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Expression of an scFv antibody fragment in *Nicotiana benthamiana* and *in vitro* assessment of its neutralizing potential against the snake venom metalloproteinase BaP1 from *Bothrops asper*

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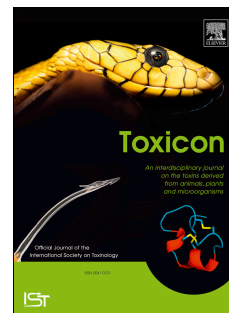
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1 degradation induced by BnP1 toxins from *B. neuwiedi* and by Atroxlysin Ia from *B. atrox*  
2 venoms. In the present work, we demonstrated the potential use of plant cells to produce  
3 scFvBaP1 to be used in the future as a biotechnological alternative to horse immunization  
4 protocols to produce anti-venoms to be used in human therapy against snakebites.

5

6 **Key words:** *Bothrops*, Molecular Farming, scFv, BaP1, *in vitro* plant cultures, heterologous  
7 expression.

8

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12

### 13 **Abbreviations list:**

14 ADAM - A Disintegrin and Metalloprotease;

15 BAP1 *Bothrops asper* metalloproteinase 1;

16 BnP1 – *Bothrops neuwiedi* metalloproteinase 1;

17 CTAB - Cetyltrimethylammonium bromide;

18 ELISA - Enzyme-Linked Immunosorbent Assay;

19 GFP – Green fluorescence protein;

20 MMA - MacConkey agar;

21 PCR – Polymerase chain reaction;

22 scFv – single chain variable fragment;

23 SVMP - snake venom metalloproteinase;

24 TCV-CP - CP - Coat protein - Turnip crinkle virus.

25

26

## 1 1 - INTRODUCTION

2 Accidents with snakes represent a public health issue, considering their high incidence  
3 and the severity of their effects. They are considered to be a neglected problem since they  
4 mostly affect the rural populations in underdeveloped countries from tropical areas such as  
5 Asia, Africa and Latin America (Sachett et al., 2017). According to the World Health  
6 Organization (WHO), epidemiological data on snake envenoming are estimated at between  
7 1.8 and 2.7 million per year, resulting in 81,000 to 138,000 deaths (Laustsen et al., 2018). In  
8 South America, most of the envenoming events are caused by snakes of the genus *Bothrops*,  
9 namely, *B. asper* and *B. atrox* being included in the group of species with high medical  
10 importance (Gois et al., 2017).

11 At present, passive immunotherapy is the sole available treatment against ophidian  
12 accidents. The treatment is based on the administration of purified antibodies, produced by  
13 hyper immunization of animals, generally horses, with snake venoms (WHO, 2012). These  
14 anti-venoms are preparations of immunoglobulins (Igs), or Ig fragments such as F(ab)<sub>2</sub> or  
15 Fab, obtained by fractionating hyper immune plasma either by treatment with caprylic acid to  
16 obtain whole IgG preparations (Gutiérrez et al., 2005) or by enzymatic digestion followed by  
17 ammonium sulfate precipitation and chromatographic steps to obtain IgG fragments (WHO,  
18 2010).

19 Anti-venoms are generally very efficient for neutralizing the most relevant systemic  
20 effects of snakebite envenoming. Therapeutic hindrances may be due to early onset of these  
21 effects, as well as to poor distribution of the Igs and their fragments to the local tissues where  
22 venom is injected (Gutiérrez et al., 1998). Furthermore, administration of anti-venom may be  
23 associated, in a variable percentage of cases, with early and late adverse reactions to the  
24 heterologous proteins (León et al., 2013).

25 An alternative to conventional treatment of snakebite envenoming is the use of  
26 recombinant monoclonal antibodies. Costs of production in CHO cultivation methods were  
27 compared leading economical basis to make a decision in which platform the anti-venom  
28 production should be built on (Lausten et al., 2017). The scFv antibody is another form of  
29 recombinant antibody for envenoming treatment (Lausten et al 2016a). Such molecules  
30 presents several distinctive features when compared to the whole antibody, such as higher  
31 diffusion to the affected tissues, low immunogenicity, faster elimination, and lower

1 immunocomplexes formation (Azzazy and Highsmith, 2002; Zhang et al., 2014; Yu et al.,  
2 2014).

