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# Two strains of nonstarter lactobacilli increased the production of flavor compounds in soft cheeses

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# ABSTRACT

The contribution to flavor generation and secondary proteolysis of 2 strains of mesophilic lactobacilli isolated from cheese was studied. Miniature soft cheeses (200 g) were produced with or without the inclusion of a culture of Lactobacillus plantarum I91 or Lactobacillus casei I90 in the starter composed of Streptococcus thermophilus. During ripening, cheeses containing the added lactobacilli showed an increased content of total free amino acids, but this increase was only significant in cheeses with Lb. plantarum I91. In addition, free amino acid profiles were modified by selective increases of some amino acids, such as Asp, Ser, Arg, Leu, and Phe. Cheeses inoculated with Lb. plantarum I91 or Lb. casei I90 were also characterized by a significantly higher concentration of diacetyl, a key flavor compound, and an increased content of acetoin. Results suggest an increase in the catabolism of either citrate or aspartate, with the production of the derived aroma compounds. Overall, aspartate content increased in both lactobacilli-added cheeses, whereas citrate was more or less constant, suggesting that aspartate could be the source of increased diacetyl and acetoin. A triangle aroma test showed that the addition of the lactobacilli strains significantly changed the sensory attributes of cheeses. At least 11 of 12 panelists commented that the aroma of cheeses with adjuncts was more buttery than that of control cheeses, which is desirable in most soft cheeses. Both Lb. plantarum I91 and Lb. casei I90 performed well as adjunct cultures by influencing cheese aroma development and cheese proteolysis.

 ${\bf Key}$  words: nonstarter lactobacilli, flavor compound, soft cheese

## INTRODUCTION

In recent decades, several strategies aimed at reducing the number of adventitious microorganisms in cheesemilk were successfully implemented. Enhancement of hygienic standards in dairy farms and innovation in thermal (pasteurization) and nonthermal (microfiltration, bactofugation) sanitization treatments have allowed milk of excellent microbiological quality to be obtained. These technologies increase the safety of dairy products, but also lead to a dramatic reduction of the autochthonous microflora, particularly nonstarter lactic acid bacteria (**NSLAB**), that impart diverse and typical characteristics to cheeses. Today, consumers demand cheeses of consistent quality, without defects, but also with the more intense flavors that were typical of these products in previous decades and seem to have disappeared in modern cheeses (Grappin and Beuvier, 1997; Crow et al., 2001; Hynes and Bergamini, 2006).

To deal with two conflicting requirements; that is, the need for NSLAB required for the development of a mature flavor and the need to prevent defects caused by uncontrolled and potentially detrimental NSLAB, the most accepted approach consists of including adjunct cultures of mesophilic lactobacilli in cheesemaking (Crow et al., 2001; Wouters et al., 2002). Adjunct cultures of mesophilic lactobacilli are selected strains of NSLAB that are added to cheesemilk with a purpose other than acidification (Wouters et al., 2002). Their principal objective is the control of adventitious microflora to obtain products of satisfactory and uniform quality (Martley and Crow, 1993; Williams et al., 2002). Adjunct cultures may inhibit adventitious NSLAB either directly, by production of inhibiting substances such as lactic acid or bacteriocins, or indirectly, through competition for the limited pool of substrates and growth factors occurring in the cheese (Martley and Crow, 1993; Peláez and Requena, 2005). In addition to being used as control agents, adjunct cultures of mesophilic lactobacilli with interesting metabolic attributes may be used to accelerate cheese ripening or to contribute to the production of volatile compounds with more intense and distinctive flavor notes (Macedo et al., 2000; Tavaria et al., 2002; Wouters et al., 2002; Tavaria and Malcata, 2003; Banks and Williams, 2004).

The main role of secondary proteolysis in cheese flavor is to provide the precursors for aroma development; that is, free amino acids. A direct contribution of proteolysis to cheese taste is also possible through for-

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mation and breakdown of bitter peptides from caseins (McSweeney and Sousa, 2000).

Catabolism of amino acids is the main metabolic route for the formation of flavor compounds in most cheese varieties, and in lactic acid bacteria this transformation is initiated by a transamination step (McSweeney and Sousa, 2000; Smit et al., 2005; Yvon, 2006). Transamination is catalyzed by aminotransferases, which transform an amino acid into its corresponding  $\alpha$ -ketoacid in the presence of an acceptor of amino group, generally  $\alpha$ -ketoglutarate. To date, specific aminotransferases for degradation of aspartic acid, aromatic amino acids, and branched-chain amino acids have been isolated from lactic acid bacteria; some of these enzymes are also active on methionine (Tanous et al., 2002; Yvon, 2006). After transamination,  $\alpha$ -ketoacids, which are the most important intermediates in the production of flavor compounds, may be hydrogenated to  $\alpha$ -hydroxyacids, decarboxylated to aldehydes, or converted to acetyl-CoA esters. The latter can be metabolized into carboxylic acids. Moreover, aldehydes may be further transformed to alcohols by reduction or to carboxylic acids by oxidation. All these compounds, except hydroxyacids, are important contributors to cheese flavor (Tanous et al., 2002; Smit et al., 2005).

Metabolism of lactose and citrate is also important to cheese flavor; lactic acid bacteria can produce small quantities of ethanol, acetic acid, and other molecules characteristic of cheese flavor from lactose. As for citrate metabolism, citrate-positive lactic acid bacteria are key agents for production of diacetyl and acetoin, which impart the main sensory characteristics to butter and soft cheeses (McSweeney and Sousa, 2000; Yvon, 2006). Recently, the production of diacetyl and acetoin has been linked to aspartate catabolism by lactic acid bacteria strains with Asp-aminotransferase activity, both in a reaction medium containing  $\alpha$ - ketoglutarate (Le Bars and Yvon, 2008) and in model cheeses when cultures also showed glutamate dehydrogenase (GDH) activity (Kieronczyk et al., 2004).

The present study investigated the contribution of 2 strains of mesophilic lactobacilli isolated from cheese, *Lactobacillus plantarum* I91 and *Lactobacillus casei* I90, to secondary proteolysis, production of volatile compounds and organic acids, and aroma of soft cheeses. For this purpose, the strains were assayed as adjunct cultures in miniature Cremoso cheeses made under controlled microbiological conditions.

#### MATERIALS AND METHODS

## Adjunct Cultures

Lactobacillus plantarum I91 and Lb. casei I90 were isolated in the Instituto de Lactología Industrial (INLAIN, Universidad Nacional del Litoral, CONICET, Santa Fe, Argentina) from a good quality, 2-mo-old Tybo cheese. The strains were previously characterized by in vitro assays; they showed suitable technological properties, resistance to biological barriers, and potential as probiotic organisms, which made them good candidates for adjunct cultures in cheesemaking (Bude-Ugarte et al., 2006; Briggiler-Marcó et al., 2007).

