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Knotted Reactors and their Role in Flow-
Injection On-line Preconcentration Systems
Coupled to Atomic Spectrometry-Based
Detectors

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ABSTRACT

The progress in flow-injection (FI) on-line separation and preconcentration employing knotted reactors (KRs) as a sorption medium for organometallic complexes associated to atomic spectrometry techniques is reviewed in this article, focusing the attention on the more frequently complexing agents used. In the last years, the KR has demonstrated to be an excellent alternative in the FI on-line preconcentration procedures; the on-line preconcentration and separation of different metallic species on the inner walls of the KR have been developed utilizing diverse organic and inorganic reagents. The choice of complexing reagents, the coupling of the FI preconcentration system to atomic spectrometry techniques, and the application of the methodologies developed to different samples are discussed.

Key Words: Knotted reactors; Preconcentration; Flow-injection; Atomic spectrometry techniques.

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KRs and their Role in FI On-line Preconcentration Systems

1. INTRODUCTION

The combination of flow-injection (FI) coupled to preconcentration and separation methodologies has demonstrated to have a great potential for enhancing the selectivity and sensitivity of atomic spectrometric techniques, such as flame atomic absorption spectrometry (FAAS), electrothermal atomic absorption spectrometry (ETAAS), inductively coupled plasmaoptical emission spectrometry (ICP-OES), and inductively coupled plasma-mass spectrometry (ICP-MS). Sample introduction flow rates of the FI systems are usually compatible with the continuous working mode of these techniques and permit on-line operation using relatively simple interfaces.

During the last years, an important number of publications have reported the successful use of knotted reactors (KRs) made from polytetrafluoroethylene (PTFE) tubing for the FI on-line preconcentration and separation of metals, with previous complex formation and subsequent elemental-specific 100 detection by means of different atomic spectrometric techniques. In spite of 101 the relatively low selectivity of the collection medium, usually, sufficient 102 103 selectivity can be attained by an appropriate complexing reagent and optimization of the experimental conditions. 104

The retention mechanism in KRs involves changes in the flow direction 105 caused by the knots, creating a secondary flow with some centrifugal force 106 that pushes the particles toward the tubing walls. The KRs made from open 107 tubings produce significantly lower back pressures than packed columns at 108 109 similar flow-rates, so that higher sample loading rates are readily applicable. The KRs also offer almost unlimited lifetime as well as stability in sorption 110 properties. However, an important limitation of KRs is relatively low retention 111 of sorbed complexes. Typically, retention values in the range of 40-50% are 112 obtained with these preconcentration devices. Nevertheless, this does not 113 114 lower the overall efficiency of the preconcentration system owing to the much larger flow-rates allowable. 115

The use of KRs for the on-line sorption preconcentration combined with 116 FAAS determinations was first reported by Fang et al.^[1] Afterwards, Sperling 117 et al.^[2] and Yan et al.^[3] extended the use of such sorption media to appli-118 cations for on-line preconcentration with ETAAS by adding some improve-119 ments to the manifold, such as the addition of a washing step to the 120 preconcentration procedure just after sample loading in the KR, which is 121 aimed at removing residual matrices; and the use of an air flow for both 122 123 removal of the washing solution and driving the eluate into the graphite tube.

On-line coprecipitation involving collection of precipitates on a PTFE or 124 Microline KR was proposed by Fang et al.^[4] as an effective preconcentration 125 means for ETAAS. The on-line coprecipitation systems exhibit, generally, 126

127 higher tolerance to coexisting base metals can be an important benefit in applications when interferences from such origin are difficult to overcome. 128 Works developed in Hansen's group^[5-7] have demonstrated the possibility 129 of coupling on-line KR coprecipitation to the FI hydride generation (HG)-130 atomic absorption spectrometry (AAS) systems employing inorganic copre-131 cipitation with carrier reagents and ensuing dissolution in a dilute inorganic 132 solvent. The elegant aspect of these procedures is that the inorganic precipi-133 tates are easily dissolved in diluted acid, which is also the appropriate 134 135 medium for the developing HG reaction. The retention of a hydrophilic inorganic coprecipitate requires the KR to be made of a hydrophilic material, such 136 as cross-linked ethyl vinyl acetate Microline tubing.^[5-7] 137

In this work, the widespread use of KRs in the on-line preconcentration systems coupled to atomic spectrometric techniques is revised and discussed with particular attention to the application of the most common reagents employed for developing complexing and/or coprecipitating reactions. The preconcentration and separation procedures by using KRs for real samples analysis (environmental, biological, and geological ones) are presented in this article.

2. COMPLEXING AND COPRECIPITATING REAGENTS

Due to the relatively low selectivity of the KR, usually, sufficient selectivity can be attained by the use of an appropriate reagent. Additionally, the low retention capacity of KRs is highly improved by the right selection of a complexing and/or coprecipitating reagent that interact in a more efficient manner with the material of which KRs are made.

156 Therefore, hydrophobic reagents are suitable for hydrophobic materials, whereas hydrophilic reagents are the right choice for hydrophilic materials. 157 In the literature, several works have reported the use of organic and inorganic 158 reagents for the preconcentration and separation of metallic and non-metallic 159 elements on the inner walls of a KR. The selection of an adequate reagent, 160 161 principally, depends on its chemical properties and its potential interaction with the analyte of interest. The most widely used reagents for metal 162 preconcentration in KR have been so far diethyldithiocarbamate (DDTC), 163 ammonium pyrrolidine dithiocarbamate (APDC), diethyldithiophosphate 164 (DDPA), 2-(5-bromo-2-pyridylazo)-5-diethylaminophenol (5-Br-PADAP), 165 166 8-Hydroxyquinoline (HQ), hexamethylenedithiocarbamate (HMDTC), lanthanum hydroxide, 1-phenyl-3-methyl-4-benzoylypyrazol-5-one (PMBP), and 167 dithione, among others. 168

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KRs and their Role in FI On-line Preconcentration Systems

2.1. 2-(5-Bromo-2-pyridylazo)-5-diethylaminophenol

2-(5-Bromo-2-pyridylazo)-5-diethylaminophenol has been used as a reagent in the spectrophotometric determination of numerous metallic ions,^[8-11] although precautions had to be taken in order to avoid the precipitation of the corresponding chelate in aqueous media, such as the addition of a surfactant agent. This fact suggests that in the absence of a surfactant 5-Br-PADAP could be a suitable reagent for the preconcentration of various metals on KR.

