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## 18 ABSTRACT

19 The aims of this work were to isolate microorganisms from vinasse (V) and black liquor 20 (BL), by-products of alcohol and paper industries and to assess their potential as 21 substrates to produce biosurfactants. Thirty-nine microorganisms, 19 from V 22 (acidophilic, a1 to a19) and 20 from BL (alkaliphilic, b1 to b20) were isolated. A high-23 throughput method was design and set up for surface tension ( $\gamma$ ) measurement. In the 24 first screening, 15/39 strains were pre-selected for their capacity of y reduction of media 25 formulated with V and BL. A Student's *t*-test was applied to data obtained in the second 26 screening, to search for significant differences among  $\gamma$  values reached in each 27 production media and their respective sterile medium. Three acidophilic (a1, a5, a6) and 28 3 alkaliphilic (b1, b2, b17) significantly decrease the  $\gamma$  compared to the control (p < 0.05) 29 after 5 days with 5% of substrate concentration. A BCindex was defined to assess 30 biosurfactant capacity. The strains showed the following y percentage of reduction: Lactobacillus rhamnosus a5 (34%), Bacillus safensis b1 (13%), Alkalihalobacillus 31 32 halodurans b2 (10%) and Pichia cecembensis a6 (10%), Lactobacillus paracasei a1 (6%). 33 The two strains that presented the best potential biosurfactant capacity and the 34 greatest  $\gamma$  reduction when compared to the control (p-value) were Lactobacillus 35 *rhamnosus* a5 (*BC<sub>index</sub>*=16.98, p=0.007), and *Bacillus safensis* b1 (*BC<sub>index</sub>*=17.66, p=0.003). 36 These industrial by-products are a source of new super-producing strains and will be 37 assess as economic substrates for biosurfactant production. 38 Key words: Vinasse, black liquor, biosurfactant, surface tension, alkaliphilic,

39 acidophilic,

## 40 **1. INTRODUCTION**

41 Biosurfactants are compounds produced by microorganisms that can reduce the surface/interfacial tension and cause the solubilization of non-polar compounds in polar 42 43 solvents (Nitschke and Costa, 2007). These metabolites contain hydrophilic and 44 hydrophobic groups, exhibiting pronounced surface activities (Jain et al., 2012). They are 45 structurally diverse, including glycolipids, lipopeptides, lipoproteins, phospholipids, neutral lipids, fatty acids, and polymeric macromolecules (Sriram et al., 2011). 46 47 Glycolipid-containing biosurfactants have been used in several fields such as enhancing 48 oil recovery, bioremediation of oil-contaminated soils and effluents, as well as in the 49 removal of heavy metals and organic pollutants from soils (Costa et al., 2010; Fenibo et 50 al., 2019). On the other hand, lipopeptide-type biosurfactants are important due to their 51 specific pharmacological activities as antimicrobial, antitumoral, and 52 immunosuppressive (Sriram et al., 2011).

53 Surfactants of microbial origin have several advantages over the synthetic ones: they 54 are more biodegradable and do not accumulate in the environment, they have a low 55 level of toxicity, and exhibit physical and chemical properties suitable for different 56 applications (tolerance to extreme temperatures and pH values, emulsifying capacity, 57 etc.) (Franzetti et al., 2011; Shavandi et al., 2011). The study of these biological 58 compounds has become important worldwide. They are already seen as potential 59 replacement of the synthetic surfactants due to their miscellaneous applications in bioremediation, industrial processes (food, textiles, pharmaceuticals, cosmetics, among 60 61 others), medicine, and biological control, besides being eco-friendly (Fenibo et al., 62 2019).

63 Concerning large-scale production, biosurfactant profitability increases through the use 64 of carbon and nitrogen sources available or abundant in economic substrates (Liu et al., 65 2020; Soares da Silva et al., 2019). Using industrial by-products as raw materials is a 66 smart option (Martins and Martins, 2018; Singh et al., 2019), as it allows adding value to 67 what is often considered waste (leading to circular economy) and minimizing at the 68 same time, the impacts caused over the environment and society (Patria et al., 2020). However, one of the challenges that arises when using cheap substrates for 69 70 biosurfactant production at an industrial scale, is to find the optimal conditions to 71 maximize yields (Jahan et al., 2020; Navarrete et al., 2020; Rawat et al., 2020; Schultz 72 and Rosado, 2020).

73 Among industrial by-products, those obtained during sugar (from sugar cane), paper, 74 and ethanol production are quite interesting as they still contain carbon and other 75 nutrients (Henkel et al., 2012). Sugar cane and its by-products are the raw materials for 76 sugar, ethanol, and paper manufacturing. Besides, vinasse and black liquor are by-77 products of the two latest, respectively. Currently, 22.4 Gl (gigaliters) of vinasse (Parsaee 78 et al., 2019) and more than 1.3 billion t/y of weak black liquor, are generated around 79 the world. From this, around 200 million t/y of dry solids are burned, producing carbon 80 dioxide, which is a greenhouse gas. Over 50 million tons of cooking liquor chemicals are 81 recovered in the burning process (Reyes et al., 2020).

