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Comparison of Empirical and Kinetic Modeling of the Photocatalytic Oxidation of Cyanide

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Abstract

An intrinsic kinetic model based on the reaction mechanism of the photocatalytic oxidation of cyanide with TiO_2 has been developed and applied to the results of experiments carried out using different catalyst concentrations, initial concentrations of cyanide and incident radiation fluxes. The results of the kinetic modeling have been compared with the use of an empirical model equation generated following the response surface methodology; a statistical procedure to correlate the influence of several factors on a response variable.

The kinetic model reproduces the experimental data with a relative error below 13%, slightly lower than that obtained with the empirical model equation. In contrast with the latter, the kinetic model is based on the intrinsic photocatalytic reaction mechanism and takes into account the radiation profiles inside the photoreactor. Consequently, after validating the model in a broad range of experimental conditions, it could be applied to any other reactor configuration, allowing the simulation and optimization of the radiation and reaction rate fields with scaling-up and photoreactor design purposes.

KEYWORDS: kinetic model, cyanide, photocatalytic oxidation, titanium dioxide, response surface, factorial design

1. INTRODUCTION

Heterogeneous photocatalytic processes have emerged during the last two decades as very attractive, environmentally friendly technologies for water and air treatment, especially considering the possibility of using solar light to drive the removal of pollutants. However, most of the research efforts have been devoted to the investigation of the fundamental mechanisms and/or phenomenological aspects of the photocatalytic processes, whereas fewer contributions have been developed from the photoreactor engineering viewpoint.

In contrast with thermal reactions in which isothermal conditions can be easily achieved to determine the kinetic parameters, the kinetic modeling of the photocatalytic processes with scaling-up purposes requires the evaluation of the radiation profiles inside the photoreactor, for which several approaches have been reported in the literature (Alfano et al., 1997; Ray, 1999; Zhang et al., 2003; Zalazar et al., 2005a; Bayarri et al, 2005; Li Puma and Brucato, 2007).

Cyanide species are common pollutants of effluents derived from precious metal mining, electro-plating and coal gasification processes. Traditional cyanide oxidation processes, such as alkaline chlorination, ozone or peroxide treatments, do not achieve the complete removal of metal-cyanide complexes (Young and Jordan, 1995). In contrast, the photocatalytic oxidation has shown a high efficiency in the removal not only of free cyanides (Frank and Bard, 1977; Augugliaro et al., 1997), but also of iron (Rader et al., 1993; van Grieken et al., 2005a), copper (Peral et al., 1992) and gold cyanocomplexes (van Grieken et al., 2005b).

The aim of this work is to achieve an intrinsic kinetic model of the photocatalytic oxidation of cyanide with TiO_2 . The obtained kinetic model should be independent of irradiation form, as well as of the reactor size and its geometrical configuration, providing the necessary information for scaling-up and designing the commercial scale photoreactors.

2. EXPERIMENTAL

2.1. Photoreactor Setup

Figure 1 shows the experimental setup used for the photocatalytic reactions. The cylindrical photoreactor, which is 6 cm long and 5 cm in diameter, is made of borosilicate glass and presents a circular flat window for the radiation inlet. This window has been externally treated with HF to produce a ground glass texture allowing the assumption of a diffuse incoming radiation in the boundary condition of the radiation transport equation applied to the photoreactor. The reactor operates in a closed recirculating circuit driven by a centrifugal pump and with a stirred reservoir tank of 2 L volume equipped with a device for withdrawal of samples.