Strains were cultivated twice in de Man, Rogosa, and Sharpe (**MRS**) broth (Britania, Buenos Aires, Argentina) at 34°C overnight, from stock cultures (stored at  $-80^{\circ}$ C in MRS broth with 15% glycerol). An aliquot of the overnight cultures, enough to attain a concentration of  $10^{6}$  cfu/mL in the cheesemilk, was centrifuged for 20 min at 8,000 × g and 4°C. The pellet was washed twice with 0.1 *M* sodium phosphate buffer (pH 7) and then resuspended in the same buffer before adding it to the cheesemilk.

## Cheesemaking

Lactobacillus plantarum I91 and Lb. casei I90 were assayed as single adjunct cultures in miniature Cremoso cheeses, an Argentinean soft-cheese variety, in 2 cheesemaking trials: trial 1 (*Lb. plantarum* I91) and trial 2 (*Lb. casei* 190). In each trial, 2 types of cheeses were manufactured: control cheeses containing Streptococcus thermophilus as primary starter, and experimental cheeses with the same primary starter and the adjunct culture. Control cheeses were labeled C1 and C2 for trials 1 and 2, respectively. Experimental cheeses from trial 1, containing *Lb. plantarum* I91 as adjunct culture, were named E1, and those from trial 2, containing Lb. casei I90, were named E2. The number of cheeses (experimental units) in each trial was 8 (4 control cheeses and 4 experimental cheeses), and a total of 16 cheeses of about 200 g each were produced during the entire project. Duplicates were obtained on different cheesemaking days with different pasteurized milks. Cheesemaking, as well as cheese surface drying, packing, and sampling were performed under controlled microbiological conditions (Milesi et al., 2007). Samples (approximately 20 g) were taken at the molding step (time 0) and after 3d. After that, cheeses were vacuum-packed and ripened at 5°C. At d 30, cheeses were unpacked, sampled, and vacuum-packed again in new sterile plastic bags. At 60 d, a new sample was taken and the rest of the cheese was used for the triangle aroma test.

## Gross Composition, pH, and Microbial Counts of Cheeses

Gross composition and pH of cheeses were assessed at 3 d of ripening by standard methods. Moisture was determined by oven drying (102  $\pm$  1°C; IDF, 1982), fat matter by a butyrometric method (IDF, 1997), and protein content by the Kjeldahl method (IDF, 1993). pH was recorded according to American Public Health Association standard (Bradley et al., 1993).

Starter populations were determined on skim milk agar after incubation at 37°C for 48 h (Frank et al., 1993). Adventitious and adjunct lactobacilli in control and experimental cheeses, respectively, were enumerated by counting samples on MRS agar (Britania) after incubation at 34°C for 48 h under microaerophilic conditions (Bude-Ugarte et al., 2006). Coliforms were counted on bile red violet agar after 24 h at 32°C (Christen et al., 1993), whereas molds and yeasts were enumerated on yeast extract–dextrose (glucose)–chloramphenicol agar after 5 d of incubation at 25°C (Frank et al., 1993).

### Free Amino Acids Analysis by Reverse Phase-HPLC

Quantification of free AA (FAA) was performed by reverse phase-HPLC in water-soluble fractions of 3- and 60-d-old cheeses. A precolumn derivatization method using 6-aminoquinolyl-N-hydroxi-succinimidyl carbamate followed by HPLC was used for the determination of FAA in cheese samples. For that, the chemistry package of the Waters AccQ-Tag Amino Analysis Method (Waters Corp., Milford, MA) was used, which comprises the reagent kit for the derivatization reaction, the column, a mixture of amino acid standard, sample tubes, and the eluents. The HPLC equipment consisted of a quaternary pump, an on-line degasser, and UV/ visible detector, all Series 200 (Perkin Elmer, Norwalk, CT). An interface module connected to a computer was used for acquisition of chromatographic data with the software Turbochrom (Perkin Elmer). A  $3.9 \times 150$ -mm Nova-Pak  $C_{18}$ , 4-µm column (Waters Corp.) specifically certified for use with the AccQ.Tag Method and a 15- $\times$  3.2-mm, 7-µm guard column (Perkin Elmer) were used. Sample preparation, derivatization reaction, and chromatographic separation were performed according to Bergamini et al. (2009).

## Analysis of Organic Acids and Acetoin by HPLC

Organic acids were analyzed by HPLC, using the same equipment as that used for FAA analysis, described previously. Chromatographic separation was performed isocratically at  $65^{\circ}$ C with a mobile phase of 10 mM H<sub>2</sub>SO<sub>4</sub> at a flow rate of 0.6 mL/min on a Bio-Rad Aminex HPX-87H column (300 × 7.8 mm, Bio-Rad, Hercules, CA). Water-soluble extracts of the cheeses at 3 and 60 d were obtained by blending 5 g of cheese and 15 mL of distilled water with mortar and pestle, warming the mixture to 40°C, and maintain-

ing at that temperature for 1 h. The suspension was centrifuged at  $3,000 \times g$  for 30 min and filtered through fast-flow filter paper. The filtered solution was adjusted to a final volume of 25 mL. Samples were filtered again, this time through 0.45-µm membranes (Millex, Millipore, São Paulo, Brazil), and 60 µL was injected into the HPLC chromatograph. Detection was performed at 210 nm for the following acids: citric, pyruvic, succinic, lactic, and acetic. Acetoin and propionic acid, whose peaks partially overlapped, were quantified by performing detection at both wavelengths taking into account that acetoin absorbs at 210 and 285 nm and propionic acid only at 210 nm (Zeppa et al., 2001). Analyticalgrade organic acids (Sigma Aldrich, St. Louis, MO) were used as standards to obtain calibration curves.

# Volatile Compounds by Headspace–Solid-Phase Microextraction–GC Analysis

Volatile compounds were assessed at 3 and 60 d of ripening in the headspace of cheese samples (5 g), which were placed in 30-mL glass vials, hermetically sealed, and equilibrated at 40  $\pm$  1°C for 10 min. A 1 cm  $\times$ 50/30 µm Stable-Flex divinylbenzene/carboxen/polydimethylsiloxane (DVB/CAR/PDMS) fiber (Supelco, Bellefonte, PA) was exposed in the headspace for 30 min. During sampling, the vials were maintained at 40  $\pm$  1°C. Volatile compounds adsorbed on the fiber were immediately thermally desorbed in the injector of the chromatograph.