Vinasse is a dense (1.15 - 1.25 g/cm<sup>3</sup>) and acidic liquid (pH = 3.5 - 5) obtained after the distillation of fermented must from molasses or sugar cane juice (Aparicio et al., 2017). It can contain a variable amount of carbon, potassium, sulfur, magnesium, nitrogen, and calcium. If this effluent, with a high organic matter concentration, was discharged into a water body, it would oxidize consuming dissolved oxygen, negatively affecting the

quality of the aquatic resource. On the other hand, black liquor is an alkaline liquid (pH
> 11) obtained in the Kraft process, during the production of cellulose pulp as part of
paper manufacturing (Yang et al., 2010; Johnson and Hart, 2016). It contains aliphatic
carboxylic acids, lignin, carbohydrates (hemicellulose residues), and extracts (Bajpai,
2017).

There is evidence that extremophile microorganisms such as halophiles, acidophilic, and alkaliphilic are capable of producing a variety of surfactant molecules (Kamal, 2012; Martínez et al., 2019; Sarafin et al., 2014; Schultz and Rosado, 2020). Also, the use of byproducts from the sugar industry, such as lignin and vinasse, as substrates for biosurfactants production like rhamnolipids has been reported (de Araújo Padilha et al., 2019; Lima and Souza, 2014).

98 Surface tension ( $\gamma$ ) reduction is usually measured to indirectly assess the biosurfactant 99 activity. For this, qualitative or semi-quantitative methods such as the emulsification 100 index and the droplet dispersion (Chen et al., 2007; Uzoigwe et al., 2015), to mention 101 the main ones, followed by quantitative techniques, are applied. The most used 102 quantitative methods are chromatographic analysis and  $\gamma$  measurement (e.g. the 103 pendant drop). The pendant drop profile method (ADSA, aximetric drop shape analysis) 104 is a classic one to measure y. It consists of digitizing the profile of a drop in equilibrium 105 between gravity force that tends to stretch the drop and the tension force that tends to 106 shrink it. This phenomenon is described by the Young-Laplace equation (Laplace, 1805; 107 Young, 1805).

108 The aims of this work were to isolate microorganisms from media prepared with vinasse 109 and black liquor, by-products of the alcohol and paper industries, and to assess their 110 capacity to grow and produce biosurfactants using those by-products as source of

111 nutrients. For that, a high-throughout screening method for measuring the  $\gamma$  of the 112 different production media with isolated strains was design and set up. The strains 113 capable of significantly reduced the  $\gamma$  were selected and sequenced for partial 114 identification.

115

## 116 2. MATERIALS AND METHODS

## 117 **2.1 Measurement of the surface tension**

118 The pendant drop profile method (ADSA) was selected for measuring the  $\gamma$  but using a 119 multi-needle cell built in-house. The drops were photographed with the Standard 120 Goniometer with DROP image standard, model 200-00, Ramé Hart Instrument (Co., 121 USA). It consists of a high-resolution camera, a stand, and diffuse light. The modification 122 allows measuring simultaneously a higher number of samples while decreasing the total 123 measurement time. A multi-needle acrylic cell system was built to form the different 124 drops and protect them from evaporation (Figure 1). In the multi-needle cell, several 125 syringes were connected to the tips through silicon hoses. The tips of the needles 126 consisted of 2.5 mm capillary tubes. The syringes were used to push the liquid through 127 a plunger to form the drop. For each syringe, 1 ml of supernatant of the produced 128 medium was suctioned, and then placed on the acrylic cell with 50 ml of water. After 3 129 minutes, the droplets were photographed.

130



131

Figure 1: Pendant drop measurement system with the addition of the multi-needle cellbuilt in-house. The images are not to scale.

134

Two dimensionless numbers were used: Bond (*Bo*) and Worthington (*Wo*) (Berry et al.,
2015). *Bo* (Equation 1) describes the relationship between gravitational and interfacial
forces and can be used to characterize the shape of a fluid sphere (air bubble, water
drop, etc.).

$$Bo \equiv \frac{\Delta \rho \times g \times R_0^2}{\gamma}$$
(1)

140 where  $\Delta \rho$  (kg/m<sup>3</sup>) is the difference in density between the phases, g (m/s<sup>2</sup>) is the 141 gravitational acceleration,  $R_0$  (m) is the drop radius and  $\gamma$  (N/m) is the interfacial tension. 142 A  $\gamma$  value is considered accurate when *Bo* is > 0.15 (Berry et al., 2015). The problem of 143 the reduced precision with low *Bo* values can be overcome by making a correct choice 144 of the needle width. Thus, the minimum number of the true required *Bo* decreases as 145 the needle width decreases (Berry et al., 2015). The accuracy of the measurement is

146 verified through the *Wo* (Equation 2), defined as the relationship between the real drop 147 volume ( $V_d$ , in m<sup>3</sup>) and the theoretical maximum volume ( $V_{max}$ , in m<sup>3</sup>). The Worthington 148 number can be calculated as:

149 
$$Wo = \frac{V_d}{V_{max}}$$
(2)

and the theoretical maximum drop volume can be defined using the Harkins and Brownequation (Harkins and Brown, 1919):

152 
$$V_{max} = \frac{\pi \times \gamma \times D_n}{\Delta \rho \times g}$$
(3)

where  $D_n$  (m) is the diameter of the needle. Therefore, replacing Eq. (3) in Eq. (2):

154 
$$Wo = \frac{\Delta \rho \times g \times V_d}{\pi \times \gamma \times D_n}$$
(4)

For *Wo* > 0.58, the precision of the standard error is less than 1% when using needles up
to 1.65 mm. For this study, *Bo* remained between 0.39 and 0.45, while *Wo* ranged 0.6 0.75.