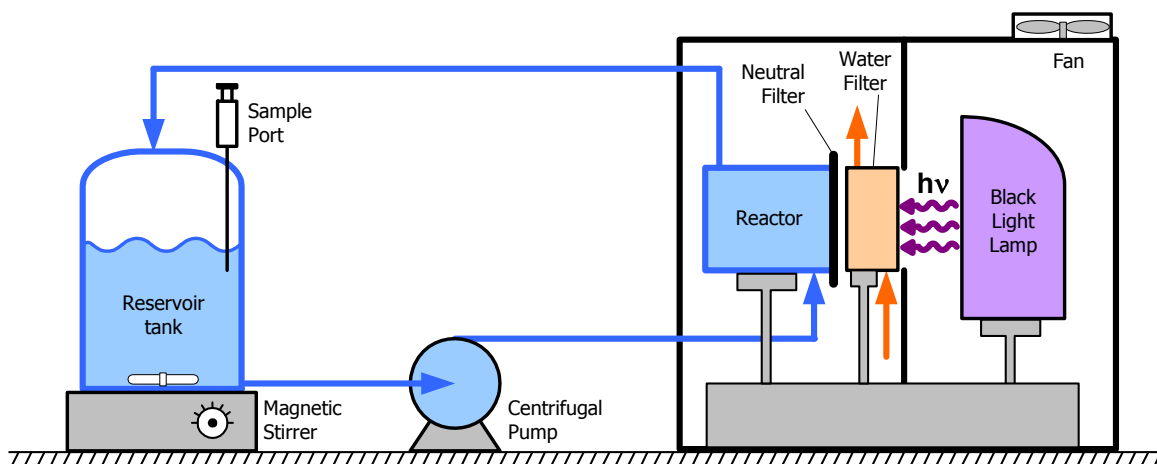


Figure 1. Scheme of the experimental photoreactor setup (see text for details).

The liquid flow was set above $100 \text{ cm}^3\text{-s}^{-1}$ to ensure a differential conversion per pass and good mixing conditions in the reactor (uniform concentration of the cyanide and catalyst). The inlet of the suspension in the photoreactor produces a turbulence that avoids mass transport limitations and sedimentation of the catalyst.

The primary light source is an Osram Ultramed 400W black light lamp with a nominal power of 82 W of UV-A radiation. Prior to entering the reactor, the light emitted by the lamp crosses a water filter that removes the infrared radiation, avoiding the overheating of the suspension above 25°C . Additionally, a neutral filter placed in front of the inlet window that control the radiation flux entering the reactor. The neutral filters consist of a polymeric substrate in which a controlled black coverage level is achieved by high-quality laser printing using CorelDraw® software. The reproducibility and stability of the filters after several hours of irradiation has been verified by checking the intensity and spectrum of the filtered UV radiation. The lamp is placed behind a wall with a circular opening and both the reactor and the lamp are placed inside a black box to avoid uncontrolled radiation entering the photoreactor. The reservoir tank and pipes are also covered to avoid that the reaction takes place outside the reactor.

The emission spectrum of the lamp, shown in Figure 2, was recorded using a CVI Hand-held SM240 CCD spectrometer. The radiation fluxes crossing the neutral filter, measured using a Gigahertz-Optik X97 irradiance meter, were found to be linearly correlated with the filter black coverage (Figure 3). Quantitative values of the radiation fluxes entering the reactor were determined by ferrioxalate actinometry following a procedure reported in the literature (Braun et al., 1991) and discussed by Zalazar et al. (2005b).

2.2. Reaction Procedure

Potassium cyanide (Panreac, reagent grade) was dissolved in deionized water (Milli-Q®, $18.2 \text{ M}\Omega\text{-cm}$) to prepare the reactant solutions. The pH was adjusted to 12 using sodium hydroxide (Scharlab, reagent grade). After the addition of the TiO_2 catalyst (Aldrich, >99% anatase, $7.1 \text{ m}^2\text{-g}^{-1}$ of specific surface area), the suspension was stirred and saturated with molecular oxygen by bubbling for 30 minutes. In the meantime, the lamp was switched on to stabilize its emission power and spectrum.

The reactions usually lasted for one hour, and the temperature of the solution was maintained in the range of $25 \pm 2^\circ\text{C}$. Samples were withdrawn every 10 minutes from the reservoir tank and filtered through $0.22 \mu\text{m}$ nylon membranes to remove the catalyst before analysis. Cyanide analysis was carried out using the pyridine-barbituric standard colorimetric method (Clescerl et al., 1998). To reduce the analytical error when operating with low cyanide conversion, four independent measurements of every sample were averaged.