A gas chromatograph equipped with a PE-Wax column (polyethylene glycol, 60 m, 0.25-mm i.d, 0.25µm film thickness; Perkin Elmer) and coupled to an ion trap mass spectrometer (GC-MS Shimadzu QP-5000, Shimadzu, Tokyo, Japan) was used to identify compounds. Conditions were as follows: ionization by electron impact at 70eV; source temperature, 260°C; acquisition range 42 to 300 m/z; and scan rate 250 amu/s. Thermal desorption was performed in splitless mode at 250°C for 5 min. Carrier gas was helium (flow rate of 3 mL/min). Oven temperature was maintained at  $45^{\circ}$ C for 4 min, increased to  $150^{\circ}$ C at  $5^{\circ}$ C/min and maintained 3 min, and then increased to  $250^{\circ}$ C at  $8^{\circ}$ C/ min and held for 5 min. Compounds were identified by matching mass spectra with the NIST-62 library (mass spectral database of the National Institute of Standards and Technology) and with the spectra of injected standards as well as on the retention times of the standards, where available.

Flame-ionization detection was used to obtain information of peak areas (expressed in arbitrary units) and to compare the profiles of the different cheeses. The analyses were conducted under the same chromatographic conditions as used for GC-MS.

#### PRODUCTION OF FLAVOR COMPOUNDS BY LACTOBACILLI IN SOFT CHEESES

	Starter		Lactobacilli		Coliforms		Molds and yeasts	
Ripening time (d)	C1	E1	C1	E1	C1	E1	C1	E1
Trial 1								
0	$8.5 \pm 0.8$	$8.8\pm0.9$	$2.4 \pm 0.5^{\rm a}$	$7.2 \pm 0.8^{\mathrm{b}}$	$4.3 \pm 0.2^{\rm b}$	$3.2 \pm 0.3^{\mathrm{a}}$	$1.1 \pm 0.2$	$1.2 \pm 0.2$
3	$9.1 \pm 0.3$	$9.2 \pm 0.4$	$2.7 \pm 0.4^{\mathrm{a}}$	$7.6 \pm 0.5^{\mathrm{b}}$	$4.2 \pm 0.4^{\rm b}$	$3.0\pm0.3^{\mathrm{a}}$	$2.5 \pm 0.2$	$2.1 \pm 0.4$
30	$9.3 \pm 0.4$	$9.3 \pm 0.3$	$4.2 \pm 0.2^{\rm a}$	$8.4 \pm 0.4^{ m b}$	$3.2\pm0.3^{ m b}$	$2.6 \pm 0.2^{\rm a}$	$3.7\pm0.3^{ m b}$	$3.0\pm0.3^{\mathrm{a}}$
60	$9.2\pm0.5$	$9.3\pm0.3$	$4.4\pm0.2^{\rm a}$	$8.6\pm0.3^{\rm b}$	$2.4\pm0.2^{\rm b}$	$1.8\pm0.3^{\rm a}$	$4.5\pm0.5^{\rm b}$	$3.3\pm0.3^{\rm a}$
Trial 2	C2	E2	C2	E2	C2	E2	C2	E2
0	$8.7 \pm 0.2$	$8.7 \pm 0.3$	<10 <sup>a</sup>	$7.4 \pm 0.1^{\rm b}$	$3.7\pm0.3^{ m b}$	$2.9 \pm 0.5^{\mathrm{a}}$	$1.3 \pm 0.2$	$1.3 \pm 0.3$
3	$9.4 \pm 0.3$	$9.4 \pm 0.2$	$< 10^{\rm a}$	$7.9\pm0.3^{ m b}$	$3.4 \pm 0.4^{ m b}$	$2.8\pm0.4^{\rm a}$	$1.3 \pm 0.5$	$1.7 \pm 0.4$
30	$9.5 \pm 0.4$	$9.4 \pm 0.3$	$< 10^{a}$	$7.9\pm0.3^{ m b}$	$2.3 \pm 0.3$	$1.7 \pm 0.4$	$2.7 \pm 0.3$	$2.9 \pm 0.4$
60	$9.5\pm0.3$	$9.5 \pm 0.4$	$2.5 \pm 0.4^{\rm a}$	$7.9 \pm 0.2^{\mathrm{b}}$	$2.0 \pm 0.4^{ m b}$	$0.6\pm0.3^{ m a}$	$4.6 \pm 0.2^{\mathrm{b}}$	$3.4\pm0.3^{\mathrm{a}}$

Table 1. Counts of microbial groups  $(\log_{10} \text{cfu/g})$  during ripening of miniature control and experimental Cremoso cheeses from trials 1 and  $2^1$ 

<sup>a,b</sup>Means in the same row and within the same microbial group with different superscript differ ( $P \le 0.05$ ).

 $^{1}$ C1 and C2 = control cheeses from trials 1 and 2, respectively; E1 and E2 = experimental cheeses inoculated with *Lactobacillus plantarum* I91 (trial 1) and *Lactobacillus casei* I90 (trial 2), respectively.

#### Sensory Analysis

The contribution of Lb. plantarum I91 and Lb. casei 190 to aroma development of soft cheeses was assessed at the end of the ripening period (60 d) by comparing the aroma of cheeses made with or without adjunct cultures by a triangle aroma test (AFNOR, 1995) as described by Milesi et al. (2007). Samples (5 g) were placed in sealed glass containers and maintained in an oven at 30°C for 30 min, after which they were provided to the panel. The same containers were re-equilibrated in the oven and reused twice. Three samples were supplied to each panelist; 2 of the samples had been taken from the same cheese, whereas the third was different. The samples were identified with random 3-digit codes. The panel, composed of 12 untrained members, was asked to find the sample that differed and to comment briefly on the differences. The panelists evaluated cheese duplicates but they did not replicate measurements with the same cheeses.

# Statistical Analysis

Data from chemical composition, microbiological counts, FAA, and organic acid and volatile compound assays were analyzed by one-way ANOVA with a 95% confidence level. All analyses were made in duplicate. All statistical analyses were performed using the SPSS 10.0 software (SPSS Inc., Chicago, IL).

## **RESULTS AND DISCUSSION**

# Chemical Composition and Microbial Counts

No significant differences were found (P > 0.05) in pH, moisture, fat matter, and protein content between

3-d-old miniature Cremoso cheeses made with or without lactobacilli cultures. In both experiments, these parameters ranged from 5.17 to 5.29, from 50.54 to  $52.09 \ (\% \text{ wt/wt})$ , from 23.60 to 25.67  $\ (\% \text{ wt/wt})$ , and from 19.23 to 20.13  $\ (\% \text{ wt/wt})$ , respectively. Moreover, all values were similar to those reported by Milesi et al. (2007) for miniature Cremoso cheeses and were within the normal ranges expected for commercial Cremoso cheeses.