Several on-line preconcentration systems implemented with KR using 2-(5-bromo-2-pyridylazo)-5-diethylaminophenol as complexing reagent of metal ions have been developed in our research group. Among them, vanadium(V) was retained as V(V)-5-Br-PADAP complex on the inner surface 180 of a KR. Decomposition of the organometallic complex and further elution 182 of the analyte were performed by using a diluted solution of nitric acid with subsequent elemental-specific detection by ultrasonic nebulization (USN) 183 coupled to ICP-OES.^[12] The manifold presented provided a sensitivity 184 enhancement factor of 180 with respect to ICP-OES using pneumatic nebuli-185 zation (15 for USN and 12 for KR). 186

In addition, Zn-5-Br-PADAP complex was effectively adsorbed on the inner walls of a KR made of PTFE.^[13] This system of preconcentration permits the zinc determination in river water samples in concentrations of the order of $\mu g L^{-1}$. The determinations showed good reproducibility and accuracy.

Interestingly, an on-line mercury preconcentration and analysis system by using AAS and FI with cold vapor generation was performed in Ref.^[14] The results of this work demonstrated the possibility of using 5-Br-PADAP for preconcentration of Hg, since the Hg-5-Br-PADAP complex was effectively adsorbed on the inner surface of a KR. Coupling of the KR to the cold vapor generation system was possible without major modifications relative to conventional systems.

Likewise, Cd has been preconcentrated as Cd-5-Br-PADAP complex in wine and honey samples and the analyte has been determined by USN-ICP-198 OES and FAAS, respectively.^[15,16] In the second case mentioned above, the complex adsorbed on a KR was eluted with ethanol as it is known that an 200 organic solvent could significantly improve the sensitivity of FAAS. On the other hand, the use of an organic solvent with ICP-OES detection was not 202 203 possible, since the high instability generated in the ICP can eventually lead to its extinction. 204

An on-line Co preconcentration and determination system using a KR implemented in a FI system associated to ICP-OES with USN was also developed in our group.^[17]

The Co was retained as the complex Co-5-Br-PADAP at pH 8.2. The Co complex was removed from the KR with diluted HNO₃. A total enhancement factor of 140 was obtained with respect to ICP-OES using pneumatic

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nebulization (14.8 for USN and 9.5 for KR). The method was successfully
applied to the determination of Co in drinking water samples.

Similarly, Sc was retained as the Sc–5-Br-PADAP complex; it was removed from the KR with nitric acid, and then it was determined by USN-ICP-OES.^[18] The flexibility of adopting different sample loading times to attain different enhancement factors is one of the advantages of the use of the mentioned method.

Figure 1 shows a general schematic manifold used for metal preconcentration on the inner walls of a KR. In Table 1, the most significant figures of merit achieved by means of the use of KR in an on-line preconcentration procedures and its application to real samples are presented.

2.2. 8-Hydroxyquinoline

8-Hydroxyquinoline, 2-methyl-8-hydroxyquinoline (CH₃-HQ), 5,7dichloro-2-methyl-8-hydroxyquinoline (Cl₂-CH₃-HQ), 5,7-dibromo-8-hydroxyquinoline (Br₂-HQ), 5-sulfo-7-iodo-8-hydroxyquinoline (ferron), and



Figure 1. Schematic diagram of the instrumental setup. (R): Complexing or coprecipitating reagent; (S): sample; (E): eluent; (W): waste; (P₁, P₂): peristaltic pumps; (KR):
knotted reactor; (V): injection valve. Valve positions: (a) sample loading; (b) injection.

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KRs and their Role in FI On-line Preconcentration Systems

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463 5-sulfo-8-hydroxyquinoline (SO₃H-HQ) were compared as chelating reagents for on-line sorption preconcentration of cobalt in a KR precoated with the 464 reagent.^[19] The results obtained with the different HQ derivatives revealed 465 the properties of the chelating reagent responsible for the processes taking 466 place in the KR. The influence of hydrophobicity, acidity, stability of the 467 cobalt chelate, and type of substituents in the HQ ring system on the separate 468 steps of the FI preconcentration procedure were discussed in this work. 469 According to the performance characteristics of the different HQ derivatives, 470 471 the most important parameters for on-line preconcentration in a KR are the hydrophobicity of the reagent and the stability of the chelate complex 472 formed with the analyte. The best performance characteristics obtained for 473 the CH₃-HQ system indicate that suitable chelating reagents for on-line KR precoating preconcentration scheme should be hydrophobic for their sorp-476 tion on the hydrophobic walls of KR and should form a stable complex with the analyte to favor its chemosorption on the KR surface modified by the 477 immobilized reagent.

2.3. Ammonium Pyrrolidine Dithiocarbamate

Ammonium pyrrolidine dithiocarbamate is a well-known group reagent, suitable for the preconcentration of heavy metal ions from weakly acidic or neutral solutions. In APDC molecule, there are N and S atoms responsible for the complexation mechanism.

An efficient online co-precipitation system coupled to a FI technique for cobalt, nickel, and cadmium using Fe-APDC as complexing reagent was reported by Fang et al.^[20] The precipitate was dissolved by methyl isobutyl ketone (MIBK) and directly introduced into the FAAS instrument.

In a different study, a FI online sorption preconcentration system has been 491 492 synchronously coupled to an ETAAS system for the selective determination of (ultra)trace amounts of Sb(III) in water.^[3] The determination was achieved by 493 selective complexation of Sb^{3+} with APDC at a wide range of sample acidity 494 and sorption of the complex onto the inner walls of a PTFE KR. Quantitative 495 elution was achieved with 35 µL of ethanol and subsequent ETAAS detection. 496 497 In order to minimize dispersion and reduce the eluent volume required for the elution, an air flow was used to drive the eluent and to deliver all the eluate 498 into an unpreheated polycrystalline graphite tube without a platform. An intro-499 duction of an efficient wash step before elution with the additions of APDC to 500 the wash medium permitted the use of simple aqueous standards for direct 501 502 calibration in the analysis of seawater. The accuracy of the proposed 503 method was demonstrated by analyzing synthetic mixtures and spiked seawater. 504

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KRs and their Role in FI On-line Preconcentration Systems

