glucose has a catabolite repression effect on the expression of these enzymes (Gupta *et al.*
410 2004; Hasan-Beikdashti *et al.* 2012; Korbekandi *et al.* 2008; Łukaszewicz *et al.* 2013).
411 Regulatory pathways involved in lipase induction and regulation at the gene level are
412 poorly understood. In most of reported cases, when glucose is the sole carbon source,
413 extracellular lipase activity is detected only after depletion of this substrate in the culture
414 broth. Fickers *et al.* (2005) studied the catabolic repression effect of glucose on lipase
415 production in *Yarrowia lipolytica* through different mutant strains, and concluded that the
416 presence of glucose in the culture medium cause the over expression of the HXK1 gen,
417 responsible for encoding hexokinase enzyme. Hexokinase catalyzes the initial reactions of
418 the intracellular metabolism of hexoses (such as glucose and fructose) through their
419 phosphorylation in the glycolytic pathway. When the kinase activity increases, it could be
420 observed a reduction of lipase production, due to HXK1 gen which is involved in the
421 downregulation of the LIP2 gene, encoding the extracellular lipase (Fickers *et al.* 2005).
422 NaCl is known for maintaining isotonicity between the environment and the bacterial
423 cytoplasm. While most microorganisms have mechanisms that allow them to cope with
424 saline stress, incubation in a hypotonic or hypertonic medium, causes a decrease in cell
425 viability (Madigan *et al.* 2003; Tortora *et al.* 2007). With respect to the effect of NaCl
426 concentration on growth of *B. thuringiensis*, RSM analysis showed that none of the terms
427 were significant. Therefore, using NaCl in the culture medium in a range of 0.1 to 1% (w/v)
428 would ensure the normal growth of this strain. Similar results were reported by Faille *et al.*
429 (1999) while studying the effect of culture medium components on recovery of cell
430 viability in *B. thuringiensis*. They found that with NaCl concentrations between 0.2 and
431 0.8% (w/v) the greatest counts were obtained, however these counts decreased significantly

432 towards higher concentrations of NaCl. On the other hand, studying the effect of metallic
433 ions on enzymatic activity is complex, probably because results are related to changes in
434 the solubility of the ionized fatty acid at the interface, and in the catalytic properties of the
435 enzyme itself (Kaiser *et al.* 2006). Therefore, NaCl concentration in the medium may have
436 different effects on the production of enzymes, depending on the type of microorganism
437 and the enzyme secreted.

438 In this work, it was observed that the optimum level of NaCl that maximized both
439 responses (BG and EP) for *B. thuringiensis* was 3.25 g/L. Kumar and Valsa (2007) studied
440 a strain of *B. coagulans* whose maximum lipase production was achieved in the presence of
441 5 g/L of NaCl. Huang *et al.* (2004) studied a strain of *Geotrichum marinum*, which showed
442 an increase in lipase activity at concentrations of Na⁺ 6 mM (0.35 g/L NaCl), but noted a
443 decrease in lipase activity when the concentration exceeded 500 mM (29.2 g/L NaCl). Ju *et*
444 *al.* (2012) studied the esterase production by a *Pseudomonas* sp. strain through RSM and
445 found that the optimal NaCl concentration was 0.71 g/L.

446

447 5. CONCLUSION

448

449 *Bacillus thuringiensis* is a widely studied strain in the field of biotechnology because of its
450 high insecticidal power. Although this strain has been used in recent years for biocontrol
451 and it has been reported that shows various hydrolytic capacities, the production of
452 extracellular hydrolytic enzymes of *B. thuringiensis* have not been extensively studied.

453 Taking into account the importance of these enzymes for several industries, a screening
454 procedure was developed to identify those factors more relevant to maximize microbial

455 growth and enzyme production by *Bacillus thuringiensis*, followed by the optimization of
456 the medium components and physicochemical parameters. For this purpose different
457 statistical tools were used, which enabled to evaluate a high number of factors with limited
458 number of experiments, minimizing experimental efforts and reducing costs. Plackett-
459 Burman design allowed identification of the factors that significantly influence bacterial
460 growth and esterase production by this strain. Thereafter, using Box–Behnken response
461 surface methodology, the three factors that were significant between assayed variables
462 (peptone, glucose and NaCl concentrations) were optimized. The desirability function
463 approach was applied to simultaneously maximize both responses. Optimal levels of the
464 three parameters were found to be 1 g/L for glucose concentration, 15 g/L for peptone
465 concentration and 3.25 g/L for NaCl concentration. With these optimum levels, it was
466 possible to achieve 113-fold increase in esterase production (23.052 U/L) and a 2.5-log
467 CFU/mL increase in bacterial growth (10.2 log CFU/mL), in the optimized medium
468 compared to the minimal medium without agitation.

