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# Ceria and $Ce_{0.95}M_{0.05}O_{2-\delta}$ mixed oxides (M = La, Pr, Zr): Vacancies and reducibility study



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# ARTICLEINFO ABSTRACT Keywords: Doped ceria Vacancies Highly reducible and redox active mixed oxides are employed in selective oxidation reactions and fuel cells, among others. Ceria is a renowned material in these applications because of its capacity to take and release oxygen. At the same time, these properties may be enhanced by cerium substitution with certain elements, usually, other rare earths. In this line, the present work is focused on the preparation of pure cerium oxide and doped with 5 % at of La, Pr or Zr. The solids were calcined at 600, 750 and 900 °C and characterized by diverse techniques (DRX, BET, Raman, OSC-OSCC, H<sub>2</sub>-TPR).

When increasing calcination temperature, it was observed an improved specific surface and crystallite diameter conservation for La and Zr-doped samples. Oxygen vacancy generated by doping, observed both by Raman and OSC-OSCC, decreased with higher calcination temperatures for every solid. Ce<sub>0.95</sub>Pr<sub>0.05</sub>O<sub>2 – 8</sub> showed a maximum oxygen storage capacity for 750 °C calcination temperature consistent with Raman spectroscopy and hydrogen reduction profiles.

## 1. Introduction

Ceria based materials are extensively used in various catalytic applications where their ability to store/release oxygen is appreciated: three way catalysts where rapid response to feed conditions is required [1]; water gas shift supports where oxygen storage capacity (OSC) was correlated with catalytic activity [2]; carbon monoxide preferential oxidation where copper-ceria interaction provides high selectivity [3]; steam reforming where high oxygen mobility facilitates coke precursors gasification [4]; among others. Moreover, ceria distinctive properties may be enhanced by doping with small amounts of other elements, usually other rare earths.

Previous studies in our group, carried out by Poggio et al. [5], allowed identifying a maximum enhancement in ceria reducibility with 5%at Pr-doping. These results were later understood by means of theoretical calculations using a DFT approach [6], where a lower energy for vacancy generation was obtained for Pr-doped ceria. In accordance with Poggio et al., Ran et al. [7] also found maximum oxygen mobility in their Ce-Zr-Pr samples with 5%at Pr. Lanthanum doped ceria is an interesting system as well because intrinsic vacancies generated by cerium (Ce<sup>4+</sup>) substitution with lanthanum cations (La<sup>3+</sup>) may enhance oxygen mobility in the lattice [8] and, in addition, thermal stabilizing effect is expected for this solid solution [9]. On the other hand, zirconium doped ceria was extensively studied due to the possibility to

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synthesize solid solutions in all the composition range [10] and its unique properties regarding increased oxygen mobility, which were associated to bulk oxygen participation in redox processes [11]. Since zirconium ionic radii (0.84 Å) is smaller than cerium's (0.97 Å), the higher OSC measured for these solids was attributed to lattice distortion [12]. Benefits in doping are not always straightforward since increasing dopant concentration may cause defect interaction [13] or vacancy traps [14], which reduce oxygen mobility in the lattice. Taking this into consideration, an optimum dopant concentration is found in most systems. The solids prepared for this work are in the so-called dilute range, i.e. doping percentage is 5% at in every case, where defect interactions are expected to be negligible.

In order to develop better solids, deep understanding of their properties is required by means of different techniques. In this line, the present work deals with oxygen vacancies and samples' reducibility as characterized by Raman spectroscopy, OSC-OSCC and H<sub>2</sub>-TPR, which are frequently used techniques in catalysis.

#### 2. Experimental

# 2.1. Sample preparation

Previous results by our group showed that coprecipitation by homogeneous thermal decomposition of urea is a highly reproducible

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synthesis method for ceria based materials [15]. Therefore, samples in this work were prepared by this method, being the doping percentage (Zr, Pr, La) 5% at in every case. Aqueous solutions of urea, ceria and dopant nitrates were prepared with urea-cations ratio 10 to 1 and kept at 90 °C for 24 h. The precipitate obtained was washed and centrifuged three times before drying at 80 °C overnight. Afterwards, the solid was calcined at the desired temperature (600 °C, 750 °C or 900 °C) for 5 h in muffle.