Additionally, Adams et al.^[21] have developed a method for the determi-505 nation of thallium in river sediment by FI on-line sorption preconcentration in 506 a KR coupled to ETAAS. The Tl³⁺-pyrrolidinedithiocarbamate complex 507 508 formed in strongly acidic medium was sorbed on the inner walls of a PTFE KR reactor and quantitatively eluted with 45 µL of ethanol. The ETAAS 509 determination was performed in parallel with the preconcentration of the 510 next sample. The adsorption efficiency was 51%. The accuracy of the 511 method was demonstrated by the analysis of a certified reference material. 512

A FI-ETAAS method was developed for the determination of ultra-trace 513 amounts of cobalt in natural waters.^[22] The preconcentration was achieved 514 by online complexation of cobalt with APDC and subsequent sorption of 515 the complex onto the inner walls of a KR. In this work, in order to reduce 516 the eluate volume and to minimize dispersion, an air flow was used to 517 518 drive the eluent for the elution of the adsorbed analyte and dispel the eluate into the graphite tube. 519

Nielsen and Hansen^[23] have reported a work which describes the precon-520 centration and determination of ultra-trace amounts of Cr(VI) via on-line reaction with APDC and formation of the Cr(VI)-PDC complex. The 522 523 preconcentration was performed by adsorption on the inner wall of a KR. The complex was eluted with a monosegmented discrete zone of ethanol, 524 and the analyte was quantified by ETAAS. The operation of the FI-system 525 and the ETAAS detector were synchronously coupled. 526

A FI system with on-line sorption preconcentration of copper, nickel, and 527 manganese with APDC or 8-hydroxyquinoline in a PTFE KR using FI tech-528 niques was developed.^[24] APDC offered better performance characteristics 529 than HQ for the preconcentration of copper and nickel but could not be 530 employed for manganese. This may be related to the higher stability of their 531 pyrrolidinedithiocarbamate complexes in comparison with the quinolinate 532 complexes, resulting in higher adsorption efficiency and permitting efficient 533 534 washing of the system, and the higher selectivity of complexation in acidic medium where pyrrolidinedithio-carbamates are formed in comparison with 535 the pH region quinolinate formation. For manganese, HQ gave a better per-536 formance than APDC, which could be explained by its stronger affinity to 537 oxygen-containing than to sulfur-containing reagents. The application of the 538 539 KR sorption preconcentration system using HQ for the determination of copper, nickel, and manganese in biological samples reveals that satisfactory 540 analytical results can be obtained even with an adsorption efficiency of about 541 15% 542

KRs have also been employed in fully automated preconcentration systems. Velasco-Arjona and co-workers^[25] have described an automated robotic method for sample pretreatment developed for copper determination in environmental and in biological materials at the low mg/kg level.

547 The robotic station performing the preliminary operations as weighing of 548 sample and acid digestion was coupled with the FI on-line sorption preconcen-549 tration of the pyrrolidine dithiocarbamate chelate of copper on the walls of a 550 PTFE KR and subsequent ETAAS determination of copper. The accuracy of 551 the method was demonstrated by the analysis of environmental and biological 552 certified reference materials.

A FI on-line sorption preconcentration method for the electrothermal 553 AAS determination of platinum was developed.^[26] The pyrrolidine dithiocar-554 bamate complexes of either Pt^{4+} or Pt^{2+} , formed in 0.7 mol L⁻¹ HNO₃, is 555 adsorbed on-line on the inner walls of a PTFE KR and subsequently eluted 556 with methanol. The high sensitivity of the method permitted to monitor the 557 platinum level in the blood of patients treated with platinum-containing 558 drugs using very small sample volumes, which makes it particularly suitable 559 560 for clinical analysis when only small samples can be obtained.

It has to be pointed out that the employment of KRs for separation and 561 preconcentration of elemental species developed by non-chromatographic 562 methodologies. An interesting method has been developed for determination 563 of (ultra)trace amounts of As(III) and As(V) in water by FI on-line sorption 564 preconcentration and separation coupled with ICP-MS by using a KR.^[27] 565 The determination of As(III) was achieved by selective formation of the 566 As(III)-pyrrolidine dithiocarbamate complex, its adsorption onto the inner 567 walls of the PTFE-KR, elution with a nitric acid solution, and detection 568 by ICP-MS. Total inorganic arsenic was determined after prereduction of 569 As(V) to As(III) in a 1% (m/v) L-cysteine $-0.03 \text{ mol } L^{-1}$ HNO₃ media. 570 571 The concentration of As(V) was calculated by difference between the total inorganic arsenic and As(III). The method was applied to the speciation 572 analysis of inorganic arsenic in porewaters. It should be noted that no con-573 version in the oxidation states of the two arsenic species is mentioned in 574 this work. 575

A rapid, robust, sensitive, and selective time-based FI on-line solvent 576 extraction system interfaced with ETAAS is described for analyzing ultra-577 trace amounts of Cr(VI) by Hansen et al.^[28] The sample was initially mixed 578 on-line with isobutyl methyl ketone (IBMK). The Cr(VI) was complexed by 579 reaction with APDC, and the non-charged Cr(VI)-PDC chelate formed was 580 581 extracted into IBMK in a KR made from PTFE tubing. The organic extractant was separated from the aqueous phase by a gravity phase separator with a 582 small conical cavity and delivered into a collector tube, from which 55 μ L 583 of the organic concentrated were subsequently introduced via an air flow 584 into the graphite tube of the ETAAS instrument. The operation of the FI-585 586 system and the ETAAS detector are synchronously coupled. The proposed method was successfully evaluated by analyzing a NIST Cr(VI)-reference 587 material, synthetic seawater, and waste waters, and waste water samples from 588

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589 an incineration plant and a desulfurization plant, respectively. Afterwards, Nielsen and Hansen^[29] have described a two time-based FI preconcentration 590 procedures for the analysis of ultra-trace level concentrations Cr(VI). While 591 592 the first approach exploits preconcentration by an on-line formation and extraction into MIBK of the non-polar complex formed of Cr(VI) ions with 593 APDC, the second one is based on the formation of the same complex com-594 pound and adsorption of it in an incorporated KR which is subsequently 595 eluted by a discrete volume of ethanol. In both cases, the detection of the 596 597 analyte in the eluent is executed by ETAAS. Using a syringe pump based FI-system, FIAIab-3500, the communication discusses and emphasizes the 598 performance of these on-line preconcentration/separation procedures. The 599 developed systems were applied for the assay of Cr(VI) in a NIST reference 600 material with good recoveries in both instances. 601