3 Castro et al. (2014) has described the generation of a recombinant scFv against BaP1  
4 (scFvBaP1) from the venom of the pit viper *B. asper*, a medically important species in Central  
5 America and regions of South and North America. BaP1 is an abundant P-I snake venom  
6 metalloproteinase (SVMP) in the venom of *B. asper*. This toxin plays a relevant role in the  
7 associated local tissue damage. The scFvBaP1 was produced from the mRNA isolated from  
8 the BaP1-8 monoclonal antibody producing cells (MABaP1-8), expressed in *Escherichia coli*  
9 cytoplasm, and possesses neutralizing activities similar to those of the original monoclonal  
10 antibody. In this respect, the fragment was able to recognize the Bap1 toxin present in the  
11 venom of *B. asper* and neutralize its hemorrhagic, fibrinolytic, myotoxic and displayed pro-  
12 inflammatory properties (Castro et al., 2014). However, the main disadvantage of that  
13 scFvBaP1 was its low yield, which made its large-scale pharmaceutical production unfeasible.

14 Plant systems stand as an alternative platform to produce pharmaceutical interest  
15 proteins. When compared to other recombinant protein production systems, plants should be  
16 highlighted due to some advantages, such as easy genetic manipulation, high biomass yields,  
17 post-translational modifications, low production cost, and possibility of production scheduling  
18 through the use of industrial bioreactors (Moussavou et al., 2015; Yao et al., 2015; Juarez et  
19 al., 2016; Besufekad; Malaiyarsa, 2017), although the glycosylation patterns still are a  
20 challenge to be overcome for therapeutic uses (Montero-Morales et al., 2017). An interesting  
21 remark is that the first plant-made therapeutic drug for human use was approved by the Food  
22 and Drug Administration (FDA) in 2012 (Fox, 2012) and that over 16 plant-manufactured  
23 proteins in phase I, II, and III clinical trials are in progress (Sack et al 2015). The venom of  
24 the snake *B. asper* was successfully used to transiently produce a cocktail of antibodies in a *N.*  
25 *benthamiana* based model, a more in depth preclinical trial should be done before its use as a  
26 biopharmaceutical (Julve Parrenõ et al., 2018). Although the plantibody technology would be  
27 far to be commercially viable its potential have being demonstrated.

28 Herein we describe high production levels of a recombinant single chain antibody  
29 fragment (scFv) deduced and modified from scFvBaP1 (Castro et al., 2014), expressed  
30 transiently and stably in transgenic plants and *in vitro* cultures (callus and suspension cells).  
31 The antibodies produced by *N. benthamiana* cells possess neutralizing activities similar to

1 those of the original scFvBaP1 antibody. In addition to its potential, we propose its use as a  
2 molecular tool to assess function of SVMP present in venoms of different snakes.

3

## 4 **2 - MATERIALS AND METHODS**

### 5 **2.1 - Venoms and enzymes**

6 The Herpetology Laboratory of Instituto Butantan provided *Bothrops neuwiedi* and *B. atrox*  
7 venoms. The venoms corresponded to pools obtained from many specimens and were  
8 lyophilized and stored at -20°C. The SVMPs BnP1 and Atroxlysin Ia were purified as  
9 previously described by Baldo et al. (2008) and by Freitas-de Sousa et al. (2017).

10

### 11 **2.2 - Cloning the expression vector**

12 We used the amino acid sequence of the fragment scFvBaP1 (Castro et al., 2014) as  
13 template to optimize the nucleotide sequence by reverse genetics for its expression in  
14 *Nicotiana benthamiana*. We used the optimization tool in Integrated DNA Technologies  
15 (IDT- <https://www.idtdna.com/site>) to determine the coding sequence and digestion sites.  
16 After the synthesis, the fragment was digested with the restriction enzymes *NcoI* and *XhoI* and  
17 cloned into the pENTR4® vector (Invitrogen). The ligation product was inserted by  
18 electroporation into *Escherichia coli* Top 10 *One Shot* and the transformed cells were selected  
19 with 50mg/L kanamycin. The assembly of the expression vector occurred from the LR  
20 cloning of the target vector pK7WG2D with the cloning vector, in the presence of the enzyme  
21 LR clonase (Invitrogen) selected under 50mg/L of spectinomycin in *E. coli* top 10.

22

### 23 **2.3 - Transient Expression**

24 For transient expression of the fragment, we used 6 week-old *N. benthamiana* plants,  
25 cultivated in plastic vessel filled with a mixture of autoclaved substrate Plantmax ® and sand  
26 (1:1) placed in growing chamber at  $25 \pm 2^\circ\text{C}$  under a 16 h photoperiod.

