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Geometric modelling of heterogeneous and complex foods

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| 1 | Geometric modelling of heterogeneous and complex foods |
|----|---|
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| 7 | |
| 8 | Abstract |
| 9 | A procedure to obtain realistic geometric models of foods having different inner tissues |
| 10 | or sub-regions is developed. The proposed methodology consists in colour |
| 11 | segmentation of food images using a distance criterion, obtaining a reduced set of pixels |
| 12 | representing univocally all boundaries of food sub-regions, and finally construction of |
| 13 | the geometric model through linear interpolation. The procedure was applied to samples |
| 14 | of different nature and complexity. The geometric models were assessed in two |
| 15 | different ways, i.e. evaluating the performance of the image segmentation step and |
| 16 | simulating a chilling process. The former provided an objective assessment while the |
| 17 | later verified the usefulness of the geometric models. An optimized scenario was found |
| 18 | between the approximation degree of the food boundaries and the computational |
| 19 | resources involved in process simulation. Furthermore, the presented procedure can be |
| 20 | used to perform food quality evaluation. |
| 21 | Keywords: Irregular shape; Image colour segmentation; Food process modelling |

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22 1. Introduction

23

24 Geometric modelling can be defined as the process of creating a mathematical 25 description of the shape of a real object, and therefore is an essential step in the 26 mathematical modelling and simulation of food engineering processes, besides transport 27 phenomena considerations, material properties knowledge and boundary conditions 28 assumptions. In particular, description of the geometry is of great importance when the 29 aim of modelling is to obtain internal profiles of temperature, concentration and/or 30 pressure, since their gradients are involved in calculation and are certainly influenced by 31 the geometry used in simulation. Also, when quality indexes are evaluated (e.g. 32 browning, texture, biochemical reactions, etc.), it is often required accurate information 33 about the internal and surface distributions of the state variables. On the other hand, 34 geometric description is also useful for other purposes than mathematical modelling such as physical properties evaluation, i.e. surface area, volume, (apparent) density, 35 especially when irregular shaped objects are involved (Goñi et al., 2007). 36

37 Food materials are often irregular in shape and can also present various inner 38 regions of different composition, e.g. a piece of meat can be composed by muscle(s), fat 39 tissue(s) and bone(s). These aspects certainly add some difficulties to mathematical 40 modelling, so various approaches are applied to deal with these materials. Respect to the 41 irregular geometry issue, approximating the actual object to a simple regular geometry 42 or either a sum/composition of regular geometries is widely used (Davey and Pham, 43 1997). Another useful approach is to define a geometric factor (e.g. Hossain et al., 44 1992a, 1992b), though this method is only useful for process time prediction. In order to 45 handle heterogeneous foods, homogeneous and average material properties are often 46 used in the whole food.

47 Though such approximations have been very useful in mathematical modelling, 48 recent advances in food engineering allow thinking in a new way of performing 49 geometric modelling and numerical simulation of food processes, i.e. considering the 50 actual shape and (macroscopic) composition of foods. In this way, Fito et al. (2007) 51 recognized the need for developing new models in food process engineering. 52 incorporating information about food structure and composition (among other aspects) 53 in order to predict the real changes in the product. On this concept, a few articles can be 54 found in literature considering process modelling in combination with irregular shaped 55 foods having heterogeneous composition. Gustafson et al. (1979) used a corn kernel 56 with irregular cross-section and assumed different material properties for the germ, soft 57 and hard endosperm for heating and cooling modelling. Califano and Zaritzky (1993, 58 1997) simulated cooking, freezing and thawing of beef pieces considering two-59 dimensional irregularly shaped geometries with different thermal properties for meat 60 and fat regions. Ngadi et al. (1997) modelled the deep-fat frying of chicken drum considering several internal regions, i.e. muscle, bone, bone marrow and cartilage; a 61 similar procedure was used to simulate the precooking and cooling of tuna (Zhang et al., 62 63 2002). So far, these authors performed geometric modelling by using laborious 64 methods, mostly involving manual geometric measurements, which can be a source of 65 additional errors in the model assessment. More recently, some researchers applied 66 image processing techniques to construct more realistic geometric models (Goñi et al., 67 2007, 2008; Lespinard et al., 2009; Purlis and Salvadori, 2009; Zhang and Datta, 2006). 68 In summary, complex geometry is one of the most difficult issues to overcome 69 in mathematical modelling and simulation of food processes. In this way, our ultimate 70 objective is to develop and improve geometric modelling methods in order to be able to 71

consider the actual geometry of the products (in terms of shape and composition) in