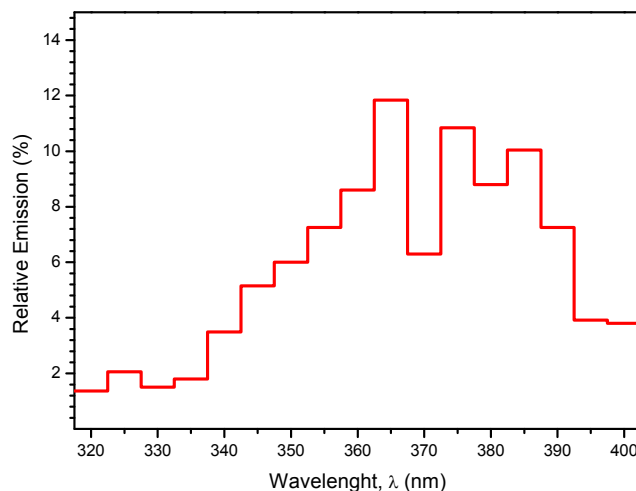


Figure 2. Emission spectrum of the lamp.

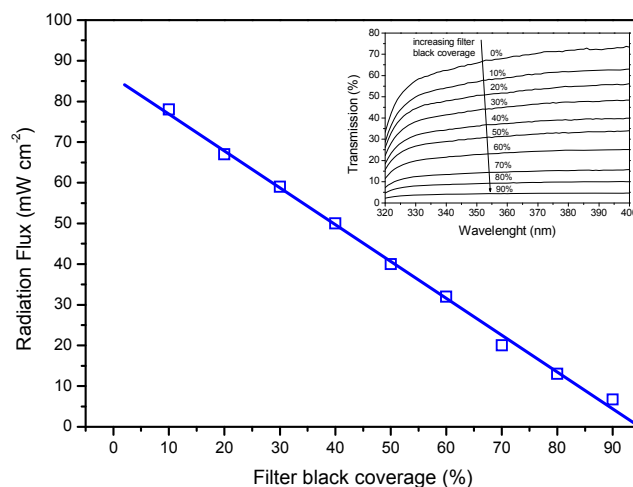


Figure 3. Transmitted fluxes and spectra of the neutral filters.

3. REACTION RATE

3.1. Mass Balance

Assuming that (i) the system is perfectly mixed, (ii) there are no mass transport limitations, (iii) the conversion per pass in the reactor is differential, and (iv) there are no parallel dark reactions, the cyanide mass balance could be expressed as follows (Cabrera et al., 1997):

$$\varepsilon_L \left. \frac{dC_{CN^-}(t)}{dt} \right|_{Tk} = \frac{V_R}{V_T} \langle r_{CN^-} \rangle_{V_R} \quad (1)$$

where ε_L is the liquid hold-up ($\varepsilon_L \approx 1$); C_{CN^-} is the molar concentration of cyanide; t denotes reaction time; Tk , R and T subindexes refer to the tank, reactor and total, respectively; and $\langle r_{CN^-} \rangle_{V_R}$ is the cyanide oxidation rate averaged over the reactor volume.

3.2. Kinetic Model

The kinetic model proposed for the photocatalytic degradation of cyanide in aqueous solution is based on the reaction sequence reported by Chiang et al. (2003). Table 1 summarizes the main reaction steps which contribute to the overall degradation of cyanide on the surface of TiO_2 photocatalyst under near ultraviolet polychromatic radiation. The derivation of the cyanide photooxidation rate expression is based on the following assumptions:

- i. Photocatalytic reactions occur at the catalyst surface among adsorbed species.
- ii. The kinetic steady state approximation is applied for unstable reaction intermediates such as radicals and semiconductor holes (Turchi and Ollis, 1990).
- iii. Concentration of electrons (e^-) and holes (h^+) can be assumed equal (Turchi and Ollis, 1990).
- iv. The rate of electron-hole generation is proportional to the local volumetric rate of photon absorption (e^a) (Alfano et al., 1997).
- v. Cyanide is oxidized by the surface trapped holes ($\equiv TiO\bullet$) (Chiang et al., 2003).
- vi. The concentrations of water and hydroxyl ions on the catalytic surface are almost constant.
- vii. Equilibrium conditions are achieved between the bulk and the adsorbed concentrations of cyanide.
- viii. Negligible concentration of intermediate products is postulated (initial reaction rate hypothesis).
- ix. A non-competitive adsorption of oxygen on the catalyst surface sites is considered (Turchi and Ollis, 1990).
- x. Oxygen concentration is constant and in excess with respect to the stoichiometric demand.