The free software Opendrop 1.1 was used to solve the Young Laplace differential equation (Eq. 5, Laplace, 1805) from the image of the drop profile applying Canny method.

161 
$$\gamma\left(\frac{1}{R_1} + \frac{1}{R_2}\right) = \Delta P \equiv \Delta P_0 - \Delta \rho g z \tag{5}$$

were  $R_1$  and  $R_2$  are the main curvature radius;  $\Delta P = P_{in} - P_{out}$  is the Laplace pressure across the interface in a certain position z;  $\Delta P_0$  is a differential pressure measured in z=0;  $\Delta \rho = \rho_{d}-\rho$  is the difference of density between the fall phase and the continuous phase; and g is the gravity.

166 The Young-Laplace equation is solved as a coupled set of dimensionless differential

167 equations, which allows knowing the surface tension value from a digitized profile (Berry

168 et al., 2015).

Temperature remained between 22 and 25 °C and the gravity value (Salta, Argentina)
was established at 9.78409 m/s<sup>2</sup> (IGN, 2016).

171

## 172 **2.2 Strain isolation**

173 First, three samples were obtained from a sugar mill located in the Province of Jujuy 174 (northwest of Argentina): one 5 I-bottle of black liquor from the Kraft process involved 175 in the paper manufacturing, and two 5 I-bottles of vinasse from the alcohol production 176 (named vinasse 1 and vinasse 2). Samples were stored at 4 °C until processing and use. 177 Vinasse 1 showed 23.56 mS/cm of conductivity, 7.8 °Bx, and pH was 4.15; while for 178 vinasse 2, the values were 19.05 mS/cm, 2.2 °Bx, and 4.75, respectively. On the other 179 hand, the black liquor had 5.75% of dry solids and pH was 13.93. 180 Microorganisms were isolated from black liquor and vinasse, using them as source of 181 nutrients. For that, media were prepared with sterile water (water or defined medium, 182 DM), non-sterile substrate (black liquor, vinasse 1, vinasse 2, or their combinations in 183 different proportions), and 20 g/l agar-agar (Britania) (Figure 2). All media were 184 prepared in duplicate, obtaining a total of 24 (Figure 1).



Figure 2: Formulation of culture media prepared with 80% of sterile distilled water
(dH<sub>2</sub>O) or defined medium (DM) for strain isolation. The remaining 20% was completed
with non-sterile: vinasse 1 (V1), vinasse 2 (V2), black liquor (BL), or their combinations
in the indicated proportions. A total of 12 different media (obtained following the lines)
were prepared in duplicate.

191

Media were poured into sterile Petri dishes and once solidified, they were incubated at 192 193 37 ± 1 °C for 10 days. After this time, plates were checked for microbial growth. Colonies that presented bacterial and/or yeast morphology were selected for further analysis, 194 195 while filamentous fungi were discarded. Then, colonies were streaked in new Petri 196 dishes with sterile isolation medium and incubated at 37 ± 1 °C for 4 days. Colonies with 197 different features were selected and named using a letter (a, b) and a number; letter "a" 198 was used for strains isolated from vinasse and "b" for those isolated from black liquor. 199 Characteristics of the colonies such as color and morphology were registered. The 200 strains were stored in glycerol at -20 °C and -80 °C in duplicates.

## 201 **2.3 Strain screening and selection**

202 Two selection steps were carried out with the isolated strains regarding the 203 biosurfactant production capacity. First, two culture media were prepared with 5% of 204 vinasse (MA-5) or black liquor (MB-5) and 8 g/l of nutrient broth (NB) (Table 1). Twenty-205 milliliter tubes, containing 10 ml of either MA-5 or MB-5, were inoculated with fresh 206 colonies of each strain. Also, sterile tubes (no microorganisms inoculated) with each 207 media were used as controls. Tubes were incubated at 30 °C and 200 rpm. All 208 experiments were performed in duplicates. Biosurfactant production of each strain was 209 assessed by measuring the y reduction on the third and seventh days, by the multi-210 needle cell described. Those strains showing the capacity to significantly reduce (more 211 than the absolute value of one standard deviation for each case) the y of the production 212 media were selected for later experiments.

213 For a second selection step, four culture media were prepared: two with 8 g/l of nutritive 214 broth and 5 or 20% of vinasse 1 (MA-5 and MA-20, respectively) and two with 8 g/l of 215 nutritive broth and 5 or 20% of black liquor (MB-5 and MB-20, respectively) (Table 1). 216 Twenty-milliliter tubes, containing 10 ml of each media (all in duplicates) were 217 inoculated with fresh cultures of each strain, grown in MA-5, MA-20, MB-5 or MB-20 to 218 reach a final absorbance of 0.1 at 600 nm. The respective sterile media (no 219 microorganisms inoculated) were used as controls. All tubes were incubated for 5 days 220 at 200 rpm and 30 °C.

221

Table 1: Composition of the different culture media for growth and production of
biosurfactants by the selected strains: vinasse 1 (V1), black liquor (BL), distilled water
(dH<sub>2</sub>O), nutrient broth (NB), and pH of each formulation.