72 food process simulation. Then, the specific objective of the present paper was to 73 develop a procedure to obtain high realistic geometric models of irregular shaped foods 74 presenting different inner tissues or regions (in a macroscopic sense). The developed 75 approach was assessed using several samples of different complexity and also by 76 simulating a typical food operation using the obtained geometric models. Jock 77 78 2. Materials and methods 79 80 2.1. Samples 81 82 The developed procedure was applied to samples of different nature: beef steaks 83 with and without bone, beef ribs, Spanish ham, Argentinean cookie (alfajor), sweet 84 biscuit and salchichón (a kind of pork sausage). These samples were selected with the 85 aim of covering a wide range of complexity with respect to the number of sub-regions or material composition and the distribution of such sub-regions in the food. 86 87 2.2. Image acquisition 88 89 90 Acquisition of food images was done using a digital colour camera (Canon 91 PowerShot G9, Japan) due to its low cost and availability, besides that true colour 92 images are obtained (RGB format, 3000×4000 pixels resolution). Note that other <u>9</u>3 acquisition systems could be used such as computerized tomography or magnetic 94 resonance imaging (Goñi et al., 2008), but they are expensive and less available

96 however, the background and illumination were selected to enhance the contrast with

techniques though they are not destructive. No special acquisition system was used;

| respect to each sample and minimize perturbations in images to ensure a successful |
|--|
| further segmentation. |
| |
| 2.3. Geometric modelling |
| <i>R</i> . |
| A procedure for obtaining geometric models of heterogeneous and complex |
| foods was developed using MATLAB® (The MathWorks Inc, USA). This procedure |
| was focused on irregularly shaped materials presenting different inner tissues or sub- |
| regions of homogeneous composition (in macroscopic terms). The method consists in |
| three main steps: |
| |
| 1. Image segmentation based on a distance criterion. |
| 2. Representation of all boundaries of sub-regions by a reduced and univocal set of |
| pixels. |
| 3. Construction of a geometric model (continuous mathematical representation) of the |
| food. |
| 0 |
| 2.4. Assessment of geometric models |
| G |
| To verify the usefulness of the constructed geometric models regarding the final |
| purpose of our work, a chilling process of the boneless beef steak sample was |
| simulated. The mathematical model for beef chilling proposed by Trujillo and Pham |
| (2006) was used for process simulation, which establishes simultaneous heat and mass |
| transfer with convective boundary conditions (including superficial evaporation). We |
| simulated chilling using two different geometric models: (i) obtained by the developed |
| |

122 approach, i.e. considering both fat and meat regions; (ii) considering a unique region. In 123 the first case, different thermophysical properties were used for each material and water 124 diffusion was neglected in the fat region, while averaged values were used in the later. Thermophysical properties were computed according to food composition (Choi and 125 126 Okos, 1986). Operating conditions were the following: heat transfer coefficient, h = 8W m⁻² K⁻¹; mass transfer coefficient, $k_g = 5 \times 10^{-8}$ kg m⁻² s⁻¹ Pa⁻¹; air temperature, 2 °C; 127 128 relative humidity, 90%. Uniform initial conditions were established for temperature and 129 water content, 35 °C and 75% (wet basis), respectively. Simulations were performed 130 using the finite element method in COMSOL™ Multiphysics (COMSOL AB, Sweden). 131

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- 132 **3. Results and discussion**
- 133
- 134 **3.1. Image segmentation**
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The objective of segmentation is to separate the original image into non-136 overlapping regions, i.e. to assign to each pixel of the image a label corresponding to a 137 138 certain sub-region previously defined, e.g. fat or meat in a piece of meat. For this aim, 139 food images were processed according to a sequence of sub-steps (Table 1). First, 140 depending on the quality of the original image, a filtering operation could be necessary 141 to reduce the image noise. Next, we defined the sub-regions to be segmented from the 142 food image, e.g. in Figure 1a, we identified two sub-regions: meat and fat-bone (for 143 simplicity). Then, a region of interest (ROI), i.e. a representative sample of a given 144 region or object, of each sub-region was selected. This operation consists in extracting 145 the pixels of the image where the ROI is located. In this work, such selection was done 146 through the function *roipoly* of MATLAB. From each ROI, average and standard

147 deviation values were calculated to obtain representative information of the sub-148 regions. It is worth to note that the total number of statistic descriptors depends on the 149 image representation; if RGB images are used, average and standard deviation values of 150 each colour layer (R, G and B) can be obtained for each ROI.