27 The *Agrobacterium* GV3101 strain was grown in Lysogeny Broth (LB) medium (5  
28 mL), the expression vector was inserted in *Agrobacterium tumefaciens* GV3101 and  
29 cultivated under 50 mg/L of spectinomycin, 10 mg/L rifampicin and 30 mg/L of gentamicin.

1 The pre inoculum was maintained at 28° C under agitation of 210 rpm for 24 h. 100 µl of  
2 bacterial suspension was transferred to 7.5 ml of LB medium containing the appropriate  
3 antibiotics plus acetosyringone 20 µM and MES 10 mM, pH 5.6. The same procedure was  
4 performed with *A. tumefaciens* EHA101 transformed with plasmid pPZP212 containing the  
5 anti-silencer TCV-CP (capsid protein from Turnip Crinkle Virus). Bacterial suspensions were  
6 centrifuged at 5,000 rpm for 15 minutes at room temperature. The pellet was then suspended  
7 in 20 mL of MMA medium (5 g/L) + MES (1.95 g/L), sucrose (20 g/L), acetosyringone (200  
8 µM), pH = 5.6 incubated at 28° C during 3 h without stirring until they reached O.D<sub>600</sub> (0.4-  
9 0.8). Subsequently, *N. benthamiana* leaves were infiltrated with that suspension using 1 ml  
10 syringes. The leaves were collected between 3-9 days post agroinfiltration (dpi), and the  
11 expression of the GFP reporter gene was monitored under UV illumination at 480 nm.  
12 Expression of the scFvBaP1 fragment was detected by Dot Blotting immunoassay using the  
13 rabbit primary antibody anti-HIS (1:1000).

14

#### 15 **2.4 - Stable Transformation**

16 In order to achieve the stable transformation, *N. benthamiana* leaf explants from *in*  
17 *vitro* propagated plants were co-cultivated with agrobacteria suspension. Briefly, the *A.*  
18 *tumefaciens* GV3101 strain was grown in LB medium (5 mL), containing the expression  
19 vector as previously described. Then, the pre inoculum was maintained at 28 °C under  
20 agitation of 150 rpm for 16 h. Finally, the bacterial suspension was adjusted to O.D<sub>600</sub> 0.6 and  
21 was co-cultivated with *N. benthamiana* leaves during 15 minutes in MS liquid medium  
22 according to the protocol described by Hallwass et al. (2014). Afterwards, to select the cells  
23 that have received the transgene, we used a selection medium composed by 4.4 g/L of  
24 Murashige & Skoog Medium (MS) (Sigma basal medium with Gamborg vitamins)  
25 (Murashige and Skoog, 1962), 20 g/L glucose, 7 g/L agar, and 50 mg/L of Kanamycin, 1mg/L  
26 of Benzyl amino purine (BAP) at pH 5.8 during 28 days when the transgenic the shoots  
27 emerged. These shoots were transferred to rooting media (MS without growth regulators plus  
28 50 mg/L of Kanamycin) and propagated *in vitro*.

29

#### 30 **2.5 - PCR analysis**

1 Total DNA was extracted from the leaves of plants that survived and were rooted on  
2 selection media, based on the protocol described by CTAB modified method (Porebski et al.,  
3 1997). In order to confirm the stable transformation of *N. benthamiana* with the scFvBaP1  
4 gene, a polymerase chain reaction was performed using the enzyme Easy Taq DNA  
5 polymerase (LGC Biotechnology), according to the manufacturer's recommendations. The  
6 primers used for fragment amplification were, respectively, F 5'  
7 'TACCCGGGGATCCTCTAGAG and R 5'CGGCCGCACTAGTGATACA flanking transfer-  
8 DNA border.

9

## 10 **2.6 - Callus induction and cell suspensions**

11 Leaf explants of 1cm<sup>2</sup> from three transgenic plants lineages were placed in Petri plates  
12 containing 20 mL of MS medium (4.4 g/L MS basal medium, 30 g/L sucrose and 7 g/L Agar)  
13 supplemented with 0.5 mg/L 2,4- dichlorophenoxyacetic acid (2,4-D) and 0.2 mg/L kinetin to  
14 induce *callus* development. The explants were sub-cultured to fresh media every 14 days  
15 during six weeks. The plates were kept in a growing room at 25°C ± 2, under a photoperiod of  
16 16h. After six weeks of culture, 100 mg from each friable *calli* were separately transferred to  
17 250 mL Erlenmeyer containing 50 mL of the same culture medium used for callus induction  
18 but without agar. The suspensions were maintained in a shaker table at 120 rpm for 8 days, at  
19 the same temperature and light conditions described before. Then, each suspension in  
20 triplicate were collected and centrifuged for 10 minutes at 2,000, 4 °C to obtain the fractions  
21 (precipitate and supernatant) that were weighted and separated for further protein analysis and  
22 productivity.