	V1	BL	$dH_2O$	NB		
	% (v/v)	% (v/v)	% (v/v)	(g/l)	рН	
MA-5	5	-	95	8	5.43	
MB-5	-	5	95	8	8.83	
MA-20	20	-	80	8	4.89	
MB-20	-	20	80	8	11.05	

225

226 Optical density (*OD*), determined by measuring the absorbance at 600 nm in a 227 spectrophotometer (model 752, BIOTRAZA), and  $\gamma$ , using the method described before,

of each culture were measured on the third and fifth days of culture.

229

## 230 **2.4 Strain identification and construction of the phylogenetic trees**

Genomic DNA from the selected microorganisms was extracted by using the protocol proposed by (Pospiech and Neumann, 1995). For that, cells were cultured in MA-5 and MB-5 (for strains isolated from vinasse and from black liquor, respectively) at 30 °C and 200 rpm for 24 h. Then, cells were harvested by centrifugation (10 min at 10.000 rpm in Eppendorf Centrifuge, 5415R). The DNA was solubilized in sterile MILLI-Q <sup>®</sup>water and shipped to Macrogen (Seoul, South Korea) for PCR amplification and sequencing.

237 Genes encoding 16S rDNA were amplified by PCR using universal primers 27F (5'-238 AGAGTTTGATCCTGGCTCAG-3') and 1492R (5'-GGTTACCTTGTTACGACTT-3') and the 239 inter-primers 785F (5'-GGATTAGATACCCTGGTA-3') and 907R (5'-240 CCGTCAATTCMTTTRAGTTT-3') and genes encoding 18S rDNA were amplified by PCR 241 using universal primers NS1 (5'-GTAGTCATATGCTTGTCTC-3') and NS24 (5'-242 AAACCTTGTTACGACTTTTA-3'). The 16S rDNA and 18S rDNA gene sequences were later

243 analyzed with the Chromas software (version 2.6.6). Overlapping sequences were 244 removed and the complete rDNA sequence of each strain was generated. Nucleotide 245 sequences were analyzed by BLAST (blastn) search and compared against bacterial 16S 246 and yeast 18S rDNA sequences available in the Genbank database (Altschul et al., 1990). 247 Sequences were aligned by using Clustal W 1.74 (Thompson et al., 1994), followed by 248 the construction neighbor-joining phylogenetic tree MEGA4 of using 249 (http://www.megasoftware.net) (Tamura et al., 2007). The nucleotide sequences were 250 submitted to the GenBank database (https://www.ncbi.nlm.nih.gov/genbank/).

251

## 252 2.5 Data analysis

## 253 2.5.1 Statistical tools

The average  $\gamma$  and the standard deviation (*S*) were calculated, as well as the  $\gamma$  reduction ( $\Delta \gamma$ ) in each case referred to the sterile medium considered as control. This information was used for the selection of strains following two consecutive steps. In the first one, those strains where  $\Delta \gamma > S$  at any time, were selected.

A Student's *t*-test was applied to the data obtained in the second selection step, to search for significant differences (p < 0.05) among the  $\gamma$  values reached in each production media and their respective sterile medium. This parametric statistical test was used after verifying the normal distribution of data (p > 0.0001) through the Shapiro-Wilks test (Shapiro and Francia, 1972).

All statistical analyses were carried out using the InfoStat software (Di Rienzo JA et al.,264 2016).

265

## 266 2.5.2 Biosurfactant Capacity Index

For those strains that showed a significant  $\Delta \gamma$  in the second selection step, a Biosurfactant Capacity Index ( $BC_{index}$ ) was defined and calculated as:

269

$$BC_{index} = \frac{\Delta \gamma_{max}}{OD_{max}} \tag{6}$$

where  $\Delta \gamma_{max}$  is the maximum decrease observed in  $\gamma$  and  $OD_{max}$  the maximum optical density for each strain. A higher  $BC_{index}$  indicates a higher capacity of each producer strains to decrease the  $\gamma$ .

273

280

274 **3. RESULTS** 

## 275 3.1 Strain isolation and selection steps

A total of 39 isolates were obtained: 19 from vinasse (MA) (acidophilic, named a1 to a19) and 20 from black liquor (MB) (alkaliphilic, named b1 to b20). Isolates showed beige/white, yellow, and red creamy colonies with circular, punctate, and irregular shapes and with whole and lobed edges.

281 of the MB-5 (5% sterile black liquor, 8 g/l NB, pH= 8.83) was 56.45 ± 2.52 mN/m, while

Then, the capacity of the 39 strains to reduce the  $\gamma$  was assessed in liquid media. The  $\gamma$ 

282 it was 54.77 ± 2.46 mN/m for the MA-5 (5% sterile vinasse, 8g/l NB, pH=5.43) (Table 1).

283 These average values minus their corresponding standard deviations were taken as

reference ( $\gamma_{A5-S}$ =52.31 mN/m for MA-5 and  $\gamma_{B5-S}$ =53.93 mN/m for MB-5; lower dashed

lines, Figure 3), and all the strains showing y below them were considered within the

286 selection criteria (Figure 3).