On the basis of these assumptions, the following reaction rate expression can be derived:

$$r_{CN^-} = -S_g C_{cat} \frac{\alpha_1 C_{CN^-}}{1 + \alpha_3 C_{CN^-}} \left(-1 + \sqrt{1 + \frac{\alpha_2 e^a}{S_g C_{cat}}} \right) \quad (2)$$

where r_{CN^-} is the cyanide photooxidation rate, S_g the catalyst specific surface area, C_{cat} the catalyst mass concentration, C_{CN^-} the cyanide molar concentration, e^a the local volumetric rate of photon absorption (LVRPA), and α_i ($i = 1$ to 3) are kinetic parameters.

Note that this kinetic model provides a more general rate expression compared to that previously reported by Chiang et al. (2003). Equation (2) permits an explicit and proper evaluation of the photon absorption effects on the cyanide photooxidation reaction rate. The proposed kinetic model reproduces the two limiting cases frequently reported in the literature on photocatalytic degradation of contaminants in aqueous solution (Turchi and Ollis, 1990); namely, (i) square root dependence with the photon absorption rate (e^a), when the incident radiation flux on the reactor window is high, and (ii) linear dependence with the photon absorption rate (e^a), when the incident photon flux is low. It is also worth noting that the photon absorption rate is a strong function of position inside the photocatalytic reactor due to the high radiation absorption usually found in these systems; consequently, both kinetic regimes may coexist inside the same photoreactor and the complete reaction rate expression must be used.

Table 1. Reaction scheme for the photocatalytic degradation of cyanide.

Reaction	Step number
$\text{TiO}_2 + h\nu \rightarrow \text{TiO}_2 + e^- + h^+$	1
$e^- + h^+ \rightarrow \text{heat}$	2
$e^- + \text{O}_2 \rightarrow \bullet\text{O}_2^-$	3
$\bullet\text{O}_2^- + \text{H}_2\text{O} \rightarrow \text{HO}_2\bullet + \text{HO}^-$	4
$\text{HO}_2\bullet + e^- \rightarrow \text{HO}_2^-$	5
$\equiv\text{TiO}^+ + h^+ \rightarrow \equiv\text{TiO}\bullet$	6
$\text{HO}^- + h^+ \rightarrow \text{HO}\bullet$	7
$\text{HO}^- + \equiv\text{TiO}\bullet \rightarrow \text{HO}\bullet + \equiv\text{TiO}^-$	8
$\text{CN}^- + h^+ \rightarrow \text{CN}\bullet$	9
$\text{CN}^- + \equiv\text{TiO}\bullet \rightarrow \text{CN}\bullet + \equiv\text{TiO}^-$	10
$\equiv\text{TiO}\bullet + e^- \rightarrow \equiv\text{TiO}^-$	11
$2 \text{CN}\bullet \rightarrow (\text{CN})_2$	12
$(\text{CN})_2 + 2 \text{HO}^- \rightarrow \text{CNO}^- + \text{CN}^- + \text{H}_2\text{O}$	13
$2 \text{HO}\bullet \rightarrow \text{H}_2\text{O}_2$	14
$2 \text{H}_2\text{O}_2 \rightarrow 2 \text{H}_2\text{O} + \text{O}_2$	15

In addition, Equation (2) is useful to evaluate the effects of the specific surface area (S_g) and the catalyst mass concentration (C_{cat}) on the photocatalytic degradation of cyanide.

4. RADIATION FIELD

The local volumetric rate of photon absorption (LVRPA) can be calculated by solving the *Radiative Transfer Equation* (RTE) that describes the transport of photons inside the reactor (Ozisik, 1973). Considering steady state conditions and neglecting the emission of radiation due to the low working temperatures of the photocatalytic processes, the RTE takes the following expression:

$$\frac{dI_{\lambda,\Omega}(\underline{x})}{ds} = \underbrace{-\kappa_{\lambda}(\underline{x})I_{\lambda,\Omega}(\underline{x})}_{\text{ABSORPTION}} - \underbrace{\sigma_{\lambda}(\underline{x})I_{\lambda,\Omega}(\underline{x})}_{\text{OUT-SCATTERING}} + \underbrace{\frac{\sigma_{\lambda}(\underline{x})}{4\pi} \int_{\Omega'=4\pi} p(\Omega' \rightarrow \Omega) I_{\lambda,\Omega'}(\underline{x}) d\Omega'}_{\text{IN-SCATTERING SOURCE TERM}} \quad (3)$$