## 2.2. Sample characterization

BET sortometry of samples calcined at 600 °C was performed using Micromeritics ASAP 2020 equipment, previously degassing for 24 h in Ar and using N<sub>2</sub> as adsorbate at -196 °C. For solids calcined at higher temperatures (750 °C, 900 °C), taking in consideration the low specific surfaces expected, Kr was used as adsorbate in a Quantachrome Autosorb-1 equipment. XRD measurements were conducted in a Siemens D-501 diffractometer with Johansson Ge (111) monochromator, CuK alpha radiation, 45 kV and 35 mA. Raman spectra were collected using a LabRam (Horiba-Jobin-Yvon) spectrometer with an Olympus microscope equipped with  $\times$  100 objective and a CCD detector cooled at 200 K. Spectra Physics solid state laser of 532 nm and 30 mW was employed.

Micromeritics AutoChem II was used for H<sub>2</sub>-TPR and OSC-OSCC measurements. Before starting any of these measurements, the solid surface was cleaned by flowing air at 450 °C for 30 min to eliminate any carbonates or adsorbed impurities usually present in these samples [16]. For H<sub>2</sub>-TPR, mass employed was 50 mg, total gas flow 50 Nml/min (4% H<sub>2</sub>/Ar) and temperature was raised from ambient to 1000 °C at 10 °C/min. For OSC and OSCC measurements at isothermal conditions (400 °C), the traditional method described by Yao and YuYao was followed [17]. In first place, alternate pulses of oxidant (air) and reductant (5% CO/Ar) were injected until stable CO<sub>2</sub> production was registered (OSC), i.e. typically 10 pulses. Afterwards, successive reductant pulses were injected until no CO<sub>2</sub> production was registered (OSCC).

# 3. Results and discussion

BET sortometry results are shown on Table 1 where it can be observed that specific surface areas for solids calcined at 600 °C were around 50 m<sup>2</sup>/g while, for those calcined at 900 °C, specific surface area diminishes considerably, reaching values under 11 m<sup>2</sup>/g. At the present preparation conditions, pure ceria had the largest surface area at 600 °C. When comparing samples calcined at 900 °C with those calcined at 600 °C, it can be observed La and Zr thermal stabilizing effect, as expected [9,18]. Solids calcined at 750 °C showed an intermediate BET surface value, closer to the one obtained for those calcined at 900 °C, i.e. BET surface diminution was higher in the first temperature

| Table 1   |
|---|
| BET area and XRD characterization results for samples calcined at different temperatures. |

| Sample                               | Calcination<br>temperature<br>(°C) | S <sub>BET</sub><br>(m²/g) | d <sub>XRD</sub><br>(nm) | a <sub>XRD</sub><br>(Å) | a <sub>Kim</sub><br>(Å) | a <sub>Hong y</sub><br><sup>Virkar</sup><br>(Å) |
|--------------------------------------|------------------------------------|----------------------------|--------------------------|-------------------------|-------------------------|---|
| CeO <sub>2 – δ</sub>                 | 600<br>750                         | 53.8<br>8.01               | 15<br>104                | 5.411                   | 5.413                   | 5.411   |
|                                      | 900                                | 6.03                       | 138                      |                         |                         |   |
| $Ce_{0.95}La_{0.05}O_{2\ -\ \delta}$ | 600<br>750                         | 49.0<br>12.0               | 17<br>70                 | 5.426                   | 5.453                   | 5.441   |
|                                      | 900                                | 8.57                       | 98                       |                         |                         |   |
| $Ce_{0.95}Pr_{0.05}O_2 - \delta$     | 600                                | 49.6                       | 17                       | 5.412                   | 5.412                   | NA  |
|                                      | 750                                | 10.9                       | 77                       |                         |                         |   |
|                                      | 900                                | 5.51                       | 151                      |                         |                         |   |
| $Ce_{0.95}Zr_{0.05}O_2 - \delta$     | 600                                | 44.1                       | 19                       | 5.410                   | 5.399                   | NA  |
|                                      | 750                                | 14.8                       | 60                       |                         |                         |   |
|                                      | 900                                | 10.6                       | 79                       |                         |                         |   |