151 Following, a characteristic distance of each pixel of the image to each ROI was 152 computed by using the selected descriptors. Such a distance can be the Euclidean 153 distance (Eq. (1)) or the Mahalanobis distance (Eq. (2)), among others (Gonzalez and Woods, 2002). Another distance can be defined by assuming a normal distribution for 154 155 the RGB values of the ROI: from the z-value definition, a distance is calculated and 156 used to decide if a given pixel belongs to a certain sub-region in a probabilistic way; such distance is called as standardized Euclidean distance (Eq. (3)). The selection of a 157 characteristic distance is an empirical process since it depends on the particular case 158 being analyzed. After this sub-step, we obtained a vector of characteristic distances of 159 160 each pixel at position *i*, *j* to each ROI *q*.

- 161
- 162 Characteristic distances:

163
$$d_{i,j \to q} = \left[(A_{i,j} - I_q)^T (A_{i,j} - I_q) \right]^{\frac{1}{2}}$$
(1)

 $d_{i,j \to q} = \left[(A_{i,j} - I_q)^T \Omega_q^{-1} (A_{i,j} - I_q) \right]^{\frac{1}{2}}$ (2)

165
$$d_{i,j \to q} = \left\| \frac{A_{i,j} - I_q}{S_q} \right\|$$
(3)

166 with:

167
$$A_{i,j} = \begin{bmatrix} R_{i,j} \\ G_{i,j} \\ B_{i,j} \end{bmatrix}$$
(4)

168
$$I_{q} = \begin{bmatrix} \overline{R}_{q} \\ \overline{G}_{q} \\ \overline{B}_{q} \end{bmatrix}, \quad S_{q} = \begin{bmatrix} S_{R_{q}} \\ S_{G_{q}} \\ S_{B_{q}} \end{bmatrix}$$
(5)

169 where *d* is the characteristic distance, *A* is the original (or filtered) image, I_q and S_q . 170 represent the average and standard deviation of colours for the ROI *q*, respectively, Q is 171 the colour covariance matrix of ROI *q* and $\|\cdot\|$ denotes the 2–norm.

172

173 The next sub-step was the labelling, where an image *B* was constructed by 174 assigning a label (e.g. 1 for meat and 2 for fat-bone in Figure 1a) to each pixel of the 175 image *A* according to the location of the minimum in the distance vector associated to 176 the pixel i,j:

177
$$B_{i,j} = \min_{a}(d_{i,j \to q}) \tag{6}$$

178 After the labelling operation, it is possible to obtain small objects isolated from their 179 corresponding sub-regions, which actually are artefacts generated by the intrinsic noise 180 of original images and segmentation. Bearing in mind that the objective was to 181 construct macroscopic geometric models, these small objects could be eliminated since 182 they could increase the computational cost in a further meshing stage involved in 183 mathematical modelling and simulation. Two strategies can be adopted to perform this operation, a median filtering or a morphological operation of closing (Mery and 184 185 Pedreschi, 2005). The characteristics of either the filter or the structural element 186 respectively will depend on the particular case being analyzed.

Figure 1b shows the result of applying labelling including the elimination of small objects (by closing) over the sample shown in Figure 1a. As can be seen, the image segmentation procedure gave good results since inner regions were well partitioned and also the whole food was correctly segmented from the background.

191 Furthermore, each region appears as homogeneous since small objects were deleted192 after labelling operation.

193

194 **3.2. Representation of boundary pixels**

195

196 The fundamental step of the developed procedure is obtaining a reduced set of 197 pixels representing univocally all boundaries of sub-regions of the food (called as 198 matching). The aim of working with a reduced set of pixels was to decrease the 199 computational cost while the univocal representation was a restriction implying that the 200 boundary between two neighbour sub-regions must be described by the same set of 201 pixels. If this restriction is not accomplished, defective geometric models will be 202 constructed since holes or overlapping regions are obtained. So, the labelled (i.e. 203 segmented) images were processed accordingly following various sub-steps (Table 1).