Benkhedda and co-workers^[30] have developed a very sensitive and selec-602 tive procedure for the determination of cobalt in natural waters by on-line FI 603 sorption preconcentration of metal chelate complexes on the walls of a PTFE 604 KR coupled to ETAAS determination. Several complexing reagents were 605 compared for this system [APDC, 8-hydroxyquinoline, 1-phenyl-3-methyl-606 607 4-benzoylpyrazol-5-one, and 2-nitroso-1-naphthol-4-sulfonic acid (NNA)]. PMBP offered the best performance characteristics for the preconcentration 608 of Co and methanol was used as eluent. The efficient sorption of PMBP on 609 the KR (49.6%) may be attributed to the large conjugated system involving 610 three rings, phenyl, benzoyl, and pyrazole. The ring systems of HQ, NNA, 611 and APDC (quinoline, naphthalene, and pyrrolidine, respectively) are 612 613 smaller in comparison with those of PMBP and are correspondingly less efficiently sorbed. The interference caused by Al(III) was overcome by the use of 614 fluoride as a masking agent, whereas the interferences from Cu, Fe(II), and 615 Fe(III) were masked by thiourea. Also, Benkhedda and co-workers^[31] have 616 described a method for on-line sorption preconcentration in KR of traces of 617 618 Cu, Ni, Sb, Co, Ag, Cd, Mo, In, and Pb in biological materials and natural water samples and their determination by axial inductively coupled plasma 619 time-of-flight mass spectrometry (ICP-TOFMS) with USN. The ability to 620 collect complete mass spectra at a high frequency (more than 20,000 complete 621 mass spectra per second) makes ICP-TOFMS nearly ideal for the detection of 622 623 FI (transient) signals. The analytes were complexed with APDC from acidic solutions in the flow system and sorbed onto the KR. The relatively small 624 volume of methanol used as eluent, along with the employment of an ultra-625 sonic nebulizer with membrane desolvation, minimizes the problems pro-626 duced by the introduction of organic solvents into the plasma. 627

A method has been developed for the speciation of Fe(III) and Fe(II) by on-line coupling of FI separation and preconcentration with ICP-MS.^[32] Selective determination of Fe(III) in the presence of Fe(II) was made possible

by on-line formation and sorption of the Fe(III)–PDC complex in a PTFE KR.
The concentration of Fe(II) was obtained as the difference between Fe(III +
II) and Fe(III) concentrations. A retention efficiency of 80% was obtained.
The method was successfully applied to the determination of trace dissolved
Fe(III) and Fe(II) in local tap water, river water, and groundwater samples.

A comparison of using an open tubular PTFE KR and a column reactor 636 packed with PTFE beads was developed by Hansen et al.^[33] A FI on-line sorp-637 tion preconcentration procedure utilizing a packed column reactor and com-638 639 bined with ETAAS is proposed for the determination of low levels of Cr(VI) in water samples. PTFE beads packed in a mini-column is used as 640 sorbent material. The complex formed between Cr(VI) and APDC is sorbed 641 on the PTFE beads, and is subsequently eluted by an air-monosegmented dis-642 crete zone of absolute ethanol $(35 \,\mu\text{L})$, the analyte being quantified by 643 644 ETAAS. The preconcentration procedure using the proposed column significantly enhances the preconcentration efficiency as compared with the precon-645 centration approach incorporating an open tubular PTFE KR. Comparing the 646 two procedures for equal surface sorption area, the advantages of using a 647 packed column are observed in terms of limit of detection, enrichment 648 649 factor (EF), and retention efficiency.

Similarly, a comparison of the preconcentration efficiency expressed as 650 EF in KR and serpentine reactors (SR) for FI sorption and preconcentration 651 for the off-line determination of Cd(II), Ni(II), Co(II), Cu(II), Pb(II), Zn(II), 652 Mo(VI), Cr(VI), and W(VI) with ICP-MS was investigated by Liawruangrath 653 and co-workers.^[34] The preconcentration was carried out by the formation of 654 655 metal-pyrrolidine dithiocarbamate complex in an acidic solution and sorbed onto the inner wall of the PTFE reactors. The EFs were determined 656 as the ratio between the analyte intensities after preconcentration using the 657 reactors and that obtained without using the reactors. Comparing the two 658 procedures for the equal reactor length (150 cm), the higher EFs obtained 659 660 by using KR were observed for all elements. The results obtained indicate that the KR is preferable to use for the FI sorption preconcentration system 661 over the SR. 662

Jiang and Yan^[35] have developed a novel methodology for the determi-663 nation of trace mercury in environmental and foods samples by online coup-664 665 ling of FI displacement sorption preconcentration in a KR to ETAAS. The developed methodology involved the online formation of copper pyrroli-666 dine dithiocarbamate (CuPDC), presorption of the resulting Cu-PDC onto the 667 inner walls of the KR, and selective retention of the analyte Hg(II) onto the 668 inner walls of the KR through online displacement reaction between Hg(II) 669 670 and the presorbed Cu-PDC. The retained analyte was subsequently eluted with ethanol and online detected by ETAAS. No additional chemical modi-671 fiers for the stabilization of mercury were required in the present system 672

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owing to the stability of Hg-PDC at the drying stage, and no pyrolysis stagewas necessary due to the effective removal of the matrices.

A novel on-line FI multiplexed sorption preconcentration procedure with 675 repetitive sample injections was developed.^[36] In contrast to previous FI pre-676 concentration systems, the proposed multiplexed preconcentration procedure 677 evenly divides a single longer sample injection step into several shorter sub-678 steps while the total preconcentration time is still kept constant. To demon-679 strate its merits, the proposed FI on-line KR multiplexed sorption 680 681 preconcentration system was combined with FAAS for determination of trace lead in water, tea, and herb medicines. The lead in the sample solution 682 on-line reacted with APDC, and the resultant analyte complex was sorbed 683 on the inner walls of the KR. The residual sample solution was then 684 removed from the KR with an air flow. The above two steps were repeated 685 686 eight times with a total preconcentration time of 120 sec. The sorbed analyte was eluted from the KR with diluted HCl for on-line FAAS detection. 687 The present multiplexed preconcentration procedure with eight repetitive 688 sample injections for a total preconcentration time of 120 sec gave a retention 689 efficiency of 92%, twice than that obtained by one single sample injection 690 691 preconcentration (47%).