Counts of streptococci and lactobacilli in cheeses from both trials are shown in Table 1. Streptococcus thermophilus reached numbers of  $10^9$  cfu/g after manufacture, which remained constant during ripening. This result was verified for all cheeses, with or without the addition of *Lb. plantarum* I91 or *Lb. casei* 90, which suggests that the tested strains did not interfere with Strep. thermophilus growth and survival.

Lactobacilli cultures were added into cheesemilk at a concentration of  $10^6$  cfu/mL and reached counts of  $10^7$  cfu/g in the curd (d 0), principally due to bacterial concentration during cheesemaking. After 3 d. lactobacilli counts increased by ~1 log cycle ( $10^8$  cfu/g) and then remained constant toward the end of ripening. This trend confirmed the findings of previous studies on Lb. plantarum I91 and Lb. casei I90, which showed that both strains are able to grow and maintain high cell densities in cheeses and cheese models, even when coupled with different primary starters and under diverse dairy environments (Briggiler-Marcó et al., 2007; Milesi et al., 2007, 2008). Many strains of lactobacilli isolated from cheese and reinoculated as adjunct cultures during subsequent cheese manufacture can remain viable in cheese (McSweeney et al., 1994; Poveda et al., 2003); however, not all strains are able to increase their concentrations in this food matrix (Hynes et al., 2003b;

Table 2. Total amount of free AA (calculated as the sum of the individual contents of all free AA assessed; mg/100 g of cheese) during ripening of miniature control and experimental Cremoso cheeses from trials 1 and 2

Ripening time (d)				
3	60			
$41.2 \pm 17.2$	$46.5 \pm 8.1^{\rm a}$			
$40.6 \pm 17.8$	$88.9\pm9.3^{\rm b}$			
$35.6 \pm 2.9$	$39.3 \pm 4.5$			
$41.2 \pm 5.7$	$55.8 \pm 5.9$			
	$3$ $41.2 \pm 17.2$ $40.6 \pm 17.8$ $35.6 \pm 2.9$			

<sup>a,b</sup>Means in the same column and within the same trial with different superscript differ ( $P \le 0.05$ ).

 $^{1}$ C1 and C2 = control cheeses from trials 1 and 2, respectively; E1 and E2 = experimental cheeses inoculated with *Lactobacillus plantarum* I91 (trial 1) and *Lactobacillus casei* I90 (trial 2), respectively.

Morea et al., 2007). Comparative studies in different dairy matrices are scarce (Milesi et al., 2008).

In control cheeses in both trials, adventitious lactobacilli were undetectable or counts remained very low  $(10^2 \text{ to } 10^4 \text{ cfu/g})$ , which is a prerequisite for identification of biochemical changes attributable to the studied adjunct cultures (Hynes et al., 2003a,b). In our cheese model, the difference in lactobacilli counts between lactobacilli-treated cheeses and their respective controls was always >4 log units.

Coliform counts were, on average,  $10^4$  and  $10^3$  cfu/g in the curd (0 d) of control and experimental cheeses, respectively, but then decreased by 2 log cycles toward 60 d of ripening. In contrast, initial counts of molds and yeasts in all cheeses were negligible ( $\sim 10^1$  cfu/g), but then increased gradually, reaching approximately  $10^4$ and  $10^3$  cfu/g after 60 d in control and experimental cheeses, respectively. The significantly lower levels of nonlactic contaminants in lactobacilli-added cheeses suggest that Lb. plantarum I91 and Lb. casei I90 could have a negative effect on the growth of undesirable microflora. Similar results regarding lower coliform growth in adjunct-treated cheeses were recently observed for other strains of nonstarter lactobacilli, which were generally explained as being a consequence of bacteriocins or increased acid production (Ortigosa et al., 2006; Mangia et al., 2008).

### Levels of FAA

In trial 1, total content of FAA (calculated as the sum of the individual contents of all the FAA assessed) in cheeses with *Lb. plantarum* I91 was significantly higher than in control cheeses at the end of ripening ( $P \leq 0.05$ ). Also in trial 2, cheeses with *Lb. casei* I90 had higher amount of total FAA than their controls at 60 d

of ripening, but this increase was not significant (P > 0.05; Table 2).

The individual FAA profiles of miniature Cremoso cheeses from trials 1 and 2 are shown in Figure 1A and 1B, respectively. Patterns were similar to those previously reported for Cremoso cheese: Leu, Phe, Lys, and Arg were the most abundant amino acids in the miniature cheeses manufactured in the present work, whereas levels of Leu, Arg, Ala, and  $\gamma$ -aminobutyric acid (GABA) were the highest in traditional Cremoso cheeses according to Hynes et al. (1999). The latter were analyzed by a method that, unlike the technique used in this paper, did not detect Phe and was capable of quantifying GABA (Hynes et al., 1999).

Control and experimental cheeses showed similar levels of FAA at the beginning of ripening (3 d), but significant differences ( $P \leq 0.05$ ) were detected after 60 d. In fact, the levels of some FAA (Ser, His, Arg, Asp, Thr, Pro, Tyr, Leu, and Phe) were significantly ( $P \leq 0.05$ ) higher in cheeses with *Lb. plantarum* I91 compared with their respective control cheeses. Similar results were obtained in trial 2: cheeses with *Lb. casei* I90 showed significantly ( $P \leq 0.05$ ) higher concentrations of some FAA (Asp, Ser, Arg, Leu, and Phe) than control cheeses.

The obtained results showed that *Lb. plantarum* I91 had the strongest effect on the levels of FAA, which suggests a higher peptidolytic activity of this strain compared with *Lb. casei* I90. Our results are in agreement with those of Farkye et al. (1995), who found that the proteolytic capability of a *Lb. casei* strain was lower than that of 2 strains of *Lb. plantarum*, but this feature is strain-dependent (Parra et al., 1996; Oneca et al., 2007).

## **Organic Acids and Acetoin**

The levels of each compound in control and experimental cheeses for trials 1 and 2 are shown in the Table 3. The concentrations of each quantified organic acid varied greatly between cheese replicates, which is not surprising because these molecules are intermediate compounds in several metabolic pathways active in cheese during ripening (Buffa et al., 2004).

Lactic acid is the main product of fermentation of lactose by lactic acid bacteria and was the most abundant organic acid in all cheeses, as expected (Buffa et al., 2004). Citrate is mostly lost in whey during cheesemaking, but was the second most abundant organic acid in all samples. In other cheese types, such as Halloumi, citrate was not detected (Kaminarides et al., 2007), whereas in Cheddar cheese, as in this case, it was reported to be the second most abundant acid after lactate (Izco et al., 2002).