**Figure 3:** Surface tension ( $\gamma$  in mN/m) from acidophilic (a: blue) and alkaliphilic (b: brown) strains in each of the experiments (two replicas), measured at 3 and 7 days. Solid lines are the reference values for sterile media MA-5 ( $\gamma_{A5}$ : vinasse) and MB-5 ( $\gamma_{B5}$ : black liquor). Dotted lines indicate the deviation ( $\gamma_{A5}$  or  $\gamma_{B5} \pm S$ ). Dark bars (blue or brown) are the ones considered to meet the selection criteria at least in one of the measurements (their  $\gamma$  were below the reference value minus their standard deviations). The error bars (shaded gray) are the average of two  $\gamma$  measurements done for each replica.

295



304

**Table 2:** Surface tension values ( $\gamma$  in mN/m), Optical Density (*OD*) and their respective standard deviation (± *S*), and Biosurfactant Capacity Index (*BC*<sub>index</sub>) calculated from acidophilic (a) and alkaliphilic (b) strains in vinasse and black liquor media, respectively. Each medium was formulated with nutritive broth and vinasse or black liquor at 5% (MB-5 and MA-5) and 20% (MB-20 and MA-20). Statistically significant differences between the mean of the  $\gamma$  of the production medium and the sterile medium (control) were considered when *p*-values were less than 0.05 (marked in bold). The *BC*<sub>index</sub> (in bold) was only calculated when significant *p*-values were observed.

		5% Vina	asse (MA-5	) or black li	20% Vinasse (MA-20) or black liquor (MB-20)								
	Day 3				. ?		Day 3			Day 5			
Strain	Ŷ	n-value	OD	Y	n-value	OD	<b>BC</b> index	Y	n-value	OD	Y	n-value	OD
	(± S)	pvalae	(± S)	(± S)	pruide	(± S)		(± S)	p value	(± S)	(± S)	praiac	(± S)
<b></b>	65.13	0.993	0.98	51.73	0.010	1.58	8 48	59.13	0.96	1.37	60.49	0.986	1.54
üi	(± 1.95)		(± 0.21)	(± 3.00)	0.010	(± 0.06)	0.40	(± 1.90)		(± 0.03)	(± 2.71)		(± 0.03)
a5	58.33	0 200	1.01	36.15	0 007	1.30	16 98	57.53	0.899	1.05	63.10	0 952	1.56
as	(± 4.15)	0.350	(± 0.16)	(± 7.90)	0.007	(± 0.42)	10.58	(± 1.03)		(± 0.61)	(± 10.08)	0.552	(± 0.05)
a6	57.73	0.487	1.01	49.14	0.001	1.21	7.05	58.16	0.933	0.94	59.10	0.968	1.32

	(± 3.87)		(± 0.02)	(± 5.58)		(± 0.01)		(± 1.42)		(± 0.28)	(± 1.96)		(± 0.07)
214	63.11	0.050	0.99	57.98	0 454	1.47		58.36	0.041	1.54	60.92	0.055	1.72
a14	(± 1.12)	0.939	(± 0.18)	(± 7.60)	0.454	(± 0.12)	-	(± 2.42)	0.941	(± 0.00)	(± 6.83)	0.555	(± 0.04)
<b>21</b> E	57.44	0 227	0.24	57.54	0 411	0.54		51.58	0 1 2 2	0.89	59.94	0.062	1.37
	(± 1.88)	0.337	(± 0.34)	(± 7.89)	0.411	(± 0.35)	-	(± 1.64)	0.132	(± 0.28)	(± 4.47)	0.903	(± 0.00)
h1	53.50	0.280	0.30	48.89	0 002	0.42	17.66	53.58	0.051	0	58.05	1	0
DI	(± 1.33)	0.200	(± 0.10)	(± 4.49)	0.005	(± 0.11)	17.00	(± 4.02)	0.951	(± 0.28)	(± 2.58)	Ţ	(± 0.07)
h2	54.90	0 127	0.43	50.78	0 002	0.28	13 15	54.91	0.989	0.30	58.65	1	0
52	(± 1.38)	0.127	(± 0.14)	(± 2.60)	0.002	(± 0.06)	13.15	(± 3.45)		(± 0.06)	(± 2.86)	Ŧ	(± 0.10)
h3	55.71	0 355	0.39	55.16	0 220	0.63	_	56.10	0.002	0	61.22	1	0
85	(± 3.94)	0.555	(± 0.01)	(± 2.79)	0.220	(± 0.04)		(± 4.20)	0.555	(± 0.22)	(± 2.71)	-	(± 0.10)
h5	55.46	0 298	0.49	54.53	0.084	0.84	_	53.95	0 982	0.07	60.79	1	0
05	(± 2.79)	0.250	(± 0.18)	(± 1.44)	0.004	(± 0.26)		(± 2.89)	0.982	(± 0.01)	(± 2.46)	T	(± 0.12)
b6	53.71	0.127	0.43	54.02	0.090	0.58	-	50.66	0.612	0	58.75	1	0
								-					