Yan and co-workers^[37] have reported a FI on-line sorption preconcentra-692 tion and separation in KR coupled to hydride generation atomic fluorescence 693 spectrometry (HG-AFS) for speciation of inorganic arsenic in natural water 694 samples. The method involved on-line formation of the As(III)-pyrrolidine-695 dithiocarbamate complex, its adsorption onto the inner walls of the KR, 696 697 elution with HCI, and detection by HG-AFS. Total inorganic arsenic was determined after prereduction of As(V) to As(III) with 1% m/v L-cysteine. 698 The concentration of As(V) was calculated by the difference of the total inor-699 ganic arsenic and As(III). Potential factors that affect adsorption, rinsing, 700 elution, and hydride generation were investigated in detail. The low cost, 701 702 easy operation, and high sensitivity are the obvious advantages of the present system. The developed method was also successfully applied to the 703 speciation of inorganic arsenic in local natural water samples. 704

2.4. Diethyldithiophosphate

Yan and Adams^[38] describe, in their paper, a robust and selective FI online separation and preconcentration procedure for the ETAAS determination of lead in biological and environmental samples. DDPA was chosen as the complexing agent since it is more selective for lead in the presence of other heavy metals than the dithiocarbamates. With the use of diethyldithiophosphate as complexing agent and citric acid as masking agent, the analyte

715 complex was selectively formed and sorbed on the inner walls of a PTFE KR. The complex Pb-DDP was eluted from the KR with a discrete volume of 716 ethanol and the eluate was directly introduced into the graphite tube by an 717 718 air flow. DDPA was chosen as the complexing agent since it is more selective for lead in the presence of other heavy metals than the dithiocarbamates. In 719 this work, the adsorbed Pb-DDP complex was found to be easily removed 720 with diluted nitric acid or ever deionized water, probably due to the instability 721 of the Pb-DDP complex. During the KR rinsing, the authors have reported the 722 723 necessity to add appropriate amounts of DDPA and citric acid to the rinsing solution in order to prevent analyte loss. Also, DDPA has been used for the 724 preconcentration of bismuth on the inner walls of a KR by Ivanova and co-725 workers.^[39] DDPA was chosen as chelating reagent in this work due to its 726 stability in the acidic medium in which the bismuth complex is formed. The 727 728 complex Bi-DDP was quantitatively eluted from the KR with hydrochloric acid and the eluate was directly introduced into a pyrolytically graphite 729 tube. The results obtained demonstrate the feasibility of using an on-line 730 KR sorption preconcentration ETAAS system for the determination of 731 bismuth in sediment and cod muscle samples. 732

In addition, Ivanova and co-workers^[40] have employed diethyldithiophos-733 phate as complexing agent for the preconcentration of cadmium and lead and 734 their determination in blood by ETAAS. The analyte complexes were selec-735 tively adsorbed on the KR and eluted from the 100 cm KR with methanol. 736 DDPA was chosen as the chelating reagent in this work due to stability in 737 acidic medium and high selectivity for lead and cadmium in the presence of 738 739 alkali, alkaline earth, and heavy metal ions. Compared with FI-ETAAS, the present system offers higher enhancement factors and lower detection limits. 740 A further advantage over the latter method is the on-line purification of the che-741 lating reagent, which allows the use of a concentrated reagent and washing sol-742 ution without any appreciable blank. The performance of the method permitted 743 744 its successful application to the monitoring of (ultra) trace cadmium and lead concentrations in blood. 745

2.5. Diethyldithiocarbamate

A new on-line preconcentration FAAS system for trace cadmium determination was developed based on sorption of soluble metals complexes on the walls of a PTFE KR using FI techniques.^[1] Cadmium complexed with sodium DDTC was sorbed on the inner walls of the reactor and eluted online by IBMK. The retention efficiency was 81% at a sampling loading rate of 5.2 mL min⁻¹. Thiourea and ascorbic acid/phenanthroline were used to

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757 overcome interferences from copper and iron, respectively. The system was applied to the determination of cadmium in biological materials. 758 Fang et al.^[41] have proposed a FAAS determination of silver in geological 759 materials using a FI system with on-line preconcentration by coprecipitation 760 with DDTC. The analyte was preconcentrated and separated from the bulk 761 of the matrix by on-line coprecipitation with the Fe(II)-DDTC complex in 762 the presence of 1,10-phenanthroline in a FI system. The precipitate was col-763 lected in a KR without using filter. The precipitate was dissolved in IBMK 764 765 and introduced directly into the nebulizer-burner system of an AAS. 1,10-Phenanthroline was added to the sample solution to mask large concentrations 766 of iron(II). 767

Moreover, a FI online adsorption preconcentration FAAS system for the determination of Cu was developed by Fang et al.^[42] The Cu-DDTC chelate was adsorbed on the walls of a PTFE KR. The sorbed species was eluted by IBMK and air segmentation between sample and eluent was employed to avoid mixing of the neighboring phases under fast elution rates. The method was applied successfully to the determination $\mu g L^{-1}$ amounts of Cu in drinking water and sea water and $\mu g g^{-1}$ amounts of Cu in rice.

In addition, a FI on-line sorption preconcentration electrothermal atomic 775 absorption spectrometric system for fully automatic determination of lead in 776 water was investigated by Welz et al.^[2] This FI manifold has been developed 777 with the aim of reducing the eluate volume and minimizing dispersion. The 778 Pb-DDTC complex was adsorbed on the inner walls of a KR made of PTFE 779 tubing. After that, an air flow was introduced to remove the residual solution 780 781 from the KR and the eluate delivery tube, and then the adsorbed analyte chelate was quantitatively eluted into a delivery tube with 50 µL of ethanol. 782 An air flow as used to propel the eluent from the eluent loop through the 783 reactor and to introduce all the ethanolic eluate onto the platform of the trans-784 versely heated graphite tube atomizer, which was preheated to 80°C. The 785 786 adsorption efficiency was 58%, and the enhancement factor was 142.

On the other hand, a preliminary implementation of FI on-line precipi-787 tation with ICP-MS was applied to the determination of Cu in certified 788 estuarine water by Beauchemin et al.^[43] A solution of sodium DDTC 789 (NaDDTC) in ammonium acetate was used as precipitant, which was mixed 790 791 online with samples. The precipitate was collected in a KR/filter system, and subsequently dissolved using nitric acid for the delivery to ICP-MS. 792 The KR/filter system was heated to enhance the precipitation and dissolution 793 794 processes.