The first sub-step consisted in obtaining the coordinates of the pixels of all boundaries (i.e. internal and external) in the labelled image. For this aim, we used the function *contour* of MATLAB, which gives the level curves of a given function f for specific height values v. In our case, the function f was the labelled image and levels vwere the assigned labels. To obtain the reduced set of the boundary pixels, the following procedure was performed, which is illustrated in Figure 2 by using the beef steak sample as example:

211

a. Selection of a sub–region in the labelled image (e.g. fat–bone in Figure 1b).

b. Selection of a boundary (internal or external) of this sub-region. Note that a subregion can have more than one boundary, but in Figure 1b there is only one
boundary for each sub-region.

c. Selection of a sub-set of pixels of the boundary selected in step b, ensuring that a
closed region is obtained, i.e. the first and the last pixel of the sub-set must be the
same.

- d. Selection of a sub-region neighbouring to the sub-region with the filtered boundary
 obtained in step c (e.g. meat in Figure 1b).
- e. Matching of the boundary pixels of the neighbour sub-region (selected in step d) to
 the sub-set of boundary pixels obtained in step c. If there is a fraction of the
 boundary pixels of the neighbour sub-region that are not common to the sub-region
 selected in step a, these pixels are filtered in a separate way. Then, all matched and
 independently filtered pixels are arranged in a unique coordinate vector.

226

Steps b–e were repeated until all the remaining boundaries of the sub–region selected in step a were processed. If there were sub–regions with boundaries that were still not matched, steps a–e were repeated. Steps a, b and d were done manually while steps c and e were performed automatically. It should be note that the intervention of the user in these steps did not have any influence on either the matching procedure or the final results of the entire method. Finally, a reduced set of pixels representing univocally all boundaries of the food image was obtained (Figure 2d).

234

235 **3.3. Geometric modelling**

236

The objective of geometric modelling is to create a continuous mathematical representation of an object from discrete information, i.e. pixels. In this way, the boundaries of the food sub-regions can be approximated through any type of curve, e.g. Hermite, Bézier, B–Spline. These curves are easy to construct when a single region is

being approximated; however, when an object is composed by several sub-regions applying these representations is not straightforward. To overcome this situation, we used a first order interpolation through the sub-set of boundary pixels obtained by matching to approximate the actual boundaries; this is the simplest representation that can be used.

246 The final results of applying the developed procedure over samples are 247 illustrated in Figure 2f and Figures 3–7. As can be seen, the developed procedure well 248 approximated the boundaries of the different sub-regions and allowed obtaining 249 geometric models that are in very good agreement with the actual samples, even in the more complex cases such as the Spanish ham or beef ribs, where the distribution of 250 251 meat, fat and bone are very heterogeneous and complicated. In addition, it was also 252 possible to obtain three-dimensional representations by revolution or extrusion 253 operations from some samples. For instance, we considered the sweet cookie to have a 254 symmetry axis and we attempted to reproduce reproduced the actual geometry by revolution from a half of the cross-section image (Figure 8a-c). On the other hand, we 255 256 assumed a uniform distribution respect to shape and composition of boneless beef steak 257 and therefore a 3D geometric model could be obtained by extrusion of the 2D model 258 (Figure 8d).

Although a wide range of complexity was covered by the tested samples, the procedure is not universal and defective geometric models could be obtained in some situations. A limitation arises from the actual colour distribution of the food sample. If two different sub-regions (respect to composition) present similar colour, the characteristic distance from the pixels of a given sub-region to some ROI will be almost the same, and though a minimum in the characteristic distance vector is always found, the labelling will not be accurately perform. To deal with this issue, the following

266 strategies could be implemented: (i) to increase the contrast between sub-regions by 267 modifying the original RGB values (Mery and Pedreschi, 2005); (ii) to find a colour 268 space where the differences between two "similar" regions are enhanced; (iii) to use 269 other class of algorithms for segmentation of colour images (e.g. Sun and Du, 2004). On 270 the other hand, the main advantage of the presented method is that the obtained 271 geometric models are described only by spatial coordinates, which provides simplicity 272 respect to reproducibility of the results. In other words, a given model can be 273 constructed by different users with any programming language by only having the sub-274 set of boundary pixels describing the boundaries of food sub-regions.