	(± 4.81)		(± 0.10)	(± 3.01)		(± 0.21)		(± 5.62)		(± 0.18)	(± 3.31)		(± 0.00)
hQ	63.35	1 000	0.91	64.92	0 008	1.21		52.34	0 818	0.05	51.86	0 869	0.22
00	(± 1.90)	1.000	(± 0.27)	(± 4.37)	0.998	(± 0.16)	-	(± 5.57)	0.010	(± 0.22)	(± 1.73)	0.005	(± 0.02)
h10	60.10	0 959	0.47	60.56	0 080	0.83		57.34	1	0.11	58.97	0.004	0.08
010	(± 3.59)	0.959	(± 0.00)	(± 2.30)	0.989	(± 0.00)	-	(± 1.82)	-	(± 0.27)	(± 4.49)	0.554	(± 0.03)
b14	59.37	0.956	0.48	54.70	0 108	0.65	(°, C	57.12	0.999	0	58.84	1	0
014	(±1.91)		(± 0.04)	(± 1.62)	0.108	(± 0.07)		(± 3.42)		(± 0.00)	(± 2.59)	Ţ	(± 0.14)
h17	54.05	0 212	0.62	49.12	0 000	0.60	44 75	55.93	0.000	0	59.13	4	0
517	(± 4.33)	0.215	(± 0.15)	(± 2.55)	0.000	(± 0.01)	11.75	(± 0.96)	0.999	(± 0.38)	(± 2.67)	Ţ	(± 0.19)
b20	64.79	1 000	1.31	66.69	1 000	1.48		56.12	0.957	0.30	63.15	1 ))	0.43
	(± 1.96)	1.000	(± 0.16)	(± 1.33)	1.000	± 0.34	-	(± 3.02)		(± 0.63)	(± 4.89)		(± 0.03)

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On the fifth day, six strains: a1, a5, and a6 (acidophilic) and b1, b2, and b17 (alkaliphilic) cultured in MA-5 and MB-5, respectively, produced a statistically significant decrease in  $\gamma$  for sterile media (p < 0.05, Table 2). None of the isolated strains seeded in MA-20 and MB-20, produced statistically significant decreases in  $\gamma$  when compared with their respective sterile media (Table 2, p > 0.05). Therefore,  $BC_{index}$  was not calculated.

Among the six strains with ability to produce a statistically significant decrease in  $\gamma$ , the two that presented the best potential biosurfactant capacity, evidenced by their indexes, were the acidophilic a5 ( $BC_{index} = 16.98$ ), and the alkaliphilic b1 ( $BC_{index} = 17.66$ , Table 2). In both cases, a pronounced decrease in  $\gamma$  was observed, related to the appreciable increase in *OD*, compared to the other strains analyzed (Figure 4). The alkaliphilic strain b1, that was in the exponential growth phase, presented the highest  $BC_{index}$  (Table 2, Figure 4).



Figure 4: Surface tension (γ: single line) and optical density (*OD*: double line) for
acidophilic (a: blue) and alkaliphilic (b: brown) selected strains, cultured in 5% of vinasse
(MA-5) or black liquor (MB-5) media, measured at 3 and 7 days. Horizontal dark lines

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327 correspond to the  $\gamma$  of the sterile medium (control) while dotted lines indicate their 328 standard deviation. Symbols (squares and triangles) represent the average of two 329 experiments and error bar the standard deviation.

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Although in general, the *BC<sub>index</sub>* were higher for the alkaliphilic strains than for the acidophilic ones, the latest in MA-5, reached an *OD* that was twice higher on the third day and three times higher on the fifth day compared to the values achieved by the alkaliphilic ones in MB-5 (Figure 4).

335 Acidophilic and alkaliphilic strains seems to behave differently in terms of biosurfactant 336 production and growth. In the case of a1, a5 and a6 (acidophilics),  $\gamma$  increased during 337 the exponential growth phase (probably due to their metabolism) followed by a marked decrease (Figure 4). This may be associated with the fact that biosurfactants production 338 339 for this group of strains began after the exponential phase of growth (thus, they are 340 secondary metabolites). In contrast, for strains b1, b2, and b17 (alkaliphilics), the 341 decrease in  $\gamma$  and therefore, the production of biosurfactants was associated with the 342 growth (thus, they are primary metabolites) (Figure 4).

## 343 **3.2 Strain identification and phylogenetic trees**

From previous assays, we observed that three acidophilics and three alkaliphilics strains were the most promising for biosurfactant production. Five strains were partially identified through the sequencing of their 16S rDNA fragment for bacteria strains (a1, a5, b1, and b2) and for 18S rDNA fragment for yeast strain (a6). The sequences obtained were uploaded in the NCBI database (Figure 5). Bacteria belonging to the phylum Firmicutes, class Bacili, genera *Bacillus* and *Lactobacillus* were identified (Figure 5 A). Two of the alkalophilic strains, b1 and b2, presented high homology with *Bacillus* 

safensis (99.97%) and Alkalihalobacillus halodurans (99.66%), respectively. Strain a5
 showed high homology (99.60%) with Lactobacillus rhamnosus and a1 with Lactobacillus
 paracasei (99.30%). Finally, isolate a6 was identified as Pichia sp. closely related to Pichia
 cecembensis (Figure 5 B). One alkaliphilic isolate (b17) remained unidentified by the
 methods used.



358 Figure 5: Phylogenetic tree for A) bacteria isolates (GenBank access code: MZ836482,

359 MZ836483, MZ836484, and MZ836778) sequences (black diamonds) and for B) the yeast

isolate (GenBank access code: MZ831519) sequence (black dot). The analysis for bothcases was performed with sequences obtained from the GenBank, NCBI database.