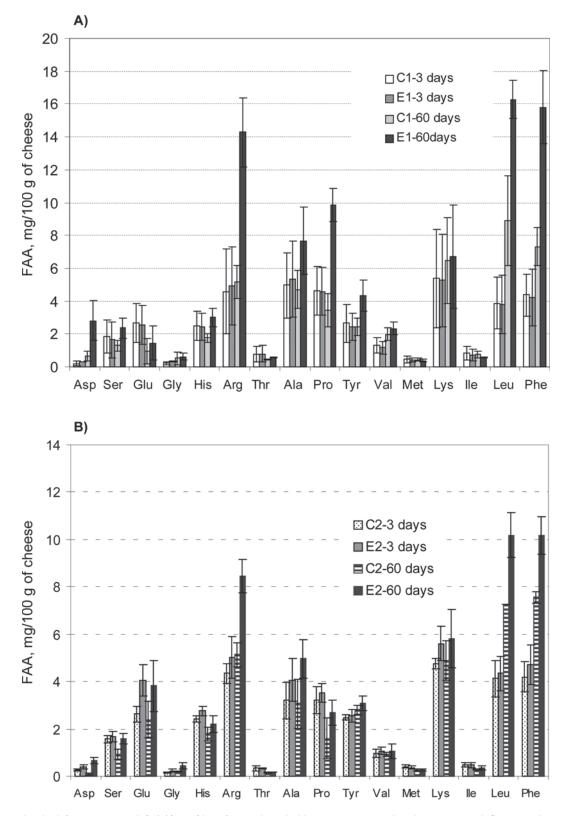


Figure 1. Individual free amino acid (FAA) profiles of 3- and 60-d-old miniature control and experimental Cremoso cheeses from trial 1 (A) and 2 (B). C1 and C2 = control cheeses from trials 1 and 2, respectively; E1 and E2 = experimental cheeses inoculated with *Lactobacillus plantarum* I91 (trial 1) and *Lactobacillus casei* I90 (trial 2), respectively.

Lactobacillus plantarum I91 showed a greater acidifying activity than Lb. casei I90, because lactic acid increased during ripening and was significantly different between control and lactobacilli-added cheeses after 60 d. This result suggests that *Lb. plantarum* I91 may cause postacidification in the product; however, the changes in lactic acid were not correlated with changes in cheese pH. Cheeses with Lb. casei I90 had similar content of lactic acid as control cheeses, both at the beginning and the end of ripening.

Cheeses with Lb. plantarum I91 and Lb. casei I90 had significantly higher amounts of acetoin compared with control cheeses  $(P \leq 0.05)$ . Acetic acid content did not differ between control and lactobacilli-added cheeses, although it was always somewhat lower in the latter. Succinic acid was only found in cheese samples of trial 1 at 3 d of ripening; its source is probably the milk used in this particular cheesemaking. Lues (2000) noted that initial composition of cheesemilk introduces variation in organic acid contents in cheese. Pyruvic acid is an important intermediate in many pathways, such as metabolism of lactose, citrate, and free amino acids (Kaminarides et al., 2007). Its content was similar in control and experimental cheeses in both trials, as was that of citric and propionic acids.

Acetoin and diacetyl have been reported as typical flavor compounds of soft and fresh cheese varieties, characterized by a buttery note (McSweeney and Sousa, 2000). Diacetyl threshold values found in the literature range between 1 and 550  $\mu$ g/kg, depending on the food matrix and method of assessment, with the lowest values being reported for cheese (Preininger and Grosch, 1994; Le Quéré and Molimard, 2003; Smit et al., 2005). An acetoin threshold value is not available in the literature (Le Quéré and Molimard, 2003) but its odor has been described as being 100-fold less powerful than that of diacetyl (Le Bars and Yvon, 2008). Consequently, it can be reasonably expected that levels of acetoin >50mg/kg would contribute to cheese aroma. In the present work, acetoin content in cheeses at the beginning and the end of ripening were, on average, >200 mg/kg, and the 60-d-old experimental cheeses had significantly higher amounts of acetoin than control cheeses. Diacetyl was not detected by HPLC, because this compound might have been lost during sample preparation (cheese extraction with water). Similarly, Palles et al. (1998) detected acetoin, but not diacetyl, by a similar HPLC methodology in in vitro assays used to study the metabolism of citrate by *Lactobacillus* spp.; these authors attributed this result to the small amounts of diacetyl produced by lactobacilli.

Acetoin, as well as diacetyl, can be produced by the catabolism of citrate or aspartate by certain strains of mesophilic lactobacilli, as was observed in in vitro as-

		Trial 1	1 le			Tri	Trial 2	
		3 d	6	60 d	er I	3 d	99	60 d
Item	C1	E1	C1	E1	C2	E2	C2	E2
Citric acid	$1.340 \pm 271$	$1.147 \pm 254$	$1,101 \pm 190$	$1.265 \pm 12$	$1,390 \pm 447$	$1,211 \pm 91$	$1.246 \pm 337$	$996 \pm 135$
Pyruvic acid	$41 \pm 11$	$53\pm17$	$63\pm31$	$68\pm 8$	$43 \pm 9$	$43 \pm 7$	$25\pm9$	$33 \pm 3$
Succinic acid	$80 \pm 20$	$90 \pm 1$	${ m ND}^2$	ND	ND	ND	ND	ND
Lactic acid	$8,609 \pm 1,891$	$9,346 \pm 1,150$	$9,062 \pm 428^{ m a}$	$13.862\pm167^{\rm b}$	$8,197 \pm 1,650$	$8,403 \pm 1,078$	$8.072 \pm 1.796$	$6,552 \pm 1,942$
Acetic acid	$183 \pm 93$	$192\pm37$	$224 \pm 69$	$165\pm54$	$186 \pm 43$	$169 \pm 26$	$211 \pm 113$	$133 \pm 34$
Propionic acid	$20\pm15$	$30\pm15$	$119 \pm 21$	$119 \pm 21$	$24 \pm 18$	$27 \pm 23$	$30 \pm 24$	$39 \pm 17$
Acetoin	$185\pm37$	$210\pm53$	$192\pm21^{ m a}$	$381\pm98^{ m b}$	$194 \pm 16$	$209\pm28$	$162\pm11^{ m a}$	$203\pm44^{ m b}$