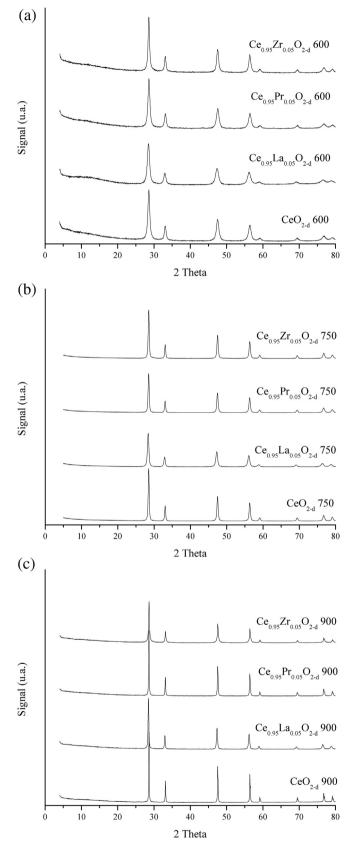


Fig. 1. XRD patterns of samples calcined at 600 °C (a), 750 °C (b) and 900 °C (c).

increase, 600 °C to 750 °C. Similar values for pure and Pr-doped ceria were obtained at every calcination temperature in accordance with previous studies [19].

XRD patterns of the mixed oxides, exhibited in Fig. 1, showed typical reflections of ceria fluorite structure (JCPDS 34-0394). In addition, dopant oxides reflections were not observed which indicates, within XRD detection limits, the absence of any phase segregation for every sample, result which is consistent with the low doping percentage employed in this work (5%at). This result is in accordance with previous reports by other groups which successfully obtained solid solutions of Ce-La up to 50 %at [20], Ce-Pr up to 30%at [21] and Ce-Zr in all the composition range [22].

From XRD patterns, lattice parameters were obtained and they are shown in Table 1 next to theoretical values calculated with equations available in literature [23,24]. As it was expected, lattice parameters of ceria substituted with a higher radii cation  $(La^{+3})$  were higher due to cell expansion while the opposite was true for lower radii cation dopant  $(Zr^{+4})$ . In the case of praseodymium doped ceria, since  $Pr^{+4}$  has almost the same radii than  $Ce^{+4}$ , lattice parameters were almost the same as well. It was observed that values obtained experimentally were in good agreement with theoretical estimations reinforcing solid solution formation (Hong and Vikar equation was only employed for trivalent dopants [24]).

Cerium oxide crystallite diameters ( $d_{XRD}$ ) were estimated using Scherrer equation and are also shown in Table 1. At 600 °C, all samples had approximately the same  $d_{XRD}$  value, i.e. between 15 and 20 nm, and it increased considerably with increasing calcination temperature from 600 °C to 750 °C and 900 °C. This increase is not the same from every sample, being major for pure ceria and praseodymium doped ceria while both Ce<sub>0.95</sub>La<sub>0.05</sub>O<sub>2 - 8</sub> and Ce<sub>0.95</sub>Zr<sub>0.05</sub>O<sub>2 - 8</sub>, the oxides which retained more specific surface area, showed the lowest  $d_{XRD}$ . These values were similar to the ones reported by other groups: Aneggi et al. [25] obtained 13 nm, 25 nm and 51 nm for ceria calcined at 600 °C, 700 °C and 800 °C, respectively; Zhou et al. [26] 12 nm, 43 nm and 114 nm at 600 °C, 750 °C and 900 °C; lower values were measured for La doped ceria [27], Pr doped ceria [28] and Zr doped ceria [29].