275

- 276 **3.4. Assessment of geometric models**
- 277

278 The performance of the proposed method was evaluated in two different ways. 279 Firstly, we attempted to establish an objective approach by assessing the image 280 segmentation operation. In this sense, the following assumption was stated: if the 281 segmentation is well performed, then the overall procedure will be accurate since the 282 geometric model can be constructed as close as possible to the actual shape of the food. 283 So, we analyzed the segmentation performance based on the method reported by Mery 284 and Pedreschi (2005). An ideal segmentation was done for each image by visual 285 interpretation using the software Microsoft Paint, and then the ratio between the pixels labelled by the developed and ideal procedure was computed (Table 2). In general, a 286 287 very good performance was found. In the case of the beef ribs sample, the procedure 288 showed the lowest performance: 15.42% of the fat sub-region pixels were not correctly 289 labelled, which mostly were assigned to bone sub-region since 10.79% of exceeding 290 pixels were detected. Considering the complexity of the evaluated samples, the labelling

291 step presents a very acceptable global performance. So, taking into account the 292 established assumption, the performance of the entire procedure will be also acceptable.

293 Secondly, we assessed the geometric models regarding the ultimate objective of 294 modelling and simulating food processes. Specifically, the chilling of the boneless beef 295 steak was simulated considering the actual (macroscopic) composition of the food, and 296 we analyzed the case of using average material properties, which is one the strategies 297 used to deal with complex materials. Figure 9 shows the results of simulation of 120 298 min chilling under the operating conditions described in Section 2.4. As can be seen, 299 significant differences were obtained comparing temperature profiles, mostly for the 300 local values. Temperature decreased faster in the case of considering the sample without 301 different regions with homogeneous properties. These results show the usefulness of 302 constructing detailed geometric models for process simulation. In this way, this paper 303 will contribute to a further analysis of the influence of geometry in mathematical 304 modelling, which should be complemented with an extensive validation through 305 experimental data.

Finally, when numerical simulation is the final objective of geometric 306 307 modelling, it is desirable to reduce the amount of information in order to decrease the 308 computational cost. Therefore, we analyzed the relationship between the size of the 309 sub-set of boundary points obtained after matching and the computing resources 310 involved in a further meshing step. First, several geometric models of the boneless beef 311 steak sample were obtained by varying the fraction of total boundary pixels. Such 312 geometric models were reproduced in COMSOL Multiphysics and different finite 313 element meshes were constructed (normal, coarse, and coarser mesh; COMSOL 314 Multiphysics User's Guide). Figure 10 shows the results for three cases (of thirty); as 315 more points are used for representing the boundaries of sub-regions, more realistic are

the geometric models but denser become the corresponding meshes. Moreover, we found a potential relationship between the number of mesh elements and the fraction of total boundary points used to approximate the boundaries of the food sub-regions, which is independent of the meshing procedure in the tested range (Figure 11).

320

321 **4. Conclusions**

322

323 The proposed procedure allows obtaining high realistic geometric models of 324 foods presenting different inner tissues or sub-regions with irregular shape. The 325 presented method can be implemented by using any programming language, and the 326 constructed geometric models can be reproduced or shared by only supplying spatial coordinates. The main limitation of the procedure is the dependence on image colour 327 segmentation, since different sub-regions with similar colour could not be detected 328 correctly. This is certainly an aspect for future research and improvement of the 329 330 procedure.

For mathematical modelling and simulation purposes, there exists an optimized 331 scenario between the approximation degree of the food boundaries and the 332 333 computational cost. The number of mesh elements generated over the constructed 334 geometric models increases significantly with the amount of boundary points used. So, 335 the ultimate selection of the mesh elements resolution should be based on the major 336 objective of the work as well as the available computing resources. Finally, the 337 developed methodology could be used for other purposes such as food quality 338 evaluation. If the procedure is stopped after segmentation, quality evaluation of each 339 sub-region could be done, e.g. colour and texture image analysis, area measurements,

340 assessment of the sub-regions number, analysis of object size distribution in each sub-

341 region.

342

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344

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414 **Figure captions**

415

416 Figure 1. Picture of the beef steak with bone sample used to describe the procedure 417 steps. (a) Original RGB image. (b) Segmented image after elimination of small objects; 418 fat and bone were considered as one sub-region for simplicity in the explanation. 419 420 Figure 2. Sub-steps corresponding to the matching step. (a) All obtained boundaries 421 pixels; blue and red symbols correspond to meat and fat-bone sub-regions, 422 respectively. (b) Reduced sub-set of boundary pixels corresponding to the fat-bone 423 region. (c) Meat region boundary pixels (in blue) matched to the reduced set of fat-bone 424 boundary pixels (in red). (d) Reduced set of boundary pixels of meat region that are not 425 neighbouring to fat-bone region (in black). (e) Original image and boundaries obtained 426 by matching. (f) Geometric model of the sample. 427 Figure 3. Results of applying the procedure to Argentinean cookie sample. (a) Original 428 429 image and approximate boundaries obtained by matching. (b) Geometric model. 430 431 Figure 4. Results of applying the procedure to Spanish ham sample. (a) Original image 432 and approximate boundaries obtained by matching. (b) Geometric model. 433 434 **Figure 5.** Results of applying the procedure to pork sausage sample. (a) Original image

435 and approximate boundaries obtained by matching. (b) Geometric model.