23

## 24 **2.7 - Purification of the recombinant scFvBaP1**

25 The total protein of the extract obtained from the infiltrated leaves were concentrated  
26 using the concentration column Amicon®Ultra (Millipore), the columns were centrifuged at  
27 4,000 rpm for 30 minutes at 4 °C. After centrifugation, the concentrate was applied in a  
28 HisTrapHP 5mL (GE Healthcare) column. Purification was performed following the  
29 instructions of manufacturers, using for elution a gradient of imidazole concentration (80 mM,  
30 100 mM, 250 mM, and 500 mM). After standardization of the best imidazole concentration  
31 (500 mM) for elution of the scFvBaP1 fragment, the following samples were selected: 1. total



1 extract from leaves of transgenic plants; 2. total extract from callus induced from transgenic  
2 plants; 3. total extract from cell suspension biomass (precipitate); 4. total extract from cell  
3 suspension culture medium (supernatant). In order to remove the excess of imidazole used in  
4 the elution, the samples were dialyzed using Amicon® Ultra (Millipore) concentration  
5 columns. The columns were centrifuged in a refrigerated centrifuge (4 ° C) for 20 min / 4,000  
6 rpm. The purified proteins were stored at 4 °C. The concentration of proteins obtained in each  
7 of the samples was determined by the Lowry et al. (1951) dosing method. The proteins were  
8 analyzed in SDS – PAGE 10% and their expression was detected by the western blotting  
9 technique using the rabbit primary antibody Anti-His (1:1000).

10

## 11 **2.8 - Ability of scFvBaP1 to recognize SVMPs BnP1, Atroxlysin Ia and whole *B. asper*** 12 **venom, by ELISA**

13 We employed the Enzyme-Linked Immunosorbent Assay (ELISA) in order to evaluate  
14 the specificity of the scFvBaP1 fragment. Polystyrene plates were previously sensitized with  
15 2 µg/mL of *B. asper* total venom, BnP1 toxin (*B. neuwiedi*) and Atroxlysin Ia toxin (*B. atrox*)  
16 and subsequently incubated at 4 °C overnight. Afterwards, they were washed 3 times with  
17 PBS/0.05 % Tween, blocked with 3 % BSA for 2 h at 37°C, and washed again with the same  
18 solution. Then, the scFvBaP1 fragment totalizing 100 µg was added to the wells (2 µg/well)  
19 and the plates incubated for 1h at 37°C. The antigen-antibody reaction was detected using  
20 anti-His rabbit peroxidase followed by the substrate ortho-phenylenediamine (OPD) and  
21 H<sub>2</sub>O<sub>2</sub>. The reaction was quenched with 50 µL of H<sub>2</sub>SO<sub>4</sub> and the absorbance read at 492 nm in  
22 Varioskan system (Thermo ®).

23

## 24 **2.9 - Neutralization of fibrinolytic activity of BnP1, Atroxlysin Ia and whole *B. asper*** 25 **venom by scFvBaP1 antibodies**

26 Fibrinolytic activity was assayed by the fibrin-plate method as used by Castro et al.,  
27 (2014). Briefly, a fibrin agarose gel was prepared by mixing 1 mg/mL solution of human  
28 fibrinogen (Calbiochem) with a pre-heated solution of 2 % agarose in 50 mM of Tris-HCl, pH  
29 7.3, buffer containing 200 mM of NaCl, 50 mM of CaCl<sub>2</sub> and 2 U/mL of thrombin. The  
30 samples (5 µg- total venom *B. asper*, BnP1 toxin, Atroxlysin Ia toxin) were incubated with  
31 the fragment scFvBaP1 (20:1) for 15 minutes at 37°C. Finally, the samples were applied to

1 wells pierced in the solidified gel. Plates were incubated at 37° C overnight, and then the area  
2 of fibrin hydrolysis was measured. The results were expressed in mm<sup>2</sup> of fibrinolytic area.