Raman spectra, presented in Fig. 2 for samples calcined at 600 °C, showed typical bands for ceria ascribed to  $F_{2g}$  mode at 465 cm<sup>-1</sup>, main peak, and a secondary mixture of  $A_{1g}$ ,  $E_g$  and  $F_{2g}$  modes (250 cm<sup>-1</sup>, 570 cm<sup>-1</sup>and 1170 cm<sup>-1</sup> peaks) [30-32]. Additional secondary bands were observed by Pushkarev et al. [31] at 207 cm<sup>-1</sup> and 428 cm<sup>-1</sup> and by Spanier et al. [30] at  $368 \text{ cm}^{-1}$ ,  $600 \text{ cm}^{-1}$  and  $684 \text{ cm}^{-1}$ . However, these bands were not distinguishable in our measurements. Zrdoped samples showed the same bands present in pure ceria as previously reported in literature [33-35], in spite of a minor band shift that will be commented afterwards. In the case of lanthanum and praseodymium doped ceria, same bands previously mentioned for ceria were observed as expected from earlier reports [36-43] and an additional peak was detected at 190 cm<sup>-1</sup>, which Luo et al. attributed to asymmetrical oxygen vacancies vibration since its behavior was analogous to 570 cm<sup>-1</sup> band [38]. In the case of praseodymium doped ceria, another peak at  $960 \text{ cm}^{-1}$  was observed which might be associated to Pr<sub>6</sub>O<sub>11</sub> phase [44], which was not detected by XRD probably due to its low content.

Table 2 shows main band position,  $F_{2g}$  vibration mode, and  $I_{570}/I_{465}$  intensity ratio for every sample. The band observed at 570 cm<sup>-1</sup> is usually associated to oxygen vacancies [45] and, consequently, the intensity ratio between this band and the main band ( $I_{570}/I_{465}$ ) was calculated to follow vacancies evolution with calcination temperature and doping. As it may be observed, for both calcination temperatures, main band position shifts to lower values in doped samples what may be attributed to two effects: lattice parameter contraction and/or vacancies creation in these materials. Band shift ascribed to lattice parameter modification may be theoretically calculated by the following equation:

#### $\Delta \omega_a = - 3 \gamma \omega_0 \Delta a / a_0$

where  $\text{CeO}_{2-\delta}$  600 was considered as reference for  $\omega_0$  (reference band position) and  $a_0$  (reference lattice parameter) and  $\gamma$  is Grünesian

constant, taken equal to 1.24 [46].On the other hand, oxygen vacancies induce a negative band shift. Thus, in the case of lanthanum doped samples, for which lattice expands (see Table 1), negative band shift is attributed to predominance of the vacancies effect. Following McBride et al. [46], if lattice parameter induced band shift ( $\Delta \omega_a$ ) is subtracted from the one observed, remaining shift may be associated to oxygen vacancies formation in the solid ( $\Delta \omega_{V_o}$ ). These values are shown in Table 2 as well.

Regarding I570/I465 intensity ratio, it may be observed that there was a minor decrease in oxygen vacancies when calcination temperature was increased, which is in line with OSC and OSCC results discussed below. Vacancies diminution with increasing calcination temperature was in agreement with previous results from our group by Poggio et al. [16]. In their work, the authors used XPS to determine superficial oxidation state of CeO2 - 8 calcined at different temperatures and found an almost linear decrease of Ce3+ with calcination temperature, i.e. increasing oxidation state or lower vacancy concentration. The higher I570/I465 values calculated for Pr-doped samples are related to absorbance phenomenon with laser employed and should not be interpreted as an unusually high vacancy concentration in these samples. Since laser absorbance is higher for the colored Pr containing solids, information obtained was more representative of the solid surface where vacancies are concentrated as previously observed by Poggio et al. [5] and Luo et al. [46]. Noteworthy, a maximum in  $I_{570}$ /  $I_{465}$  was observed for  $Ce_{0.95} Pr_{0.05} O_2$   $_{-\ \delta}$  750 which was in accordance with OSC-OSCC results and H2-TPR measurements as will be shown below. This might be related to the appearance of the band at 960 cm<sup>-1</sup>, ascribed tentatively to Pr<sub>6</sub>O<sub>11</sub> that, in fact, also shows a maximum intensity at intermediate calcination temperature as shown in Table 2 and Figure 3.