469

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471

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633 **Figures Legends**

634

635 **Figure 1-** Response surface plot - Effect of peptone and glucose concentration on BG

636

637 **Figure 2 -** Response surface plot - a) effect of peptone and NaCl concentration on PE; b)

638 peptone and glucose concentration on PE; c) NaCl and glucose concentration on PE.

639

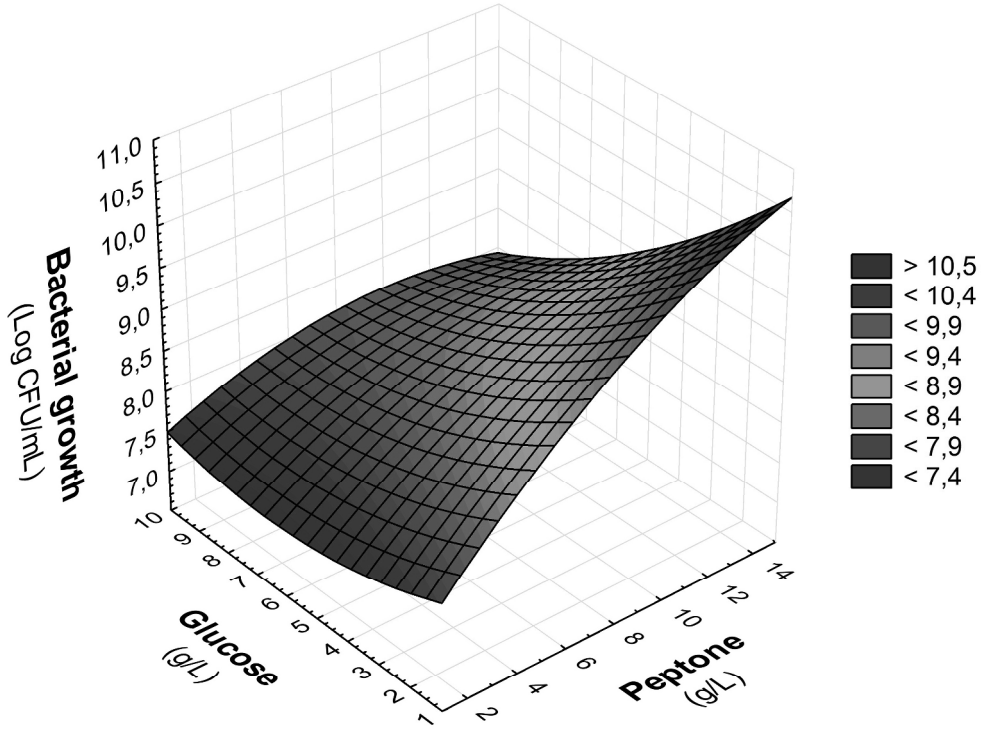


Figure 1- Response surface plot - Effect of peptone and glucose concentration on BG
267x206mm (300 x 300 DPI)