(trial 2), respectively. = not detected says (Kieronczyk et al., 2004; Díaz-Muñiz et al., 2006; Skeie et al., 2008a), in cheese slurry (Kieronczyk et al., 2004; Díaz-Muñiz et al., 2006), and in cheeses (Thage et al., 2005; Skeie et al., 2008a,b). In this study, the citrate level was similar in control and experimental cheeses of both trials, whereas aspartate concentration was always higher in experimental cheeses. These results suggest that the higher level of acetoin in experimental cheeses could derive from catabolism of aspartic acid by the added lactobacilli cultures. However, the Aspaminotransferase activity in these strains should be verified by in vitro assays to add more evidence to this hypothesis. Yvon (2006) observed that this pathway for generation of diacetyl is the most common one in ripened cheeses because diacetyl formation from citrate generally occurs at a very early stage during cheese ripening, alongside growth of lactic acid bacteria. Kocaoglu-Vurma et al. (2008) did not find a correlation between levels of citrate and diacetyl in Swiss cheeses with the addition of adjunct lactobacilli, which was attributed to the fact that the mechanisms by which diacetyl is formed in cheese are not completely understood.

# Volatile Compounds

Volatile compounds found in control and experimental cheeses at 3 and 60 d of ripening are shown in Table 4 and included ketones, alcohols, acids, esters, and some aldehydes. In general, the same compounds were found in both types of cheeses, but some quantitative differences were detected (Table 4).

Ethanol was the most abundant volatile compound extracted, under the conditions of this study, from the headspace of all cheeses. Ethanol is a common volatile compound of cheese; it has been frequently found in other types of cheeses (Kondyli et al., 2002). No previous report on typical Cremoso cheese volatile compounds is available to date.

In both trials, levels of diacetyl at 3 and 60 d of ripening and acetoin at 60 d of ripening were significantly higher in experimental cheeses than in control cheeses. At the end of the ripening, the levels of these flavor compounds were on average 6-fold higher in cheeses with *Lb. plantarum* I91 and 3-fold higher in cheeses with *Lb. casei* I90, compared with their control cheeses. The levels of acetoin increased in experimental cheeses during ripening, but decreased in control cheeses. Diacetyl concentration decreased in both types of cheeses with age, but this decrease was more pronounced in control cheeses. Others researchers (Bintsis and Robinson, 2004; Skeie et al., 2008a) have observed a marked decrease in the concentration of diacetyl and acetoin with ripening time, which is not surprising if an initial concentration of these volatile compounds is available in the young cheese and then lost through the rind, and no further production of diacetyl is possible (Yvon, 2006). However, if diacetyl and acetoin could be produced during ripening from the potentially available substrates, replenishment of this compound would be achieved in the cheese. The obtained results suggest that both lactobacilli strains assayed in the present work were able to produce acetoin and diacetyl in experimental cheeses. However, the fact that acetoin increased and diacetyl decreased during ripening might indicate that acetoin is more easily formed in cheese than diacetyl, because production of the latter requires  $O_2$ , which is limited in the cheese environment (McSweeney and Sousa, 2000; Skeie et al., 2008b).

In addition to the differences described previously, concentrations of ethyl hexanoate and ethyl octanoate were significantly higher in the controls than in the experimental cheeses in both trials. Ethyl esters of the straight-chain fatty acids of C2 to C10 are potent flavor compounds at <5 mg/kg (Liu et al., 2003; Abeijón Mukdsi et al., 2009). They are frequently found in cheeses and play an important role in the typical aroma of grana-type cheeses (Qian and Reineccius, 2003) and other cheese varieties (Liu et al., 2004), to which they give characteristic fruity notes. In other cheeses, such as Cheddar, fruity aroma is considered an off-flavor (McSweeney and Sousa, 2000). Esters can be produced by lactic and nonlactic microflora; among the latter, yeasts are strong producers of esters (Curioni and Bosset, 2002). The ability to form ethyl esters has been investigated in an extensive number of lactic acid bacteria strains of dairy origin, revealing large species and strain differences (Liu et al., 1998, 2003). However, Strep. thermophilus strains have, on average, significantly higher ethyl ester-synthesizing activity than other lactic acid bacteria (Liu et al., 2003). In the present work, the higher levels of esters in control cheeses were coincident with the presence of the primary starter of Strep. thermophilus alone, without added lactobacilli. We have observed a similar trend in ewe cheeses manufactured with Strep. thermophilus or with Strep. thermophilus plus lactobacilli (Bergamini et al., 2010). Control cheeses also had higher counts of yeasts and molds than experimental cheeses.

The levels of methyl acetate, hexanone, and decanoic acid were significantly higher in experimental cheeses with *Lb. plantarum* I91 in trial 1. Control cheeses from this trial had significantly higher amounts of 2-pentanol, 1-heptanol, propanone, and phenylethyl alcohol. Particularly, increased levels of phenylethyl alcohol are indicative of aromatic amino acid catabolism and are