Regarding vacancies associated shift  $(\Delta \omega_{V_o})$ , firstly it should be emphasized the fact that positive values indicate less vacancies than reference while the opposite is true for negative ones. Therefore, it was observed this value increased for every sample with calcination temperature in accordance with the increasing I<sub>570</sub>/I<sub>465</sub> ratio. In addition, it was seen that the higher vacancies shifts were calculated for lanthanum doped ceria for which intrinsic vacancies generation was expected as a consequence of cerium substitution. Comparing doped samples with pure ceria at the same calcination temperature, higher vacancy concentration was observed for almost every sample which, taking into account solids synthesized are in the dilute range, it is desirable in view of oxygen mobility enhancement.Table 3 shows the results obtained for OSC and OSCC measurements for the samples prepared. At the same time, following Rossignol et al. [39], a theoretical calculation of OSC taking in consideration geometrical aspects is provided:

$$OSC_{Calc.} = \frac{S_{BET} b}{N_{Av} a_{XRD}^2}$$

where  $S_{BET}$  is the surface area, b the reducible cations fraction (1 for  $CeO_{2\ -\ \delta}$  and  $Ce_{0.95}Pr_{0.05}O_{2\ -\ \delta};$  0.95 for  $Ce_{0.95}La_{0.05}O_{2\ -\ \delta}$  and  $Ce_{0.95}Zr_{0.05}O_{2\,-\,\delta}\text{)},~N_{Av}$  the Avogadro's number and  $a_{XRD}$  the lattice parameter. From the previous equation, the superficial character of OSC for which S<sub>BET</sub> value limits available oxygen may be noticed while, on the contrary, since OSCC is measured to full reduction of the solid, bulk oxygen is expected to participate. Values reported in Table 3 were in accordance with previous results obtained by other groups [14,47,48]. For instance, when studying pure ceria, Madier et al. [47] measured 76 µmol CO<sub>2</sub>/g (OSC) and 112 µmol CO<sub>2</sub>/g (OSCC) while Aneggi et al. [48] found 40  $\mu$ mol CO<sub>2</sub>/g (OSC). Table 3 shows that measured OSCC values decreased for every formulation with calcination temperature, except for  $Ce_{0.95}Pr_{0.05}O_2 - \delta$ , in line with vacancies analysis by Raman spectroscopy presented above. In spite of oxygen vacancies present in  $Ce_{0.95}La_{0.05}O_2 - \delta$ , since BET surface area diminution was observed for the solid calcined at 600 °C (Table 1), OSC values resulted the same for La doped and pure ceria at that calcination temperature. Considering that samples containing Zr have no intrinsic vacancies, oxygen mobility

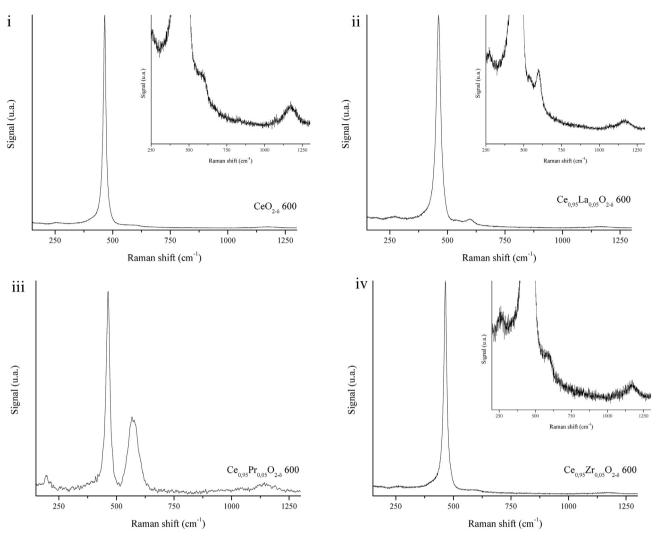
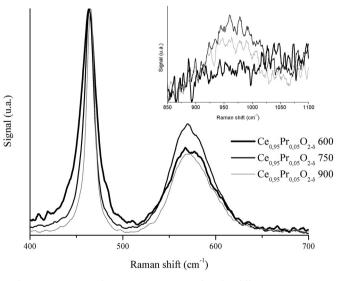


Fig. 2. Raman spectra for samples calcined at 600 °C.