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## 363 **4 DISCUSION**

364 For several years, much emphasis was put on the capacity of extremophilic strains 365 (Singh, 2012) to produce a wide variety of extremoenzymes that are already 366 transforming the biotechnological world (Raddadi et al., 2015; Ravi Durvasula, 2018). 367 Recently, attention has focused on biosurfactants production by extremophilic strains 368 under extreme conditions of pH, salinity and temperature (Schultz and Rosado, 2020). 369 The potential industrialization of biosurfactants (Farias et al., 2021) includes oil field, 370 industrial cleaning, food, cosmetic, pharmaceutical, medical, agriculture, mining 371 (metals), construction, and nanotechnology. The most important commercial use of 372 biosurfactants is in high-end drugs and cosmetics (Drakontis and Amin, 2020). Besides 373 this, synthetic surfactants continue to monopolize the market, as they are cheaper and 374 easier to obtain than biosurfactants. The current challenge is to search strategies to 375 reduce the production costs. In this this work, we were able to successfully isolate 376 extremophilic strains from vinasse (acidic) and black liquor (alkaline), two by-products 377 of the sugar cane industry. Some of these strains could reduce the y when growing in 378 acidic and alkaline production media, respectively. To evaluate the biosurfactant 379 production, the yields and capacities of the specific techniques applied for this purpose 380 were considered (Chen et al., 2007). Qualitative or semi-quantitative methods such as 381 the oil dispersion test or the emulsification index are widely used (Biniarz et al., 2017; 382 Ibrahim et al., 2020; Joy et al., 2017; Silva et al., 2021). However, their lack of accuracy 383 can lead to misleading results (Uzoigwe et al., 2015). Although quantitative techniques

384 are a better choice, their main disadvantage is that they cannot be applied in "high-385 throughput screening". This complicates the selection of many potentially candidate 386 strains (among several) simultaneously (Chen et al., 2007). In this work, we adapted the 387 quantitative pendant drop profile method (ADSA) with a multi-needle cell built in-house, 388 to work with multiple samples in parallel and thus, to improve the performance and the 389 ability to evaluate the capacity of the analyzed microorganisms. In our case, the first 390 screening step using the method proposed, allowed us to select 15 out of 39 strains, 391 isolated from media prepared with vinasse and black liquor, as they showed the best 392 capability of reducing the  $\gamma$  at 3 and 7 days. In the same way, a second screening step 393 carried out with the 15 strains, let getting 6 strains (a1, a5, ab, b1, b2 and b17) with the 394 highest potential of biosurfactant production.

The synthesis of biosurfactants is favored when a source of soluble carbon such as glycerol, glucose, mannitol or ethanol and insoluble carbon source like n-alkanes, oil, lignocellulose or corn powder are available (Jahan et al., 2020). In this work, we used vinasse and black liquor as carbon source in addition to nutrient broth, for biosurfactant production by strains isolated from these by-products.

The acidophilic strains a1, a5, and a6 isolated from media prepared with vinasse, showed a γ reduction from 54.77 mN/m to 51.73, 36.15 and 49.14 mN/m, respectively, when using 5% (v/v) vinasse and pH of 5.4. Lima and Souza (2014) found that a *Bacillus subtilis* strain isolated from a soil in São Cristóvão, Sergipe, Brazil, reached a γ reduction of 32.78 mN/m (14% reduction) when compared to the sterile medium using 55% (v/v) of vinasse and pH 6.5. On the other hand, Oliveira and Garcia (2013) used a *Bacilus pumilus* strain (CCT 2487) obtained from the Tropical Foundation of Research and Technology "André

407 Tosello" (Campinas, SP) to produce biosurfactants. In this case, the  $\gamma$  decreased up to 45 408 mN/m when using vinasse (5%) and residual frying oil as media. Naspolini et al. (2017) 409 selected a *Pseudomonas aeruginosa* PA1, previously isolated from oil wells in Northeast 410 Brazil, and obtained a decrease in  $\gamma$  up to 29.2 mN/m from diluted vinasse (1:1) without 411 adding nitrogen and at pH 7, after 240 h of production.

The acidophilic strain *Lactobacillus paracasei* a1, reduced the  $\gamma$  from 54.77 mN/m to 51.73 mN/m (6% when compared to the sterile medium) when using 5% (v/v) vinasse and pH of 5.4 (Hippolyte et al., 2018). Also, Hippolyte and collaborators (2018) obtained a biosurfactant produced by a *Lactobacillus paracasei* subsp. *tolerans* N2 strain, which showed optimal conditions for  $\gamma$  reduction using 6.09 g/l peptone and 6.35% (w/v) of molasses at 33 °C for 48 h.

418 In this work, the strain *Lactobacillus rhamnosus* a5 reduced the y in 34% when compared 419 to the sterile medium (from 54.77 mN/m to 36.15 mN/m, p = 0.007, Table 2). Ghasemi 420 and co-workers studied the probiotic bacterium Lactobacillus rhamnosus PTCC 1637 421 using date syrup from low-quality dates for biosurfactant production. The highest 422 reduction in y was achieved by fermentation in a bioreactor, reaching 45% regarding the 423 sterile medium (Ghasemi et al., 2018). Interestingly, the optimal production time was 424 observed at the fifth day, like Lactobacillus rhamnosus a5 strain (Figure 5). Only one 425 yeast was selected from acidophilic conditions, Pichia cecembensis a6, which reduced 426 the  $\gamma$  from 54.77 mN/m to 49.14 mN/m (10% reduction). Other researchers obtained a 427 biosurfactant produced by Pichia anomala PY1 isolated from fermented food 428 (Thaniyavarn et al., 2008). The production was optimized including 4% of soybean oil as 429 carbon source. Under these conditions, the  $\gamma$  of the medium decreased from 50 mN/m 430 to 28 mN/m (44% y reduction) (Thaniyavarn et al., 2008).