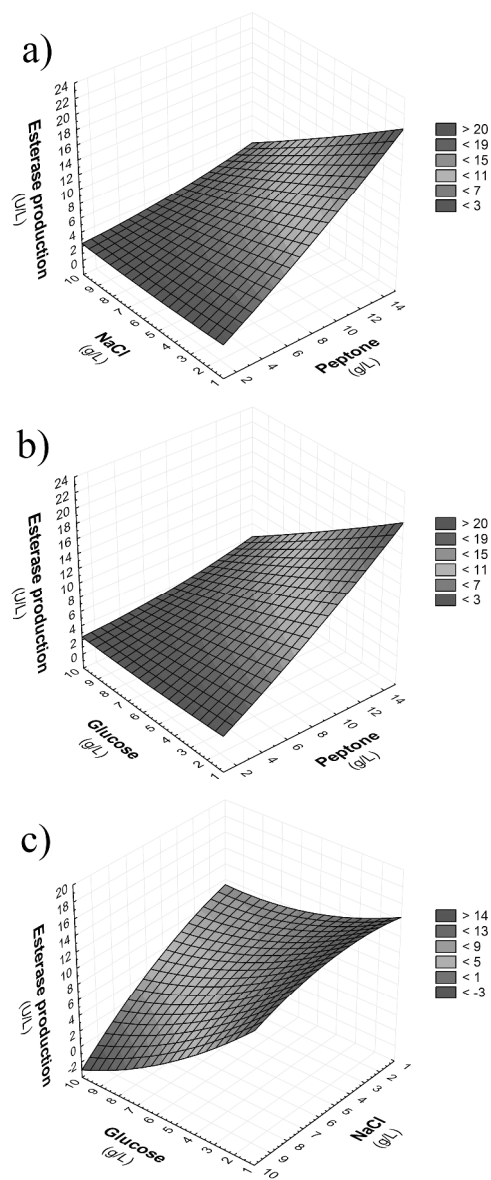


Figure 2 - Response surface plot - a) effect of peptone and NaCl concentration on PE; b) peptone and glucose concentration on PE; c) NaCl and glucose concentration on PE.
267x628mm (300 x 300 DPI)

Tables

Table 1 - Plackett-Burman design matrix with coded values of independent variables, together with responses obtained for esterase production (EP) and bacterial growth (BG) for each run.

Run	Variables											EP (U/L)	BG (Log CFU/mL)
	X_1^a	X_2	X_3	X_4	X_5	X_6	X_7	X_8	d_1^b	d_2	d_3		
1	1	-1	1	-1	-1	-1	1	1	1	-1	1	0.205	5.50
2	1	1	-1	1	-1	-1	-1	1	1	1	-1	0.602	8.71
3	-1	1	1	-1	1	-1	-1	-1	1	1	1	0.791	7.89
4	1	-1	1	1	-1	1	-1	-1	-1	1	1	2.822	8.15
5	1	1	-1	1	1	-1	1	-1	-1	-1	1	5.613	8.72
6	1	1	1	-1	1	1	-1	1	-1	-1	-1	10.340	7.68
7	-1	1	1	1	-1	1	1	-1	1	-1	-1	4.500	8.54
8	-1	-1	1	1	1	-1	1	1	-1	1	-1	0.040	3.60
9	-1	-1	-1	1	1	1	-1	1	1	-1	1	0.283	7.87
10	1	-1	-1	-1	1	1	1	-1	1	1	-1	24.500	9.48
11	-1	1	-1	-1	-1	1	1	1	-1	1	1	9.220	8.38
12	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	0.204	7.70

^a X_i are the independent variables (factors): stirring speed (X_1), pH (X_2), glucose concentration (X_3), olive oil (X_4), Tween 80 (X_5), peptone concentration (X_6), $(NH_4)_2SO_4$ concentration (X_7) and NaCl concentration (X_8).

^b d_i are the dummy variables.

Table 2- Statistical parameters for microbial growth and esterase production

Response	Code	Variable	Effect	Estimated parameter	SS	SS contribution (%)	p-value	Confidence level
BG	X_1	Stirring speed	0.709	0.355	1.512	5.584	0.1511	84.89
	X_2	pH	1.271	0.635	4.839	17.872	0.0416	95.84
	X_3	Glucose	-1.582	-0.79167	7.521	27.777	0.0235	97.65
	X_4	Olive Oil	-0.172	-0.08667	0.090	0.332	0.6717	32.83
	X_5	Tween 80	-0.291	-0.145	0.252	0.931	0.4908	50.92
	X_6	Peptone	1.330	0.665	5.307	19.600	0.037	96.3
	X_7	(NH ₄) ₂ SO ₄	-0.630	-0.315	1.190	4.395	0.1875	81.25
	X_8	NaCl	-1.457	-0.72833	6.365	23.508	0.0293	97.07
EP	X_1	Stirring speed	6.152	3.17583	121.031	26.007	0.0752	92.48
	X_2	pH	2.754	-0.6075	4.429	0.951	0.6438	35.62
	X_3	Glucose	-5.873	-0.8875	9.452	2.031	0.5086	49.14
	X_4	Olive Oil	-3.922	-1.5925	30.433	6.539	0.2719	72.81
	X_5	Tween 80	2.691	1.74583	36.575	7.860	0.2374	76.26
	X_6	Peptone	5.116	3.87583	180.265	38.735	0.0468	95.32
	X_7	(NH ₄) ₂ SO ₄	3.528	1.39583	23.380	5.024	0.3241	67.59
	X_8	NaCl	-0.705	-2.2325	59.808	12.852	0.1563	84.37