	Trial 1				Trial 2			
	3 d		60 d		3 d		60d	
Volatile compound	C1	E1	C1	E1	C2	E2	C2	E2
Ketones								
2-Propanone	$52 \pm 1$	$55 \pm 5$	$31\pm3^{ m b}$	$18 \pm 4^{\mathrm{a}}$	$136 \pm 46^{a}$	$364 \pm 16^{\mathrm{b}}$	$138 \pm 15$	$137 \pm 3$
2-Butanone	$45 \pm 7$	$52 \pm 12$	$21 \pm 7$	$28 \pm 7$	$45 \pm 8^{\mathrm{a}}$	$63\pm3^{ m b}$	$62 \pm 8$	$58 \pm 4$
Diacetyl	$140 \pm 31^{\mathrm{a}}$	$422 \pm 152^{\rm b}$	$46 \pm 8^{\mathrm{a}}$	$287 \pm 67^{ m b}$	$3,271 \pm 406^{\rm a}$	$4,962 \pm 199^{\rm b}$	$134 \pm 27^{\mathrm{a}}$	$532 \pm 54^{\mathrm{b}}$
2-Hexanone	$115 \pm 5^{\mathrm{a}}$	$147 \pm 17^{\mathrm{b}}$	$21 \pm 5^{\mathrm{a}}$	$40 \pm 7^{\mathrm{b}}$	$51 \pm 38^{\mathrm{a}}$	$170 \pm 49^{\rm b}$	$16 \pm 5$	$11 \pm 4$
2-Heptanone	$75\pm5$	$76 \pm 4$	$65 \pm 12$	$66 \pm 0.4$	$149 \pm 21^{\mathrm{a}}$	$502 \pm 61^{\rm b}$	$210 \pm 119$	$84 \pm 11$
Acetoin	$659 \pm 314$	$752 \pm 439$	$146 \pm 40^{\rm a}$	$1.036 \pm 406^{\rm b}$	$1.107 \pm 86$	$1.077 \pm 158$	$556 \pm 212^{\rm a}$	$1.602 \pm 202^{\rm b}$
2-Nonanone	$9\pm 2$	$10 \pm 3$	$31 \pm 25$	$12 \pm 1$	$8\pm3$	$10 \pm 1$	$43 \pm 28$	$15 \pm 6$
Alcohols	-					-		
2-Propanol	$\mathrm{ND}^2$	ND	ND	ND	$11 \pm 5^{a}$	$38 \pm 2^{\mathrm{b}}$	$26 \pm 6$	$23 \pm 20$
Ethanol	$8.849 \pm 364$	$8,475 \pm 414$	$12,338 \pm 1,693$	$13.305 \pm 957$	$5,224 \pm 997^{\rm b}$	$1.912 \pm 423^{\rm a}$	$5.537 \pm 481$	$4,777 \pm 946$
2-Butanol	$27 \pm 9$	$29 \pm 5$	$45 \pm 3$	$48 \pm 33$	$19 \pm 1$	$1,012 \pm 120$ $18 \pm 3$	$17 \pm 4$	$19 \pm 5$
2-Pentanol	$\frac{23 \pm 3}{23 \pm 3}$	$\frac{1}{27} \pm \frac{1}{29}$	$40 \pm 3^{\rm b}$	$20 \pm 8^{a}$	$25 \pm 2$	$53 \pm 25$	$18 \pm 2^{a}$	$23 \pm 1^{\mathrm{b}}$
1-Butanol	ND	ND	$6 \pm 2$	$7\pm4$	$\frac{100}{46} \pm \frac{100}{8}$	$168 \pm 12^{b}$	$8 \pm 4$	$6 \pm 0.8$
3-Methyl 1-butanol	ND	ND	$172 \pm 97$	$36 \pm 19$	$27 \pm 10^{\mathrm{a}}$	$60 \pm 15^{b}$	$26 \pm 12^{a}$	$160 \pm 38^{\rm b}$
1-Pentanol	$43 \pm 27$	$41 \pm 24$	$25 \pm 5$	$20 \pm 8$	$\frac{21}{77} \pm \frac{10}{20}$	$71 \pm 24$		$100 \pm 00$ $126 \pm 13$
2-Heptanol	$10 \pm 21$ $11 \pm 5$	$11 \pm 21$ $12 \pm 7$	$20 \pm 0$ $22 \pm 7$	$20 \pm 0$ $7 \pm 2$	ND	ND		$9 \pm 0.3$
1-Hexanol	$8 \pm 2$	$12 \pm 1$ $12 \pm 5$	$13 \pm 2$	$21 \pm 6$	$62 \pm 7^{\mathrm{b}}$	$44 \pm 7^{\mathrm{a}}$		$25 \pm 2$
1-Heptanol	$0 \pm 2$ $7 \pm 3$	$\frac{12 \pm 0}{8 \pm 3}$	$\frac{10 \pm 2}{80 \pm 4^{b}}$	$8 \pm 3^{\mathrm{a}}$	$\frac{02}{20} \pm 6$	$11 \pm 1$ $13 \pm 5$	$11 \pm 10$ $12 \pm 2$	$9 \pm 0.5$
Phenylethyl alcohol	ND	ND	$476 \pm 333^{a}$	$20 \pm 4^{\rm b}$	$20 \pm 0$ ND	ND	$\frac{12}{55 \pm 40}$	$10 \pm 3$
Esters	T(D)	112	110 ± 000	20 1 1	112	T(D)	00 ± 10	10 ± 0
Methyl acetate	$26 \pm 10$	$24 \pm 5$	$15 \pm 4^{\mathrm{a}}$	$53\pm21^{ m b}$	ND	ND	$10 \pm 1$	$9 \pm 3$
Ethyl acetate	$189 \pm 4$	$24 \pm 0$ $206 \pm 25$	$302 \pm 103$	$554 \pm 189$	$74 \pm 26^{\mathrm{b}}$	$28 \pm 4^{\mathrm{a}}$	$10 \pm 1$ $117 \pm 15^{a}$	$204 \pm 26^{b}$
Ethyl butanoate	$2.813 \pm 762$	$2.347 \pm 307$	$7,250 \pm 1,189$	$5,637 \pm 311$	$566 \pm 109$	$500 \pm 11$	$3.702 \pm 1.808$	$1,767 \pm 1,116$
Ethyl hexanoate	$500 \pm 257$	$337 \pm 65$	$4,549 \pm 769^{\mathrm{b}}$	$1.865 \pm 48^{a}$	$58 \pm 16^{5}$	$24 \pm 4^{a}$	$715 \pm 163^{\mathrm{b}}$	$86 \pm 10^{a}$
Ethyl octanoate	$105 \pm 26$	$79 \pm 22$	$1,005 \pm 293^{ m b}$	$392 \pm 139^{a}$	$15 \pm 4^{\rm b}$	$7 \pm 2^{a}$	$113 \pm 32^{\rm b}$	$18 \pm 2^{a}$
Aldehydes	$100 \pm 20$	10 1 22	$1,000 \pm 200$	$0.02 \pm 10.0$	10 ± 4	1 ± 4	$110 \pm 02$	10 ± 2
Acetaldehvde	$7 \pm 1$	$7 \pm 2$	$6 \pm 1$	$7 \pm 1$	$8 \pm 1^{\mathrm{a}}$	$11 \pm 2^{\rm b}$	$8 \pm 2$	$9 \pm 2$
Benzaldehyde	$81 \pm 9^{b}$	$41 \pm 20^{a}$	$     \begin{array}{r}       0 \pm 1 \\       209 \pm 67     \end{array} $	$112 \pm 46$	$24 \pm 5^{\mathrm{b}}$	$ND^{a}$	$0 \pm 2$ ND	$3 \pm 2$ ND
Acids	$01 \pm 9$	$41 \pm 20$	$209 \pm 07$	$112 \pm 40$	$24 \pm 0$	ND	ND	ND
Acetic acid	$119 \pm 7$	$125 \pm 11$	$248 \pm 28$	$465 \pm 151$	$128 \pm 50$	$158 \pm 60$	$179 \pm 16^{\mathrm{a}}$	$282 \pm 40^{\rm b}$
Butanoic acid	$119 \pm 7$ $244 \pm 28$	$125 \pm 11$ $276 \pm 72$	$248 \pm 28$ $758 \pm 106$	$405 \pm 151$ $806 \pm 71$	$128 \pm 50 \\ 227 \pm 36$	$158 \pm 60$ $317 \pm 94$	$179 \pm 16$ $817 \pm 117$	$282 \pm 40 \\ 641 \pm 63$
	-			$     806 \pm 71 \\     21 \pm 11 $	$\frac{227 \pm 36}{44 \pm 15^{b}}$	$317 \pm 94 \\ 17 \pm 6^{a}$		$641 \pm 63 \\ 6 \pm 2^{a}$
3-Methyl butanoic acid	$33 \pm 15$	$26 \pm 12$	$20 \pm 5$	$21 \pm 11 \\ 510 \pm 103$			$26 \pm 3^{ m b} \\ 295 \pm 12$	
Hexanoic acid	$256 \pm 44$	$193 \pm 82$	$388 \pm 47$		$173 \pm 19$	$199 \pm 48$		$209 \pm 63$
Octanoic acid	$182 \pm 56$	$133 \pm 31$	$98 \pm 44$	$120 \pm 35$	$104 \pm 52$	$157 \pm 78$	$69 \pm 7$	$52 \pm 19$
Decanoic acid	$23 \pm 7$	$32 \pm 17$	$23 \pm 8^{\mathrm{a}}$	$46 \pm 10^{\rm b}$	$29 \pm 6$	$42 \pm 14$	$22 \pm 5$	$20 \pm 7$