### 4 **2.10 - Statistical analysis**

5 The significance of the differences of two mean values was analyzed by the Student's  
6 t-test. When more than two experimental groups were compared, the significance of the  
7 differences was determined by ANOVA, followed by Tukey test (p values < 0.05 were  
8 considered significant).

## 10 **3 - RESULTS**

### 11 **3.1 - Transient expression**

12 The expression of the GFP reporter gene was monitored during nine days being its expression  
13 visible from 3 to 9 days after infiltration (DPI). The leaves infiltrated with the genomic  
14 silencing suppressor (TCV-CP) apparently showed GFP more green spots (Figure 1 B, D) but  
15 the recombinant protein yield was not different. In the Dot-Blotting immunoassay the  
16 expression of the scFvBaP1 fragment has become detectable only at the third day following  
17 the agro-infiltration (Figure 2). The expression of the scFvBaP1 fragment was observed both  
18 in the presence and in the absence of the suppressor TCV-CP.

### 20 **3.2 - Stable transformation**

21 The PCR from the regenerated explants demonstrated that the stable transformation of  
22 *N. benthamiana* was successful (Figure 3). Three transgenic plants (P2, P3 and P4) with  
23 detectable expression were obtained from three different explants of the same transformation  
24 experiment. The transformed plants showed in Western blotting assay from the total extracts  
25 detected the expression of the scFvBaP1 fragment.

26 The band corresponding to the scFvBap1 fragment were shown at ~ 58kDa, thus  
27 suggesting the formation of dimers during the electrophoresis process (Figure 4).

### 29 **3.3 - Purification of the recombinant scFvBaP1**

1 A trial for Imidazole purification was carried out (Figure 5). The total yielding of the  
2 scFvBaP1 fragment by the agro-infiltration method was 43  $\mu\text{g/g}$  ( $\pm 0.7$ ) from agro-infiltrated  
3 fresh leaf seven days post infiltration (dpi). The statistical analysis from the yield of the two  
4 treatments (presence and absence of the gene silencing suppressor TCV-CP) did not show  
5 significant difference (Figure 6). The Western Blotting analysis demonstrated the presence of  
6 the scFvBaP1 fragment in the purified samples, with the band at approximately 58 kDa. The  
7 yield obtained from fresh leaves from transgenic plants was 270  $\mu\text{g/g}$  ( $\pm 5$ ) 15 days after sub-  
8 culture. The statistical analysis comparing the total production yield of the two production  
9 methods (transient and stable) showed a significant difference (Figure 7). The yield from  
10 stably transformed plants was significantly ( $p > 0.05$ ) higher than the results in from transient  
11 expression. Additionally, scFvBaP1 yields from systems derived from stable transformation  
12 were: transgenic callus 62  $\mu\text{g/g}$  ( $\pm 2$ ); biomass from cell suspension cultures 83  $\mu\text{g/g}$  ( $\pm 0.2$ );  
13 culture medium from suspensions 71.75 mg/L ( $\pm 6.18$ ) eight days after culture (Table 1). The  
14 analysis demonstrated that the suspension culture medium presented higher scFv yields and  
15 productivity. As expected, the scFvBaP1 protein, after being produced was exported to the  
16 culture medium since the coding sequence was built with the signal sequence 2S2 from  
17 *Arabidopsis thaliana* that drives the protein to the secretory pathway.

18

### 19 **3.4 - Ability of scFvBaP1 to recognize SVMPs BnP1, Atroxlysin Ia and whole *B. asper*** 20 **venom, by ELISA**

21 The ability of the scFvBaP1 fragment to recognize the venom toxins was demonstrated  
22 by the ELISA assay. As expected, the fragment was capable of recognizing the homologous  
23 BaP1 toxin, present in the total venom of *B. asper*, as well as the isolated BnP1 and  
24 Atroxlysin Ia toxins, two related P-I-class SVMPs isolated from venoms of other species of  
25 *Bothrops* snakes: *B. neuwiedi* and *B. atrox*, respectively. Greater recognition was observed for  
26 the BnP1 toxin, as shown in Figure 8.