 Table 2

 Raman characterization results for samples calcined at different temperatures.

| Sample   | Calcination<br>temperature<br>(°C) | $F_{2g}$ main<br>band<br>position<br>(cm <sup>-1</sup> ) | I <sub>570</sub> /I <sub>F2g</sub><br>(%) | I <sub>960</sub> /I <sub>F<sub>2g</sub><br/>(%)</sub> | $\Delta \omega_{V_{\ddot{O}}}$<br>(cm <sup>-1</sup> ) |
|--|------------------------------------|--|---|---|---|
| CeO <sub>2 – δ</sub>                                     | 600                                | 465  | 1.3                                       |   | 0   |
|  | 750                                | 466  | 0.7                                       |   | 1   |
|  | 900                                | 467  | 0.0                                       |   | 2   |
| Ce <sub>0.95</sub> La <sub>0.05</sub> O <sub>2 - 8</sub> | 600                                | 461  | 3.8                                       |   | - 9   |
|  | 750                                | 462  | 3.2                                       |   | - 8   |
|  | 900                                | 463  | 3.0                                       |   | -7  |
| Ce <sub>0.95</sub> Pr <sub>0.05</sub> O <sub>2 - 8</sub> | 600                                | 464  | 37.1                                      | 1.6   | -2  |
|  | 750                                | 464  | 38.6                                      | 3.4   | -1  |
|  | 900                                | 465  | 35.1                                      | 3.1   | 1   |
| Ce <sub>0.95</sub> Zr <sub>0.05</sub> O <sub>2 - 8</sub> | 600                                | 464  | 1.8                                       |   | -1  |
|  | 750                                | 467  | 0.9                                       |   | 2   |
|  | 900                                | 467  | 1.0                                       |   | 2   |



enhancement is justified by means of differences in cation size between  $Zr^{+4}$  and cerium which may generate lattice distortion. Moreover, oxygen diffusion should be easier in a smaller cell [49]. It may be observed from Table 3 that Zr-doped samples' OSC almost doubled pure ceria at every calcination temperature. Nevertheless, OSC values always remained below calculated ones and, therefore, bulk oxygen contribution to OSC could not be assured. In the case of praseodymium, previous results of our group had already exhibit an increase in oxygen

Fig. 3. Raman spectra for  $Ce_{0.95}Pr_{0.05}O_2 - \delta$  at calcined at different temperatures.

mobility when doping ceria even with small quantities of Pr in materials calcined at 450 °C [5,6]. In the present work, for samples calcined at 750 °C and 900 °C, the greatest OSC and OSCC values were registered for Ce<sub>0.95</sub>Pr<sub>0.05</sub>O<sub>2 -  $\delta$ </sub> while at 600 °C, Pr-doped sample was only

#### Table 3

OSC-OSCC results for samples calcined at different temperatures.