Similarly, Beauchemin et al.^[44] have described a FI on-line precipitation
 system coupled to ICP-MS and it was applied to the determination of Cr, Mn,
 Fe, Co, Ni, and Cu in certified estuarine water. NaDDTC was used as
 group-selective precipitant. Analyte preconcentration and separation from

799 the matrix in NaDDTC is indeed more selective than the precipitation of hydroxides for the analysis of sea-water since it does not react with Na, Ca, 800 or Mg. A solution of NaDDTC in ammonium acetate (at pH 6.75) was 801 802 mixed with samples on-line to ICP-MS. The precipitates were collected in a KR-filter system, washed with deionized distilled water, and then dissolved 803 in diluted nitric acid (containing $10 \,\mu g \, L^{-1}$ Ga as an instrumental drift 804 monitor) for delivery to ICP-MS. The KR/filter system was heated (at 805 around 70°C) to enhance the precipitation and dissolution processes. An exter-806 807 nal calibration using aqueous standards in 1% HNO3 provided results in good agreement with the certified values (with a correction for drift). The proposed 808 approach features two novelties for ICP-MS: the use of an organic precipitant 809 without any coprecipitation carrier; and heating the KR-filter system to 810 enhance the precipitation and dissolution processes. 811

Jiang et al.^[45] have described a novel FI on-line displacement/sorption 812 preconcentration and separation techniques coupled with FAAS for the deter-813 mination of trace copper in complicated matrices. The methodology involved 814 on-line formation of lead diethyldithiocarbamate (Pb-DDTC), presorption of 815 the resultant Pb-DDTC onto the inner walls of the KR, retention of the 816 817 analyte Cu(II) on the inner walls of the KR through a displacement reaction between Cu(II) and the sorbed Pb-DDTC (because the stability of Cu-818 DDTC is greater than Pb-DDTC) and elution of the retained analyte with 819 ethanol for FAAS detection. Interference from co-existing ions with lower 820 stability DDTC complexes relative to Pb-DDTC were eliminated without 821 need for any masking reagents in the proposed system. The developed 822 823 system was successfully applied to interference free determination of trace copper in a variety of environmental and biological materials with high con-824 tents of co-existing heavy metals. 825

On the other hand, Liu and co-workers^[46] developed an on-line coprecipi-826 tation system with DDTC-Ni(II) coupled to FAAS for the determination of 827 828 trace Cu, Pb, Cd, and Fe in environmental and biological samples. Metal ions were on-line co-precipitated with DDTC-Ni(II) in diluted HNO₃, the 829 precipitate was collected in a KR, and it was then dissolved in IBMK. The 830 concentrated zone was transported directly into the nebulizer-burner 831 system of a FAAS. Enhancement factors of 60, 58, 65, and 59 were obtained 832 833 for Cu, Pb, Cd, and Fe, respectively. The developed method was applied to determination of the metals in waters and environmental reference material 834 of soil, and biological reference materials of mussel and human hair. Satisfac-835 tory results were obtained. 836

A FI on-line adsorptive preconcentration system with a KR for FAAS
 determination of trace Pb in water was developed by Jin and co-workers.^[47]
 The lead chelate of DDTC formed online was concentrated by adsorption
 on the inner wall of a KR made of PTFE tubing. The sorbed lead species

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was eluted with MIBK and directly transported to the nebulizer of FAAS. The manifold allowed for a system of one peristaltic pump and one injection valve to perform automatic preconcentration–elution. Interferences from common diverse ions such as Cu^{2+} and Fe^{3+} were removed by addition of 0.5% ascorbic acid, 0.1% *o*-phenanthroline and 1% thiourea into the test solution. The developed method has been applied to the determination of trace lead in various water samples.

Moreover, a FI on-line coprecipitation system operating at high acidity and coupled with FAAS for trace lead determination was proposed by Jin and Chen.^[48] Pb²⁺ was coprecipitated with Zn–DDTC in 0.5 mol L⁻¹ HCl. The precipitates were collected in a KR, and then eluted and transferred into the AAS nebulizer with MIBK. The method was successfully used for the determination of trace Pb in human hair and water samples.

854 A novel on-line coprecipitation-preconcentration system with DDTC-Cu(II) being used as a carrier for the flame atomic absorption spectrometric 855 determination of trace cadmium, lead, and nickel was developed.^[49] Sample 856 solutions, spiked with Cu²⁺ and acidified with hydrochloric acid, were 857 merged on-line with DDTC solution in a "T" connector upstream of a KR. 858 859 The analytes were coprecipitated with DDTC-Cu(II) and collected on the inner wall of the KR. The collected species were eluted with IBMK, and 860 the effluent was transported directly into the nebulizer. The method has 861 been successfully applied to the determination of trace cadmium, lead, and 862 nickel in various water samples and a standard reference soil. 863

Afterward, Mao and co-workers^[50] developed an on-line coprecipi-864 tation-preconcentration system with DDTC chelate of copper as the copre-865 cipitate carrier coupled to FAAS for the determination of trace silver. Ag 866 was on-line coprecipitated with DDTC-Cu(II) and the precipitate was col-867 lected in a KR. The precipitate was then dissolved by IBMK and transported 868 directly into the nebulizer-burner system of a FAAS. The developed method 869 870 has been successfully applied to the determination of trace amount of silver in geological samples. 871

An on-line Pb preconcentration and the determination system 872 implemented with ICP-OES combined with a FI method with USN was 873 studied by Salonia et al.^[51] The lead was retained as the Pb-DDTC 874 complex at pH 9.5. The lead complex was eluted from the KR with diluted 875 hydrochloric acid. A total enhancement factor of 140 was obtained with 876 respect to ICP-OES using pneumatic nebulization (14.8 for USN and 9.5 for 877 KR). The manifold presented provided a 65% recovery of the Pb-DDTC 878 complex from the KR. The preconcentration system together with USN per-879 mitted lead determination in tap water samples in which its concentration 880 was in the $\mu g L^{-1}$ range. The determination showed good reproducibility 881 and accuracy. 882

2.6. Diethylthiourea

N,N-dialkyl-N'-benzoylthioureas have been found particularly successful for the selective preconcentration of Platinum Group Metals even from strongly interfering matrices. Owing to the low solubility of these reagents in water, they have been used as aqueous-alcoholic solutions.