27

### 28 **3.5 - Neutralization of enzymatic activity of BnP1, Atroxlysin Ia and whole *B. asper*** 29 **venom by scFvBaP1 antibodies**

30 After the incubation, the scFvBaP1 fragment was able to neutralize the fibrin  
31 degradation induced by total venom of *B. asper*. In addition, the scFvBaP1 neutralized the

1 fibrinolysis caused by the homologous BaP1 toxin, BnP1 toxins of *B. neuwiedi* and by  
2 Atroxlysin Ia (ATX) from *B. atrox* venoms. By scoring the halos, we demonstrated that the  
3 scFvBaP1 fragment was stable for 24 hours, not allowing the expansion of the halos  
4 measured. Moreover, when scFvBaP1 was applied separately, the fragment did not cause any  
5 type of damage to the fibrin, also showing no significant differences in relation to the control  
6 (Figure 9).

7

#### 8 **4 - DISCUSSION**

9 BaP1 is an enzyme that comprises approximately 10% of *B. asper* venom from the  
10 Pacific region of Costa Rica (Alape-Giron et al., 2009). BaP1 has low systemic toxicity  
11 (Escalante et al., 2004), but exerts significant local tissue damage associated with  
12 hemorrhage, myonecrosis (Rucavado et al., 1995), dermonecrosis and blistering, pain  
13 (Fernandes et al., 2007), and inflammation (Fernandes et al., 2006). Anti-venoms are relatively  
14 inefficient for controlling the extent of local tissue damage, including local hemorrhage and  
15 myonecrosis (Gutiérrez et al., 1998; Otero-Patino, 2009). This is likely to depend on several  
16 factors, such as rapid development of local pathology after the bite and poor access of anti-  
17 venom antibodies to the affected tissues. Thus, neutralization of venom-induced local tissue  
18 damage remains one of the most difficult challenges to be improved in the management of  
19 viper snakebite envenoming. To this end, the use of recombinant scFv fragments offers a  
20 promising alternative to improve treatment, mainly owing to the pharmacokinetic properties  
21 of such small molecular mass antibody fragments, which enable them to reach extravascular  
22 spaces in the affected tissues much more readily than whole IgG or its fragments. Some recent  
23 studies point to the scFv fragments as promising molecules in the recognition and  
24 neutralization of toxins present in viper snake venoms. Recombinant antibodies are promising  
25 for envenoming treatment since local lesions starts damages at hospital admission, thus  
26 smaller antibodies like scFv, FAB and VHH are able to rapidly reach target tissues such as  
27 neuromuscular junctions so as to neutralize toxins in circulation. Their larger volumes of  
28 distribution allow these smaller fragments to be highly effective (Laustsen et al. 2018). Their  
29 potential has been demonstrated in the treatment of lesions caused by snakes (Laustsen et al.,  
30 2016; Pessenda et al. 2016). Lee et al. (2016) expressed scFv fragments capable of  
31 recognizing and neutralizing the effects of venoms of *Crotalus durissus*, *Bungarus*  
32 *multicinctus* and some snakes of the *Bothrops* genus. According to Laustsen et al. (2016), the

1 use of recombinant molecules in the treatment of ophidian accidents may help to solve this  
2 neglected public health problem. According to the author, such molecules tend to have a  
3 lower production cost compared to conventional antibodies and can be expressed in easily  
4 controllable systems having an effective action in a small amount.

5 The *E. coli*-expressed scFvBaP1 fragment, proposed by Castro et al. (2014), was  
6 shown to be effective against BaP1 and BnP1 toxins, isolated from *B. asper* and *B. neuwiedi*  
7 venoms, respectively. However, in this expression system scFvBaP1 yields were 280 µg/L of  
8 culture medium, which makes it impossible its use on an industrial scale. Therefore, in this  
9 work, we proposed the plant system as an alternative platform for producing the scFvBaP1 in  
10 which the production reached 8.96 mg/L/day in suspension cell culture.