Table 3- Box- Behnken design matrix and mean values of esterase production and microbial growth under different experimental conditions after 96 h of incubation.

Run	Variables			Experimental Responses	
	Glucose $X_1(x_1)$	Peptone $X_2(x_2)$	NaCl $X_3(x_3)$	BG (Log CFU/mL)	EP (U/L)
1	-1(1g/L)	-1(1 g/L)	0(5.5 g/L)	8.42	1.224
2	-1(1 g/L)	1(15 g/L)	0(5.5 g/L)	10.44	22.355
3	1(10 g/L)	-1(1 g/L)	0(5.5 g/L)	7.68	0.024
4	1(10 g/L)	1(15 g/L)	0(5.5 g/L)	7.89	5.962
5	0(5.5 g/L)	-1(1 g/L)	-1(1 g/L)	7.46	5.632
6	0(5.5 g/L)	-1(1 g/L)	1(10 g/L)	7.02	1.691
7	0(5.5 g/L)	1(15 g/L)	-1(1 g/L)	8.99	20.671
8	0(5.5 g/L)	1(15 g/L)	1(10 g/L)	9.25	2.999
9	-1(1 g/L)	0(8 g/L)	-1(1 g/L)	9.37	8.774
10	1(10 g/L)	0(8 g/L)	-1(1 g/L)	7.90	9.177
11	-1(1 g/L)	0(8 g/L)	1(10 g/L)	10.10	10.622
12	1(10 g/L)	0(8 g/L)	1(10 g/L)	8.12	0.512
13	0(5.5 g/L)	0(8 g/L)	0(5.5 g/L)	8.93	5.980
14	0(5.5 g/L)	0(8 g/L)	0(5.5 g/L)	8.35	6.523
15	0(5.5 g/L)	0(8 g/L)	0(5.5 g/L)	8.24	8.276

Table 4- Results of the ANOVA for regression equation for esterase production and bacterial growth

Response	Source	DF	SS	MS	F value	Pr >F
BG	Linear	3	10.237		23.36	0.023
	Quadratic	3	0.982		2.24	0.2014
	Cross-product	3	1.006		2.30	0.1950
	Total model	9	12.226		9.30	0.0122
	Lack of fit	3	0.455	0.152	1.10	0.5075
	Pure error	2	0.275	0.137		
	EP	Linear	3	429.81		13.67
Quadratic		3	1.202		0.04	0.9888
Cross-product		3	132.47		4.21	0.0777
Total model		9	563.49		5.98	0.0316
Lack of fit		3	49.509	16.503	11.46	0.0813
Pure error		2	2.880	1.440		

DF, degrees of freedom; SS, sum of squares; MS, mean square.

Table 5- Regression coefficients (from coded data) and R^2 of the response surface models

Coefficient	Responses	
	BG	EP
β_0 (intercept)	8.5067 ^{***}	6.9263 [*]
β_1 (Glucose)	-0.8425 ^{**}	-3.4125 [*]
β_2 (Peptone)	0.7487 ^{**}	5.4270 ^{**}
β_3 (NaCl)	0.0962	-3.5537 [*]
β_{11} (Glucose x Glucose)	0.3967	-0.0060
β_{12} (Glucose x Peptone)	-0.4525	-3.7982
β_{22} (Peptone x Peptone)	-0.2958	0.4709
β_{13} (NaCl x Glucose)	-0.1275	-2.6282
β_{23} (NaCl x Peptone)	0.175	-3.4327
β_{33} (NaCl x NaCl)	-0.031	0.3509
Coefficient of Variation	4.4730	43.97
R^2	0.9436	0.9149

^{*} Significant at 0.05 level.

^{**} Significant at 0.01 level.

^{***} Significant at 0.001 level.