An ICP-TOF-MS with ultrasonic nebulization combined on-line with a FI system for the determination of Pt, Rh, and Pd in biological fluids and road dust was reported by Adams et al.^[52] Simultaneous and selective preconcentration of the three analytes was performed by sorption of their complexes formed on-line with diethylthiourea (DET) on the inner walls of a PTFE KR. A quantitative elution was achieved using methanol acidified with HNO₃. Special attention was paid to the study of the adverse effects of potentially interfering species present in the matrix. Under optimum conditions of preconcentration, nebulization, and detection, detection limits in the sub ng L⁻¹ range, 0.54, 0.36, and 2.12 ng L⁻¹ for Pt, Pd, and Rh, respectively were obtained. The main advantages of this approach are the complete separation from the matrix and especially for Pd and Pt the enrichment achieved, enabling interference free determination at low ng L⁻¹ levels.

2.7. Dithione

In dithione molecule there are four N atoms and one S atom. The reaction between heavy metal ions and this chelator is the total results of ammoniation and sulfuration. Many heavy metal ions, which are inclined to form specific sulfides, will be able to be extracted by dithione. These ions often have "d" electron orbit unfilled (such as Cu, Co, Cd, Ni, Pt, etc.) or have 10 "d" electrons (such as Zn, Pd, Bi, Hg, In, etc.). Besides, the increase of coordinating atoms in chelators leads to the increase of chelating ability with metal ions.

A procedure using dithione as chelator in a FI-KR-FAAS system to determine trace amounts of Cu, Cd, Zn, Co in biological standard samples has been described by Shuyu and co-workers.^[53] Regarding the possibility of interferences elimination, alkali, and alkaline earth elements, which could not chelate with dithione, were separated from the objective metals and the competition between trace metals was avoided due to the strong chelating ability of dithione. In this work, three chelating reagents (APDC, NaDDTC, and dithione) were also compared. Dithione showed the better results due to its capacity to overcome interferences and reach higher concentration factors.

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2.8. Lanthanum Hydroxide

A method for the determination of chromium in environmental samples 927 by FAAS with FI on-line coprecipitation was developed by Fang et al.^[54] 928 Cr(III) was preconcentrated and separated from potential interferents by on-929 line coprecipitation with lanthanum hydroxide. The precipitate was collected 930 on the walls of a KR without filtration, eluted with hydrochloric acid and intro-931 duced into the nebulizer-burner system of the spectrometer. The reagents 932 933 1,10-phenanthroline and sulfosalicylic acid were added to the sample solution to eliminate interferences from Fe(II), Zn(II), and Al(III). In this work, the 934 speciation of Cr(III) and Cr(VI) in water samples was achieved by reducing 935 Cr(VI) to Cr(III) for the determination of total Cr, and omitting the reduction 936 for Cr(III) determinations. The proposed method was applied to the analysis of 937 chromium in human hair and water. Similarly, Zou and co-workers^[55] have 938 proposed a FI on-line coprecipitation. The FAAS system for the determination 939 of Cr(III) and Cr(VI) with lanthanum hydroxide. The methodology developed 940 was applied to the determination of chromium in natural waters with good 941 results. 942

In a different study, Tao and Hansen^[5] have described a methodology for 943 the on-line preconcentration of ultra-trace amounts of Se(IV) by coprecipi-944 tation with lanthanum hydroxide on the inner walls of a knotted Microline 945 reactor. The analyte under study was determined by HG-AAS. Satisfactory 946 results were obtained for the analysis of Se(IV) in tap and well-water 947 samples. Likewise, Hansen and co-workers^[6] developed a second part of 948 the above work, in which the sample and the coprecipitating agent (lanthanum 949 nitrate) are mixed online and merged with an ammonium buffer solution, 950 which promotes precipitation and quantitative collection on the inner walls of an incorporated knotted Microline reactor. 952

Nielsen and co-workers^[7] developed a time-based FI procedure for the determination of ultra-trace amounts of As(III) by HG-AAS with on-line preconcentration by coprecipitation with lanthanum hydroxide or hafnium hydroxide. The sample and coprecipitating agent were mixed on-line and merged with the ammonium buffer solution, which promoted a controllable and quantitative collection of the generated hydroxide on the inner walls of the Microline knotted reactor incorporated into the FI-HG-AAS system.

2.9. Hexamethylenedithiocarbamate

A FI on-line coprecipitation system has been coupled to ETAAS for the determination of trace amounts of cadmium and nickel in whole blood digests by Fang and Dong.^[4] Cd and Ni were coprecipitated with the

Fe(II)-hexamethylenedithiocarbamate complex on the walls of a KR without using a filter. The precipitate was dissolved in IBMK and stored in a PTFE tube before introduction onto the platform of a graphite furnace carried by a stream of HMDTC reagent. EFs of 16 and 8 were obtained for cadmium and nickel, respectively, using 20 and 40 sec precipitation collection times. Recoveries of cadmium and nickel in blood digests were 103% and 106%, respectively.

In an early work developed by Welz et al.,^[56] a procedure for the coprecipitation of lead in the presence of high concentrations of iron, originally described as a batch process, was modified and adapted to on-line preconcentration using a FI system FAAS. Lead was coprecipitated quantitatively with the Fe(II)-HMDTC complex and collected in a KR made of Microline tubing without using a filter. The precipitate was dissolved in IBMK and introduced directly into the nebulizer-burner system of FAAS. An EF of 20 and an enhancement factor of 66 were obtained for a coprecipitation time of 30 sec. The results obtained for the determination of lead in reference materials (blood and bovine liver) demonstrated the applicability of the procedure to the analysis of biological materials.

2.10. Ion-Pairing Reagents

By FI on-line preconcentration of the ion-pair of the negatively charged cobalt-nitroso-R-salt complex with the tetrabutylammonium cation on the KR, an accurate and precise method for the ETAAS determination of cobalt in biological samples and natural waters was developed.^[57] The FI on-line sorption preconcentration of ion-pairs on the inner walls of the KR was shown to be an effective approach for trace element preconcentration in ETAAS. It provides possibilities for analyte preconcentration as a charged complex compensated by a suitable counter-ion. The effect of potential interferents encountered in biological samples and natural waters on the preconcentration and determination of cobalt was studied under the optimum chemical and FI conditions. The results showed a good tolerance to interferences. A better tolerance was achieved by the addition of a suitable 1000 1001 masking agent.