431 Alkaliphiles have enormous potential and surprising versatility when it comes to 432 producing their primary and secondary metabolites, which include enzymes, 433 exopolysaccharides, organic acids, antibiotics, carotenoids, suitable solutes, bioplastics, 434 and biosurfactants among many more (Khalikova et al., 2019). The alkalophilic strains 435 b1, b2 and b17 reduced the γ from 56.45 mN/m to 48.89 (13%); 50.78 (10%) and 49.12 436 (13%) mN/m, respectively, when using 5% (v/v) black liquor and pH of 9. In addition to 437 vinasse, black liquor represents an interesting source of extremophilic microorganisms. 438 Yang et al. (2010) used wheat straw black liquor from a pulp mill to isolate bacteria; two 439 of them named Halomonas sp. 19-A and Y2 showed a great metabolic versatility, even under extreme conditions of pH and salinity (Yang et al., 2010). 440

We were able to verify that *Bacilus* sp. b1 with high homology with *Bacillus safensis* reduced the  $\gamma$  by 13%, also showing the best *BC<sub>index</sub>* of all the selected strains (17.66, Table 2), in the presence of 5% (v/v) black liquor and pH 9. Das and Kumar (2019) reported that *Bacillus safensis* J2 could reduce the  $\gamma$  by producing a biosurfactant molecule using sugar cane bagasse in the media composition.

Finally, *Alkalihalobacillus halodurans* b2 isolated from black liquor, and supplemented with 5% black liquor, was able to diminish the  $\gamma$  in 10% when compared to the sterile medium. This is the first research that reports the ability of this extremophilic strain to produce biosurfactant. Other properties, such as its capacity to produce exopolysaccharide with strong emulsifying activity, were observed for this strain (Wang et al., 2020). This turns such strain into the most promising one for biosurfactant production.

453 Four of the five strains selected in this work are bacillary bacteria (two *Lactobacillus*, one 454 Bacillus and one Alkalihalobacillus). Probiotic lactic acid bacteria (like Lactobacillus spp.) 455 have an important role in antimicrobial activity against several pathogens through 456 interfering with biofilm formation. Proteins, glycolipids, glycoproteins or glycolypeptides 457 mainly represent the nature of the biosurfactants of this bacterial genus (Satpute et al., 458 2016). Large-scale production of biosurfactants by Lactobacillus sp. has become possible 459 by the usage of renewable substrates such as: animal fat waste, coffee processing 460 residues, dairy industry, food and fruit processing industry, oil processing mills, which also reduce the impact of such waste disposal in the environment (Banat et al., 2014; 461 462 Satpute et al., 2016).

Even though the results reached here have a share of novelty and interest in the biotechnology area, further studies are needed to identify the nature of the biosurfactants produced by the isolated strains. Moreover, the optimization of the production media using vinasse, black liquor and other industrial by-products is the next step to follow. This will be a key point to achieve higher yields with lower production costs.

## 469 **CONCLUSIONS**

In this work 39 (thirty-nine) strains were isolated from vinasse and black liquor,
 two by-products form the sugar industry: 19 from vinasse (acidophilic: a1 to a19)
 and 20 from black liquor (alkaliphilic: b1 to b20). This showed the possibility of
 finding interesting microorganisms in substrates with extreme conditions.

The potential of all the isolated strains for biosurfactant production was assessed
through the surface tension reduction in two screening steps. From this, three

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476 acidophilic strains (a1, a5, and a6) and three alkalophilic strains (b1, b2, and b17)
477 were selected.

- A modified drop profile method with a multi-needle cell built in-house was
   proposed and successfully applied. It allowed to reduce the time of surface
   tension measurement relative to conventional quantitative methods.
- Five of the 39 isolated strains were sequenced and partially identified as:
   Lactobacillus paracasei a1, Lactobacillus rhamnosus a5, Bacillus safensis b1
   Alkalihalobacillus halodurans b2 and Pichia cecembensis a6. The two strains
   Lactobacillus rhamnosus a5 and Bacillus safensis b1 presented the best potential
   biosurfactant capacity evidenced by their BC<sub>index</sub>.
- The use of industrial by-products as substrates for the production media add
   value to these residues and allow finding new super-producing strains, which will
   be assessed in future experiments, since they can expand the application field.

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502 Verónica Beatriz Rajal: Visualization, Writing- Reviewing and Editing.

503 Verónica Patricia Irazusta: Conceptualization, Supervision, Funding Acquisition,

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## HIGHLIGHTS

- Microorganisms isolated from by-products can potentially produce biosurfactants
- Vinasse and black liquor by-products are economic substrates for biosurfactant production
- A high throughput screening method was proposed to assess surface tension reduction
- Strains of bacteria and yeast isolated from by-products can reduce the surface tension of medium
- Lactobacillus sp. and Bacillus sp. strains produced the lowest surface tension of the growth medium

## **Declaration of interests**

 $\boxtimes$  The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

□The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: