



# Fe/SBA-15: Characterization and its application to a heterogeneous solar photo-Fenton process in order to decolorize and mineralize an azo dye

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## ABSTRACT

Fe/SBA-15 catalyst with different iron (Fe) loads (6% and 10% wt.) was synthesized via incipient wetness impregnation. The potential photocatalytic properties were tested using solar radiation, as a novel catalyst in heterogeneous Fenton approach to degrade Methyl Orange azo dye. A partial pore blocking of the substrate by Fe nanoparticles was detected and the main form of Fe present was Fe<sub>2</sub>O<sub>3</sub>. When the Fe (10%)/SBA-15 catalyst was used for heterogeneous solar photo-Fenton reaction, total discoloration of the effluent was achieved in 90 min, and 89% of COD was removed in 240 min. Short-chain linear carboxylic acids were followed over time, as well as inorganic ions.

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## 1. Introduction

Advanced oxidation processes (AOPs) have received special attention because of their capability to remove recalcitrant organic pollutants. Among them, Fenton's process is one of the most efficient used in wastewater treatment. This process is divided into homogeneous and heterogeneous, depending on the physical state of the iron catalyst. The latter involves the reaction between Fe-based solid catalyst and the H<sub>2</sub>O<sub>2</sub> to generate hydroxyl radicals (<sup>•</sup>OH), which are highly reactive species, with high oxidation power ( $E^0 = 2.80$  V) [1,2]. The solar photo-Fenton is an environmentally friendly and cost-effective process [3], since sunlight is a renewable and free source of UV radiation that could be used to produce extra <sup>•</sup>OH [4]. Regarding the catalyst, the use of mesoporous supports, such as SBA-15, can improve metal loading, dispersion, and consequently, the catalytic performance due to their higher specific surface area [5]. Also, the use of a support with ordered porosity allows a better diffusion to and from the active sites [6]. Finally, it has been reported that metallic nanoparticles supported on porous

materials present a higher catalytic activity towards the decomposition of organic pollutants via Fenton reactions [5–8]. For this reason, in this work, we studied Fe supported on SBA-15 as catalyst with different iron loads in heterogeneous Fenton reaction and for the first time, in heterogeneous solar photo-Fenton (HSPF) to degrade Methyl Orange azo dye.

## 2. Material and methods

### 2.1. Catalysts preparation

A solution of Fe(NO<sub>3</sub>)<sub>3</sub>·9H<sub>2</sub>O in ethanol was added to the support (SBA-15). Afterwards, the solvent was removed and the resulting product was calcined at 300 °C for 2 h (details in [Supplementary Material Information \(SM\)](#)).

### 2.2. HSPF procedure

Fe/SBA-15 (0.05 g) catalyst was dispersed in 100 mL of 20 mg L<sup>-1</sup> Methyl Orange azo dye (MO, Sigma-Aldrich). Afterwards, the solution was acidified with 1.0 M H<sub>2</sub>SO<sub>4</sub> for pH 3.0 and 10 mM H<sub>2</sub>O<sub>2</sub> was added. HSPF process was performed on sunny days of October 2018 in Natal/RN, Brazil, using the apparatus described by Batista et al. 2017 [4]. The average of the natural UV irradiance was about of 35.8 W m<sup>-2</sup>. The color removal of the solution was followed

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with an UV-vis spectrophotometer Analytikjena SPECORD 210 PLUS at  $\lambda_{\max} = 465$  nm, the maximum wavelength of the dye (more details in SM).

### 3. Results and discussion

#### 3.1. Fe/SBA-15 characterization

Characterization analysis for Fe(6%)/SBA-15 and Fe(10%)/SBA-15 were performed, but only Fe(10%)/SBA-15 results are presented in this communication because it showed better performance for environmental applications. XRF analysis of the catalyst indicated an iron loading of 5.4% and 9.5%, respectively, indicating that the synthesis method was effective to modify the substrate with the desired iron load. SEM micrographs of both SBA-15 and Fe/SBA-15 show a uniform and homogeneous surface as well as forming elongated arrays (Fig. 1a and 1b). TEM micrographs (Fig. 1c and d) reveal that these arrays possess a hexagonal shape with ordered cylindrical pores. Fig. 1d clearly shows how the metal particles are dispersed within the pores, with a non-uniform distribution. In some cases, the pores of the SBA-15 support were partially blocked. N<sub>2</sub> adsorption-desorption isotherm (Fig. 2a) for SBA-15 was of type IV(a) with an H1 hysteresis loop [9], which is characteristic of materials with narrow-sized cylindrical mesopores [10]. After the incorporation of iron, the isotherm shape remained unchanged; however, the hysteresis loop changes to H5, which corresponds to materials with open and partially blocked mesopores [11]. The pore size distribution (PSD) of the pristine and Fe(10%)/SBA-15 (Fig. 2b) showed that the predominant pore volume was in the mesoporous zone (2–50 nm), presenting also lower

micropores volume ( $\leq 20$  nm). In both materials, the PSD presented a unimodal distribution, where the differences between them can be attributed to the incrustation of iron oxide inside the pores in the support. Table 1 displays the main textural properties of the materials, the reduction in specific surface area ( $S_{\text{BET}}$ ), total pore volume ( $V_{\text{TP}}$ ), and primary mesopore volume ( $V_{\text{MPP}}$ ) related to the fact that the nanoparticles are deposited in the mesochannels. There was no change in the micropore volume ( $V_{\text{MP}}$ ). In Fig. SM1-a, low angle X-ray diffractograms for SBA-15 and Fe(10%)/SBA-15 are shown, and the diffraction peaks of the planes (1 0 0), (1 1 0), and (2 0 0), characteristic of the hexagonal array of materials with primary mesopores [12], are clearly observed, consistently with the TEM results. At high angles of the Fe(10%)/SBA-15 sample, Fig. SM1-b showed the typical diffractogram of amorphous silica of SBA-15, consisting of a reflection at  $2\theta$  ca. 24. It also showed broadened reflections of Fe<sub>2</sub>O<sub>3</sub> with low intensity peaks, which suggest small crystal size. The latter may imply the presence of nanometric iron oxide over the substrate surface (out and inside the pores). The general XPS spectra (see, SM2) of the samples revealed the presence of Si, and O; and Si, O, and Fe, for the SBA-15 and Fe(10%)/SBA-15, respectively. For the Fe(10%)/SBA-15, in the Fe 2p spectrum (Fig. SM1-c), the peaks appears at 724.1 eV and 710.5 eV ( $\Delta = 13.6$  eV), which corresponds to Fe 2p<sub>1/2</sub> and 2p<sub>3/2</sub>. Finally, the position and shape of the iron peaks suggested that is present in form of oxide, Fe<sub>2</sub>O<sub>3</sub>.

#### 3.2. Heterogeneous Fenton's process (classical and HSPF)

In the heterogeneous Fenton process (Fig. 3a), 24% and 45% of color removals were achieved by using Fe(6%)/SBA-15 and Fe

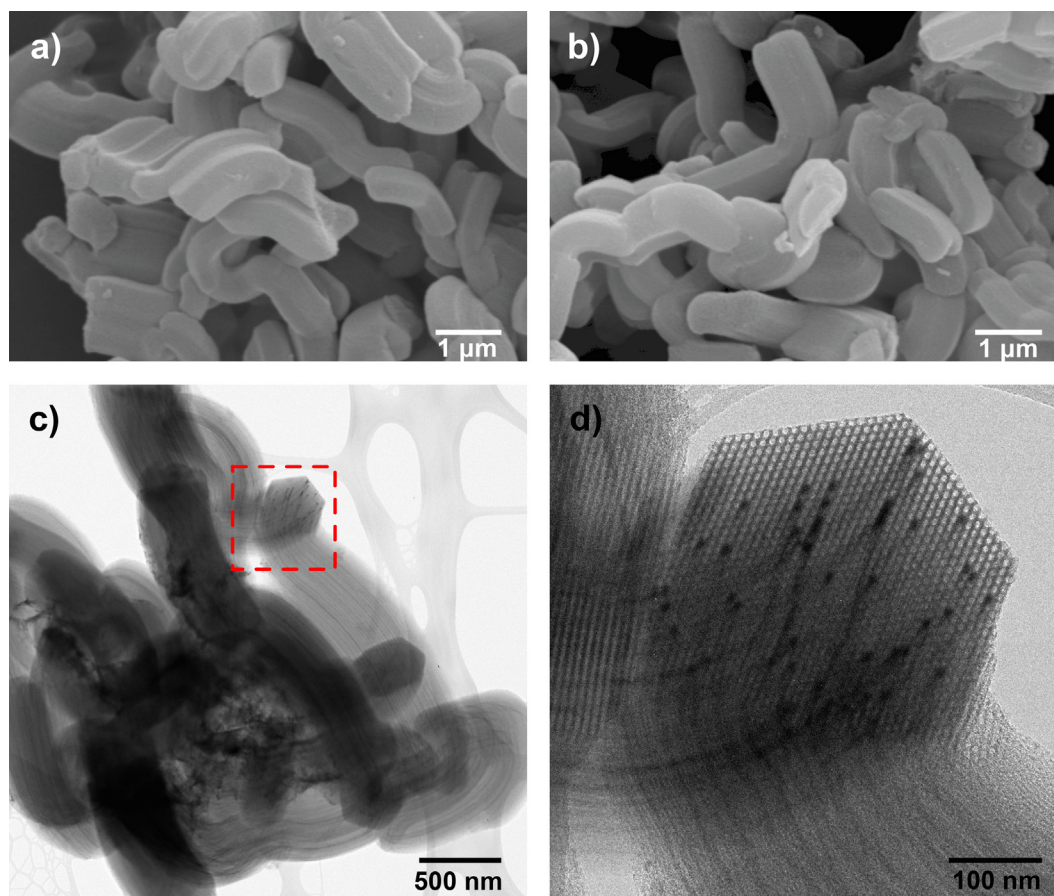


Fig. 1. SEM of a) SBA-15, b) Fe(10%)/SBA-15 at 15000 X, c) TEM image of the Fe(10%)/SBA-15 catalyst, and d) zoom of the highlighted zone.

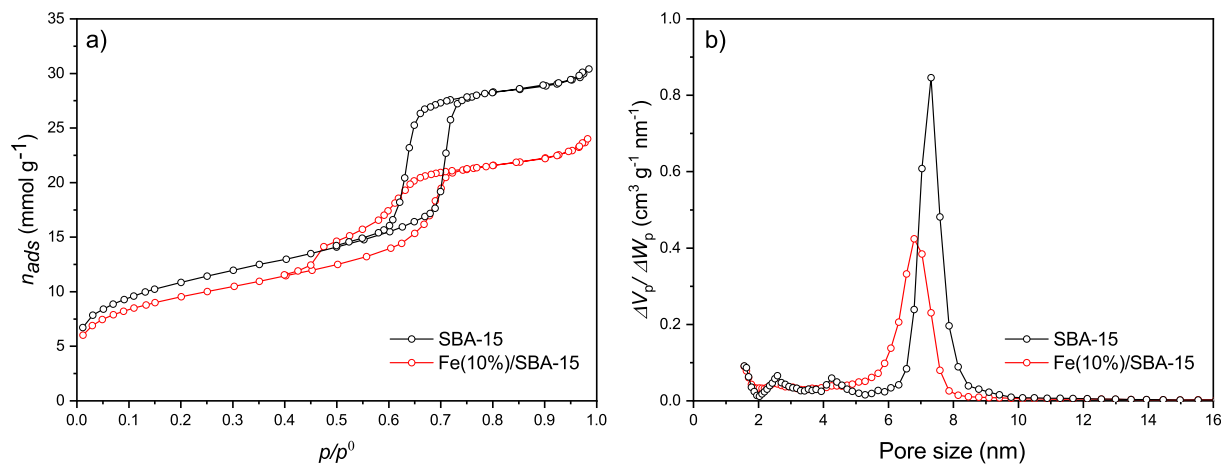


Fig. 2. a)  $N_2$  adsorption-desorption isotherm at 77 K, and b) pore size distribution obtained from de adsorption data.

Table 1

Textural properties of the materials.

Material	$S_{BET}$ ( $m^2 g^{-1}$ )	$V_T^1$ ( $cm^3 g^{-1}$ )	$V_\mu^2$ ( $cm^3 g^{-1}$ )	$V_{MPP}^3$ ( $cm^3 g^{-1}$ )	$w_p^4$ (nm)
SBA-15	890	1.06	0.06	0.83	7.3
Fe(6%)/SBA-15	710	0.93	0.05	0.51	7.3
Fe(10%)/SBA-15	770	0.83	0.06	0.57	6.8

<sup>1</sup> Obtained by Gurvich's rule, <sup>2-3</sup> Obtained by  $\alpha_s$ -plot, <sup>4</sup> Obtained from PSD.

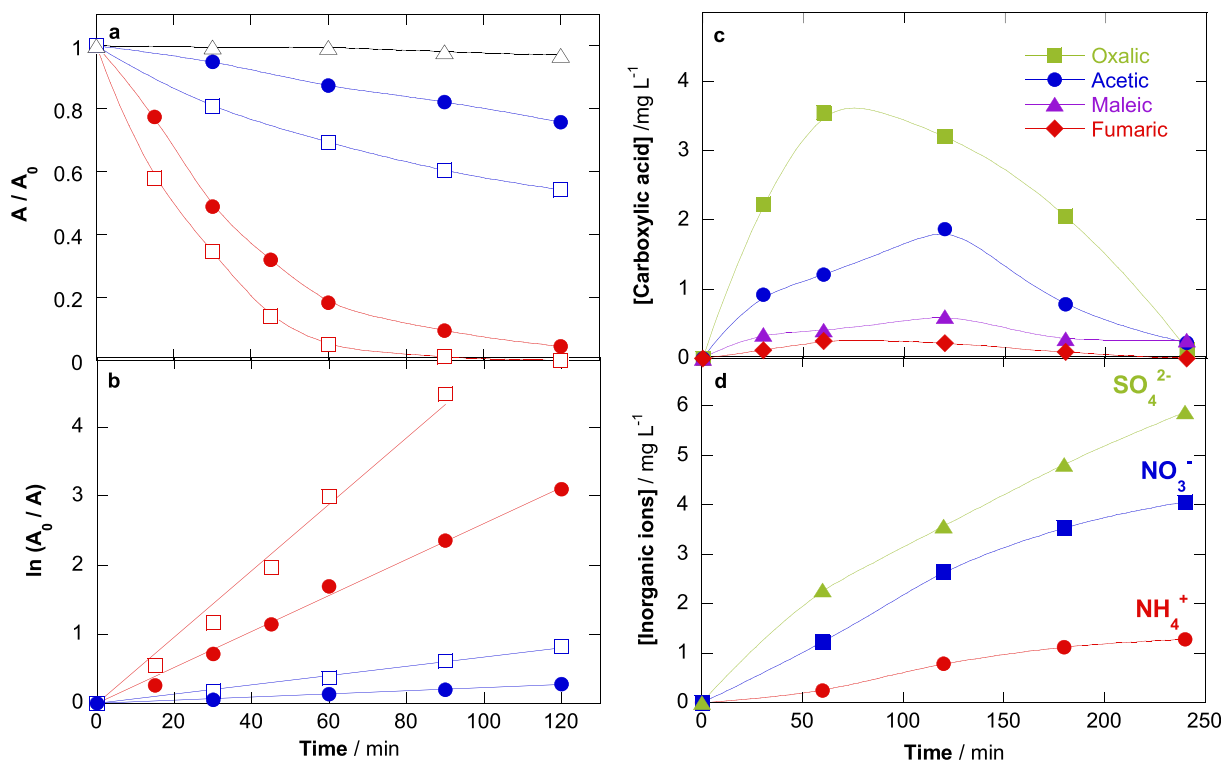
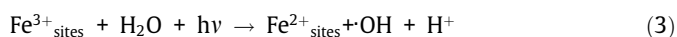
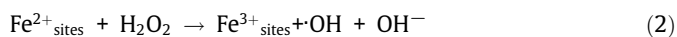
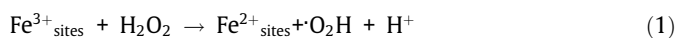


Fig. 3. Evaluation of the (a) discoloration with respective (b) pseudo first-order kinetics over time of 100 mL of 20  $mg L^{-1}$  of MO with ( $\Delta$ ) SBA-15 (blank experiment), Fe/SBA-15 materials by using heterogeneous Fenton ( $\bullet$ -6% Fe,  $\square$ -10% Fe) and HSPF ( $\bullet$ -6% Fe,  $\square$ -10% F). Assessment of (c) carboxylic acids and (d) inorganic ions for HSPF with the Fe (10%)/SBA-15.