| Sample                           | Calcination<br>temperature<br>(°C) | OSC<br>(μmol CO <sub>2</sub> /g) | OSCC<br>(µmol CO <sub>2</sub> /g) | OSC <sub>Calc.</sub><br>(µmol CO <sub>2</sub> /g) |
|----------------------------------|------------------------------------|----------------------------------|-----------------------------------|---|
| CeO <sub>2 – δ</sub>             | 600                                | 48                               | 123                               | 305   |
|                                  | 750                                | 27                               | 85                                | 45  |
|                                  | 900                                | 19                               | 34                                | 34  |
| $Ce_{0.95}La_{0.05}O_2 - \delta$ | 600                                | 48                               | 122                               | 263   |
|                                  | 750                                | 30                               | 65                                | 64  |
|                                  | 900                                | 19                               | 36                                | 46  |
| Ce_{0.95}Pr_{0.05}O_2 - 8        | 600                                | 63                               | 147                               | 281   |
|                                  | 750                                | 76                               | 165                               | 62  |
|                                  | 900                                | 56                               | 149                               | 31  |
| $Ce_{0.95}Zr_{0.05}O_2 - \delta$ | 600                                | 82                               | 202                               | 238   |
|                                  | 750                                | 55                               | 123                               | 80  |
|                                  | 900                                | 38                               | 80                                | 57  |

overcome by  $Ce_{0.95}Zr_{0.05}O_{2-\delta}$ . It is worth mentioning that  $Ce_{0.95}Pr_{0.05}O_{2-\delta}$  750 had a bigger OSC than  $Ce_{0.95}Pr_{0.05}O_{2-\delta}$  600 even with a lower surface area (Table 1), in accordance with Raman results (Table 2). In addition, OSC measured for  $Ce_{0.95}Pr_{0.05}O_{2-\delta}$  900 is remarkable when comparing it with  $Ce_{0.95}Pr_{0.05}O_{2-\delta}$  600, considering surface area of the latter is 9 times higher. As it will be discussed below, these results are also in agreement with  $H_2$ -TPR results where  $Ce_{0.95}Pr_{0.05}O_{2-\delta}$  was the only solid to retain low temperature reduction activity at high calcination temperature.

H<sub>2</sub>-TPR profiles for the samples calcined at different temperatures are shown in Fig. 4 while deconvolution results are presented in Table 4. Two reduction zones were observed, in agreement with previous publications on doped [5,50,51] and pure ceria [52,53]: low temperature region corresponds to surface reduction (α Peak) while high temperature region is usually identified with bulk reduction (δ Peak). There was an additional event (β Peak) at the low temperature region for Ce<sub>0.95</sub>Pr<sub>0.05</sub>O<sub>2 - 8</sub> that retained certain hydrogen consumption even for the 900 °C-calcined sample. This event may be related to a different kind of oxygen species in this sample in which both cations (host: Ce and dopant: Pr) have two possible oxidation states [6] or it could be ascribed to the presence of Pr<sub>6</sub>O<sub>11</sub> for which other authors reported similar temperatures of reduction: Luo et al. (530 °C) [46], Logan and Shelef (550 °C) [54] and Long et al. (560 °C) [55].

Concerning a Peak, it was observed a linear relationship between hydrogen consumed and BET area for every sample, regardless the dopant in the mixed oxide, reinforcing the superficial character of this reduction event and in line with previous results by other authors [56]. In fact, low temperature reduction almost disappeared for samples calcined at 900 °C. With regard to total hydrogen consumption, it was observed that this amount descended with the increase in calcination temperature for every sample as expected. Reducibility for La-doped and Zr-doped supports was lower than that of pure ceria, which may be explained by the diminution of reducible material when doping with non reductible cations such as  $La^{+3}$  and  $Zr^{+4}$ . On the other hand, Pr has two different oxidation states and it is known to enhance ceria reduction [5,6], thus its reducibility may be higher as it was the case for samples calcined at 600 °C. It may also be noted from Fig. 4 that bulk reduction (& Peak) started at lower temperatures for doped ceria at every calcination temperature, indicating bulk oxygen mobility promotion due to dopant effect as previously observed with OSCC results (Table 3). When considering  $\alpha$  Peak temperature in every sample, it may be observed that superficial reduction became increasing difficult for higher calcination temperatures in line with OSC results. In addition, regarding  $Ce_{0.95}Pr_{0.05}O_{2}$  –  $_{\delta}\!\!,$  a minimum in  $\alpha$  Peak temperature with calcination temperature is evident, in agreement with enhanced reducibility observed in OSC experiments as well.