This integro-differential equation can be applied to a monochromatic radiation. Consequently, the spectral distribution of the optical properties of the catalyst suspension is required. These properties include the absorption and scattering coefficients and the phase function, whose values can be found elsewhere (Satuf et al., 2005). The total incident radiation must be also discretized in monochromatic wavelengths by applying the relative emission spectrum of the lamp to the total incoming radiation flux estimated by ferrioxalate actinometry. More details of this procedure can be found elsewhere (Marugán et al., 2007).

The solution of Equation (3) provides the radiation field inside the spatially discretized photoreactor volume. For each differential elementary volume of the reactor, the value of the intensity of photons of the monochromatic radiation for each direction of the spherical space, $I_{\lambda,\Omega}(\underline{x})$, is estimated. The monochromatic LVRPA can be calculated by integrating the radiation intensity to the whole spherical space of directions and multiplying by the volumetric absorption coefficient:

$$LVRPA_{\lambda} = e_{\lambda}^a = \kappa_{\lambda}(\underline{x}) \cdot G_{\lambda}(\underline{x}) = \kappa_{\lambda}(\underline{x}) \cdot \int_{\Omega=4\pi} I_{\lambda,\Omega}(\underline{x}) d\Omega \quad (4)$$

The polychromatic local volumetric rate of photon absorption, which is the magnitude that appears in the expression of the kinetic model, Equation (2), represents the activation step of the photocatalytic reaction mechanism, and it can be calculated by integration of the LVRPA into the whole wavelength range from 320 to 400 nm, delimited by the overlapping between the lamp emission and the catalysts absorption spectra:

$$LVRPA = e^a = \int_{\lambda_1}^{\lambda_2} e^a_{\lambda} d\lambda = \int_{\lambda_1}^{\lambda_2} \kappa_{\lambda}(\underline{x}) \cdot G_{\lambda}(\underline{x}) d\lambda = \int_{\lambda_1}^{\lambda_2} \int_{\Omega=4\pi} \kappa_{\lambda}(\underline{x}) \cdot I_{\lambda, \underline{\Omega}}(\underline{x}) d\Omega d\lambda \quad (5)$$

The numerical resolution of the RTE has been done by means of the Discrete Ordinate Method (DOM). The DOM transforms the integro-differential expression of the RTE into a system of finite differences algebraic equations that can be solved by numerical computation (Duderstadt and Martin, 1979). Instead of applying the 1-dimensional 1-directional model of the reactor initially described by Alfano et al. (1997), a cylindrical two-dimensional two-directional model of the photoreactor was developed, avoiding the assumption of null outgoing photon flux through the lateral wall of the reactor. A detailed explanation of the quadrature scheme used for the discretization of the spherical space of directions and the spatial mesh defined for the 2-D discretization of the cylindrical reactor can be found in a previous work (Marugán et al., 2007). For multidimensional geometries, Duderstadt and Martin (1979) recommended to derive the finite difference relations directly from the radiation balance for each mesh cell, rather than introducing the finite difference approximation directly into the RTE. From the proposed discretization procedure, it is derived a system of algebraic equations comprising the application of the photons balance for a given wavelength λ to each cell of the spatial and directional meshes, together with the following boundary conditions: i) null reflection on the cylindrical wall; ii) known inlet radiation at the reactor window; iii) null reflection on the rear wall; and (iv) the symmetry condition in the axis of the cylinder. The numerical algorithm for the resolution of this system of equations iterates until convergence of the radiation field, achieved when the intensities initially employed for the calculus of the in-scattering terms coincide with the calculated values.

5. RESULTS AND MODELING

The photocatalytic reactions for cyanide oxidation were planned according to a two-level factorial design of the following variables:

1. Catalyst concentration, $C_{cat} \times 10^3$ ($\text{g}\cdot\text{cm}^{-3}$): 0.1 and 0.3.
2. Cyanide concentration, $C_{CN^-} \times 10^7$ ($\text{mol}\cdot\text{cm}^{-3}$): 5.77 and 17.3, corresponding to 15 and 45 $\text{mg}\cdot\text{L}^{-1}$, respectively.
3. Incident photon flux, $q_0 \times 10^8$ ($\text{Einstein}\cdot\text{cm}^{-2}\cdot\text{s}^{-1}$): 5.86 and 20.0, corresponding to the neutral filters with 70% and 30% black coverage, respectively.