11 Currently, within the panorama of plant systems, the most efficient platforms for the  
12 production of recombinant antibodies are tobacco leaves, either by transient or stable  
13 expression. The clinical trial using plant made antibodies may be starting a new era in protein  
14 production for pharmaceutical industries (Ma et al, 2015). When produced in leaves *N.*  
15 *benthamiana* protein yielding shows reduced alkaloid contamination and this plant species  
16 have been accepted by the U. S. Food and Drug Administration (FDA) as a safety system for  
17 antibody production (Stephan et al., 2017). In order to avoid degradation of recombinant  
18 proteins, some strategies have been adopted, such as the use of signal peptides targeting  
19 proteins to some cellular compartments, such as the apoplast or the endoplasmic reticulum, as  
20 reported by Goulet et al. (2010); Jutras et al. (2015); Robert et al. (2013). In this work, the  
21 recombinant antibodies were directed to the periplasmic space of the cells, in order to reduce  
22 their degradation. The targeting was performed with the addition of a signal peptide to the  
23 expression cassette. The transient expression, monitored for nine days, was detected after 3  
24 dpi, as shown in the study by Pêra and collaborators (2015). The average yield of the  
25 scFvBaP1 fragment by transient expression was 43 µg/g ( $\pm 0.7$ ). Some authors, such as  
26 Lacombe and collaborators (2018), reported a lower production of recombinant proteins by a  
27 plant system, which was associated to gene silencing and protein degradation produced by  
28 proteases by host plant (Grosse-Holtz et al., 2018). Another factor to be taken into account is  
29 the mechanism of gene silencing that tends to happen as a form of plant's response to  
30 infection, and drastically reduces the levels of recombinant protein expression (Rasool et al.,  
31 2016).

32 In an attempt to mitigate gene silencing on scFvBaP1, the TCV-CP viral suppressor  
33 was used; however, we observed that the suppressor did not increase the yield of the

1 scFvBaP1 fragment. The statistical analysis showed that there were no significant differences  
2 between both treatments. These data are contrary to those reported by Qu et al. (2003)  
3 working with the same viral suppressor. In that study, significant differences were found  
4 when co-infection was performed using viral suppressors.

5 Transgenic plants (stable-transformed) have shown to be promising and efficient in the  
6 production of proteins of therapeutic interest, including monoclonal antibodies and scFv  
7 fragments (Moussavou et al., 2015; Xu et al., 2016). The transgenic lines that we have  
8 obtained, besides integrating the transgene, were able to express the scFvBaP1 fragment,  
9 demonstrating its potential use as a biological reactor for its production. Many studies report  
10 the use of *N. benthamiana* species for the production of biopharmaceutical proteins (Marusic  
11 et al., 2016; Niemer et al., 2015; Alkanaimsh et al., 2016).

12 We obtained a total yield of 270  $\mu\text{g/g}$  of fresh weight leaves ( $\pm 5$ ) of scFvBaP1 in  
13 transgenic plants (stable-transformed). That yield was higher than in the transient production  
14 system. Since in the stable transformation the proteins were directed to the periplasmic space  
15 of the cells, they were protected from proteases, culminating in a higher concentration of  
16 proteins. These results demonstrate a greater efficiency of the stable transformation in relation  
17 to the transient expression and suggest a better efficiency of such a system of production, as it  
18 is reported in the review paper by Merlin et al. (2014). Furthermore, another advantage of the  
19 system is the possibility of obtaining cell suspensions (Yoshikawa, 2016) which not only are  
20 capable large-scale production, but they also guarantee a homogeneous, clean, and less  
21 expensive production, free from the action of interfering secondary metabolites (e.g.  
22 alkaloids) and overcoming the step of extraction from biomass by directing the secretion of  
23 proteins to the culture medium (Muthamilselvan et al., 2016). In this work, we obtained 83  
24  $\mu\text{g/g}$  ( $\pm 0.2$ ) of scFvBaP1 in the biomass and 8.96  $\text{mg/L/day}$  ( $\pm 0.77$ ) in the culture medium.  
25 As the protein concentration in the culture medium was significantly higher ( $p > 0.05$ ) than the  
26 concentration of proteins found in the biomass, it is clear that the produced antibodies are  
27 being released into the culture medium.

28 Furthermore, the production yields of this system can be improved by adjusting the  
29 culture conditions, such as culture medium composition, luminosity,  $\text{CO}_2$  concentration,  
30 among others. These parameters can be adjusted with the use of semi-industrial bioreactors,  
31 which allow controlling the culture conditions over a period of time, optimizing the protein  
32 production both quantitatively and also qualitatively (Magy et al., 2014).

1 In summary, we have initially transiently expressed the scFvBaP1 fragment in leaves  
2 of *N. benthamina*, with a final yield of 43  $\mu\text{g/g}$  ( $\pm 0.7$ ) of infiltrated leaf. Additionally, three  
3 transgenic plant lines capable of expressing the scFvBaP1 fragment were obtained, totaling a  
4 production yield of 270  $\mu\text{g/g}$  ( $\pm 5$ ).

5 Moreover, its biological activity against BaP1, BnP1 and Atroxlysin Ia toxins was  
6 verified by the ELISA assay. The scFvBaP1 fragment was able to recognize the BaP1 toxin  
7 present in the total venom of *B. asper* and also the isolated toxins BnP1 and Atroxlysin Ia.  
8 There was a greater affinity between the scFvBaP1 fragment and the BnP1 toxin, which may  
9 be due to the fact that we employed the total venom of *B. asper* and not the isolated BaP1  
10 toxin, such metalloproteinase corresponds to 10% of the total venom dry weight (Watanabe,  
11 2003).

12 The ability of the scFvBaP1 fragment to neutralize the fibrinolytic activity of BaP1,  
13 BnP1 and Atroxlysin Ia toxins was also evaluated. Castro et al. (2014) demonstrated the  
14 neutralization of the fibrinolytic activity of the BaP1 toxin by the scFvBaP1 fragment  
15 produced in *E. coli*. The scFvBaP1 fragment, expressed in plants, not only recognized and  
16 inhibited the activity of the BaP1 toxin but also was able to recognize and inhibit the action of  
17 BnP1 and Atroxlysin Ia toxins. This recognition of toxins from different species can be  
18 attributed to the high phylogenetic conservation that the metalloproteinases present, as  
19 reported by Tanjoni et al. (2003). According to the authors, the metalloproteinases are  
20 extremely conserved among snake venoms and derive from common ancestor ADAM  
21 proteins, thus justifying the presence of common epitopes shared amongst different species of  
22 snakes.

23 Taking our results into account, we may suggest that the scFvBaP1 fragment may be  
24 used not only to inhibit the effects of the snakebite envenoming caused by *B. asper*, but also  
25 by other snakes. Possibly, such a fragment exhibits polyvalent recognition, thus  
26 demonstrating itself as a promising molecule to be used in therapy against ophidian accidents.

27 In conclusion, the plant systems showed a greater efficiency for producing the  
28 neutralizing scFvBaP1 antibody when compared to the prokaryotes production system.  
29 Additionally, the scFvBaP1 fragment was able to recognize and neutralize the fibrinolytic  
30 activity of BaP1, BnP1 and Atroxlysin Ia toxins. That observation demonstrates its potential  
31 uses to produce the antibody for serum therapy in future research and development for pre-  
32 clinical trials in cases of envenoming events caused by snakes *B. asper*, *B. neuwiedi* and *B.*  
33 *atrox*. Furthermore, this plant system produced-scFv antibody may become a useful tool for

1 exploring novel therapeutic alternatives for the neutralization of the local tissue damage  
2 induced by SVMPs abundant in venoms of snakes as *B. asper*, *B. neuwiedi* and *B. atrox*.  
3 Herein, we successfully describe the production of high levels of recombinant single chain  
4 antibody fragment – scFv by transgenic plants. Future studies are necessary to test the  
5 therapeutic potential of this scFv antibody in preclinical experimental models.

6

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Table 1 – Average of scFvBaP1 yield and productivity by different methods in *N.benthamiana*. Yield is expressed in recombinant purified protein weight/fresh tissue weight from different sources, except in the cell suspension culture medium that contain only the MS medium with secreted antibody. Productivity is expressed in recombinant purified protein weight/fresh tissue weight/day of culture.

Sample (days after induction)	Yield	Productivity (days)
<b>Infiltrated leaves</b>	43 $\mu\text{g/g}$ ( $\pm 0.7$ )	6.1 $\mu\text{g/g/d}$
<b>Transgenic plants</b>	270 $\mu\text{g/g}$ ( $\pm 5$ )	18 $\mu\text{g/g/d}$
<b>Transgenic callus</b>	62 $\mu\text{g/g}$ ( $\pm 2$ )	4.1 $\mu\text{g/g/d}$
<b>Cell suspension biomass</b>	83 $\mu\text{g/g}$ ( $\pm 0,2$ )	10.37 $\mu\text{g/g/d}$
<b>Cell suspension culture medium</b>	71.75 mg/L ( $\pm 6.18$ )	8.96 mg/L/d

**Highlights:**

- 1 – Successful expression of a fibrinolytic inhibitor venom serum in *N. benthamiana*.
- 2 – scFvBAP1 was active against the metalloproteinase and total venom from 3 snakes
- 3 – Higher expression in stable transgenic plants compared to transient expression.
- 4 – Liquid culture medium displayed higher scFvBAP1 yield.