On the other hand, a rapid, sensitive, accurate, and precise FAAS method 1002 is described for the determination of cadmium in mussels by Yebra and 1003 co-workers.^[58] The method is based on the continuous precipitation of 1004 1005 cadmium as an ion-pair between tetraiodocadmate and quinine (tetraiodocad-1006 mate reacts with several alkaloids by their protonated tertiary nitrogens to 1007 form white or yellow ion-pairs insoluble in water and soluble in alcohol), 1008 the precipitate was retained on a filter device, and then it was dissolved

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with ethanol. The method demonstrates high tolerance to interferences, and
the data obtained are in agreement with the certified value of a selected reference material. This procedure was applied to the determination of cadmium in
mussel samples from estuaries in Galicia (Spain).

2.11. Sodium Hydroxide

A simple strategy for preconcentration of metal species in KRs consists in the precipitation of metal ions as their insoluble hydroxides. This can be easily achieved in the presence of an strong base such as sodium hydroxide. A general rapid on-line preconcentration method for the determination of trace metals coupled to FAAS or ion chromatography (IC) with spectrophotometric detection is described by Cámara et al.^[59] The method was based on the online precipitation of metal hydroxides with sodium hydroxide and their dissolution in a small volume of nitric acid solution.

2.12. Ammonia

A FI on-line filterless precipitation–dissolution system for the FAAS determination of trace lead in water samples was described by Yan et al.^[60] On-line precipitation of trace Pb was achieved by merging the sample solution with an NH₃ solution. The resultant precipitates were collected onto the inner walls of the KR without filtration. A flow of nitric acid was introduced to dissolve the precipitates and to deliver the analyte for online FAAS detection. With the proposed methodology the concentration of lead in a certified reference material (GBW 08607, River Water) was $0.96 \pm 0.04 \,\mu g \, g^{-1}$ using simple aqueous standards for calibration. These results were in good agreement with the certified value. This method was successfully applied to the determination of trace lead in a variety of real water samples.

A fully automated FI on-line filterless precipitation-dissolution system 1040 developed for ICP-MS determination of (ultra)trace REE in environmental 1041 and geological samples have been described by Yan and co-workers.^[61] A 1042 1043 PTFE KR was used as a filterless collector. On-line precipitation of REE was achieved by mixing the sample with an ammonia buffer solution. The 1044 resulting precipitates were collected on the inner walls of the KR without 1045 1046 filtration. A flow of diluted nitric acid was introduced to dissolve the collected 1047 precipitates and to transport the analyte to the ICP-MS system. Group REE 1048 preconcentration was achieved with separation from alkali and alkaline 1049 earth elements at pH 8.3-9.0. The accuracy of the method was demonstrated 1050 by analyzing a number of geological and environmental standard reference

materials. The method was also applied to determination of ultra-trace REE inporewater samples.

Burguera and co-workers^[62] have developed a work for the determination 1053 of beryllium in natural and waste waters using on-line FI preconcentration by 1054 precipitation-dissolution with the ETAAS determination. Beryllium was pre-1055 cipitated quantitatively with NH₄OH-NH₄Cl and collected in a knotted tube 1056 of Tygon without using a filter. The precipitate was dissolved with nitric acid 1057 and a sub-sample was collected in a capillary of a sampling arm assembly, to 1058 1059 introduce 10 µL volumes into the graphite tube by means of positive displacement with air through a time-based injector. The detection limit (3 sec) of 1060 25 ng L^{-1} in the sample solution was obtained. The integrated system 1061 permits fully automated operation, avoiding time-consuming manual work, 1062 and enhancing the reproducibility and precision of the determination of beryl-1063 1064 lium. The results obtained for the determination of beryllium in certified refer-1065 ence materials demonstrate the applicability of the procedure to the analysis of natural waters. 1066

2.13. 1-Phenyl-3-methyl-4-benzoylpyrazol-5-one

1071 A new scheme was developed for the FI on-line sorption preconcentration of copper and manganese in a KR precoated with the chelating reagent 1072 1-phenyl-3-methyl-4-benzoylpyrazol-5-one by Benkhedda and co-workers.^[63] 1073 This system offers several advantages in comparison with the conventional 1074 1075 preconcentration scheme involving on-line merging of the sample and chela-1076 ting reagent solution: higher sensitivity owing to the more favorable con-1077 ditions of analyte preconcentration on the "immobilized" reagent, better 1078 optimization of the separated processes of reagent sorption on the KR and 1079 analyte preconcentration, no analyte losses due to adsorption of chelate com-1080 plexes on the tubing outside the KR and no need of a prefill step between 1081 samples of different analyte concentration. The chelating reagent 1-phenyl-1082 3-methyl-4-benzoylpyrazol-5-one was chosen due to it forms complexes with more than 40 metal ions and has found numerous applications in trace 1083 element separation and preconcentration by solvent extraction. This is the 1084 1085 first work in which this reagent was used for FI on-line sorption preconcentration. The accuracy of the method was demonstrated by the analysis of certified 1086 reference materials. 1087

Likewise, Benkhedda and co-workers^[64] have reported a FI on-line sorption system, for the preconcentration and separation in a KR coupled with ICP-TOFMS for the fast, selective, and sensitive determination of ultratrace concentrations of rare earth elements in environmental waters. The online preconcentration and separation of the REEs is achieved by sorption of

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1093 the REE complexes formed on the inner walls of a PTFE KR precoated with 1094 the chelating reagent PMBP at a pH of 9.6. The analytes were eluted and trans-1095 ported to the ICP-TOFMS system with HNO₃, using ultrasonic nebulization. 1096 The REEs are effectively preconcentrated and separated from the major 1097 matrix constituents-alkali and alkaline earth elements. The stable and reliable operation of the preconcentration system may be related to the practically 1098 unlimited lifetime of the KR. Using ICP-TOFMS as a detector for FI analysis, 1099 22 isotopes were simultaneously measured in a transient peak without affect-1100 1101 ing the time of analysis, which is mainly determined by the duration of the preconcentration process. 1102

3. CONCLUSIONS

An increasing number of works implementing KRs for the on-line preconcentration of metals has been observed in the last few years. This has been justified from the several advantages shown by using KRs such as, high enrichment or preconcentration factors, facility of KRs construction, and possibility of automation, among others. The on-line separation/preconcentration systems employing KRs for retention of organometallic compounds are highly efficient and dynamic in terms of the different possibilities of complexing/coprecipitating reagents.

Despite the high operational flexibility that KRs allow to on-line preconcentration/separation systems, it can be consider that the reagents used are still limited to a few mainly organic compounds. Therefore, different alternatives and possibilities are opened for the elemental separation and preconcentration with KRs and a continuous development of this area can be predicted.

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