(10%)/SBA-15, respectively, after 120 min. In its turn, the use of HSPF revealed a faster discoloration in the same conditions. This statement is supported by the discoloration rate constants ( $k_{dec}$ ) that fitted well with a pseudo-first-order kinetic model (Fig. 3b).

In the heterogeneous Fenton process, initially the  $H_2O_2$  is adsorbed on the surface of the catalyst in which iron is reduced through the Fenton-like reaction (1). After that,  $Fe^{2+}$  reacts with  $H_2O_2$  producing  $\cdot OH$  radicals adsorbed at the active sites of the catalyst (2). It

seems that Fe(6%)/SBA-15 does not have enough active sites to promote efficiently the formation of  $\cdot\text{OH}$  from  $\text{H}_2\text{O}_2$ . Nevertheless,  $\cdot\text{OH}$  attacks the dye structure on the chromophore group ( $-\text{N}=\text{N}-$ ), causing the discoloration solution. This process is slow due to  $\text{Fe}^{2+}$  recovery from  $\text{Fe}^{3+}$  step, resulting in the lower decomposition of  $\text{H}_2\text{O}_2$  [13]. Conversely, the solar light radiation considerably increases the elimination rate, because it enhances the  $\text{Fe}^{2+}$  recovery and the generation  $\cdot\text{OH}$  (3), accelerating the discoloration process.



After 240 min of reaction, 89% of COD removal was achieved for this experiment. An accumulation of short-chain linear carboxylic acids was detected over time (Fig. 3c) due to the cleavage of the dye-aromatic ring [14]. The conversion of initial S and N to inorganic species, such as  $\text{SO}_4^{2-}$ ,  $\text{NH}_4^+$  and  $\text{NO}_3^-$  was analyzed (Fig. 3d). A final  $\text{SO}_4^{2-}$  concentration of  $5.87 \text{ mg L}^{-1}$  was achieved due to the total conversion of the initial S into this specie.  $1.28 \text{ mg L}^{-1}$  of  $\text{NH}_4^+$  and  $4.06 \text{ mg L}^{-1}$  of  $\text{NO}_3^-$  ions were also formed, corresponding to 38.7% and 35.6% of the initial N content, respectively.

#### 4. Conclusions

The synthesized porous materials were tested towards MO degradation via two different Fenton approaches. In the case of heterogeneous Fenton, Fe/SBA-15 materials were not good catalysts to remove dye from water. However, when solar light irradiation was applied; these materials demonstrated to have potential photocatalytic activity to promote the production of oxidants in water, favoring the complete discoloration of dye in the effluent after 90 min and almost total degradation after 240 min. Short-chain linear carboxylic acids were detected. Initial S of the dye was totally converted to  $\text{SO}_4^{2-}$ , while initial N was partially converted to  $\text{NH}_4^+$  and  $\text{NO}_3^-$ . Fe (10%)/SBA-15 demonstrated to be an efficient catalyst in the HSPF reactions. To assess the photocatalyst reutilization without losing photocatalytic activity, Fe(10%)/SBA-15 was recovered after usage and submitted to several consecutive cycles of solutions degradation. After 5 cycles the catalyst attained identical percentages of MO solutions color removal, evidencing its potential applicability as photoactive material to wastewater treatment purposes. More experiments are in progress to test the usefulness of this kind of heterogeneous catalyst in other electrochemical applications, such as Electro-Fenton and PhotoElectro-Fenton [15].

#### CRedit authorship contribution statement

**J.J. Arroyo-Gómez:** Conceptualization, Methodology. **C.F. Toncón-Leal:** Formal analysis, Investigation. **A.J. dos Santos:** Writing - original draft, Conceptualization, Methodology. **M.S. Moreno:** Formal analysis, Investigation, Methodology. **K. Sapag:** Funding acquisition, Investigation. **C.A. Martínez-Huitle:** Supervision, Conceptualization, Funding acquisition.

#### Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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#### Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.mblux.2019.100034>.

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