436

437 Figure 6. Results of applying the procedure to beef ribs sample. (a) Original image and

438 approximate boundaries obtained by matching. (b) Geometric model.

| 439 | |
|-----|---|
| 440 | Figure 7. Results of applying the procedure to boneless beef steak sample. (a) Original |
| 441 | image and approximate boundaries obtained by matching. (b) Geometric model. |
| 442 | |
| 443 | Figure 8. Results of applying the procedure to sweet cookie sample. (a) Original image. |
| 444 | (b) Cross-section image with the approximate boundaries obtained by matching. (c) |
| 445 | Three-dimensional geometric model obtained by revolution. (d) Three-dimensional |
| 446 | geometric model of boneless beef steak sample (see Figure 7) obtained by extrusion. |
| 447 | |
| 448 | Figure 9. Results of chilling simulation over the boneless beef steak, using the obtained |
| 449 | geometric model with and without considering inner sub-regions. Surface plots of |
| 450 | temperature correspond to 120 min chilling. |
| 451 | |
| 452 | Figure 10. Approximating curves over the original image of boneless steak sample |
| 453 | obtained by using different fractions of total boundary pixels (left) and the |
| 454 | corresponding meshes generated using the coarse method (right). (a) 0.1; (b) 0.033; (c) |
| 455 | 0.016. |
| 456 | |
| 457 | Figure 11. Number of finite elements as a function of the fraction of total boundary |
| 458 | points used to approximate the boundaries of the food. Symbols correspond to different |

459 procedures of meshing: squares for normal, triangles for coarse, circles for coarser.

Figure 1. Goñi and Purlis



Figure 2. Goñi and Purlis



Figure 3. Goñi and Purlis



Figure 4. Goñi and Purlis



Figure 5. Goñi and Purlis



Figure 6. Goñi and Purlis



Figure 7. Goñi and Purlis



Figure 8. Goñi and Purlis



Figure 9. Goñi and Purlis



Figure 10. Goñi and Purlis



Figure 11. Goñi and Purlis



Table 1

Steps (and sub-steps) involved in geometric modelling.

Step 1. Image segmentation

- 1.1. Filtering for image noise reduction (optional)
- 1.2. Selection of region of interest (ROI) for each sub-region
- 1.3. Statistics on each ROI
- 1.4. Calculation of the characteristic distance of each pixel to all ROI
- 1.5. Pixel labelling based on minimization of pixel distance to all ROI
- 1.6. Elimination of no significant or small objects (optional)

Step 2. Matching

- 2.1. Obtaining the coordinates of all boundary pixels
- 2.2. Reduction of points and matching boundary pixels between different regions

Step 3. Geometric modelling

Table 2

Performance of the segmentation step assessed by the ratio between the pixels labelled by the developed procedure and the pixels labelled by an ideal segmentation method.

| Sample | Sub-region | Performance |
|-------------------------|--------------|-------------|
| Beef steak with bone | Fat-bone | 0.9686 |
| | Meat | 0.9962 |
| | All | 0.9873 |
| Beef steak without bone | Fat | 0.9620 |
| | Meat | 0.9883 |
| | All | 0.9835 |
| Beef ribs | Bone | 1.1079 |
| | Fat | 0.8458 |
| | Meat | 1.0734 |
| | All | 1.0078 |
| Spanish ham | Fat | 0.9570 |
| | Meat | 1.0104 |
| | All | 0.9928 |
| Argentinean cookie | Chocolate | 0.8506 |
| | Cookie | 0.9019 |
| | Filling | 1.0246 |
| | All | 0.9694 |
| Sweet biscuit | Quince jelly | 0.9362 |
| | Biscuit | 1.0566 |
| | All | 1.0046 |
| Salchichón | Olive | 1.0473 |
| | Carrot | 0.9517 |
| | Pepper | 0.9684 |
| | Meat | 1.0060 |
| | All | 1.0025 |