In addition to the eight experiments of the factorial design, four different replicates of the central point were performed to evaluate the experimental error and the possible existence of a non-linear behavior in the response variable: the initial reaction rate of cyanide photooxidation. In all the experiments, the profile of cyanide concentration versus time can be successfully fitted to a straight line as the conversion is small enough to consider: i) the change in cyanide concentration is low and does not affect the reaction rate, ii) the amount of oxidation products is negligible, and iii) the stoichiometric consumption of oxygen is low and the dissolved oxygen concentration could be considered constant. In these conditions, the hypothesis of initial conditions could be applied to calculate the experimental values of the initial reaction rate of cyanide photooxidation by applying the mass balance of the reactor:

$$\langle r_{CN^-}^0 \rangle_{V_R}^{\text{Exp}} = \frac{V_T}{V_R} \lim_{t \rightarrow 0} \left. \frac{dC_{CN^-}(t)}{dt} \right|_{T_k} \quad (6)$$

where the limit of the cyanide variation with the reaction time is calculated from the slope of a fitted straight line. The values of the reaction rate provided by Equation (6), summarized in Table 2, are macroscopic values averaged in the total reactor volume.

Table 2. Experimental values of the initial reaction rate for cyanide photooxidation with TiO₂ and estimated values using the empiric model (EM) and the kinetic model (KM).

Exp.	$C_{cat} \times 10^3$ (g·cm ⁻³)	$C_{CN^-} \times 10^7$ (mol·cm ⁻³)	$q_0 \times 10^8$ (E·cm ⁻² ·s ⁻¹)	$\langle -r_{CN^-}^0 \rangle_{V_R}^{Exp} \times 10^{10}$ (mol·cm ⁻³ ·s ⁻¹)	$\langle -r_{CN^-}^0 \rangle_{V_R}^{EM} \times 10^{10}$ (mol·cm ⁻³ ·s ⁻¹)	$\langle -r_{CN^-}^0 \rangle_{V_R}^{KM} \times 10^{10}$ (mol·cm ⁻³ ·s ⁻¹)
1	0.10	5.77	5.86	1.81	1.70	1.69
2	0.30	5.77	5.86	2.45	2.77	2.20
3	0.10	17.3	5.86	2.84	2.69	2.80
4	0.30	17.3	5.86	3.65	3.76	3.63
5	0.10	5.77	20.0	4.42	4.49	4.37
6	0.30	5.77	20.0	5.65	5.57	5.60
7	0.10	17.3	20.0	7.51	7.87	7.22
8	0.30	17.3	20.0	9.25	8.95	9.26
9	0.20	11.5	13.0	4.89	4.73	5.52

The modeling of the dependence of the initial reactor rate of cyanide photooxidation on catalyst concentration, cyanide concentration and incident photon flux has been performed using: i) a empiric model, obtained according to a response surface methodology (Box et al. 1978); and ii) the kinetic model represented by Equation (2), derived from the proposed reaction mechanism.

Following the statistical approach, the curvature of the response, that is the difference between the average of the eight experiments of the factorial design and the average of the central point replicates, was found to be below the experimental error. Consequently, the results can be successfully fitted using a linear model whose parameters are calculated using a least-squares multiple linear regression algorithm. Only effects with absolute values above their error are considered, and thus the application of the Yates's algorithm shows that most of the binary and ternary interactions among the variables are not significant. More details of the statistical procedures for data treatment can be found elsewhere (Box et al. 1978). The empiric model equation thus obtained is the following:

$$\langle -r_{CN^-}^0 \rangle_{V_R}^{EM} = (5.37 \pm 0.67) \cdot 10^3 \times C_{cat} + (1.13 \pm 0.16) \cdot 10^7 \times q_0 + (1.47 \pm 0.11) \cdot 10^{13} \times C_{CN^-} \times q_0 \quad (7)$$

Correlation coefficient = 0.9983

F = 1199

Model error = $0.262 \cdot 10^{-10}$ mol_{CN}·cm⁻³·s⁻¹

Regression statistics show that a good correlation is achieved using three fitting parameters, with a high plausibility of the model according to the high Fisher value. The numerical values of the predicted initial reaction rates by this empirical model are summarized in Table 2, whereas Figure 4 represents graphically the response surfaces corresponding to the equation together with the experimental values of the eight experiments of the factorial design.