Table 4. Volatile compounds (peak area in arbitrary units) in miniature control and experimental Cremoso cheeses at 3 and 60 d of ripening from trials 1 and 2<sup>1</sup>

<sup>a,b</sup>Different superscripts indicate significant differences ( $P \le 0.05$ ) in the same row, within the same trial, and for the same ripening time.

 $^{1}$ C1 and C2 = control cheeses from trials 1 and 2, respectively; E1 and E2 = experimental cheeses inoculated with *Lactobacillus plantarum* I91 (trial 1) and *Lactobacillus casei* I90 (trial 2), respectively.

 $^{2}$ ND = not detected.

MILESI ET AL.

associated with rose flower notes. Phenylethyl alcohol has a perception threshold in a cheese base of 9.1 mg/kg (Molimard and Spinnler, 1996).

In trial 2, cheeses with *Lb. casei* I90 had significantly higher levels of 3-methyl-1-butanol, 2-pentanol, and ethyl acetate than their respective control cheeses at the end of the ripening. These compounds are common constituents of the volatile profile of cheeses, contributing to the overall flavor. 3-Methyl 1-butanol is associated with fruity and alcohol notes at levels >4.75 mg/ kg (Molimard and Spinnler, 1996).

In addition, acetic acid was significantly increased in experimental cheeses with L. casei I90, whereas levels determined by HPLC did not show significant differences. Differences are probably due to the extraction method: volatile compounds were extracted selectively from the headspace of the sample, whereas organic acids were analyzed in a water extract of cheeses.

Similar differing trends were observed for 3-methyl-1-butanol, a branched-chain primary alcohol derived from catabolism of leucine, which was increased in experimental cheeses with *Lb. casei* I90, whereas 3-methyl butanoic acid, also derived from leucine, was found at significantly higher concentration in control cheeses.

#### Sensory Analysis

Triangle aroma tests revealed highly significant differences ( $P \leq 0.001$ ) between the aroma of cheeses made with and without added lactobacilli, for both strains studied. According to the applied standard (AFNOR, 1995), the test was extended to investigate the character of the differences. In trial 1, 100% of the panelists identified the different sample. All panelists commented that the aroma of the cheeses with *Lb. plantarum* I91 was more buttery, lactic, and fresh compared with that of control cheeses. Regarding trial 2, 11 of the 12 members of the panel correctly identified the different sample, and commented that aroma of cheeses with *Lb. casei* I90 was more buttery than that of control cheeses.

The results obtained indicated that both *Lb. plantarum* I91 and *Lb. casei* I90 changed the sensory attributes of miniature Cremoso cheeses. On the other hand, comments of most panelists about the higher buttery aroma in experimental cheeses agree with the higher concentration of diacetyl and acetoin detected in the experimental cheeses. As discussed above, diacetyl and acetoin are associated with the soft, buttery, and pleasant aroma of Cheddar and short-ripened washed curd cheeses (Drake et al., 1999; Hynes et al., 2003b; Kieronczyk et al., 2004). In addition, higher levels of 3-methyl-1-butanol have been associated with a pleasant aroma of fresh cheese, and this compound was found at significantly higher concentration in experimental cheeses with *Lb. casei* I90 (Curioni and Bosset, 2002).

In in vitro assays, as well as in fermented milks, some strains of *Lb. casei*, *Lb. plantarum*, and *Lactobacillus paracasei* have demonstrated the ability to produce large amounts of diacetyl or acetoin, which resulted in an intensification of the buttery flavor note (Drake et al., 1999; Kieronczyk et al., 2004). Similar results were obtained by Thage et al. (2005) in a semi-hard cheese only for 1 of 3 strains of *Lb. paracasei* tested. In contrast with these results, Skeie et al. (2008a) did not observe any influence on the sensory characteristics of adjunct-treated cheeses, despite detection of higher concentration of diacetyl and acetoin in those cheeses.

#### CONCLUSIONS

Cheeses with Lb. plantarum I91 showed an increased content of FAA and changes in FAA profiles: 9 of 16 FAA analyzed had higher concentrations in cheeses containing this strain than in controls without lactobacilli. The influence of *Lb. casei* I90 was less evident as the total amount of FAA did not increase and only 5 of 16 FAA analyzed increased significantly. The amount of diacetyl, a key flavor compound that imparts a buttery note to soft cheeses, was significantly higher in cheeses with Lb. plantarum I91 and Lb. casei I90 than in control cheeses. Acetoin, which also has a buttery note but is much less powerful than diacetyl, also increased significantly in both types of experimental cheeses. The production of acetoin and diacetyl may derive from either citrate or aspartic acid catabolism. However, the improved production of acetoin and diacetyl was consistent with increased aspartate content in lactobacilliadded cheeses, whereas citrate was available at similar levels in control and experimental cheeses. In summary, the strains assayed were able to increase the availability of some of the precursors of aroma compounds and enhance their transformation. In addition, both adjunct lactobacilli generated changes in soft cheese aroma that the majority of panelists mentioned as positive. Additional cheesemaking experiments on the pilot-plant scale will be useful to verify the robustness of the technological properties of *Lactobacillus plantarum* I91 and Lactobacillus casei I90, and to provide enough amount of sample for a 12-member panel for descriptive sensory analysis. These types of experiments are generally needed to increase credibility for decision-makers in the dairy industry and will be performed in our institute.

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