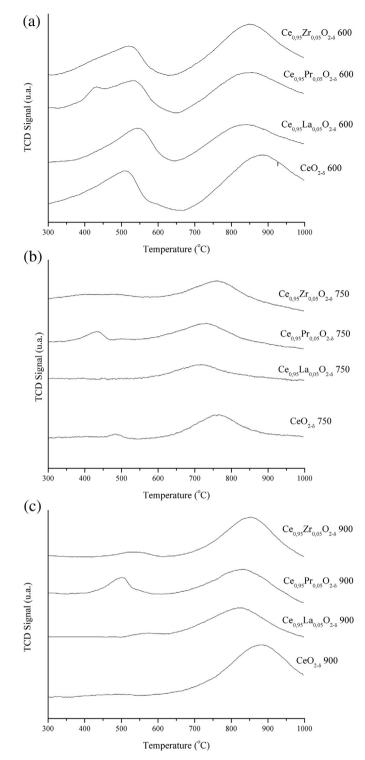


Fig. 4.  $H_2$ -TPR profiles for samples calcined at 600 °C (a), 750 °C (b) and 900 °C (c).

#### 4. Conclusions

Samples prepared at different calcination temperatures (600 °C, 750 °C and 900 °C) were characterized by means of BET, XRD, Raman, OSC-OSCC and  $H_2$ -TPR. They all showed ceria fluorite structure with no dopant phase segregation and lattice parameter calculated was in accordance with solid solution formation in every case. Zr and La-doped supports were the ones to retain more BET area (lower crystallite diameter) when increasing calcination temperature while Pr-doped samples showed similar values to pure ceria. All doped samples showed

#### Table 4

H2-TPR deconvolution results for samples calcined at different temperatures.

| Sample                               | Calcination temperature<br>(°C) | $\alpha$ peak | α peak                     |           | δ peak    | H <sub>2</sub> total consumption |
|--------------------------------------|---------------------------------|---------------|----------------------------|-----------|-----------|----------------------------------|
|                                      |                                 | T<br>(°C)     | $H_2$ consumption (µmol/g) | T<br>(°C) | T<br>(°C) | ——(μmol/g)                       |
| CeO <sub>2 - δ</sub>                 | 600                             | 480           | 409                        | _         | 886       | 1273                             |
|                                      | 750                             | 484           | 13                         | -         | 785       | 1063                             |
|                                      | 900                             | 488           | 6                          | -         | 878       | 863                              |
| $Ce_{0.95}La_{0.05}O_{2\ -\ \delta}$ | 600                             | 524           | 281                        | -         | 849       | 789                              |
|                                      | 750                             | 605           | 89                         | -         | 716       | 530                              |
|                                      | 900                             | 608           | 74                         | -         | 819       | 517                              |
| $Ce_{0.95}Pr_{0.05}O_{2\ -\ \delta}$ | 600                             | 452           | 436                        | 543       | 860       | 1543                             |
|                                      | 750                             | 426           | 105                        | 531       | 727       | 911                              |
|                                      | 900                             | 493           | 80                         | 555       | 827       | 634                              |
| $Ce_{0.95}Zr_{0.05}O_{2\ -\ \delta}$ | 600                             | 492           | 321                        | -         | 854       | 1141                             |
|                                      | 750                             | 511           | 44                         | -         | 762       | 770                              |
|                                      | 900                             | 533           | 30                         | -         | 845       | 536                              |

increased reducibility in comparison to pure ceria, particularly Zr and Pr-doped ones. Oxygen vacancies and reducibility were assessed by different techniques and proven to decrease with higher calcination temperatures. The case of  $Ce_{0.95}Pr_{0.05}O_2 - 8$  deserved further attention since a maximum in 570 cm<sup>-1</sup> Raman band intensity and OSC with calcination temperature was measured. Furthermore, it was the only sample to preserve reduction activity at low temperature when calcined at 900 °C. This observation, in addition to the appearance of 960 cm<sup>-1</sup> Raman band, may indicate the formation of  $Pr_6O_{11}$  which would be responsible for the exceptional reducibility in this sample.

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