The estimation of the kinetic parameters for Equation (2) has been carried out according to the following procedure. Starting from the experimental conditions in which the reactions have been performed, the polychromatic radiation flux entering the reactor has been estimated from the actinometry results, the lamp emission spectrum and the neutral filter used. Once defined this boundary condition, the radiation field in the photoreactor is estimated by solving the RTE, for which the optical properties of the suspension corresponding to the different catalyst concentration are needed. The distribution of radiation intensity inside the reactor allows the calculation of the values of the LVRPA in every differential volume of the reactor. These values are required for the kinetic model equation that leads to the distribution of reaction rate values in the photoreactor, which are averaged in the whole reactor volume. These values are compared with the experimental ones to estimate the kinetic parameters α_1 , α_2 , and α_3 using a non-linear regression algorithm.

The kinetic model equation thus obtained is:

$$\langle r_{CN^-}^0 \rangle_{V_R}^{KM} = S_g C_{cat} \frac{(2.02 \pm 0.96) \cdot 10^{-5} \times C_{CN^-}}{1 + (1.19 \pm 0.21) \cdot 10^6 \times C_{CN^-}} \left(-1 + \sqrt{1 + \frac{(2.12 \pm 1.33) \cdot 10^{10} \times e^a}{S_g C_{cat}}} \right)_{V_R} \quad (8)$$

Correlation coefficient = 0.9982

F = 1128

Model error = $0.309 \cdot 10^{-10} \text{ mol}_{CN^-} \cdot \text{cm}^{-3} \cdot \text{s}^{-1}$

Regression statistics show similar correlation coefficient and plausibility that the empiric equation. However, it is important to notice that the variance of the parameters is quite high, especially for α_1 and α_2 . That is probably due to the relatively low number of experiments used for the model. Additionally, the Pearson's correlation coefficient between those two parameters, although it is very small ($\rho_{1,2} = 0.12$), is not negligible in comparison with the values for the correlation coefficient of the other two pairs ($\rho_{1,3} = -7.6 \cdot 10^{-6}$ and $\rho_{2,3} = -4.5 \cdot 10^{-6}$). This fact suggests that the uncertainty and the correlation between these two parameters should be reduced using more experiments with different irradiation fluxes and cyanide concentrations for the model fitting. In any case, a good reproduction of the experimental results with relative errors below 13% is obtained, as it can be seen in the 3-D fitting plot represented in Figure 5 and the numerical values of the predicted initial reaction rates shown in Table 2.

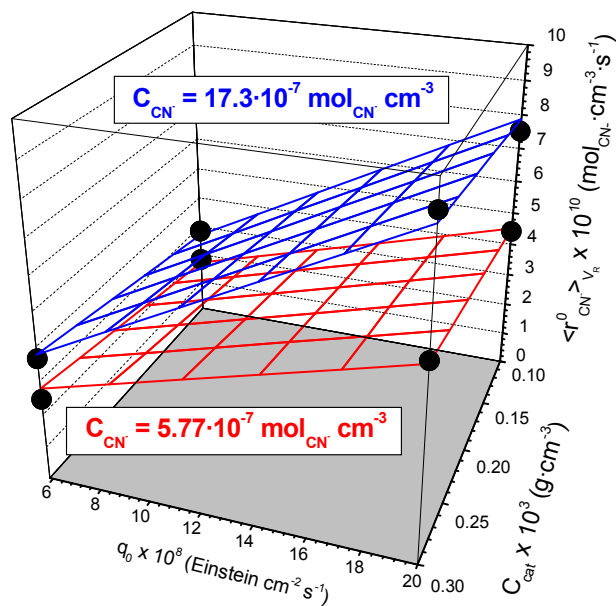


Figure 4. Experimental values of the initial reaction rate for cyanide photooxidation and estimated values using the fitted empiric model represented by Equation (7).

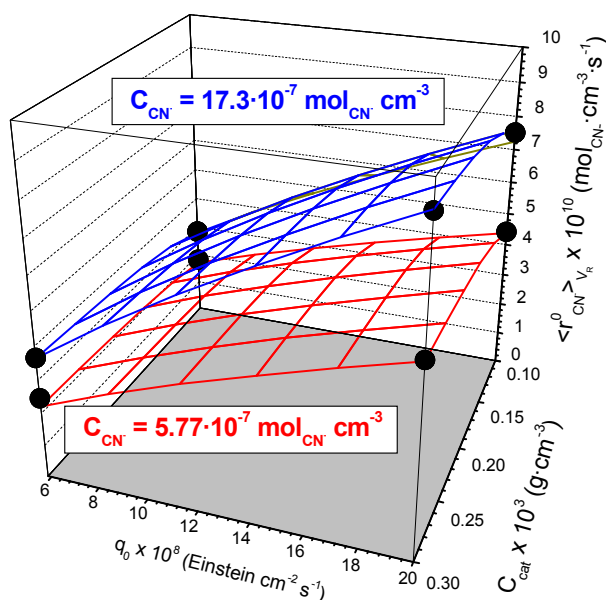


Figure 5. Experimental values of the initial reaction rate for cyanide photooxidation and estimated values using the fitted kinetic model represented by Equation (8).

Summarizing, when applied to the cyanide photooxidation experiments, the kinetic model is successfully validated. Although the fitting parameters are similar to those of the empiric model equation, the use of a kinetic model based on the intrinsic photocatalytic reaction mechanism and the radiation profiles inside the photoreactor is valid for any other reactor configuration. Therefore, after validating the model in a broad range of experimental conditions, it could be applied to the simulation and optimization of the photoreactor performance for scaling-up and design purposes.

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NOTATION

C_{cat}	catalyst mass concentration, $\text{g}\cdot\text{m}^{-3}$
C_{CN^-}	cyanide molar concentration, $\text{mol}\cdot\text{cm}^{-3}$
e^a	local volumetric rate of photon absorption, $\text{Einstein}\cdot\text{cm}^{-3}\cdot\text{s}^{-1}$
G	incident radiation, $\text{Einstein}\cdot\text{cm}^{-2}\cdot\text{s}^{-1}$
I	radiation intensity, $\text{Einstein}\cdot\text{cm}^{-2}\cdot\text{s}^{-1}\cdot\text{sr}^{-1}$
p	phase function, dimensionless
q_0	inlet radiation flux, $\text{Einstein}\cdot\text{cm}^{-2}\cdot\text{s}^{-1}$
r_{CN^-}	cyanide photooxidation reaction rate, $\text{mol}\cdot\text{cm}^{-3}\cdot\text{s}^{-1}$
s	linear coordinate along the direction of radiation propagation $\underline{\Omega}$, cm
S_g	specific surface area of the catalyst, $\text{cm}^2\cdot\text{g}^{-1}$
t	time, s
V	volume, cm^3
\underline{x}	vector representing position in a 3D space, cm

Greek letters

α_1	kinetic parameter, $\text{cm}\cdot\text{s}^{-1}$
α_2	kinetic parameter, $\text{cm}^2\cdot\text{s}\cdot\text{Einstein}^{-1}$
α_3	kinetic parameter, $\text{cm}^3\cdot\text{mol}^{-1}$
ε_L	liquid hold-up, dimensionless
κ	naperian volumetric absorption coefficient, cm^{-1}
λ	wavelength, nm
σ	naperian volumetric scattering coefficient, cm^{-1}
Ω	solid angle of radiation propagation about the direction $\underline{\Omega}$, sr
$\underline{\Omega}$	unit vector in the direction of radiation propagation

Subscripts

λ	indicates a dependence on wavelength
$\underline{\Omega}$	indicates a directional dependence
0	indicates inlet condition
R	relative to the reactor
T	relative to the total recirculating system
Tk	relative to the reservoir tank

Superscripts

0	indicates initial condition
EM	relative to the empiric model
KM	relative to the kinetic model

Special symbols

$\underline{\quad}$	indicates a vectorial quantity
$\langle \quad \rangle$	indicates average value

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